



Service Repair Manual

Models

M317D2 Wheeled Excavator

Product: WHEELED EXCAVATOR

Model: M317D2 WHEELED EXCAVATOR CH5

Configuration: M317 D2 Wheeled Excavator CH500001-UP (MACHINE) POWERED BY C4.4 Engine

Disassembly and Assembly

M315D, M315D Series 2, M315D2, M317D Series 2 and M317D2 Wheeled Excavators Machine Systems

Media Number -KENR6028-05

Publication Date -01/07/2015

Date Updated -08/07/2015

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Swing Gear and Bearing - Remove

SMCS - 7063-011

Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7574	Link Bracket	3

Start By:

- a. Separate the upper frame from the undercarriage. Refer to Disassembly and Assembly, "Upper Frame and Undercarriage Frame - Separate".



Illustration 1

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1. Attach Tooling (A) and a suitable lifting device to gear and bearing (1). The weight of gear and bearing (1) is approximately 231 kg (510 lb).

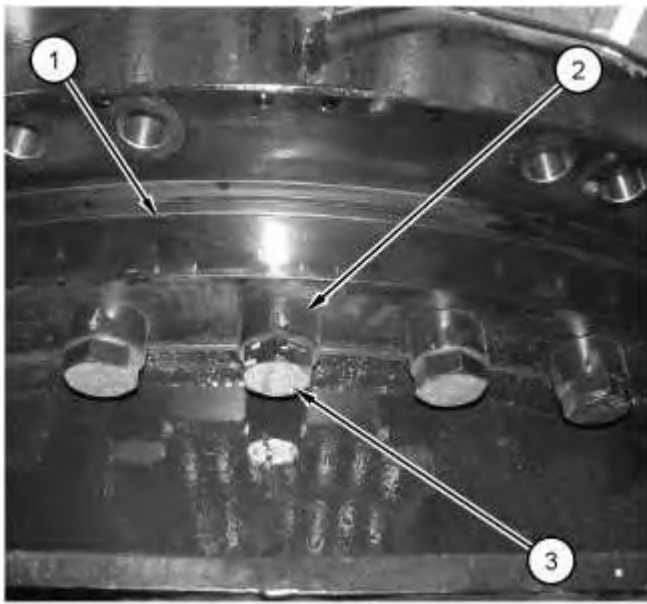


Illustration 2

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2. Remove bolts (3) and spacers (2). Remove gear and bearing (1) from the machine.

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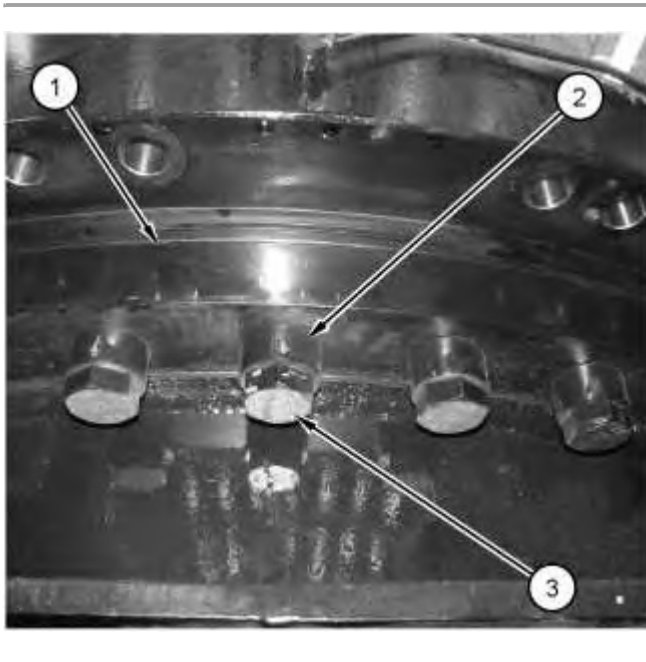
Swing Gear and Bearing - Install

SMCS - 7063-012

Installation Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	138-7574	Link Bracket	3
B	8C-8422	Sealant	2



1. Apply Tooling (B) to the bottom face of gear and bearing (1) . Use Tooling (A) and a suitable lifting device to position gear and bearing (1) on the machine. The weight of gear and bearing (1) is approximately 231 kg (510 lb).
2. Position spacers (2) and install bolts (3) . Tighten bolts (3) to a torque of $300 + 30 - 0$ N·m ($221 + 22 - 0$ lb ft).



Illustration 2

3. Remove Tooling (A) and the suitable lifting device from gear and bearing (1) .

End By: Connect the upper frame to the undercarriage. Refer to Disassembly and Assembly, "Upper Frame and Undercarriage Frame - Connect".

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