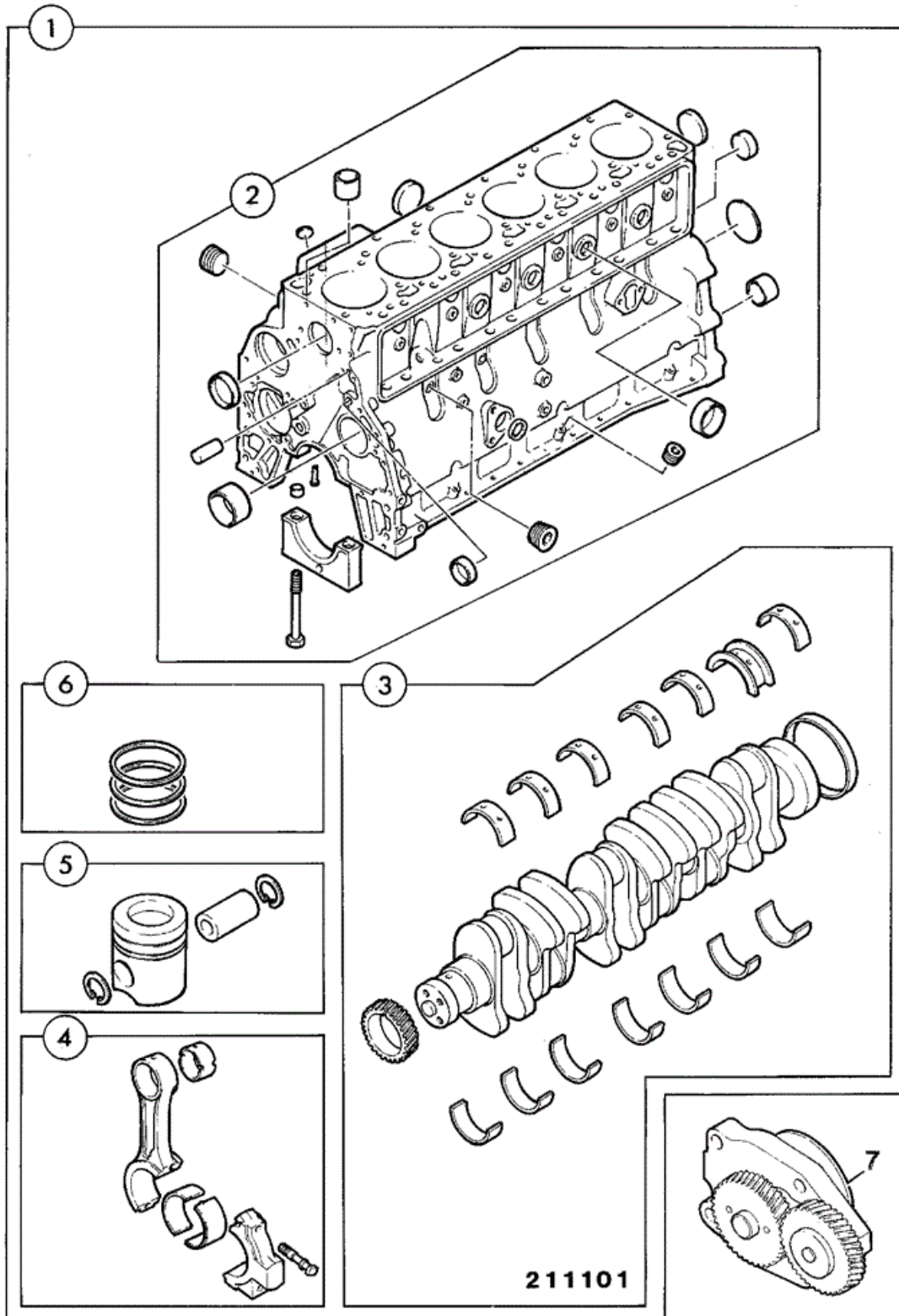




9802/6600 U1-2-1 ENGINE, SHORT

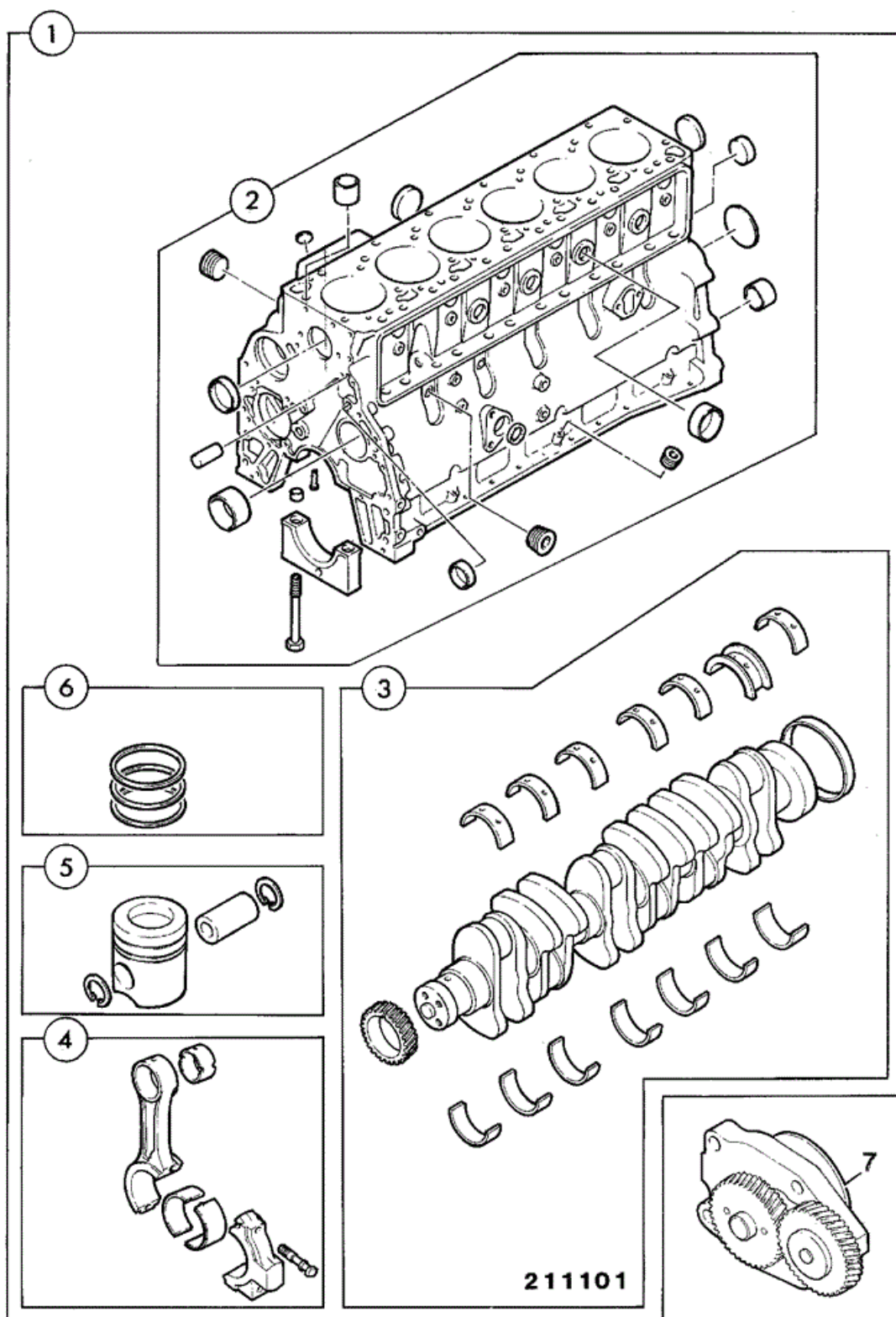


Item	Part #	Change No	Description	Usage Code	QTY
1	02/910300		Engine short, 6BTA <i>Block assembly, See frame U1-3-1</i>	P/Ex	1
1A	02/910300R		Engine short, 6BTA reconditioned		1
2	****		'See Remark' <i>Block assembly, See frame U1-3-1</i>		1
3	****		'See Remark' <i>Crankshaft assembly, See frame U1-4-1</i>		1
4	****		'See Remark' <i>Con-rods, See frame U1-4-1</i>		1
5	****		'See Remark' <i>Piston assembly, See frame U1-4-1</i>		1
6	****		'See Remark' <i>Ring kits, See frame U1-4-1</i>		1
7	****		'See Remark' <i>Oil pump, Refer to U5 INDEX</i> <i>See Note 1</i>		1

Note 1: NOT INCLUDED WITH ITEM 1 OR 1A.



