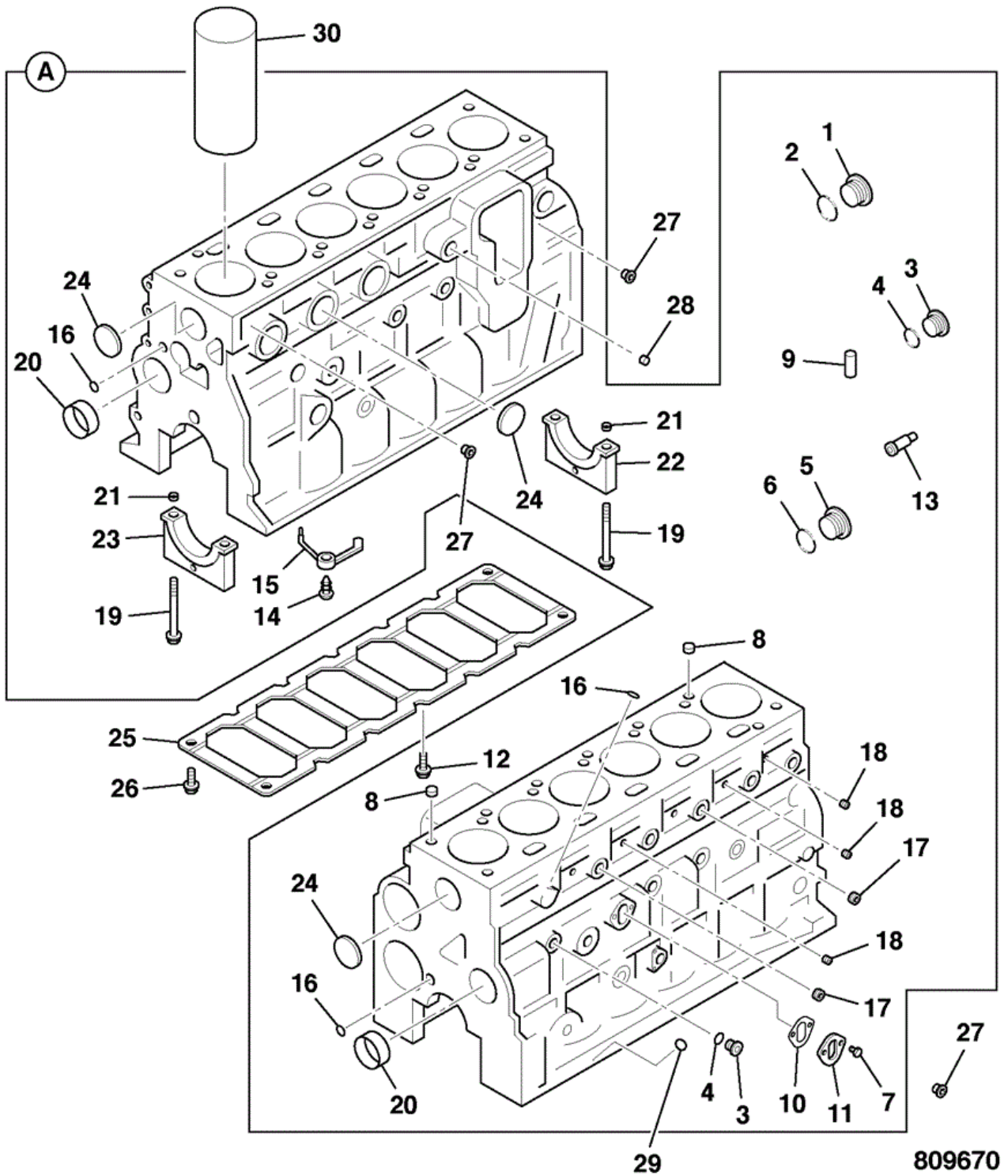




9802/6750 U1-3-1 BLOCK ASSEMBLY

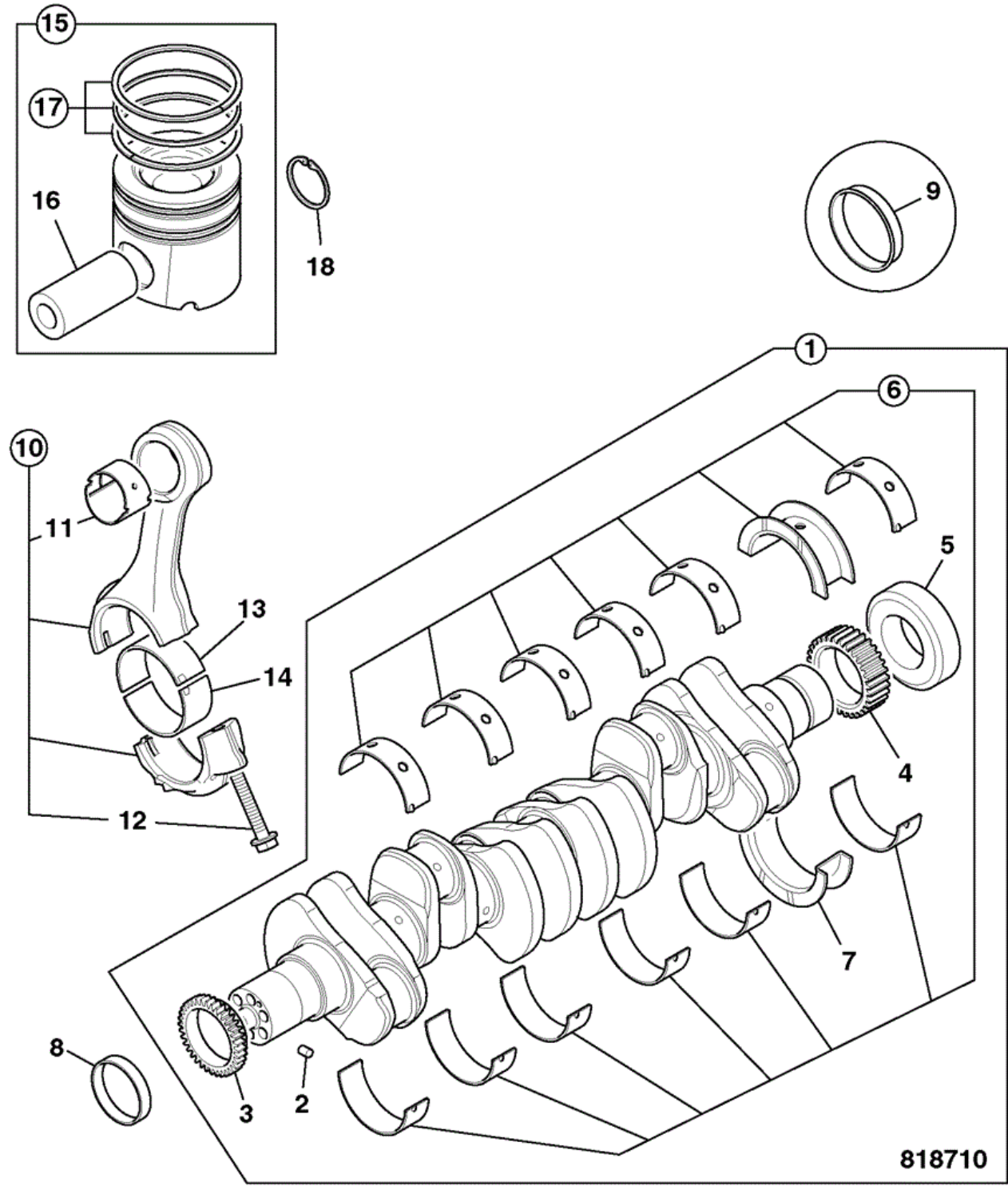


Item	Part #	Change No	Description	Usage Code	QTY
A	02/912460		Block cylinder assembly		1
1	:02/911700		Plug threaded		2
2	::02/911701		O Ring seal		1

