## **CATERPILLAR®**

# Service Repair Manual

## **Models**

988H Wheel Loader

Model: 988H WHEEL LOADER A7A

Configuration: 988H Wheel Loader A7A00001-UP (MACHINE) POWERED BY C18 Engine

#### **Disassembly and Assembly** 988H and 988K Wheel Loaders Power Train

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i05870306

### **Torque Converter - Disassemble**

**SMCS - 3101-015** 

**S/N -** A7A1-UP

S/N - BXY1-UP

### **Disassembly Procedure**

Table 1

Required Tools				
Tool	Part Number	Part Description	Qty	
A	138-7573	Link Bracket	1	
	138-7575	Link Bracket	2	
В	138-7575	Link Bracket	2	
С	8B-7548	Push-Puller Tool Gp	1	
	8H-0684	Ratchet Wrench	1	
	8B-7549	Puller Leg	2	
	5P-4808	Cap	2	
	8B-7554	Bearing Cup Puller	1	
D	5F-7366	Screw	1	
	3H-0465	Plate	2	
	1P-5546	Crossblock	1	
	5H-7369	Puller Leg	2	

	8B-7551	Bearing Puller	1
	6B-6682	3/4" - 16 NF Nut	2
	1P-0520	Driver Gp	1
	5F-7366	Screw	1
Е	3H-0465	Plate	2
	1P-5546	Crossblock	1
	8B-7549	Puller Leg	2
	5F-7343	Bearing Puller	1
	6B-6682	3/4" - 16 NF Nut	2
	1P-0520	Driver Gp	1
	5F-7342	Adapter	2
F	138-7574	Link Bracket	2
G	-	Forcing Screw M12 x 1.75	2

#### **Start By:**

- A. Remove the torque converter. Refer to Disassembly and Assembly, "Torque Converter Remove" for the machine that is being serviced.
- B. Remove the transmission oil pump. Refer to Disassembly and Assembly, "Transmission Oil Pump Remove" for the machine that is being serviced.
- C. Remove the torque converter outlet relief valve. Refer to Disassembly and Assembly, "Relief Valve (Torque Converter Outlet) Remove" for the machine that is being serviced.
- D. Remove the modulating valve for the torque converter impeller clutch. Refer to Disassembly and Assembly, "Modulating Valve (Torque Converter Impeller Clutch) Remove" for the machine that is being serviced.

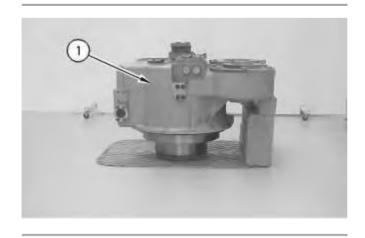


Illustration 1 g00660840

1. Place the torque converter assembly (1) on suitable cribbing, as shown. The weight of torque converter assembly (1) is approximately 545 kg (1200 lb).

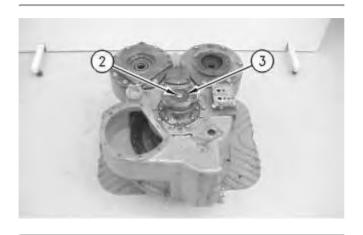


Illustration 2 g00665406

2. Remove bolt (2) and retainer (3).

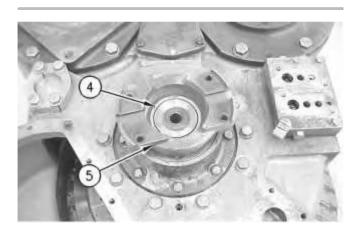


Illustration 3 g00665411

3. Remove O-ring seal (4) and yoke (5).



Illustration 4 g00665412

4. Remove bolts (6) and the washers.

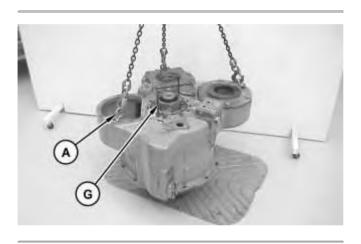


Illustration 5 g01152195

- 5. Install Tooling (A) and a suitable lifting device to the housing assembly. The weight of the housing assembly is approximately 285 kg (630 lb).
- 6. Use Tooling (G) in order to separate the housing assembly from the torque converter.
- 7. Remove the housing assembly.

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