9802/6600 U1-2-2 ENGINE, SHORT

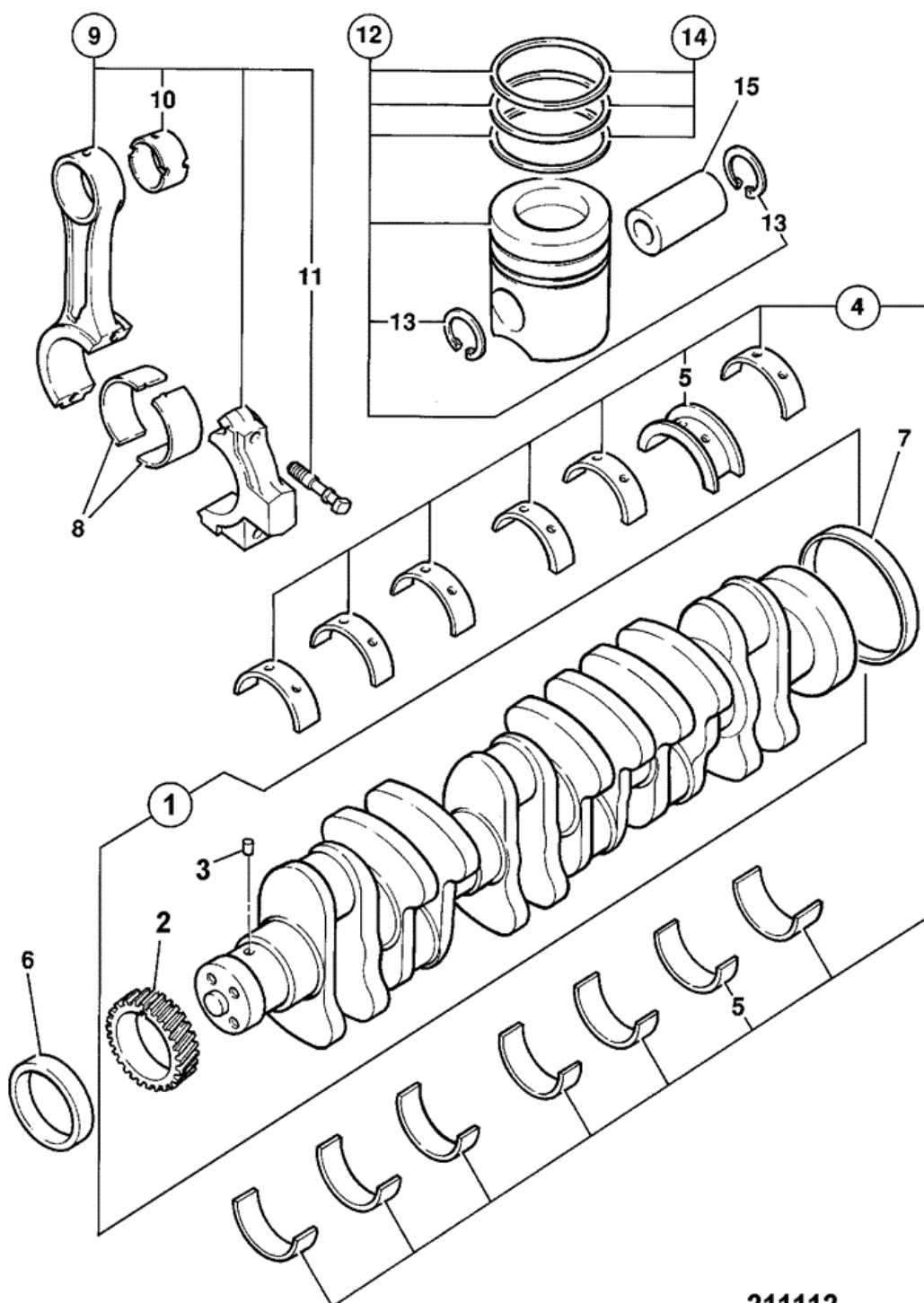


Item	Part #	Change No	Description	Usage Code	QTY
1	02/910450		Engine short <i>Block assembly, See frame U1-3-1</i>	P/Ex	1
1A	02/910450R		Engine short reconditioned		1
2	****		'See Remark' <i>Block assembly, See frame U1-3-1</i>		1
3	****		'See Remark' <i>Crankshaft assembly, See frame U1-4-2</i>		1
4	****		'See Remark' <i>Con-rods, See frame U1-4-2</i>		1
5	****		'See Remark' <i>Piston assembly, See frame U1-4-2</i>		1
6	****		'See Remark' <i>Ring kits, See frame U1-4-2</i>		1
7	****		'See Remark' <i>Oil pump, Refer to frame U5-2-2</i> <i>See Note 1</i>		1

Note 1: NOT INCLUDED WITH ITEMS 1 OR 1A.

210381

Item	Part #	Change No	Description	Usage Code	QTY
1	02/910001		Block cylinder, service		1
2	:02/910005		Cap main bearing		7
3	:02/911001		Screw M14 x 119mm		14
4	:02/910009		Thimble		14
5	:02/910021		Liner cylinder		6
6	:02/910002		Bush Camshaft		1
6	02/910003		Bush camshaft <i>Service bush oversize for No.1 bore</i>		0
