



Service Repair Manual

Models

C13 Industrial Engine

Product: INDUSTRIAL ENGINE
Model: C13 INDUSTRIAL ENGINE JR9
Configuration: C13 Industrial Engine JR900001-UP

Disassembly and Assembly C13 Industrial Engine

Media Number -UENR6571-00

Publication Date -01/01/2015

Date Updated -13/01/2015

i03533151

Valve Mechanism Cover Base - Remove and Install

SMCS - 1120-010

Removal Procedure

Start By:

- a. Remove the valve cover.

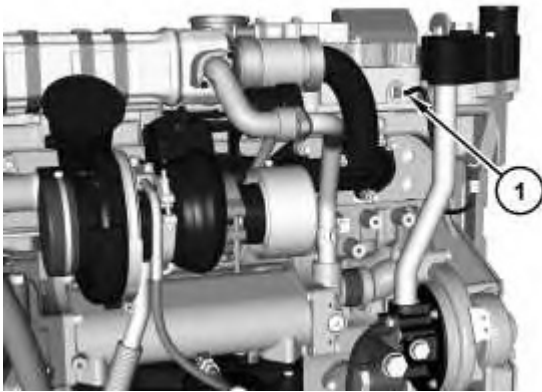


Illustration 1

g01861473

1. Disconnect harness assembly (1).
-

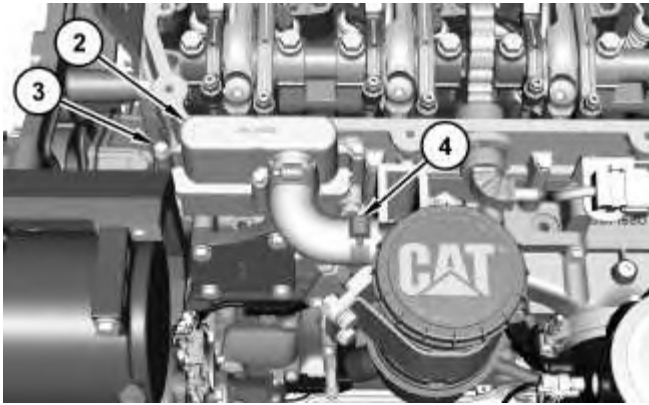


Illustration 2

g01861475

2. Loosen hose clamp (4). Remove bolts (3) and remove breather (2).

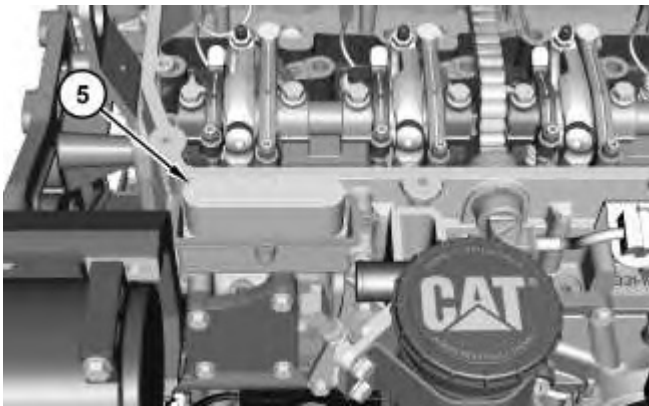


Illustration 3

g01861477

3. Remove element (5).

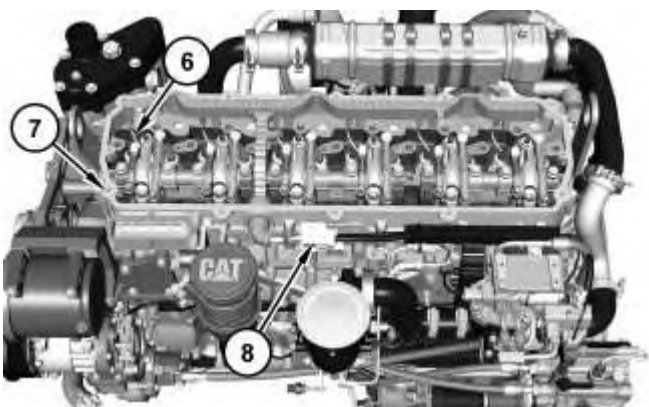


Illustration 4

g01861478

4. Disconnect harness assemblies (6) and (8). Remove valve cover base (7).



Illustration 5

g01861512

5. Remove seal (9) from valve cover base (7).

Installation Procedure

1. Install valve cover base (7) in reverse order of removal.

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i07074651

Rocker Arm and Shaft - Remove and Install

SMCS - 1102-010

Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	293-2989	Lift Bracket As	1

Start By:

- a. Remove the valve cover.

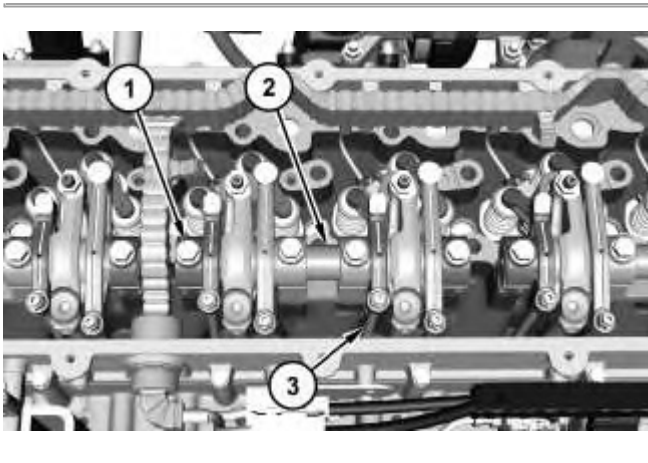


Illustration 1

g01861123

1. Remove bolts (1).
2. Use Tooling (A) to remove rocker arm and shaft (2). Remove pushrods (3).

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