3	:02/910796		Plug		2
4	::02/911141		O Ring		1
5	:02/911702		Plug threaded		1
6	::02/911505		O Ring		1
7	:02/911002		Screw M8 x 20mm		2
8	:02/910011		Dowel Ring		2
9	:02/910039		Dowel pin		1
10	:02/910910		Gasket		1
11	:02/911704		Plate cover		1
12	:02/911705		Screw cap head		1
13	:02/912366		Plug piston cooling		6
14	:02/912301		Bolt banjo		6
15	:02/912270		Nozzle piston cooling		6
16	:02/910008		Plug Expansion 17.73mm		2
17	:02/910783		Plug expansion		2
18	:02/910007		Plug Expansion D=26mm		1
19	:02/911124		Bolt		14
20	:02/910799		Bush camshaft		2
21	:02/910009		Thimble		14
22	:02/912439		Cap main bearing		6
23	:02/912376		Cap main bearing		1
24	:02/912299		Plug		4
25	02/912300		Plate cylinder block stiffener		1
26	02/911122		Screw flange head M10 x 25		9
27	02/912304		Plug		2
28	02/910066		Plug pipe 3/4"NPT		1
29	02/911800		Plug expansion		5
30	****		T.B.A <i>Cylinder liner</i>		1



9802/6750 U1-4-1 CRANKSHAFT BEARINGS PISTONS CON- RODS

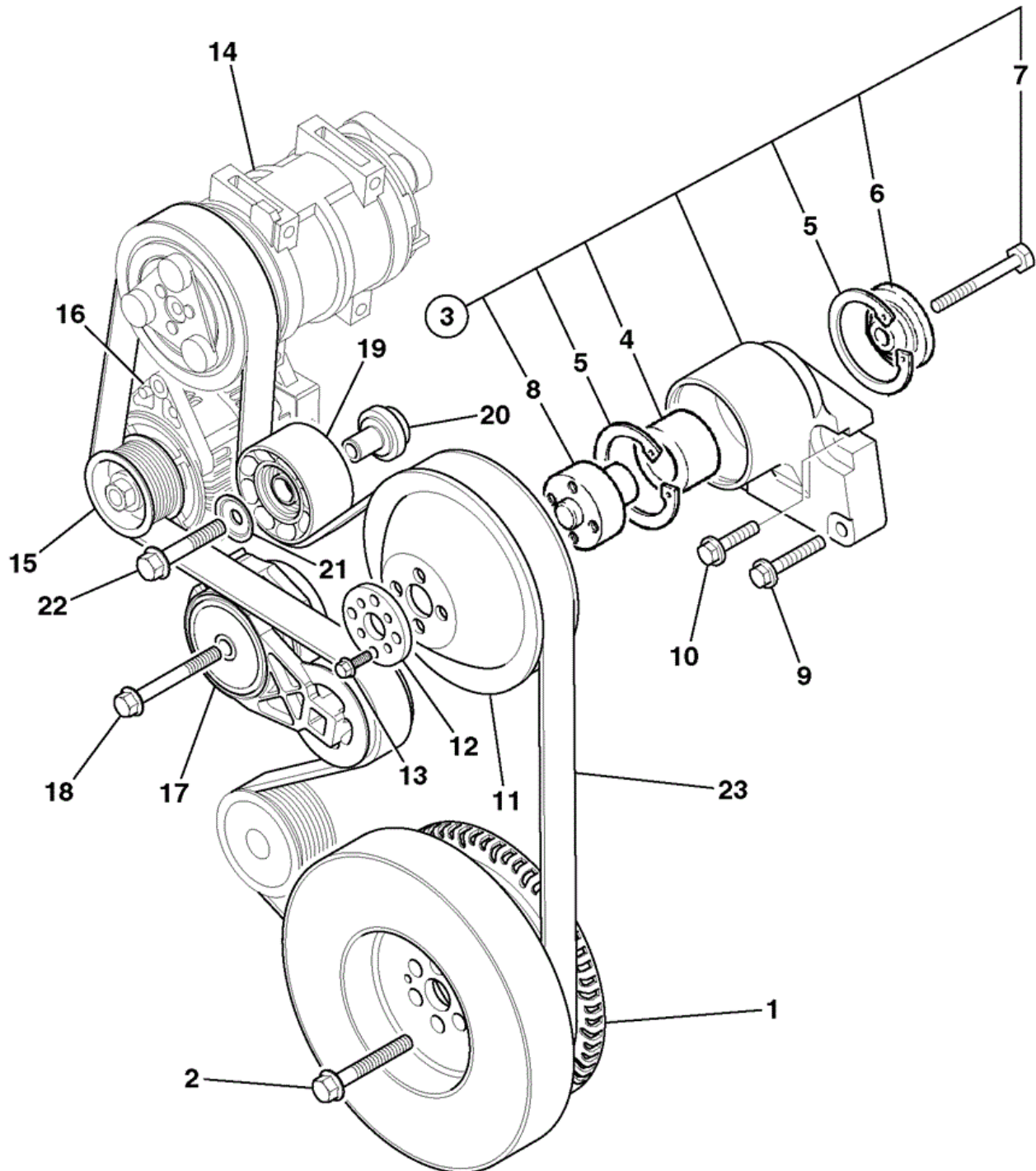


Item	Part #	Change No	Description	Usage Code	QTY
