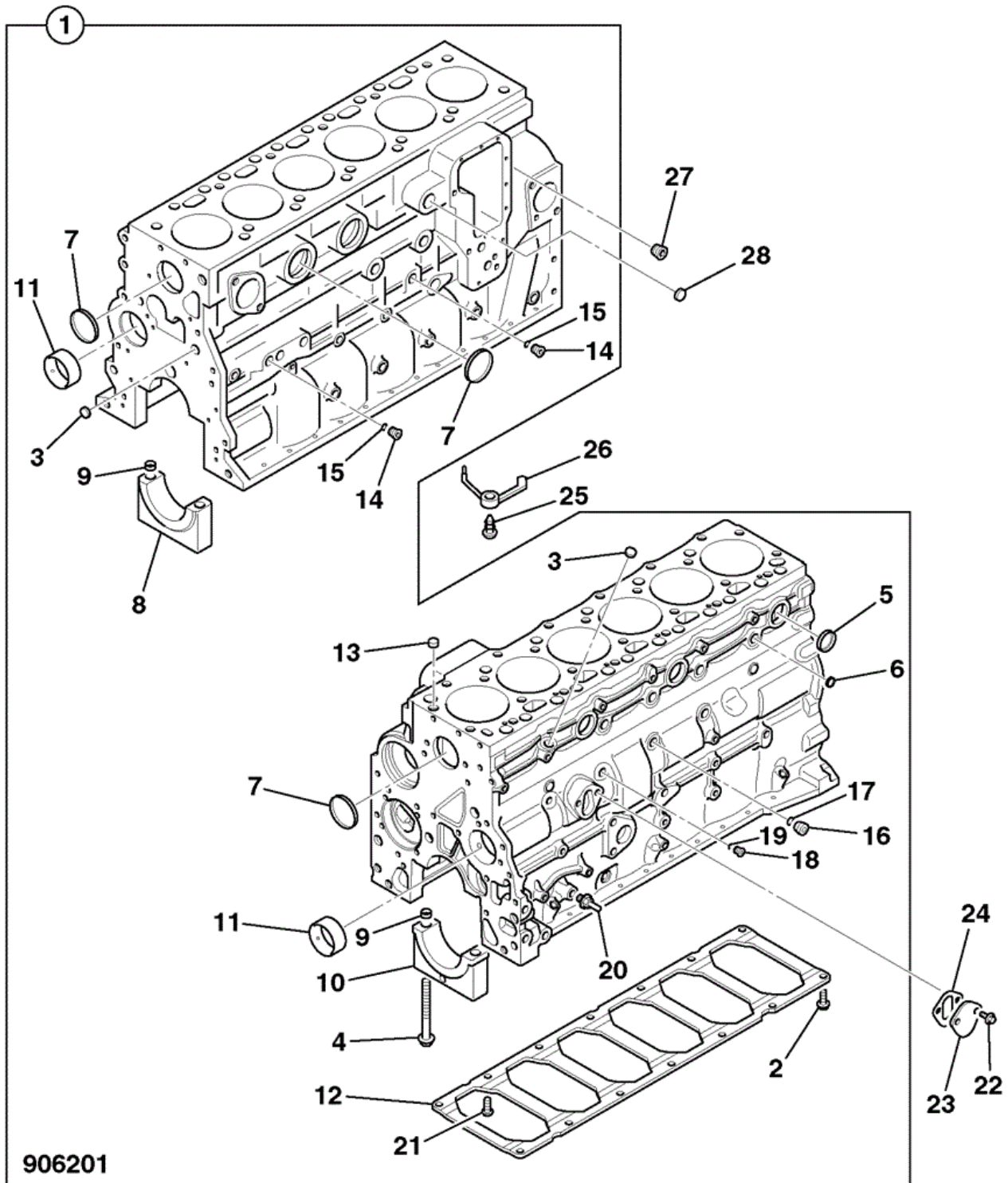




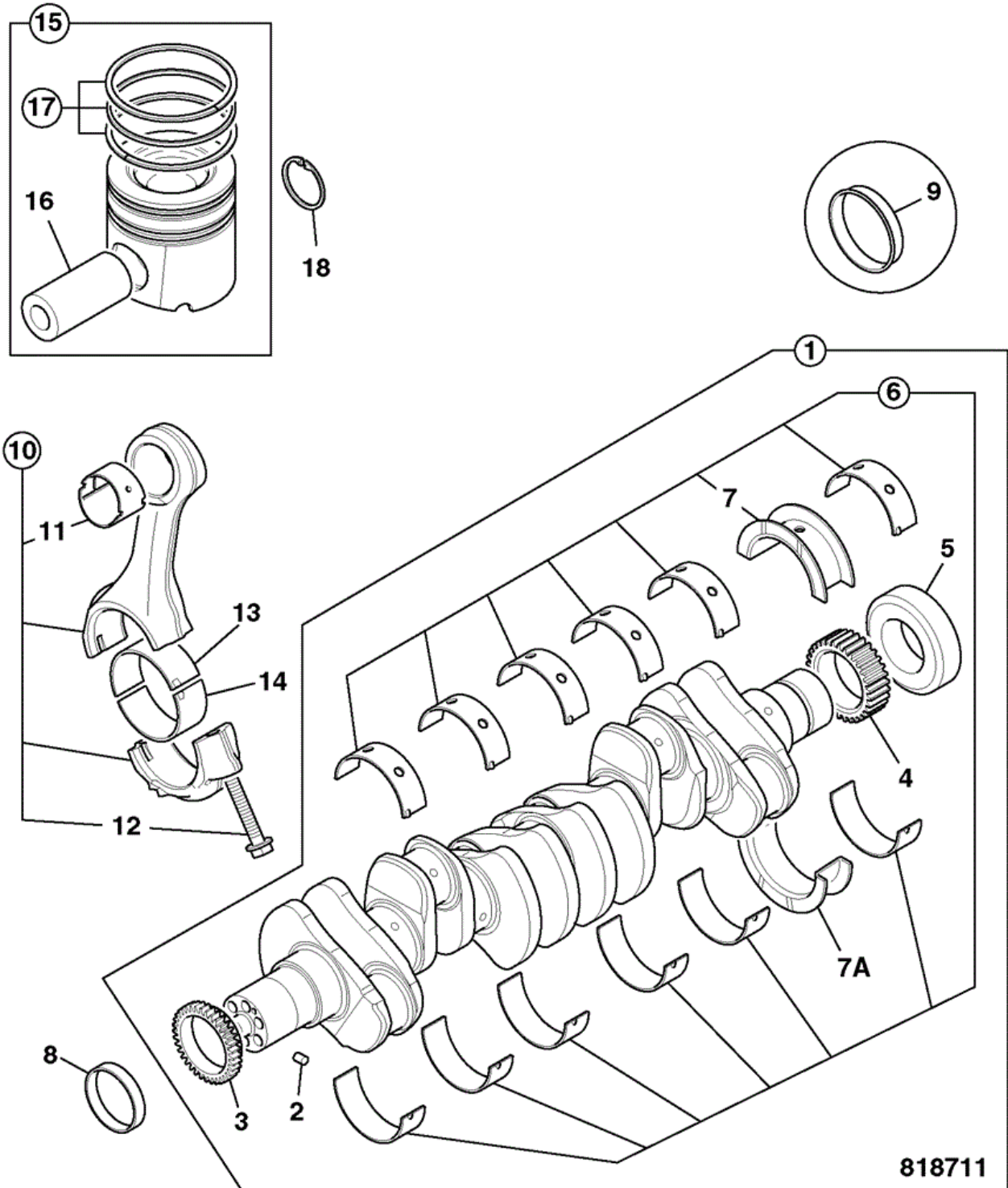
9802/6740 U1-3-1 BLOCK ASSEMBLY



Item	Part #	Change No	Description	Usage Code	QTY
1	02/912612		Block cylinder		1
2	:02/911122		Screw flange head M10 x 25		10
3	:02/910008		Plug Expansion 17.73mm		2