6	02/910004		Bush camshaft <i>Service bush, oversize for No.2 to 7 bores</i>		0
7	:02/910006		Plug Expansion D=58mm		1
8	:02/910007		Plug Expansion D=26mm		1
9	:02/910008		Plug Expansion 17.73mm		1
10	:02/910010		Kit block hardware		1
11	::02/910011		Dowel Ring		2
12	::02/910012		Nozzle piston cooling		6
13	::02/910013		Plug Expansion, D=60mm		1
14	::02/910014		Dowel Pin		2
15	::02/910015		Plug pipe 1/2"NPT		1
16	::02/910016		Plug pipe		2
17	****		'See Remark' <i>Not fitted or required</i>		1
18	::02/910009		Thimble		2
19	::02/910019		Plug Expansion D=9.8mm		2
20	::02/910020		Plug Expansion, D=32mm		1
22	02/910018		Housing rear seal		1
23	02/910030		Kit-seal rear oil		1
24	02/910028		Seal Rectangular Ring		1
25	02/910029		Gasket Rear Seal Housing		1
26	02/911014		Screw Flange Head 8.8		6
27	02/910023		Cover Push Rod		1
28	02/910022		Gasket Push Rod Cover		1
29	02/910024		Baffle breather		1
30	02/911002		Screw M8 x 20mm		4
31	02/910025		Seal grommet		4
32	02/910026		Hose Plain		1
33	02/910027		Clamp Hose Clip		1