1	02/912480		Crankshaft assembly		1

2	:02/912478		Dowel		1
3	:02/912479		Gear crankshaft		1
4	:02/912481		Gear crankshaft		1
5	****		None serviced part		1
6	:02/912476	<E21717600	Kit-main bearing standard <i>3200</i>		1
6	:02/912476	<E21716639	Kit-main bearing standard <i>3230</i>		1
6A	:02/912578	>E21717601	Kit main bearing standard <i>3200</i>		1
6A	:02/912578	>E21716640	Kit main bearing standard <i>3230</i>		1
7	:02/912273	<E21717600	Bearing thrust crankshaft lower <i>3200</i>		1
7	:02/912273	<E21716639	Bearing thrust crankshaft lower <i>3230</i>		1
7A	:02/912579	>E21717601	Bearing bottom thrust Standard <i>3200</i>		1
7A	:02/912579	>E21716640	Bearing bottom thrust Standard <i>3230</i>		1
8	02/910809		Kit-wear sleeve front		1
9	02/910859		Kit-wear sleeve rear		1
10	02/912626		Rod connecting		6
11	:02/911332		Bush small end		1
12	:02/911333		Bolt con-rod		2
13	02/912298		Bearing big end		6
14	02/911334		Bearing big-end		6
15	02/912302		Piston assembly		6
16	:02/912297		Pin gudgeon		1
17	:02/912303		Kit Piston and Rings		1
18	02/910143		Circlip		12



