



Service Repair Manual

Models

938G II Wheel Loader

Product: WHEEL LOADER

Model: 938G II WHEEL LOADER PHN

Configuration: 938G II Wheel Loader PHN00001-UP (MACHINE) POWERED BY 3126B Engine

Disassembly and Assembly

938G Series II Wheel Loader and IT38G Series II Integrated Toolcarrier Power Train

Media Number -REN6068-03

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i01380984

Transmission Oil Pump - Disassemble

SMCS - 3066-015

Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7573	Link Bracket	2

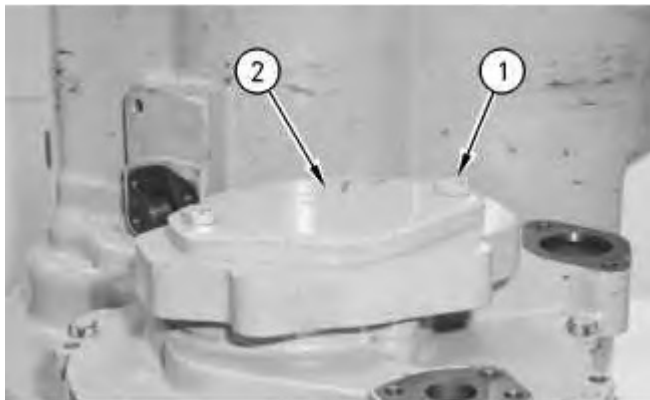


Illustration 1

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1. Remove two bolts (1) and cover (2) .

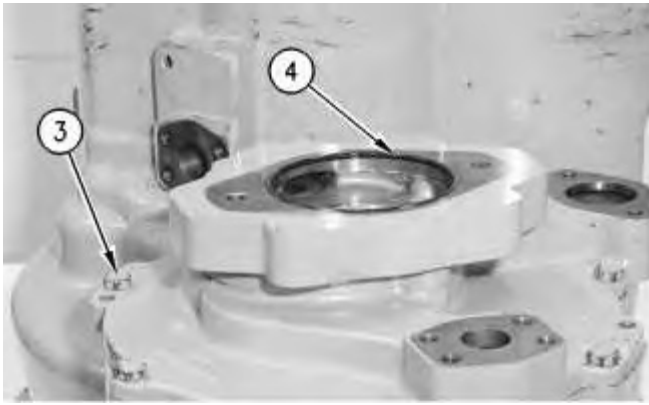


Illustration 2

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2. Remove seven bolts (3). Remove O-ring seal (4) .

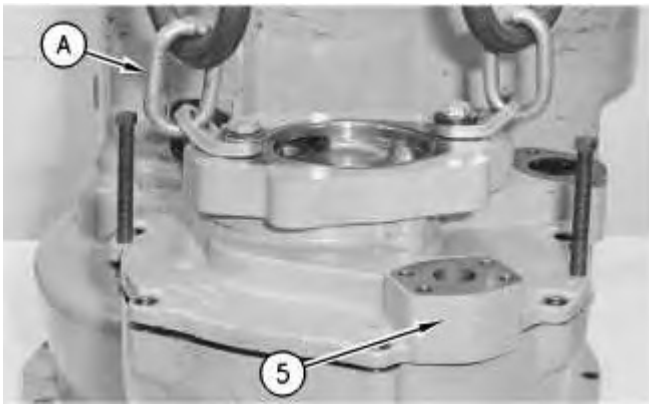


Illustration 3

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3. Install two forcing screws, as shown.
4. Install Tooling (A), a hoist, and a suitable lifting device. Use a hoist to remove gear pump (5) .



5. Remove six bolts (6) .

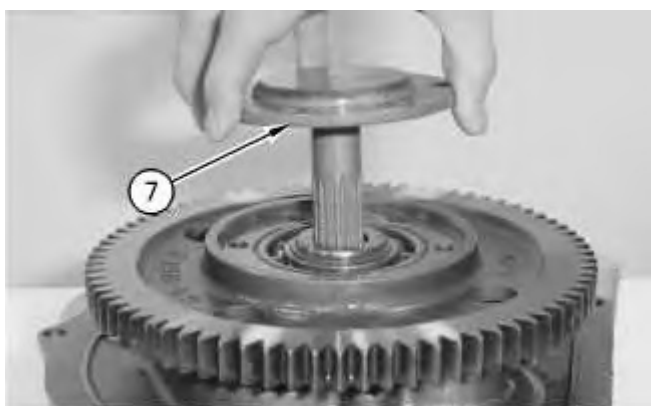


Illustration 5

6. Remove shaft (7) .



Illustration 6

7. Remove retaining ring (8) .

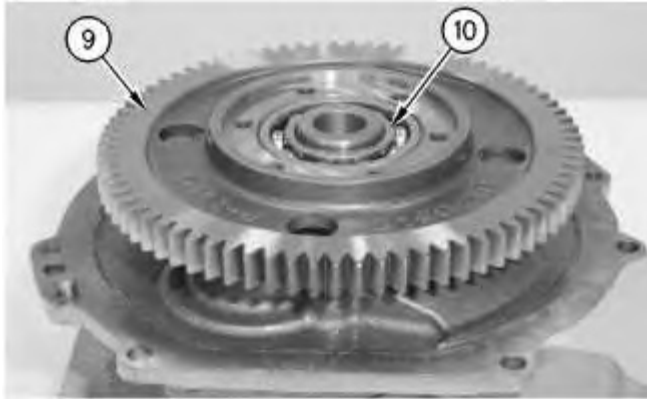


Illustration 7

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8. Remove gear (9) and ball bearing (10) as a unit from the body assembly.

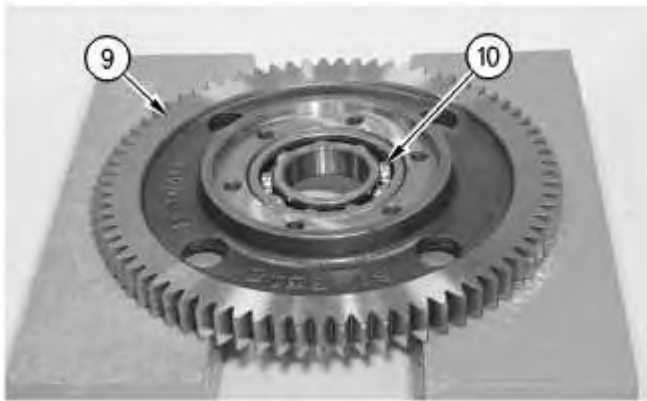


Illustration 8

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9. Use a suitable press to remove ball bearing (10) from gear (9) .

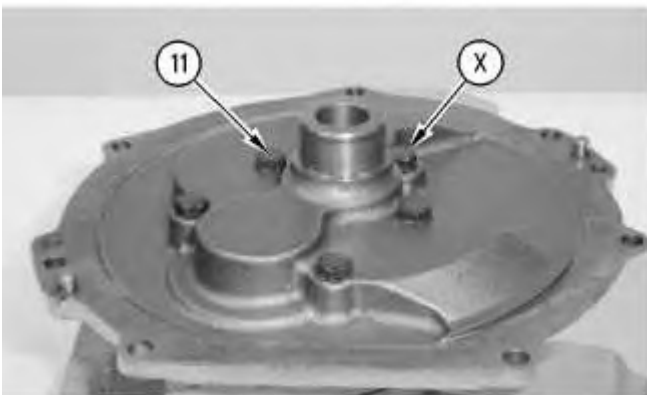


Illustration 9

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10. Remove five bolts (11) .

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