



# Service Repair Manual

## **Models**

# 988H Wheel Loader

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Product: WHEEL LOADER

Model: 988H WHEEL LOADER BXY

Configuration: 988H Wheel Loader BXY00001-UP (MACHINE) POWERED BY C18 Engine

## Disassembly and Assembly 988H and 988K Wheel Loaders Power Train

Media Number -REN6206-05

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i06677468

## Torque Converter - Assemble

SMCS - 3101-016

S/N - A7A1-UP

S/N - BXY1-UP

## Assembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7573	Link Bracket	1
	138-7575	Link Bracket	2
B	138-7575	Link Bracket	3
H	1P-0520	Driver Gp	1
J	8T-5096	Dial Indicator Gp	1
J	4C-4030	Loctite	-

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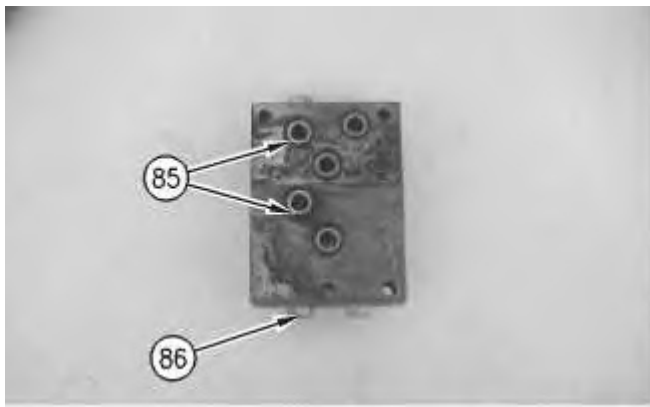


Illustration 1

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1. Install O-rings (85) and plugs (86).

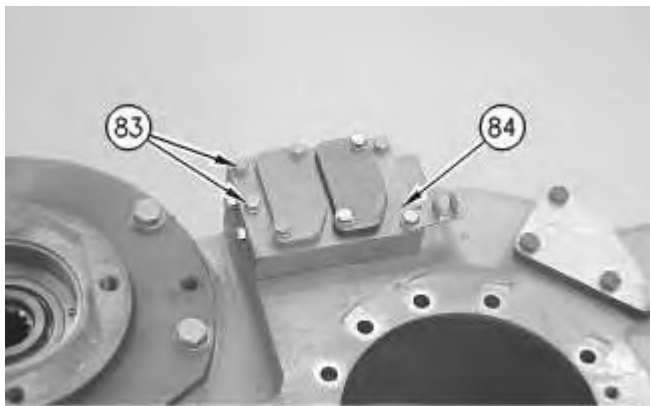


Illustration 2

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2. Install block (84) and bolts (83).

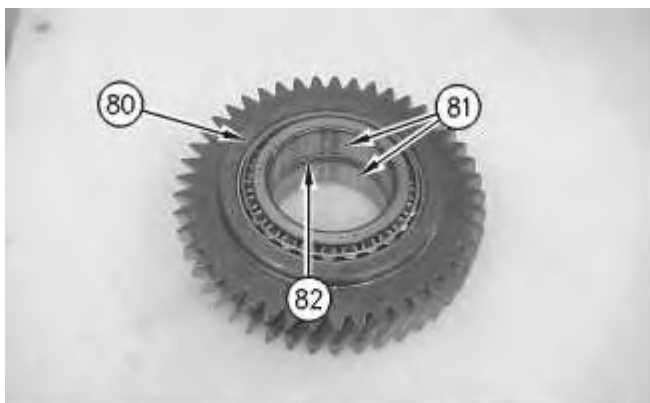


Illustration 3

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3. Install bearing assemblies (81) and ring (82) into idler gear assembly (80).