9802/6750 U1-5-1 FRONT END DRIVE



821190

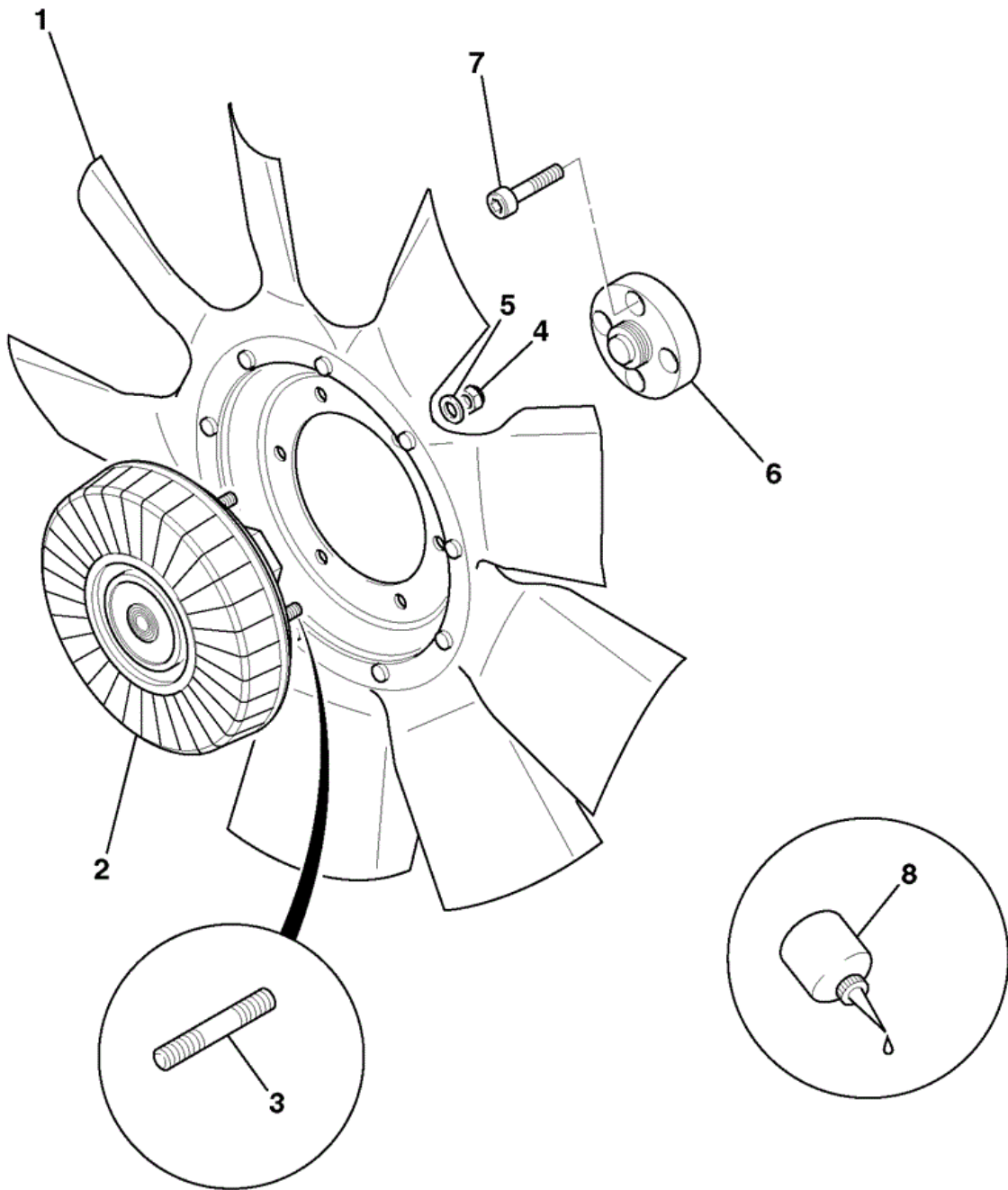
Item	Part #	Change No	Description	Usage Code	QTY
1	02/912485		Damper vibration		1
2	02/912389		Screw hex flange head		1
3	02/911352		Housing fan drive (kit)		1

4	:02/910032		Bearing		1
5	:02/910033		Circlip		1
6	:02/910793		Retainer fan hub		1
7	:02/911035		Screw		1
8	:02/910035		Hub fan		1
9	02/911126		Screw		2
10	02/912392		Screw hex flange head		2
11	02/911351		Pulley fan drive		1
12	02/911524		Plate clamping		1
13	02/911122		Screw flange head M10 x 25		4
14	332/G1881		Compressor air <i>Aircon Compressor, See frame U7-5-1</i>		1
15	02/910974		Pulley alternator		1
16	****		'See Remark' <i>Alternator, See frame C2-4-1</i>		1
17	02/912216		Adjuster belt tension		1
18	02/911499		Screw		1
19	02/912017		Pulley idler		1
20	02/912012		Shaft idler		1
21	02/912355		Cap dust		1
22	02/912514		Screw M10X60		1
23	332/T5514		Belt fan drive		1

4	1370/0203D		Nut Lock M8		6
5	1420/0007D		Washer (M8)		6
6	01/180055		Adapter fan drive		1
7	1391/3405D		Capscrew M10X20mm		4
8	4101/0251		Sealant Threadlock 50ml		0



