



# Service Repair Manual

## **Models**

336D L Excavator

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**Refer to Special Publication, NENG2500, "Caterpillar Dealer Service Tool Catalog" for tools and supplies suitable to collect and contain fluids on Caterpillar products.**

**Dispose of all fluids according to local regulations and mandates.**

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1. Thoroughly clean the outside of the travel motor prior to disassembly.
2. Fasten the travel motor in Tooling (A) in a vertical position. The weight of the travel motor is approximately 60 kg (132 lb).
3. Put an alignment mark across the head and the body of the travel motor for assembly purposes. The head must be reinstalled in the head's original position on the body of the travel motor.



Illustration 1

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**Note:** During the removal of head (2) from the travel motor, be careful not to damage the mating surfaces of the components.

**⚠ WARNING**

**Spring force can cause personal injury or death.**

**Do not repair until you have read the Operation and Maintenance Manual.**

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4. Remove bolts (1) .
  5. Remove head (2) from the body of the travel motor.
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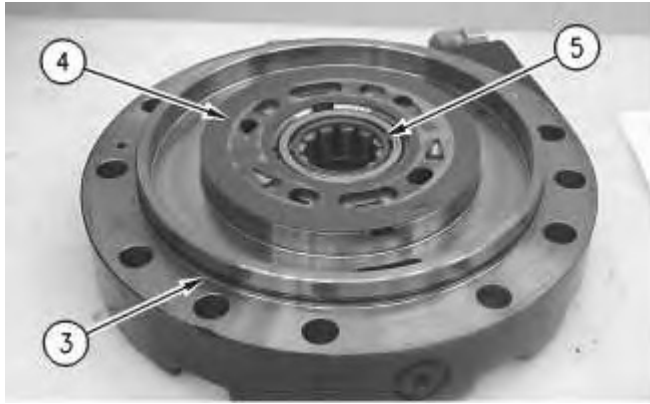


Illustration 2

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6. Remove O-ring seal (3) , port plate (4) , and bearing (5) .

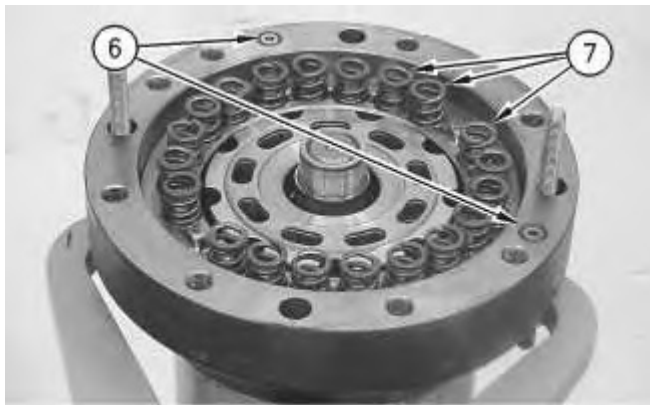


Illustration 3

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7. Remove O-ring seals (6) . Remove springs (7) .

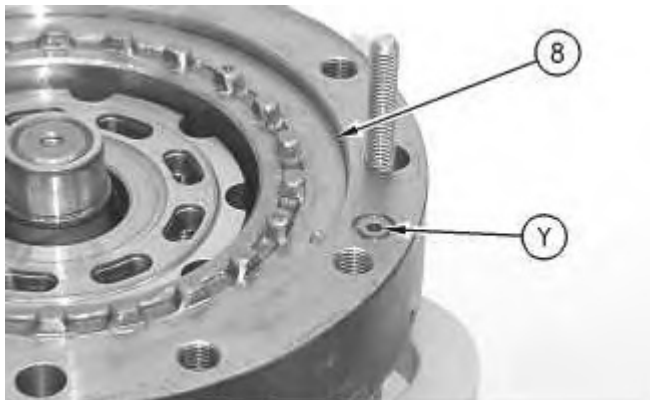


Illustration 4

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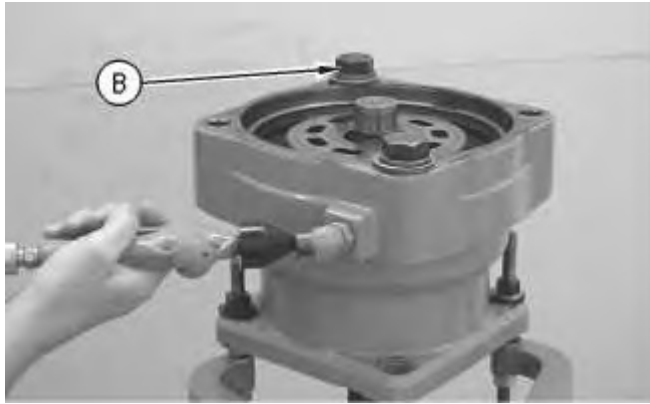


