



# Service Repair Manual

## **Models**

# M317F Wheeled Excavator

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Product: EXCAVATOR

Model: M317F EXCAVATOR F6P

Configuration: M317F Wheeled Excavator F6P00001-UP (MACHINE) POWERED BY C4.4 Engine

## Disassembly and Assembly

### M314F, M316F, M318F, M320F and M322F Wheeled Excavator Power Train

Media Number -UENR6143-07

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i06220128

## Final Drive Carriers, Hubs and Brakes - Disassemble - Rear Axle

SMCS - 4054-015; 4092-015; 4253-015; 4255-015

## Disassembly Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	1P-1863	Retaining Ring Pliers	1
B	1P-0510	Driver Gp	2
	5F-7345	Screw	1
C	267-6564	Spanner	1
D	1U-5832	Pry Bar	1
E	1U-6410	Three Jaw Puller	1
F	1P-0510	Driver Gp	1
G	1A-1935	Full Nut	1
	3H-0465	Push-Puller Plate	4
	5F-7342	Adapter	2
	5F-7343	Bearing Puller Gp	1
	5F-7366	Forcing Screw	1
	5P-8248	Hard Washer	2
	6B-6684	Full Nut	2

6V-8237	Washer	1
8B-7549	Puller Leg	2
9S-7338	Crossblock	1

**Start By:**

- a. Remove the rear tires and rims.
- b. Release the hydraulic system pressure.

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**NOTICE**

**Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting, and repair of the product. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.**

**Refer to Special Publication, NENG2500, "Dealer Service Tool Catalog" for tools and supplies suitable to collect and contain fluids on Cat products.**

**Dispose of all fluids according to local regulations and mandates.**

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1. Drain the oil from the front final drives into a suitable container. Refer to Operation and Maintenance Manual, "Final Drive Oil - Change".

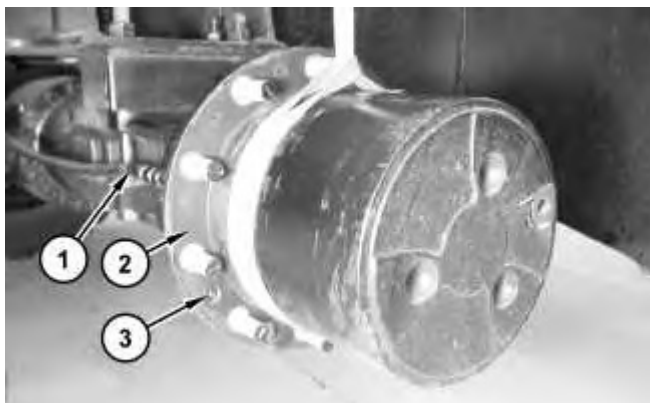


Illustration 1

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2. Attach a suitable lifting device to carrier housing (2).
3. Remove bolts (3).
4. Remove carrier housing (2). The weight of carrier housing (2) is approximately 31 kg (68 lb).

5. Disconnect hose assembly (1).

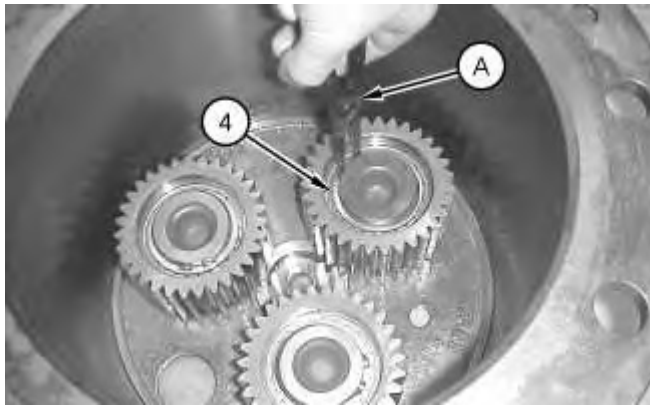


Illustration 2

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6. Use Tooling (A) in order to remove retaining rings (4).

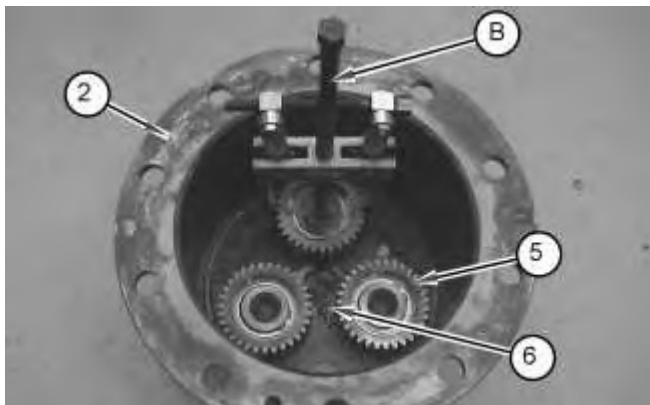


Illustration 3

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7. Use Tooling (B) in order to remove planetary gears (5) from carrier housing (2).
8. Remove thrust washer (6).

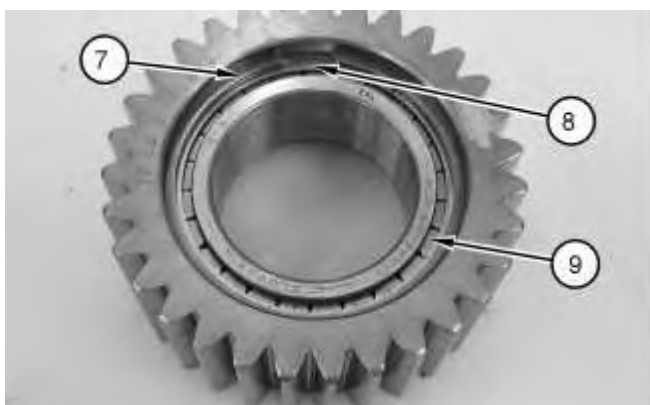


Illustration 4

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9. Remove retaining ring (7), washer (8), and roller bearing (9).



Illustration 5

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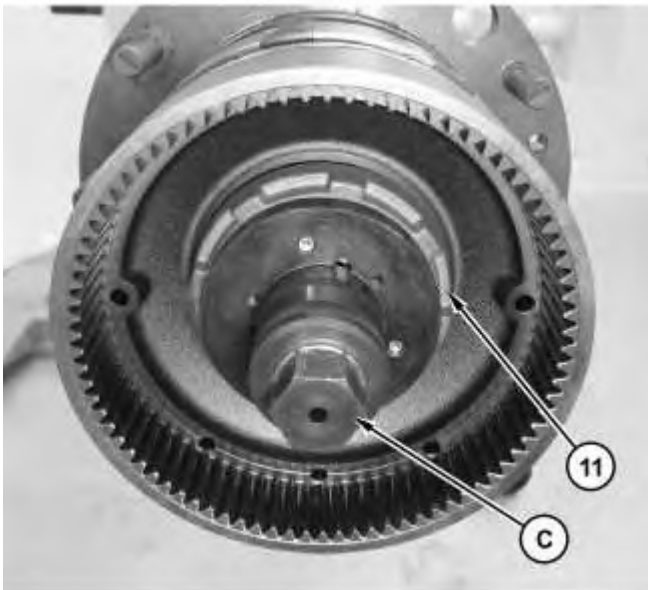


Illustration 6

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10. Remove bolt (10). Use Tooling (C) in order to remove nut (11).

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