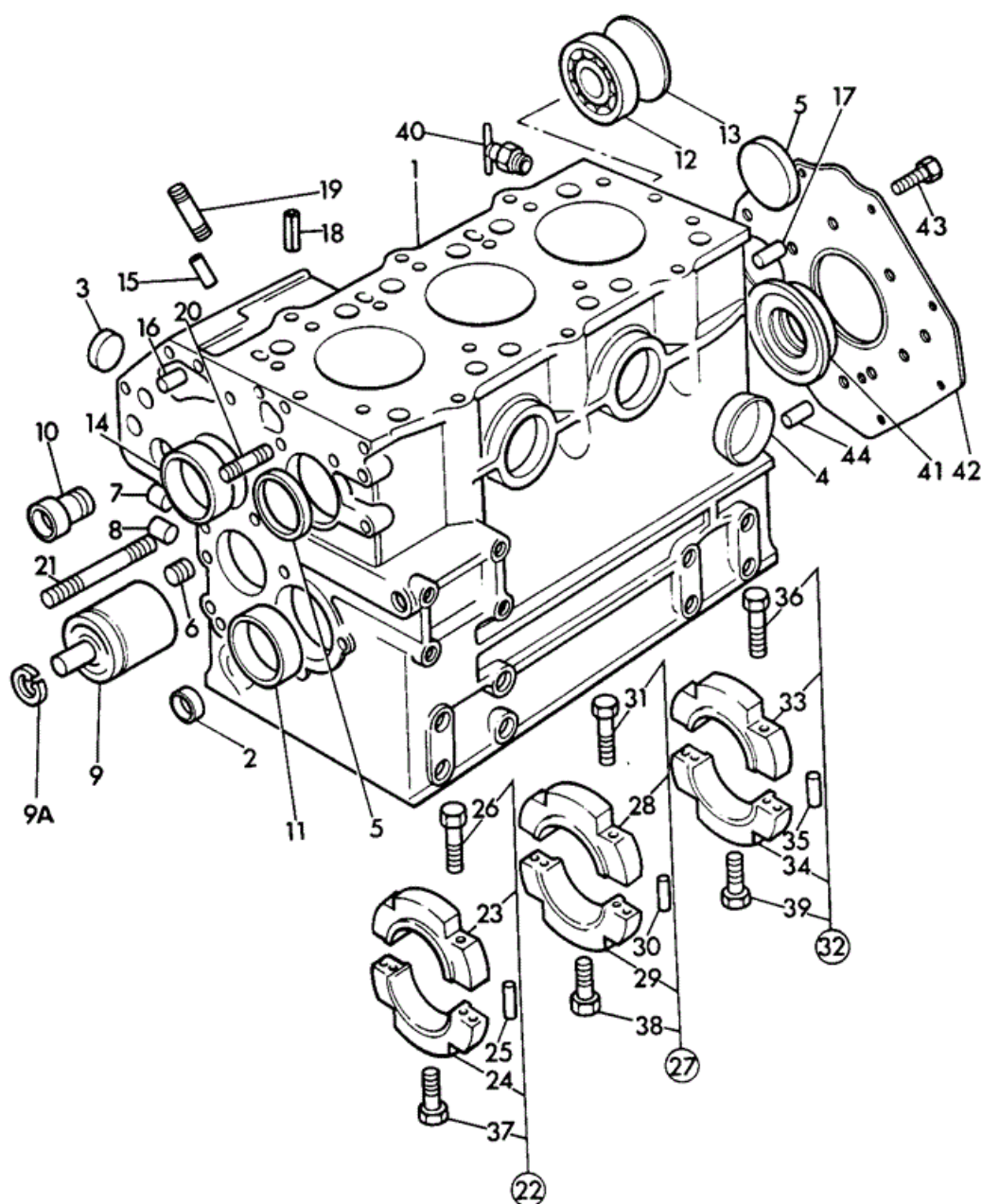


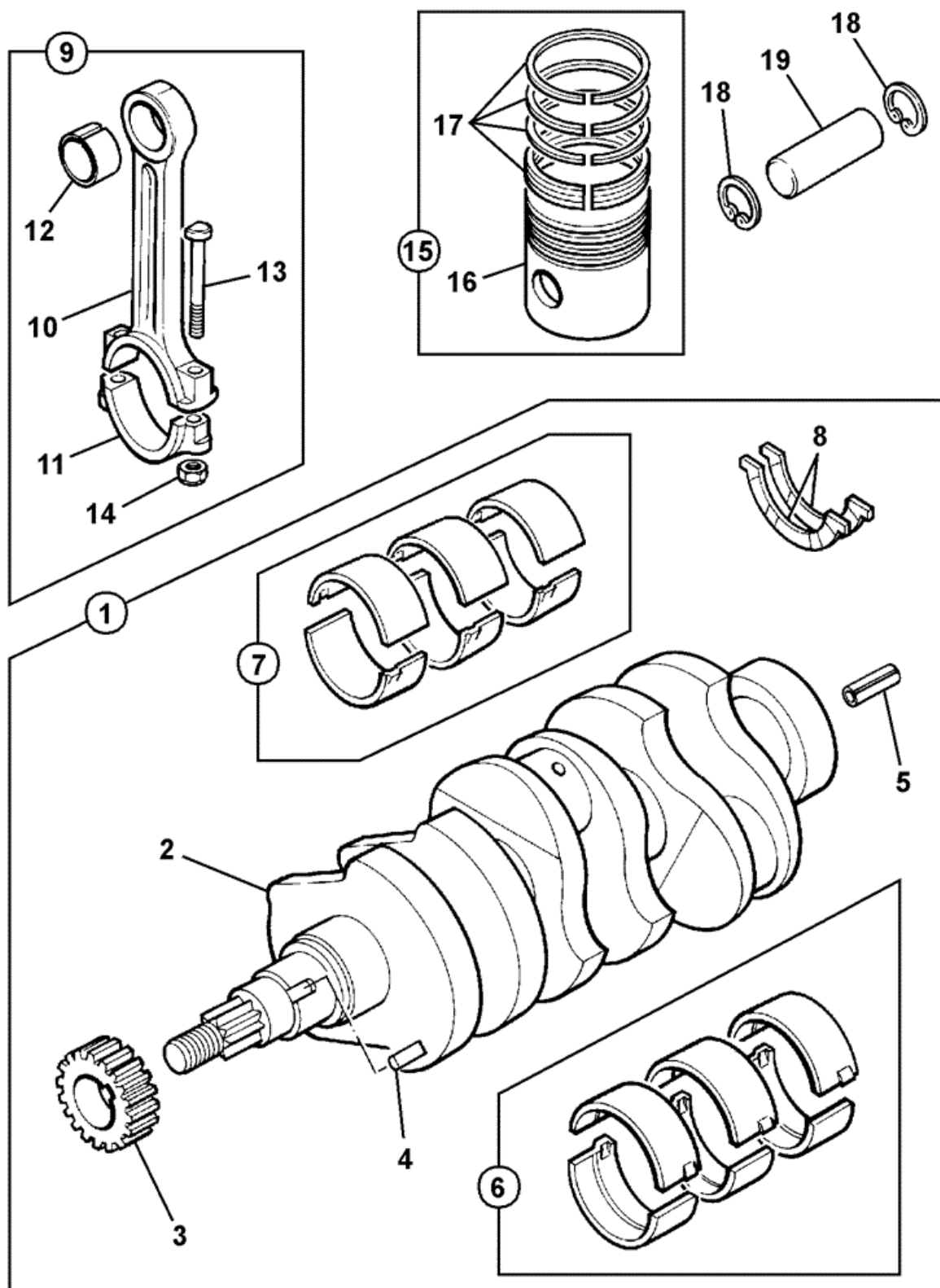


9802/5400 L1-3-1 BLOCK ASSEMBLY KD BUILD



118601

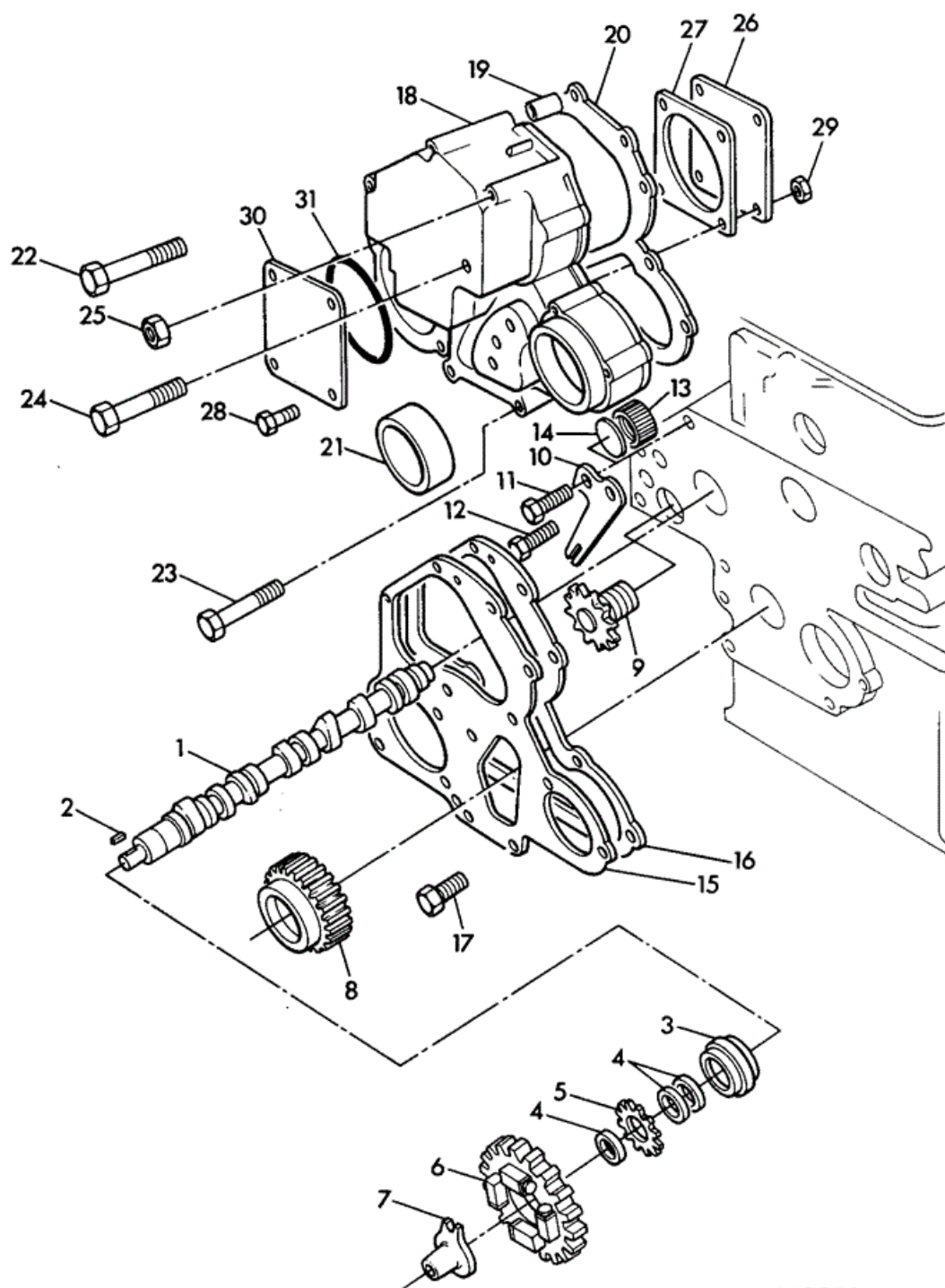
Item	Part #	Change No	Description	Usage Code	QTY
1	02/630000		Block cylinder assembly		1
2	:02/630001		Plug D=15		1
3	:02/630002		Plug D=25		1
4	:02/630003		Plug D=35		2
5	:02/630004		Plug D=40mm		2
6	:02/630005		Plug D=5.4mm		1