4	:02/911124		Bolt		14
5	:02/910783		Plug expansion		3
6	:02/910007		Plug Expansion D=26mm		3
7	:02/912613		Plug		4
8	:02/912376		Cap main bearing		1
9	:02/910009		Thimble		14
10	:02/912439		Cap main bearing <i>C/W 2 x Item 9</i>		6
11	:02/910799		Bush camshaft		2
12	:02/912300		Plate cylinder block stiffener		1
13	:02/910011		Dowel Ring		2
14	:02/911700		Plug threaded		2
15	::02/911701		O Ring seal		1
16	:02/910797		Plug		1
17	::02/911505		O Ring		1
18	:02/910796		Plug		2
19	:02/911141		O Ring		1
20	:02/911705		Screw cap head		1
21	02/912559		Plug		1
22	02/911005		Bolt		2
23	02/911434		Plate cover		1
24	02/912506		Gasket hydraulic pump		1
25	02/912301		Bolt banjo		6
26	02/912615		Nozzle piston cooling		6
27	02/910066		Plug pipe 3/4"NPT		1
28	02/911800		Plug expansion		5
29	02/911800		Plug expansion		5

JCB 9802/6740 U1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS



Item	Part #	Change No	Description	Usage Code	QTY
1	02/912480		Crankshaft assembly		1

2	:02/911737		Dowel		1
3	:02/912479		Gear crankshaft		1
4	:02/912481		Gear crankshaft		1
5	****		None serviced part		1
6	:02/912614		Kit main bearing Standard		1
7	::02/912618		Bearing top thrust		1
7A	::02/912579		Bearing bottom thrust Standard		1
7A	::02/912631		Bearing thrust crankshaft lower,o/s=0.25mm		0
7A	::02/912632		Bearing thrust crankshaft lower,o/s=0.50mm		0
7A	::02/912633		Bearing thrust crankshaft lower,o/s=0.75mm		0
7A	::02/912634		Bearing thrust crankshaft lower,o/s=1.00mm		0
8	02/910809		Kit-wear sleeve front		1
9	02/910859		Kit-wear sleeve rear		1
10	02/912626		Rod connecting		6
11	:02/911332		Bush small end		1
12	:02/911333		Bolt con-rod		2
13	02/912298		Bearing big end		6
13	02/912627		Bearing big end o/s = +0.25mm		0
13	02/912628		Bearing big end o/s = 0.50mm		0
13	02/912629		Bearing big end o/s = 0.75mm		0
13	02/912630		Bearing big end o/s = 1.00mm		0
14	02/911334		Bearing big-end		6
14	02/911819		Bearing big-end 0.25mm oversize		0
14	02/911820		Bearing big-end 0.5mm oversize		0
14	02/911821		Bearing big end 0.75mm oversize		0
14	02/911822		Bearing big-end 1.00mm oversize		0
15	02/912302		Piston assembly		6
16	:02/912297		Pin gudgeon		1
17	:02/912303		Kit Piston and Rings		1
18	02/910143		Circlip		12

Item	Part #	Change No	Description	Usage Code	QTY
1	02/912485		Damper vibration		1
2	02/911734		Screw captive washer		6
3	02/910031		Housing assembly, fan drive		1

4	:02/910035		Hub fan		1
5	:02/910033		Circlip		2
6	:02/910032		Bearing		1
7	:02/910793		Retainer fan hub		1
8	:02/911035		Screw		1
9	02/911126		Screw		4
10	02/911351		Pulley fan drive		1
11	02/911524		Plate clamping		1
12	02/911122		Screw flange head M10 x 25		6
13	****		'See Remark' <i>See section U7-5-1</i>		1
14	02/910974		Pulley alternator		1
15	****		'See Remark' <i>see section C2-4-1</i>		1
16	02/912216		Adjuster belt tension		1
17	02/911499		Screw		1
18	02/912017		Pulley idler		1
19	02/912012		Shaft idler		1
20	02/910304		Shield dust		1
21	02/912514		Screw M10X60		1
22	02/912354		Belt		1

This exploded view diagram illustrates the assembly of a fan. The components are labeled as follows:

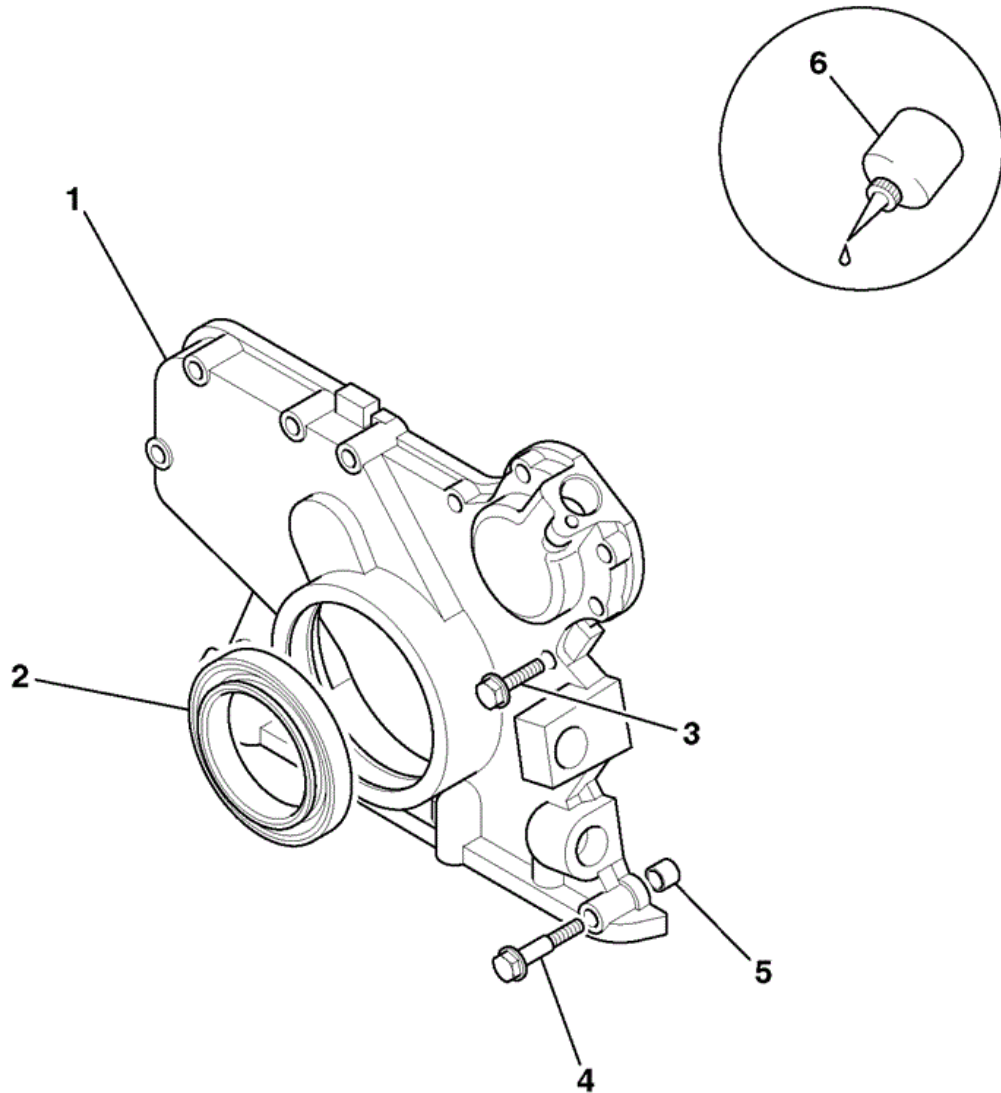
- 1**: The main fan housing or frame.
- 2**: The fan blades, shown attached to the central hub.
- 3**: A screw used to secure the fan blades to the hub.
- 4**: A small pin or clip used to secure the fan blades.
- 5**: A small pin or clip used to secure the fan blades.
- 6**: A circular component, likely a motor or a mounting bracket, with a central threaded hole.
- 7**: A screw used to secure the circular component to the fan housing.
- 8**: A small bottle of lubricant or oil, shown with a drop of liquid being applied to a surface.