9802/6750 U1-5-11 COOLING FAN & SPACER



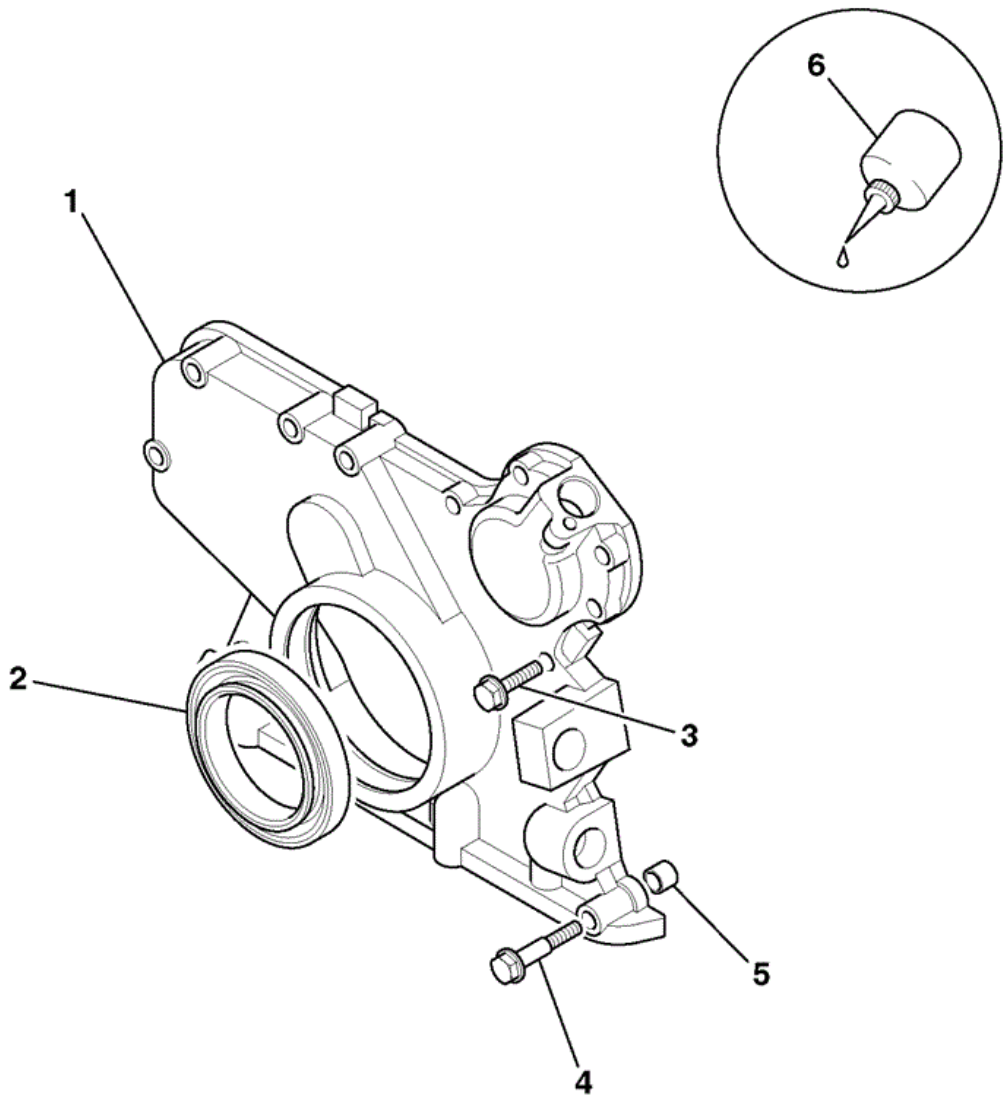
821180

Item	Part #	Change No	Description	Usage Code	QTY
1	30/925608		Fan 24" cooling		1
2	30/926685		Coupling viscous fan		1
3	****		T.B.A		6

4	1370/0203D		Nut Lock M8		6
5	1420/0007D		Washer (M8)		6
6	01/180055		Adapter fan drive		1
7	1391/3407D		Capscrew M10 x 25mm		4
8	4101/0251		Sealant Threadlock 50ml		0



