## **CATERPILLAR®**

# Service Repair Manual

## **Models**

336 GC Excavator

Model: 336 GC EXCAVATOR JFW

Configuration: 336 GC Excavator JFW00001-UP (MACHINE) POWERED BY C7.1 Engine

### **Disassembly and Assembly**

336 Excavator Machine Systems Media Number -M0087649-02

Publication Date -01/10/2018

Date Updated -22/10/2018

#### **Upper Frame and Undercarriage Frame - Separate**

**SMCS** - 4150-076; 7051-076

Reference: Special Instruction, "Visual Service Procedures - Colors and Symbols" M0066576

#### **Separation Procedure**

Table 1

Required Tooling			
Tool	Part Number	Part Description	Qty
	4C-6486	Stand	1
	8S-7615	Pin As	1
A	8S-7631	Tube	1
	8S-7625	Collar	1
	8S-8048	Saddle	1
В	228-4533	Boom Cylinder Link Gp	1
C	504-9790	Lift Gp	3
	504-9794	Tool Gp	1
D	1U-5826	Adjustment Screw	2
Е	473-7086	Shaft	1
	385-8479	Hydraulic Pump and Motor Gp	1
F	384-8910	Hydraulic Wrench	1
	9U-6539	Socket	1
G	FT-3091	Beam	1
Н	189-0863	Shackle As	2

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#### Start By:

- a. Remove the bucket.
- b. Park machine with the final drive drains at the 6 o'clock position.



Illustration 1 g06273639

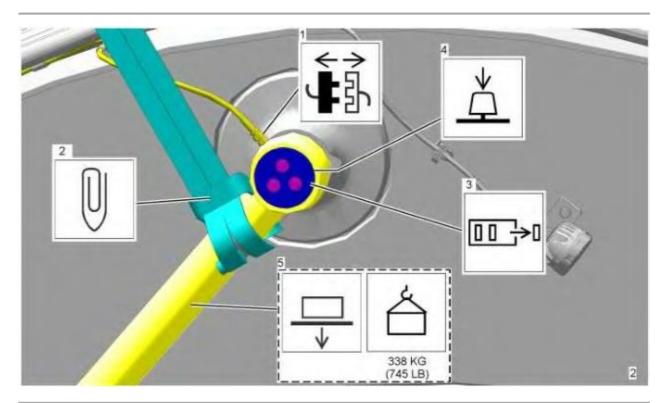


Illustration 2 g06312479

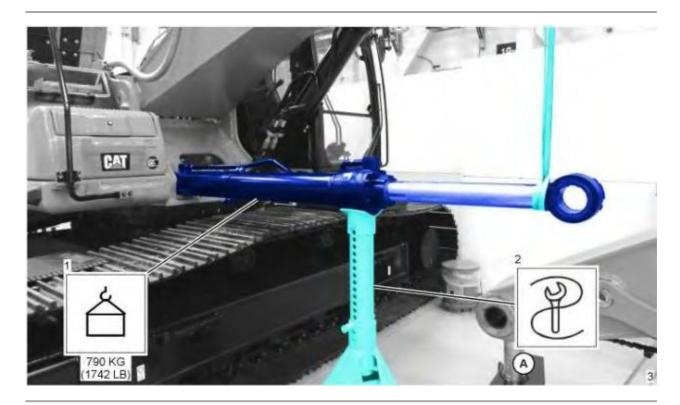


Illustration 3 g06273694



Illustration 4 g06273702

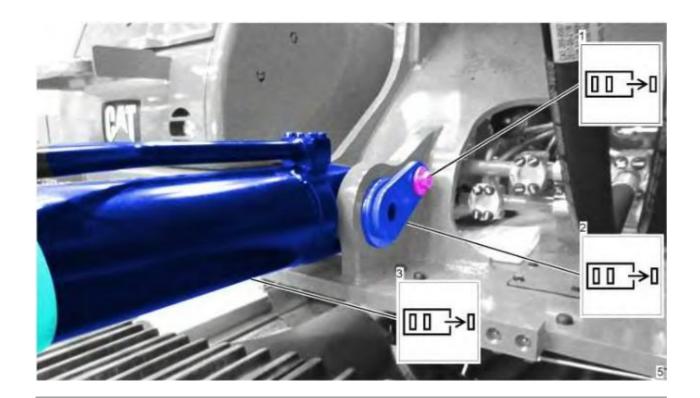


Illustration 5 g06273918

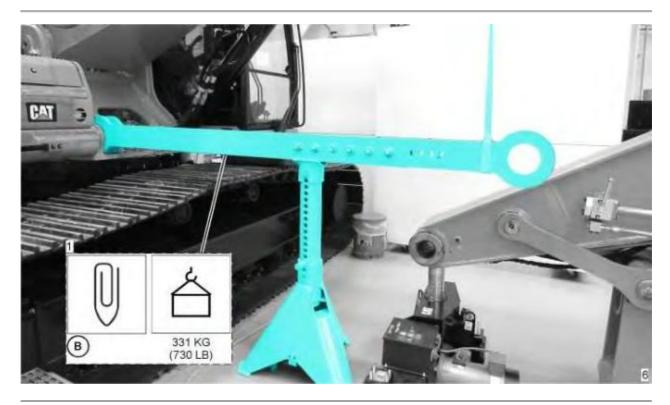


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