Illustration 5

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This is an example of the use of Tooling (B) .

8. Place a shop towel over brake piston (8) . Retain brake piston (8) with Tooling (B) . Apply approximately 525 kPa (75 psi) of shop air pressure to brake release Port (Y) . Make sure that the shop air pressure is free of water. Brake piston (8) will move up the piston guide, and out of the piston guide. Remove brake piston (8) from the body of the travel motor.



Illustration 6

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9. Remove seal (9) and backup ring (10) from the brake piston.
10. Remove seal (11) and backup ring (12) from the brake piston.

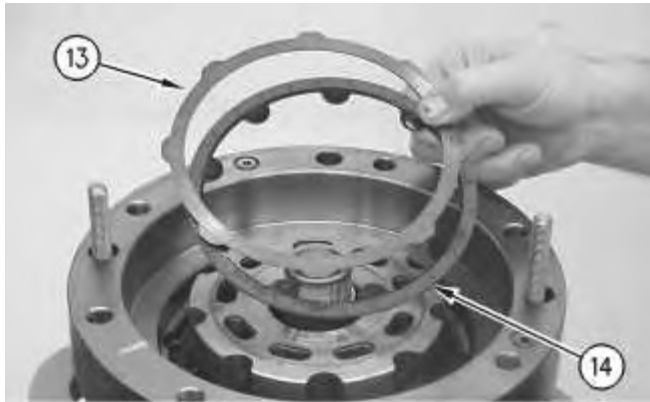


Illustration 7

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11. Remove plates (13) and friction discs (14) .

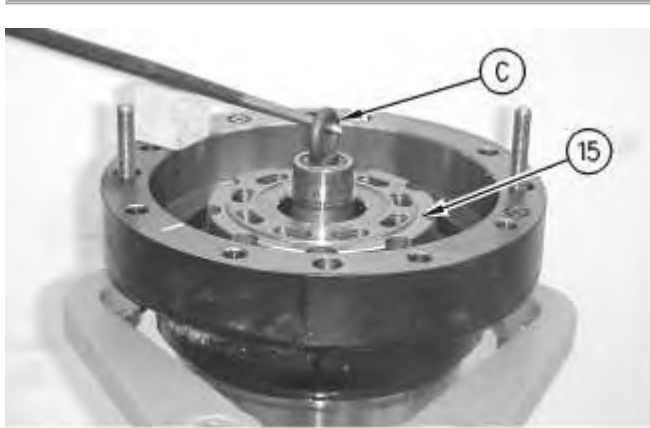


Illustration 8

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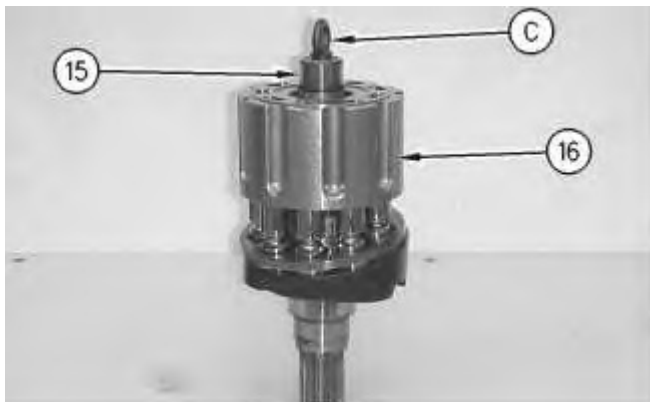


Illustration 9

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12. Install Tooling (C) into shaft (15) . Use a prybar to remove the rotating assembly (16) from the housing.

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