Item	Part #	Change No	Description	Usage Code	QTY
1	30/925608		Fan 24" cooling		1
2	30/926606		Coupling viscous fan drive		1
3	****		T.B.A		6

4	1370/0203D		Nut Lock M8		6
5	1420/0007D		Washer (M8)		6
6	01/180055		Adapter fan drive		1
7	1391/3405D		Capscrew M10X20mm		4
8	4101/0251		Sealant Threadlock 50ml		0



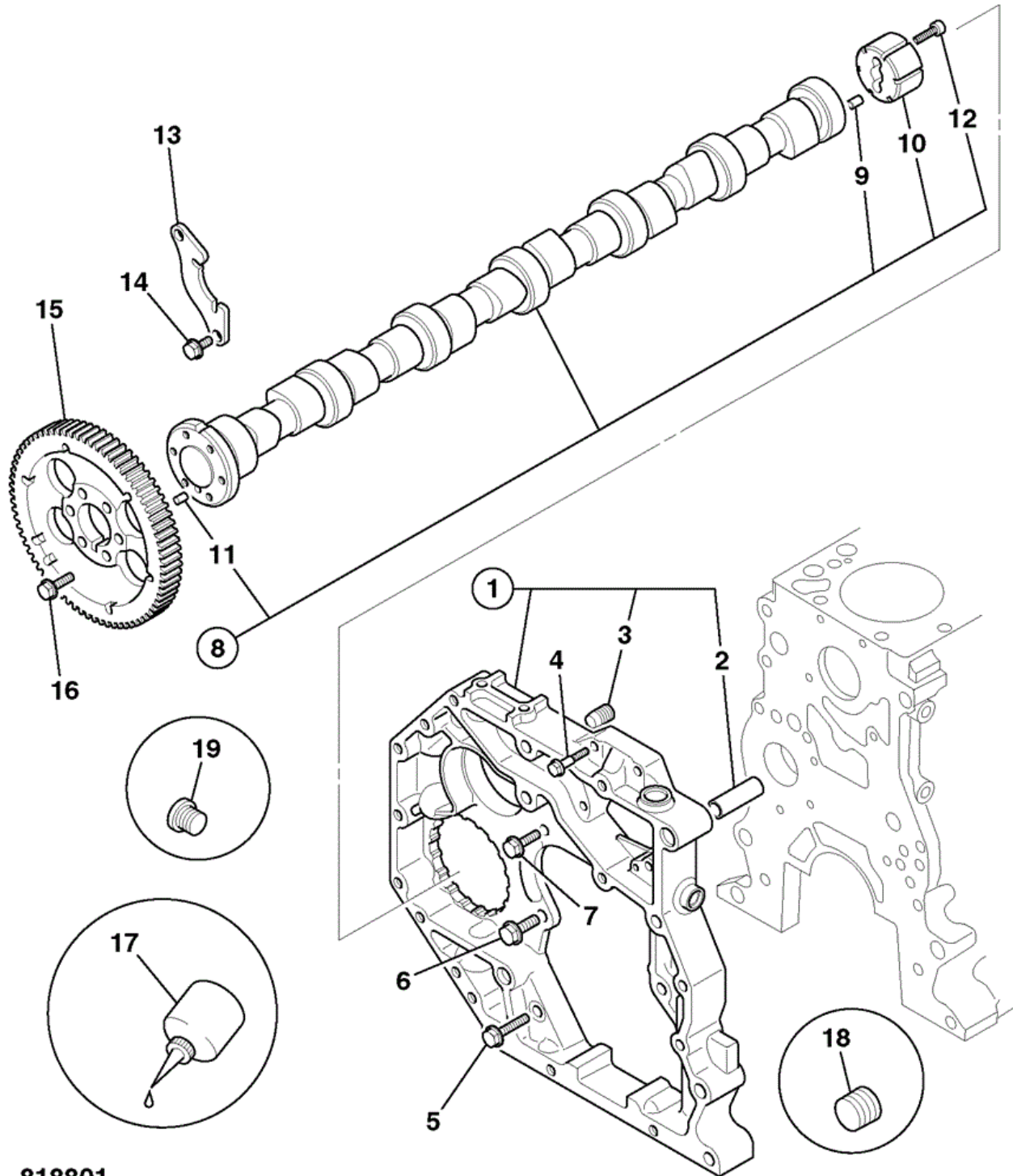
9802/6740 U1-6-1 GEAR COVER FRONT



818790

Item	Part #	Change No	Description	Usage Code	QTY
1	02/912503		Housing timing gear		1
2	02/911783		Seal oil		1
3	02/911074		Screw M8 x 45		7