9802/6750 U1-6-1 GEAR COVER FRONT



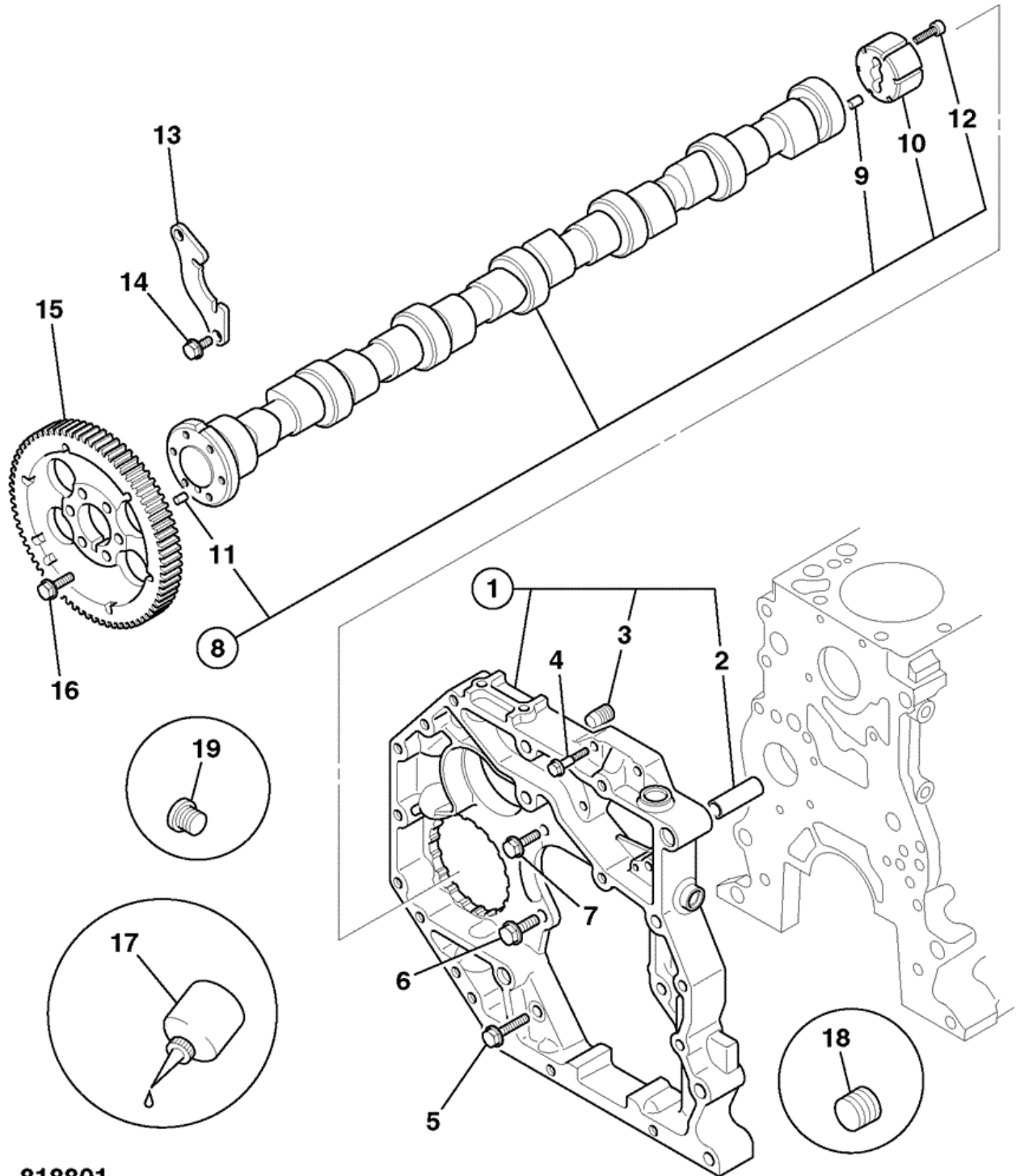
818790

Item	Part #	Change No	Description	Usage Code	QTY
1	02/912503		Housing timing gear		1
2	02/911783		Seal oil		1
3	02/911074		Screw M8 x 45		7

