



# Service Repair Manual

## **Models**

# D6R II TRACK-TYPE TRACTOR

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Product: TRACK-TYPE TRACTOR

Model: D6R II TRACK-TYPE TRACTOR AEM

Configuration: D6R Series IITRACK-TYPE TRACTOR FTC AEM00001-UP (MACHINE) POWERED BY C-9 Engine

## Disassembly and Assembly D6R Series II Track-Type Tractor Power Train

Media Number -REN4257-03

Publication Date -01/08/2009

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i01569561

# Steering Clutch and Brake - Disassemble

SMCS - 4100-015

## Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7575	Link Bracket	3

### Start By:

- A. Separate the final drive from the steering clutch and from the brake. Refer to Disassembly and Assembly, "Final Drive, Steering Clutch, and Brake - Separate".

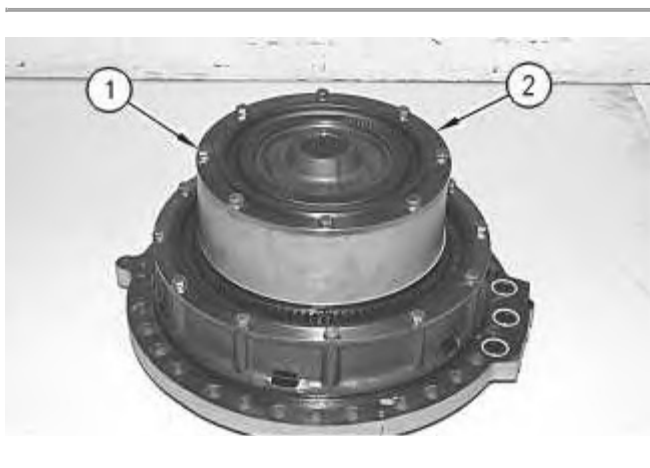


Illustration 1

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1. Remove bolts (1) and plate (2) .

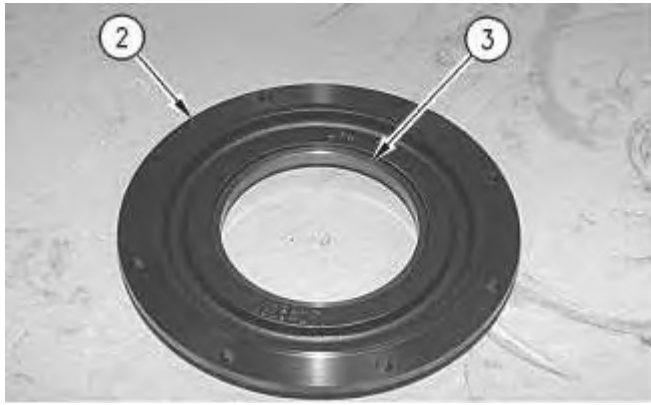


Illustration 2

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2. Remove sleeve bearings (3) from plate (2) .

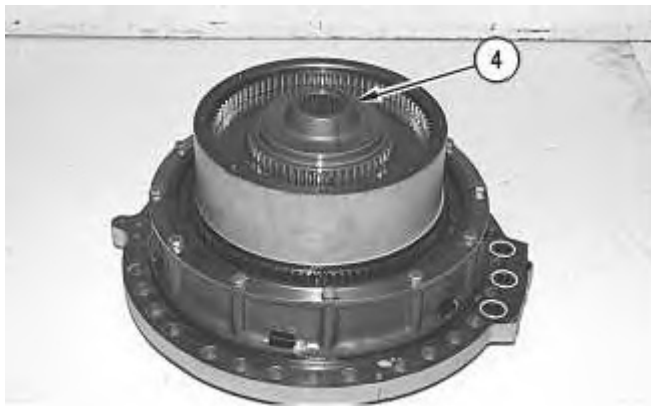
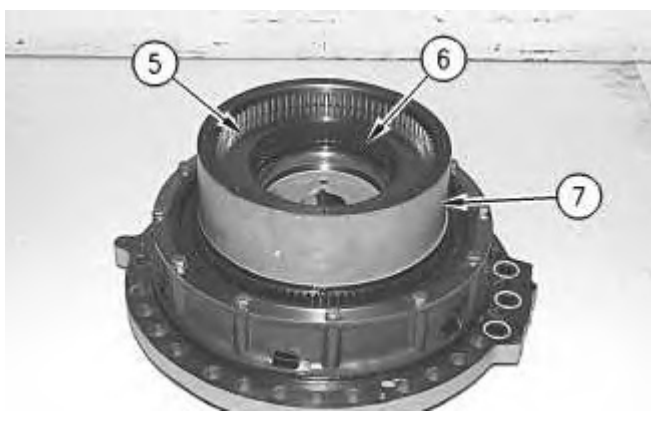


Illustration 3

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3. Remove input hub (4) .



