



Service Repair Manual

Models

C9.3 Industrial Engine

Product: INDUSTRIAL ENGINE
Model: C9.3B INDUSTRIAL ENGINE NGH
Configuration: C9.3 Industrial Engine NGH00001-UP

Disassembly and Assembly C9.3B Industrial Engines

Media Number -M0076944-02

Publication Date -01/09/2018

Date Updated -07/09/2018

i07330234

Crankshaft Rear Seal - Remove

SMCS - 1161-011

S/N - NGH1-1

Removal Procedure

Reference: Special Instruction, "Visual Service Procedures - Colors and Symbols" M0066576

Start By:

- a. Remove the flywheel.

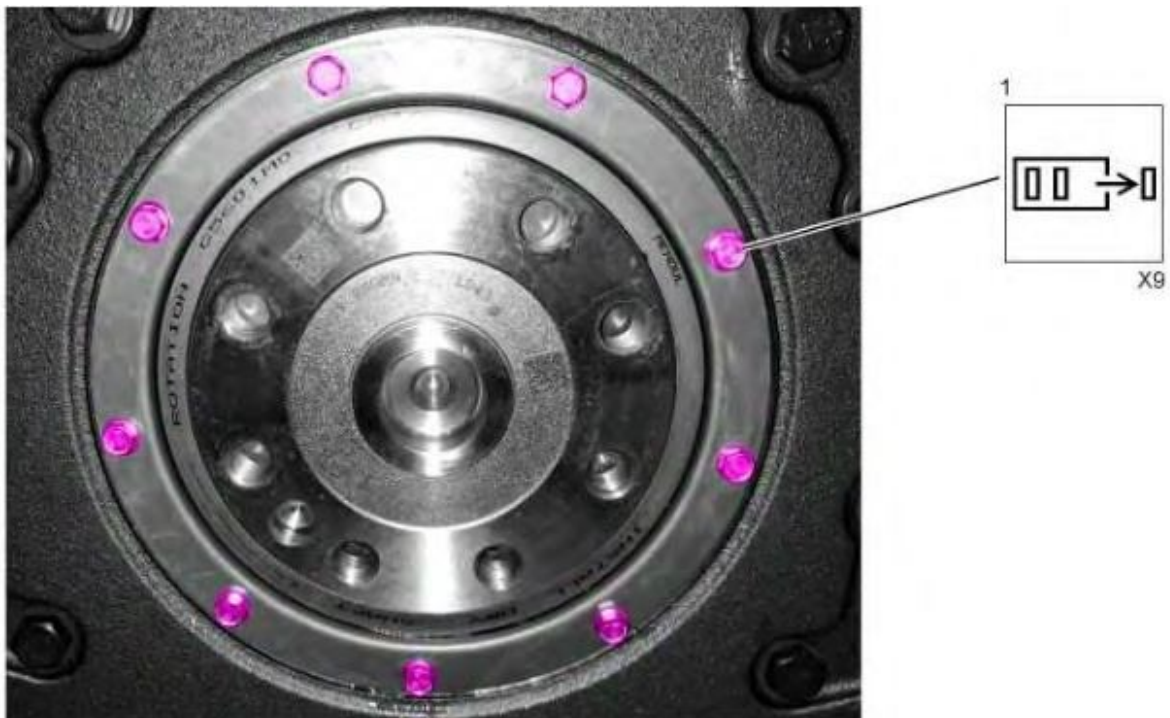
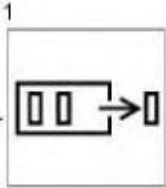


Illustration 1

g06227794



2

Illustration 2

g06227831

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Disassembly and Assembly C9.3B Industrial Engines

Media Number -M0076944-02

Publication Date -01/09/2018

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i07571158

Crankshaft Rear Seal - Install

SMCS - 1161-012

S/N - NGH1-1

Installation Procedure

Reference: Special Instruction, "Visual Service Procedures - Colors and Symbols" M0066576

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	563-9214	Seal Installer Group	1



Illustration 1

g06240706



Illustration 2

g06362987

Do not fully tighten bolts.

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