7	:02/630006		Plug 6.5mm		4
8	:02/630007		Plug 8.4mm		4
9	:02/630008		Hub		1
9A	:02/630030		Circlip		1
10	:02/630009		Bush		1
11	:02/630010		Bush		1
11	02/630011		Bush undersize - 0.25mm		0
11	02/630012		Bush undersize - 0.50mm		0
12	:02/630013		Bearing		1
13	:02/630014		Plug core D=45mm		1
14	:02/630015		Bearing		1
15	:02/630016		Dowel		2
16	:02/630017		Dowel		2
17	:02/630018		Dowel		2
18	:02/630019		Pin		2
19	:02/630020		Stud		2
20	:02/630021		Stud		1
21	:02/630022		Stud		1
22	:02/630023		Cap bearing assembly		1
23	::N.S.P.		None serviced part <i>Cap - top</i>		1
24	::N.S.P.		None serviced part <i>Cap - bottom</i>		1
25	::02/630024		Dowel		2
26	::02/630025		Screw		2
27	:02/630026		Cap bearing assembly		1
28	::N.S.P.		None serviced part <i>Cap - top</i>		1
29	::N.S.P.		None serviced part <i>Cap - bottom</i>		1
30	::02/630024		Dowel		1
31	::02/630025		Screw		2
32	:02/630027		Cap bearing assembly		1
33	::N.S.P.		None serviced part <i>Cap - top</i>		1
34	::N.S.P.		None serviced part <i>Cap - bottom</i>		1
35	::02/630024		Dowel		2
36	::02/630025		Screw		2
37	:02/630028		Screw		1
38	:02/630028		Screw		1
39	:02/630029		Screw		2
40	02/630031		Tap drain		1
41	02/630032		Seal rear oil		1
42	02/630033		Plate		1
43	02/630034		Screw		8