4	02/911062		Screw		6
5	02/911781		Dowel ring		2
6	02/912500		Sealant liquid		0

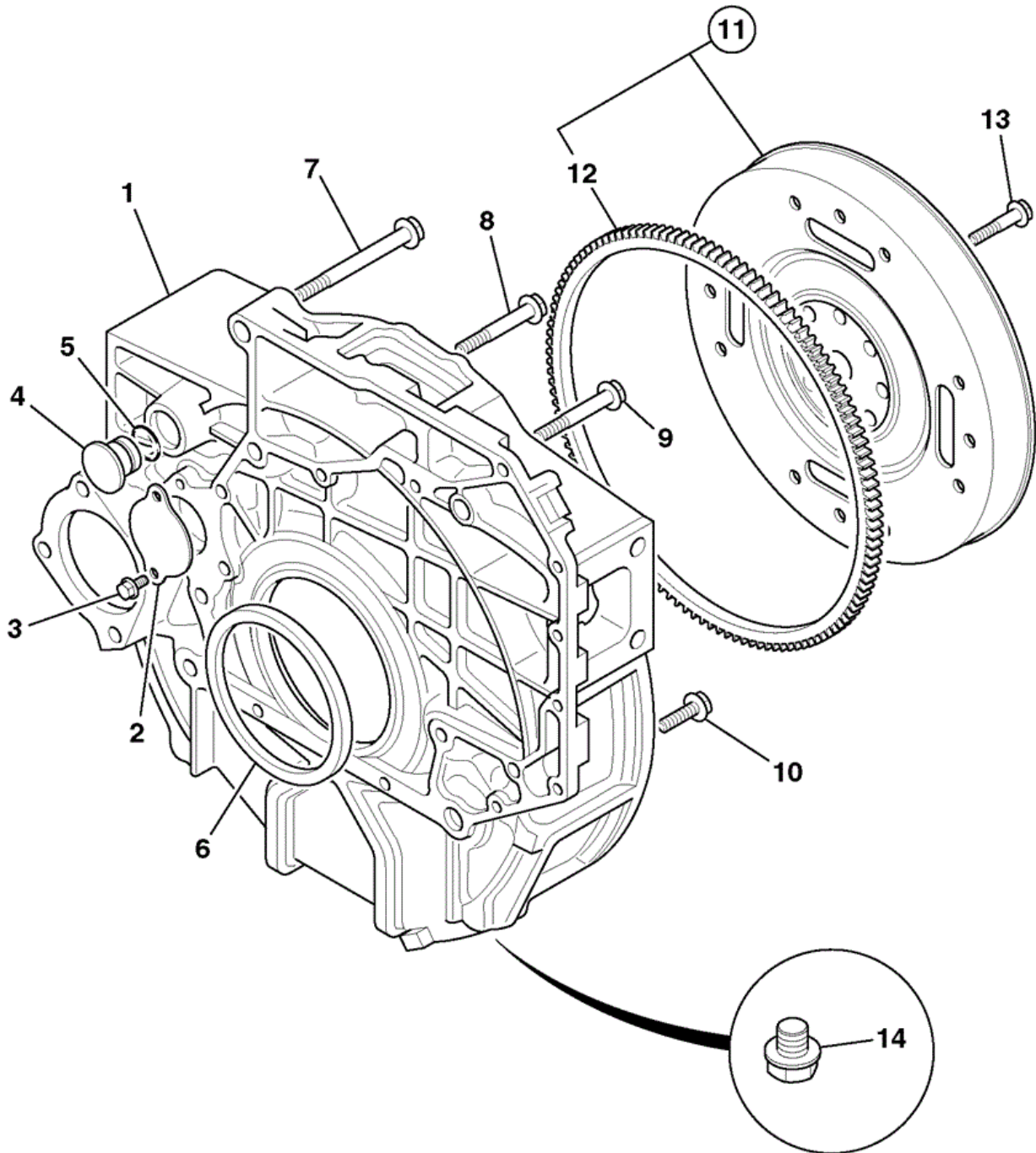


Item	Part #	Change No	Description	Usage Code	QTY
1	02/912519		Housing rear gear		1
2	:02/911699		Dowel ring		2
3	:02/912271		Insert threaded		2