4. Remove clutch plates (5) and friction discs (6) from hub (7) .

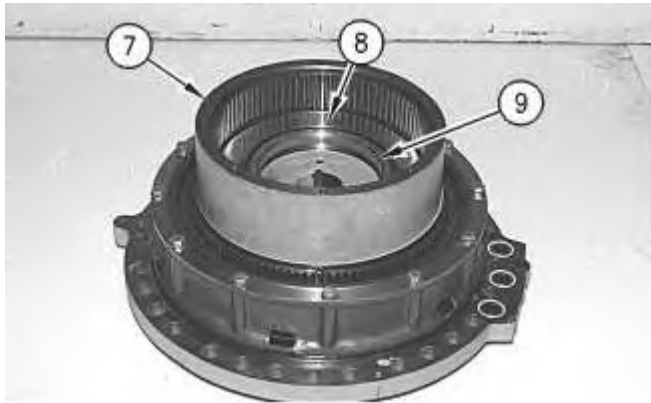


Illustration 5

5. Remove piston (8) from hub (7) .
6. Remove sleeve bearing (9) .

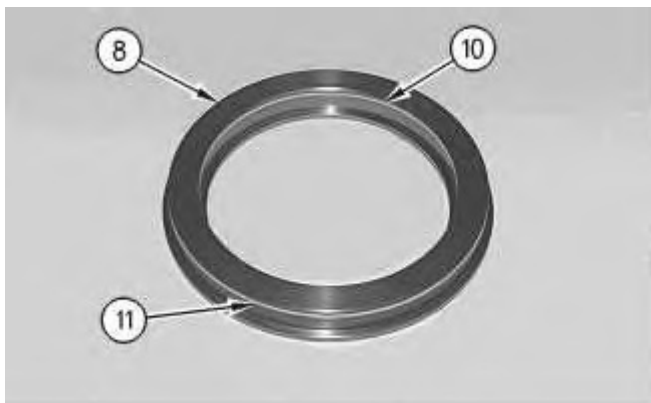


Illustration 6

7. Remove seals (10) and (11) from piston (8) .
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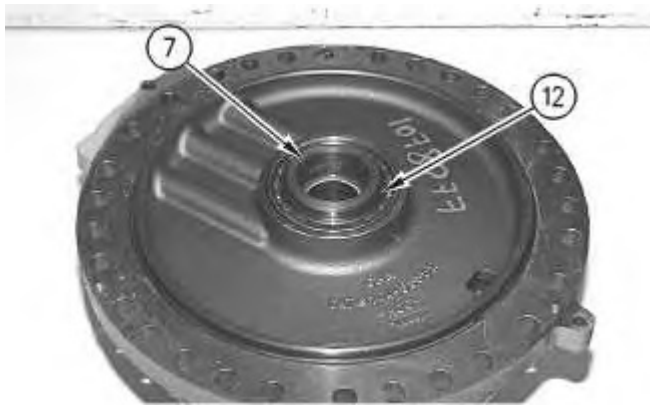


Illustration 7

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8. Turn over the brake assembly.
9. Remove ring (12) from hub (7) .

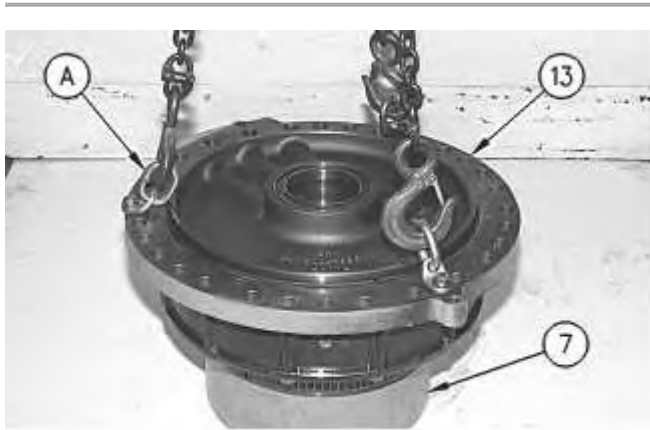
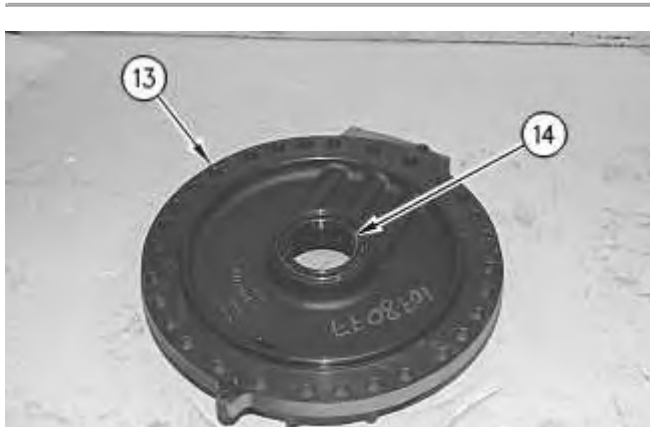


Illustration 8

g00620503

10. Fasten a hoist and Tooling (A) to housing (13). Remove the brake assembly from hub (7). The weight of the brake assembly is 86 kg (190 lb).



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