# **CATERPILLAR®**

# Service Repair Manual

# **Models**

345C EXCAVATOR

✓ Product: EXCAVATOR

Model: 345C EXCAVATOR MDC

Configuration: ISJ HEX COMMONALITY CHART MDC00001-UP (MACHINE)

# **Disassembly and Assembly C11 and C13 Engines for Caterpillar Built Machines**

Media Number -RENR9214-23

Publication Date -01/05/2015

Date Updated -22/05/2018

i02247172

# **Fuel Transfer Pump - Remove**

SMCS - 1256-011

### **Removal Procedure**

#### **NOTICE**

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting, and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Refer to Special Publication, NENG2500, "Dealer Service Tool Catalog" for tools and supplies suitable to collect and contain fluids on Cat products.

Dispose of all fluids according to local regulations and mandates.

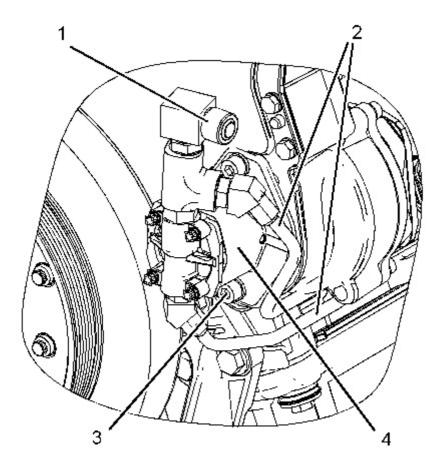


Illustration 1 g01131526

- 1. Disconnect hose assembly (1).
- 2. Disconnect tube assemblies (2).
- 3. Remove bolts (3).
- 4. Remove fuel transfer pump (4).

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## Disassembly and Assembly

### C11 and C13 Engines for Caterpillar Built Machines

Media Number -RENR9214-23

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i02247178

# **Fuel Transfer Pump - Install**

**SMCS -** 1256-012

## **Installation Procedure**

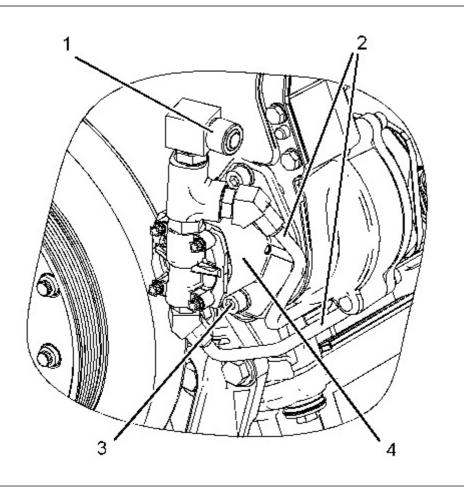


Illustration 1 g01131526

- 1. Position fuel transfer pump (4).
- 2. Install bolts (3).
- 3. Connect tube assemblies (2).
- 4. Connect hose assembly (1).

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