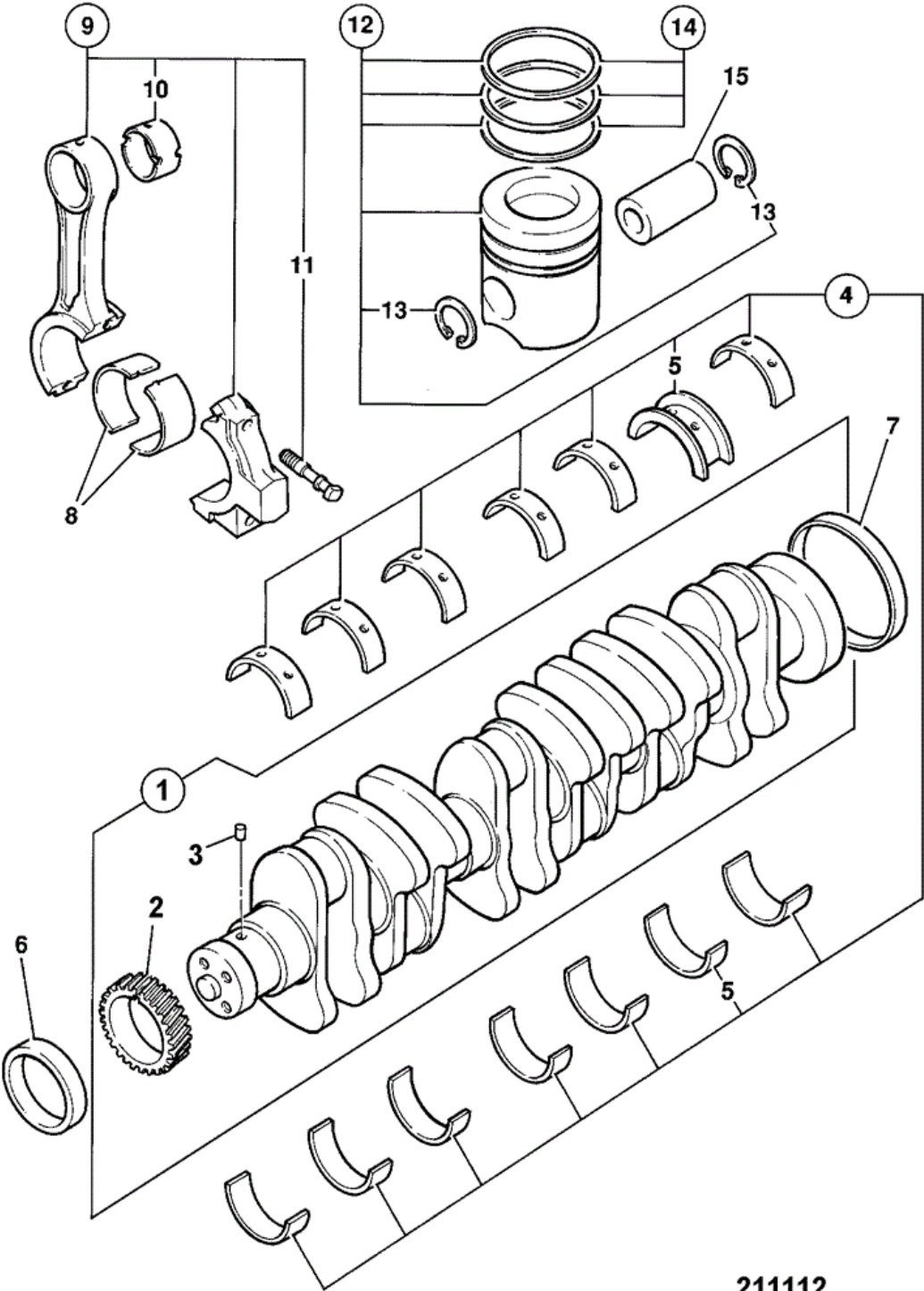


Item	Part #	Change No	Description	Usage Code	QTY
1	02/910040		Crankshaft assembly		1

