



# Service Repair Manual

## **Models**

# 657G Wheel Scraper

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Product: WHEEL TRACTOR

Model: 657G WHEEL TRACTOR W1B

Configuration: 657G Wheel Tractor W1B00001-UP (MACHINE) POWERED BY C18 Engine

## Disassembly and Assembly

### 657G Wheel Tractor-Scraper Wheel Tractor Power Train

Media Number -REN9712-01

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i02598692

## Torque Converter - Disassemble

SMCS - 3101-015

### Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7575	Link Brackets	2
B	2P-8312	Retaining Ring Pliers	1
C	5J-0490	Bolts	2
D	1P-0520	Driver Gp	1

#### Start By:

- A. Remove the torque converter. Refer to Disassembly and Assembly, " Torque Converter - Remove ".

**Note:** Cleanliness is an important factor. Before the disassembly procedure, the exterior of the component should be thoroughly cleaned. This will help to prevent dirt from entering the internal mechanism.

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Illustration 1

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Illustration 2

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1. Attach Tooling (A) and a suitable lifting device to the torque converter. The weight of the torque converter is approximately 124 kg (275 lb). Support shaft (1) with suitable cribbing. Remove retaining ring (2) .
2. Remove nuts (3). Remove the torque converter.



Illustration 3

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3. Position the torque converter, as shown. Remove bolts (4). Use Tooling (B) to remove retaining ring (6). Remove support (5) .



Illustration 4

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4. Remove sleeve (7) from support (5) .



Illustration 5

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5. Use Tooling (B) to remove retaining ring (8) .
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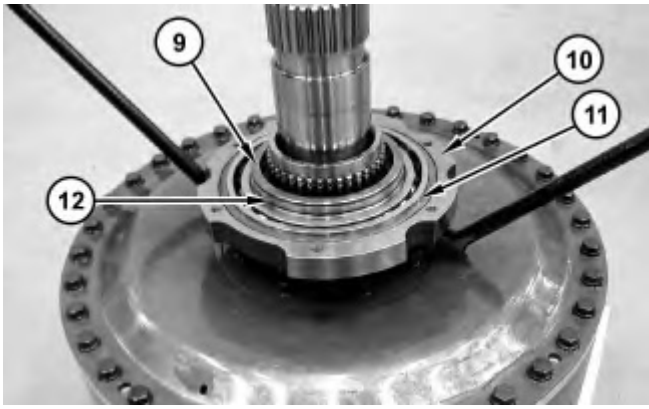


Illustration 6

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6. Use suitable pry bars to remove ring carrier (9) and bearing carrier (10). Separate seal ring (12) from ring carrier (9). Remove bearing (11) from bearing carrier (10) .

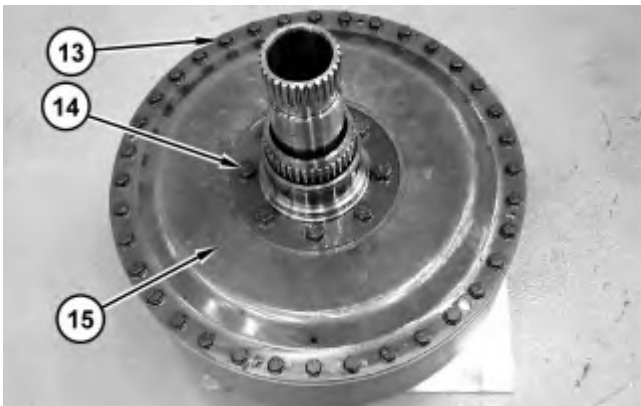


Illustration 7

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7. Remove bolts (14) and (13). Remove plate (15) .



Illustration 8

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