4	02/911074		Screw M8 x 45		4
5	02/912477		Screw hex flange head M10X50		3
6	02/911065		Screw M12 X 30		1
7	02/911120		Screw		2
8	02/911823		Camshaft		1
9	:02/911824		Dowel ring		1
10	:02/911825		Ring speed indicator		1
11	::02/910039		Dowel pin		1
12	:02/911826		Screw socket head		2
13	02/911828		Bracket camshaft thrust		1
14	02/911069		Screw Flanged Head M8 x 16mm		2
15	02/912424		Gear camshaft		1
16	02/911829		Screw hex flange head		6
17	02/912500		Sealant liquid		0
18	02/910066		Plug pipe 3/4"NPT		2
19	02/912442		Plug		1



9802/6740 U1-7-1 FLYWHEEL & HOUSING



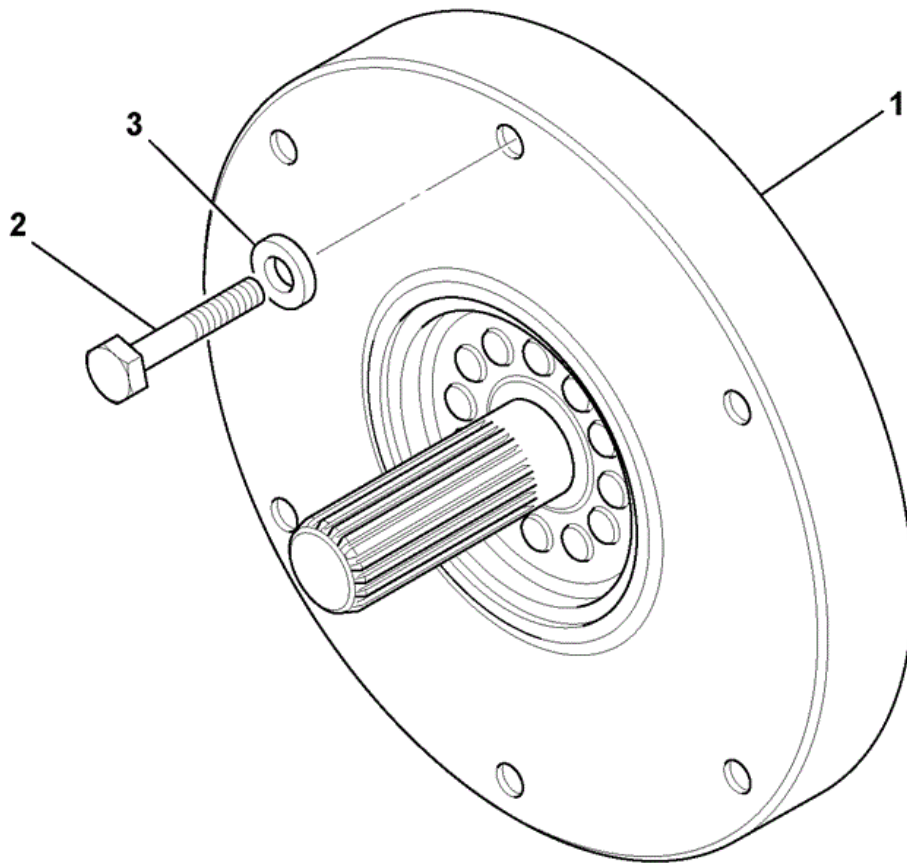
819190

Item	Part #	Change No	Description	Usage Code	QTY
1	332/G3936		Housing Flywheel		1
2	02/912292		Plate cover		1
3	02/911009		Screw		2

4	02/910068		Plug		1
5	02/910067		O Ring		1
6	02/912635		Kit-seal Rear Crankshaft Oil		1
7	02/912291		Screw flange head		2
8	02/911499		Screw		2
9	02/911771		Screw flange head		6
10	02/911233		Screw flange head		10
11	02/912537		Flywheel assembly		1
12	:02/910575		Gear flywheel ring		1
13	02/911017		Screw		8
13A	02/911018		Washer Plain		6
14	02/910571		Plug		1
15	02/912500		Sealant liquid		0



9802/6740 U1-7-2 FLYWHEEL DAMPER INSTALLATION



821230

Item	Part #	Change No	Description	Usage Code	QTY
1	331/30398		Coupling voith torsional damper (Flat)		1
2	1316/3414Z		Bolt		6
3	823/00171		Spacer		6

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