2	:02/919991	Gear Crankshaft	1
3	:02/910039	Dowel pin	1
4	02/919901	Kit-bearing main standard	1
4	02/919902	Kit-bearing main oversize - 0.25mm	0
4	02/919903	Kit-bearing main oversize - 0.50mm	0
4	02/919904	Kit-bearing main oversize - 0.75mm	0
4	02/919905	Kit-bearing main oversize - 1.00mm	0
5	02/919906	Kit-bearing thrust oversize - .5mm	0
5	02/919907	Kit-bearing thrust oversize - 1.0mm	0
6	02/910038	Sleeve wear	1
7	02/910037	Sleeve wear	1
8	02/919909	Bearing big end shell standard	12
8	02/919910	Bearing big end shell oversize - 0.25mm	0
8	02/919911	Bearing big end shell oversize - 0.50mm	0
8	02/919912	Bearing big end shell oversize - 0.75mm	0
8	02/919913	Bearing big end shell oversize - 1.00mm	0
9	02/910042	Rod connecting	6
10	:02/919908	Bush small end	1
11	:02/911040	Bolt con-rod	2
12	02/910145	Piston assembly	6
12A	02/910307	Piston assembly oversize 0.50mm	1
12B	02/910309	Piston assembly oversize - 1.0mm	1
13	:02/910143	Circlip	2
14	:02/910144	Kit-piston ring	1
14A	:02/910308	Kit-piston ring oversize - 0.50mm	1
14B	:02/910310	Kit-piston ring oversize - 1.0mm	1
15	02/910142	Pin gudgeon	1



9802/6600 U1-4-2 CRANKSHAFT, BEARINGS PISTONS & CON-RODS



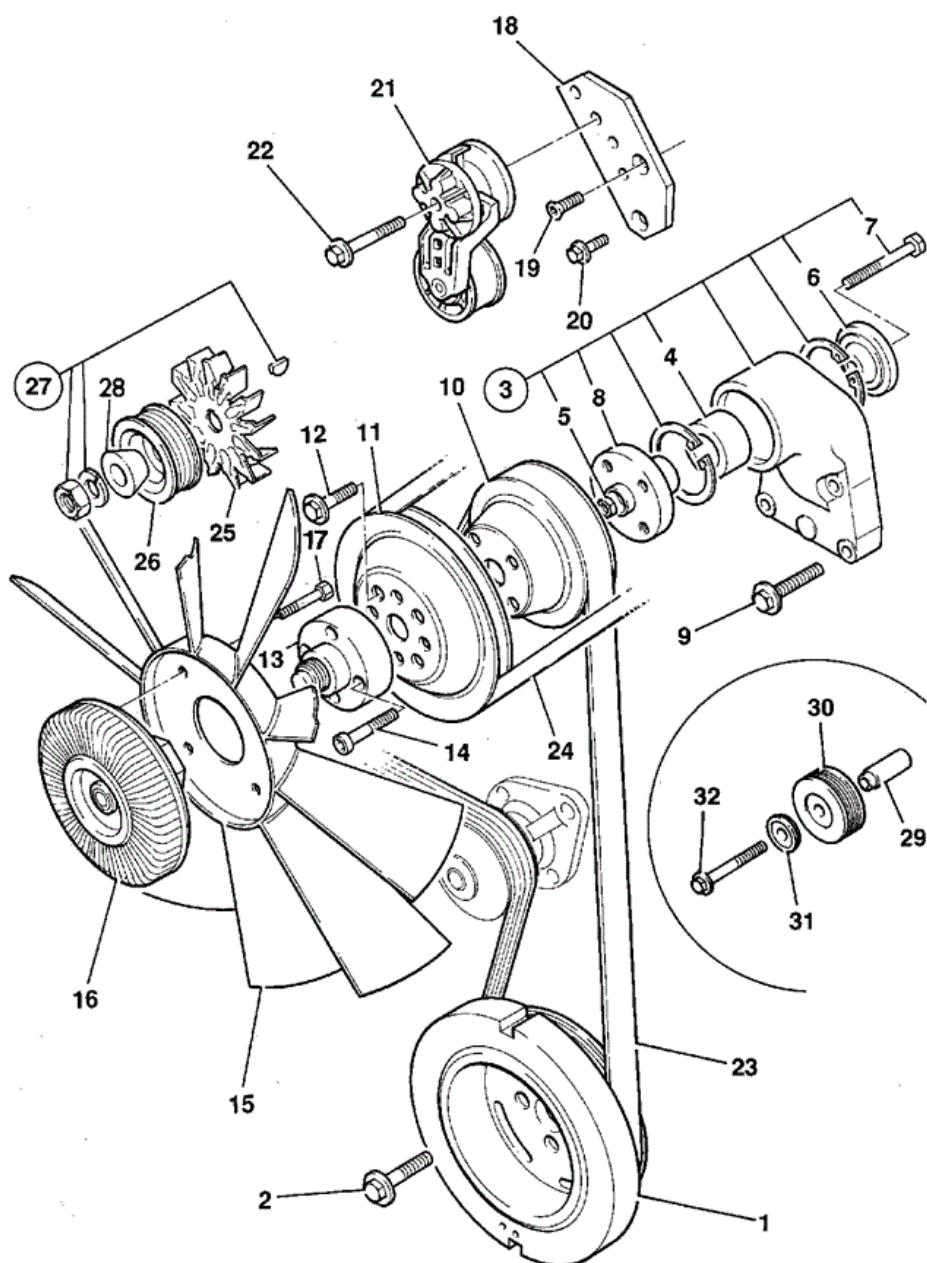
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/910040		Crankshaft assembly		1

