CATERPILLAR®

Service Repair Manual

Models

D7F TRACK-TYPE TRACTOR

■ Product: TRACK-TYPE TRACTOR

Model: D7F TRACK-TYPE TRACTOR 93N

Configuration: D7F TRACTOR 93N01175-UP (MACHINE)

Disassembly and Assembly SLEEVE METERING FUEL SYSTEM FOR FOUR AND SIX CYLINDER 4.75"

Media Number -REG01400-01

Publication Date -01/03/1974

Date Updated -17/03/2010

REG014000004

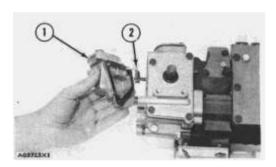
Adapter Housings And Levers

SMCS - 1278-15; 1278-16; 1278-11; 1278-12

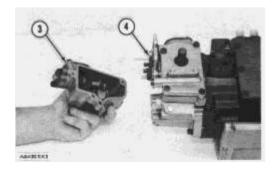
Remove Adapter Housings And Levers (If So Equipped)

start by:

- a) remove fuel ratio control
- b) remove fuel shutoff solenoid



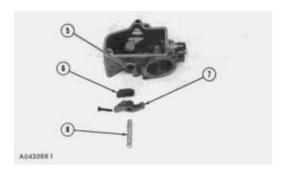
1. Remove adapter housing (1) from governor housing.



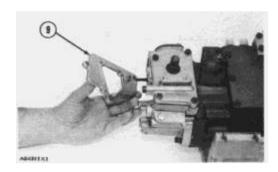
NOTE: There are two different adapter housings used with the fuel system. Adapter housing (1) is used when only a fuel ratio control is needed. Adapter housing (3) is used when a combination of fuel ratio control, fuel shutoff solenoid and oil pressure safety shutoff is needed.

2. Remove control lever (2) or (4) from shaft.

NOTE: There is a different control lever for each adapter housing. On a truck fuel system, there is a spring between the lever and governor housing.

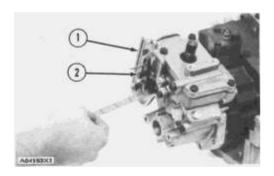


- **3.** Remove shaft (8), lever assembly (7) and lever (6) from adapter housing.
- **4.** Remove seal (5) from adapter housing.

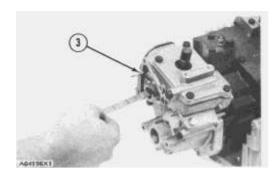


5. Remove base (9) from governor housing.

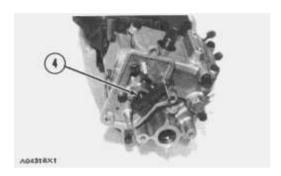
Install Adapter Housings And Levers (If So Equipped)



- **1.** Install base (1) on governor housing.
- **2.** Install control lever (2) on shaft which is for adapter housing (5).
- 3. Check the distance between the governor housing and inside of lever (2). This distance must be $.438 \pm .010$ in. $(11.13 \pm 0.25 \text{ mm})$ with the shaft pulled out tight against the governor housing.

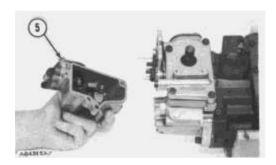


- **4.** Install control lever (3) which is for the adapter housing that has fuel ratio control only.
- **5.** Check the distance between the inside of lever (3) and governor housing. This distance must be $.590 \pm .010$ in. $(14.99 \pm 0.25 \text{ mm})$ with the shaft pulled out tight against the inside of the governor housing.



NOTE: On a truck fuel system, there is a spring (4) between the lever and governor housing. This spring must be turned (wound) 1 1/4 turns clockwise to get a preload when installed.

- **6.** Install seal in adapter housing.
- 7. Install lever, lever assembly and shaft.



8. Install adapter housing (5) on base.

end by:

- a) install fuel shutoff solenoid
- **b)** install fuel ratio control

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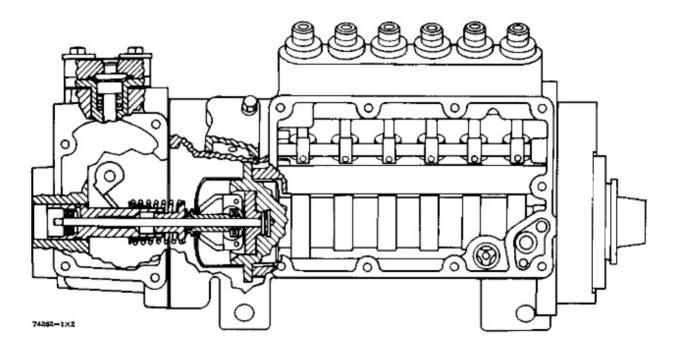
Date Updated -17/03/2010

REG014000005

Speed Limiter

SMCS - 1268-11; 1268-12

Sleeve Metering Fuel System With Speed Limiter (Earlier Fuel Systems)



Remove Speed Limiter (Earlier Fuel Systems)



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