Illustration 4

g00663626

4. Install idler gear assembly (80).

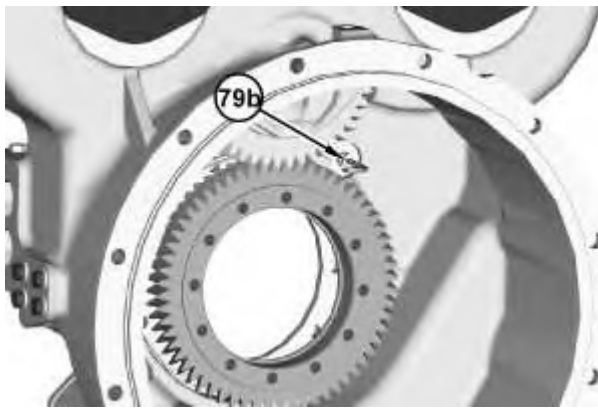


Illustration 5

g03410201

If equipped with this style lube adapter.



Illustration 6

g03410188

If equipped with this style lube adapter.

5. Install lube adapter (79b), (79a). Use Tooling (J) on threads of (79b) and (79a).

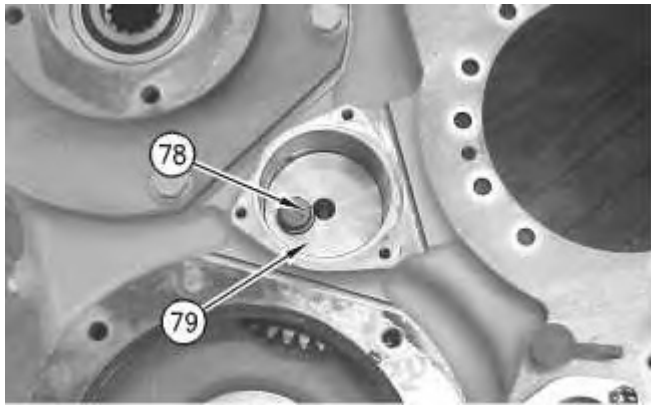


Illustration 7

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6. Install idler gear shaft (79). Install bolt (78) and the washer.

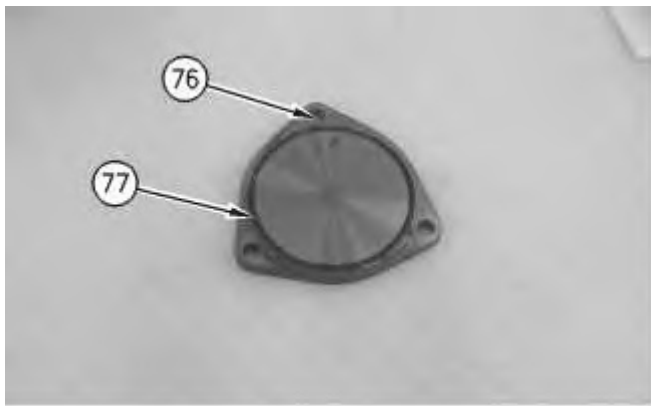


Illustration 8

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7. Install O-ring seal (77) onto cover (76).

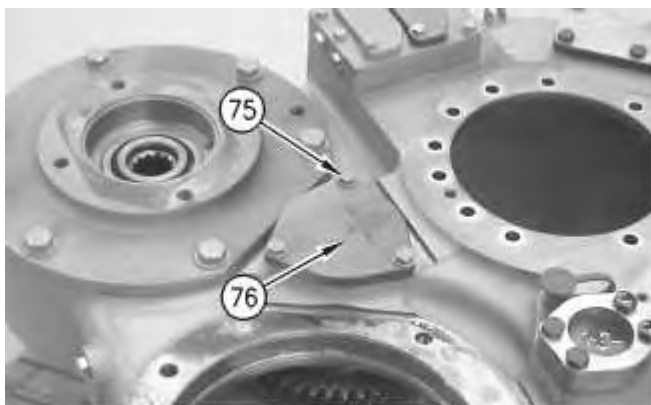


Illustration 9

g00663622

8. Install cover (76) and three bolts (75).

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