4	02/911062		Screw		6
5	02/911781		Dowel ring		2
6	02/912500		Sealant liquid		0



9802/6750 U1-6-2 REAR HOUSING CAMSHAFT & GEAR



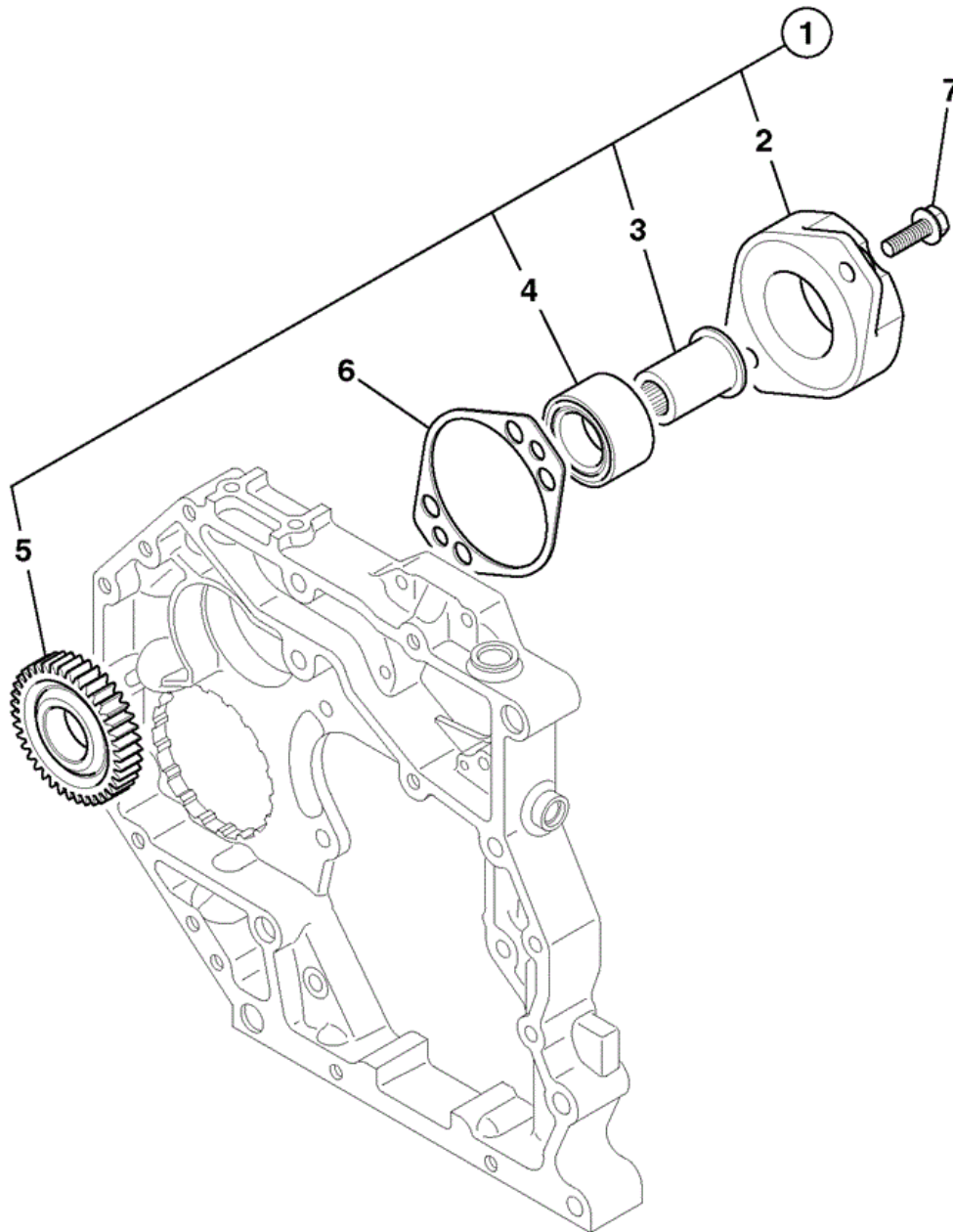
818801

Item	Part #	Change No	Description	Usage Code	QTY
1	02/912519		Housing rear gear		1
2	:02/911699		Dowel ring		2
3	:02/912271		Insert threaded		2

4	02/911074		Screw M8 x 45		4
5	02/912477		Screw hex flange head M10X50		2
6	02/911065		Screw M12 X 30		1
7	02/911120		Screw		1
8	332/F4571		Camshaft .		1
9	:02/911824		Dowel ring		1
10	:02/911825		Ring speed indicator		1
11	:02/910039		Dowel pin		2
12	:02/911826		Screw socket head		2
13	02/911828		Bracket camshaft thrust		1
14	02/911069		Screw Flanged Head M8 x 16mm		2
15	02/912424		Gear camshaft		1
16	02/911829		Screw hex flange head		6
17	02/912500		Sealant liquid		0
18	02/910066		Plug pipe 3/4"NPT		2
19	02/912442		Plug		1



9802/6750 U1-6-3 TIMING CASE AUXILIARY DRIVE



819201

Item	Part #	Change No	Description	Usage Code	QTY
1	02/912534		Adapter auxiliary drive assembly		1
2	****		None serviced part		1
3	:02/912535		Shaft auxiliary		1

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