



# Service Repair Manual

## **Models**

336D2 L Excavator

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Product: EXCAVATOR

Model: 336D2 L EXCAVATOR ZCT

Configuration: 336D2 L Excavator ZCT00001-UP (MACHINE) POWERED BY C9 Engine

## Disassembly and Assembly

### 330D, 336D, 336D2, 340D and 340D2 Excavators and 336D MHPU Mobile Hydraulic Power Unit Machine Systems

Media Number -REN8648-30

Publication Date -01/03/2015

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i03898826

## Main Hydraulic Pump - Disassemble

SMCS - 5070-015

### Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	156-7100	Slide Hammer Puller Gp	1
	4C-5656	Adapter	1
B	138-7574	Link Bracket	2
C	1P-1855	Retaining Ring Pliers	1
D	1P-1863	Retaining Ring Pliers	1
E	5P-5197	Retaining Ring Pliers As	1
F	5P-4758	Retaining Ring Pliers As	1

#### Start By:

- A. Remove the main hydraulic pump. Refer to Disassembly and Assembly, "Main Hydraulic Pump - Remove".
  - B. Remove the gear pump. Refer to Disassembly and Assembly, "Gear Pump (Pilot) - Remove".
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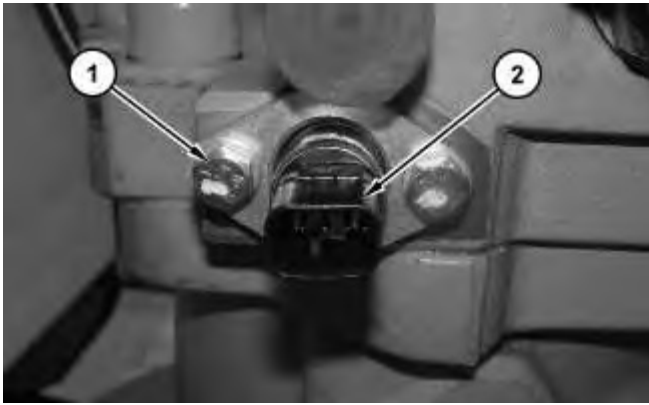


Illustration 1

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1. Remove bolts (1) , sensor (2) , the O-ring seal, and the backup ring.

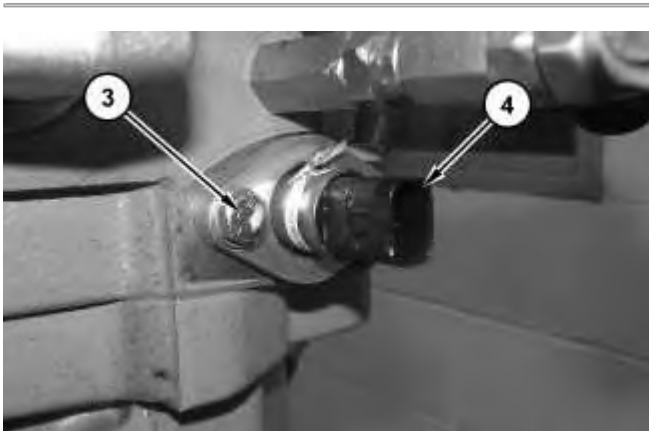


Illustration 2

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2. Remove bolts (3) , sensor (4) , the O-ring seal, and the backup ring.

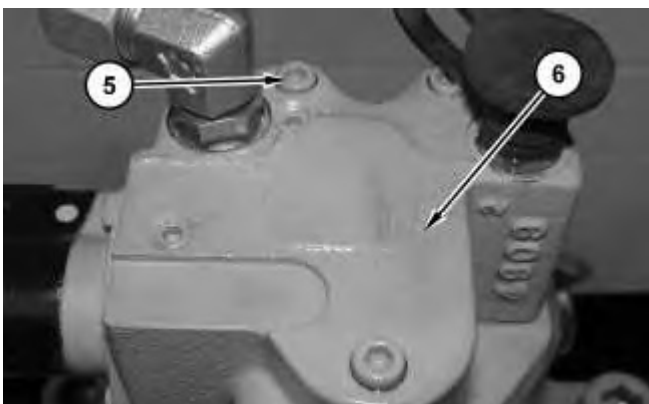


Illustration 3

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3. Remove bolts (5) and housing (6) .