2	:02/919991	Gear Crankshaft	1
3	:02/910039	Dowel pin	1
4	:02/919901	Kit-bearing main standard	1
4	02/919902	Kit-bearing main oversize - 0.25mm	0
4	02/919903	Kit-bearing main oversize - 0.50mm	0
4	02/919904	Kit-bearing main oversize - 0.75mm	0
4	02/919905	Kit-bearing main oversize - 1.00mm	0
5	02/919906	Kit-bearing thrust oversize - .5mm	0
5	02/919907	Kit-bearing thrust oversize - 1.0mm	0
6	02/910038	Sleeve wear	1
7	02/910037	Sleeve wear	1
8	02/919909	Bearing big end shell standard	12
8	02/919910	Bearing big end shell oversize - 0.25mm	0
8	02/919911	Bearing big end shell oversize - 0.50mm	0
8	02/919912	Bearing big end shell oversize - 0.75mm	0
8	02/919913	Bearing big end shell oversize - 1.00mm	0
9	02/910042	Rod connecting	6
10	:02/919908	Bush small end	1
11	:02/911040	Bolt con-rod	2
12	02/910406	Piston assembly	6
13	:02/910143	Circlip	1
14	:02/910407	Kit-piston ring	1
15	02/910142	Pin gudgeon	1



9802/6600 U1-5-1 FANS, PULLEYS & FAN BELT



211122

Item	Part #	Change No	Description	Usage Code	QTY
1	02/910041		Damper vibration		1
2	:02/911003		Bolt		4
3	:02/910031		Housing assembly, fan drive		2

4	:02/910032		Bearing		1
5	:02/911033		Nut		2
6	:02/910034		Retainer fan hub		1
7	02/911004		Screw		1
8	02/910035		Hub fan		1
9	02/911004		Screw		4
10	02/910036		Pulley fan		1
11	02/910044		Pulley accessory drive		1
12	02/911005		Bolt		4
13	477/00849		Adapter fan drive		1
14	1391/3412Z		Capscrew		4
15	477/00142		Fan cooling		1
16	477/00904		Coupling viscous		1
17	1315/0316Z		Screw		4
18	02/910047		Bracket belt tensioner		1
19	02/911008		Screw		1
20	02/911007		Bolt M8x1.25x25		1
21	02/910046		Adjuster Belt Tensioner		1
22	02/911006		Bolt		1
23	02/910045		Belt V ribbed		1
24	477/00970		Belt drive air conditioning		1
25	714/26023		Fan alternator		1
26	714/26024		Pulley alternator		1
27	714/26021		Kit-sundry parts		1
28	714/26025		Retainer		1
29	02/910302		Shaft pulley idler		1
30	02/910303		Pulley idler		1
31	02/910304		Shield dust		1
32	02/911123		Bolt		1

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