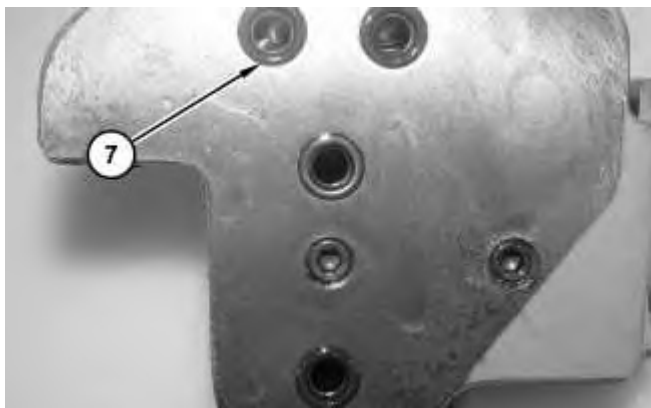


Illustration 4

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4. Remove O-ring seals (7) .

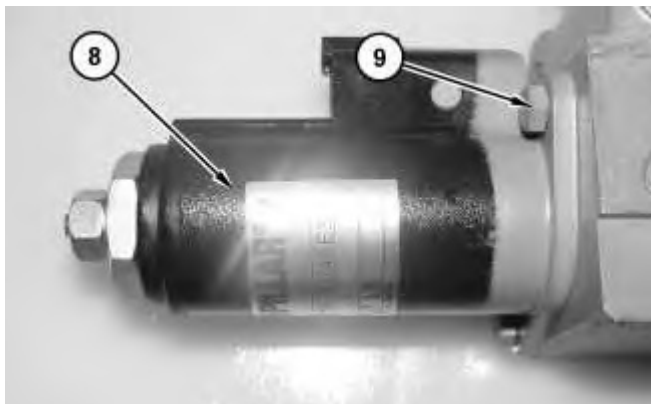
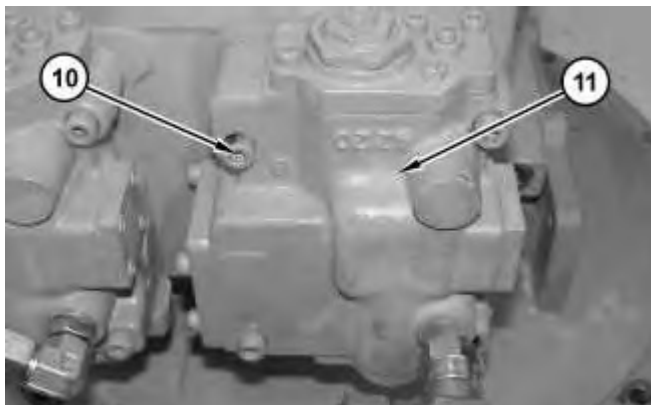


Illustration 5

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5. Remove bolts (9) , solenoid (8) , and the O-ring seals.



6. Remove bolts (10) and valve (11) .

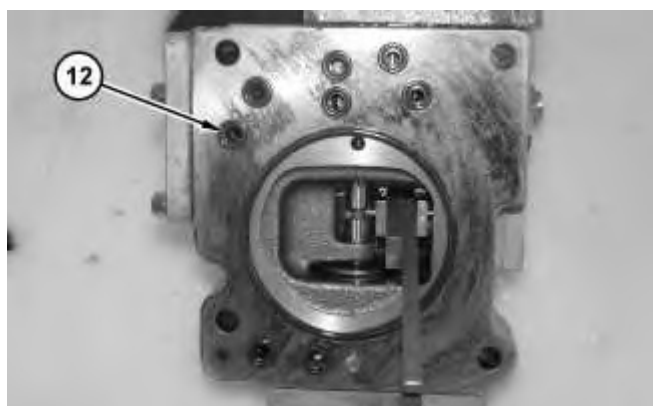


Illustration 7

7. Remove O-ring seals (12) .

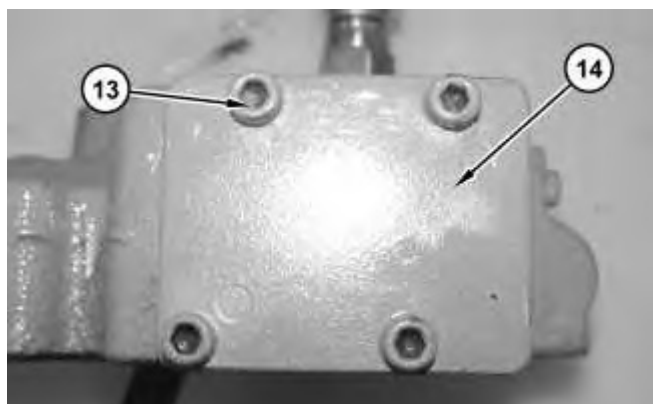


Illustration 8

8. Remove bolts (13) , cover (14) , and the O-ring seals.
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