H01300

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630040		Crankshaft assembly		1
2	:N.S.P.		None serviced part <i>Crankshaft</i>		1
3	:02/630041		Gear		1
4	:02/630042		Key		1
5	:02/630043		Pin		1

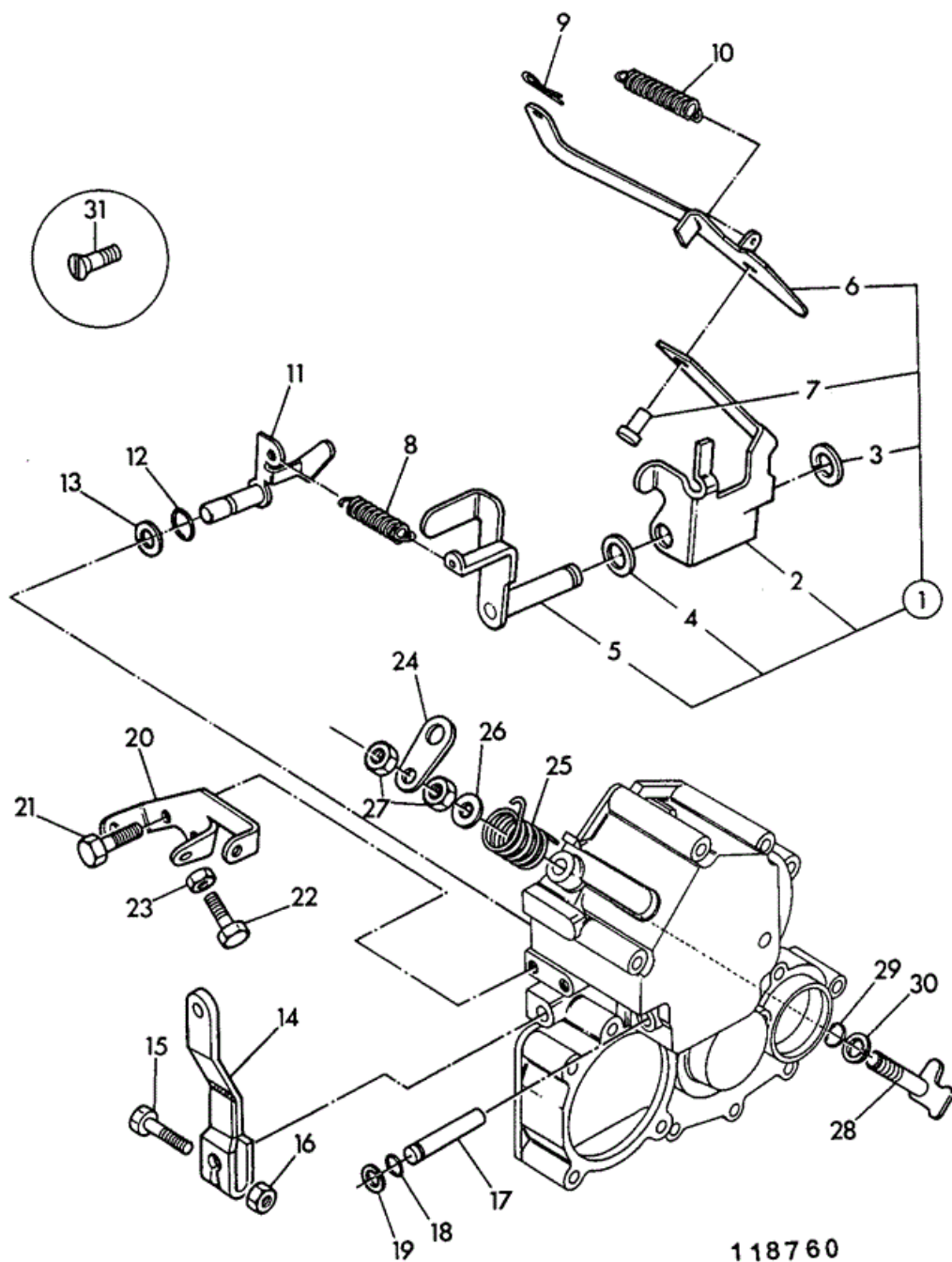
6	:02/630044		Kit-bearing main, standard		1
6	02/630045		Kit-bearing Main undersize - 0.25mm		0
6	02/630046		Kit-bearing Main undersize - 0.50mm		0
7	:02/630047		Kit-bearing big-end standard		1
7	02/630048		Kit-bearing Big-end undersize - 0.25mm		0
7	02/630049		Kit-bearing Big-end undersize - 0.50mm		0
8	:02/630050		Washer thrust		2
9	02/630051		Conrod		3
10	:N.S.P.		None serviced part <i>Rod</i>		1
11	:N.S.P.		None serviced part <i>Cap</i>		1
12	:02/630052		Bush small-end		1
13	:02/630053		Bolt		2
14	:02/630054		Nut		2
15	02/630055		Kit-piston & rings Standard		3
15	02/630056		Piston assembly oversize - 0.5mm		0
15	02/630057		Piston assembly oversize - 1.0mm		0
16	:N.S.P.		None serviced part <i>Piston</i>		1
17	:02/630060		Kit-piston ring standard		1
17	:02/630061		Kit-piston ring oversize - 0.5mm		1
17	:02/630062		Kit-piston ring oversize - 1.0mm		1
18	02/630059		Circlip		2
19	02/630058		Pin gudgeon		1



118750

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630080		Camshaft		1
2	:02/630068		Key		1
3	:02/630081		Bearing		1
4	:02/630082		Spacer		3
5	:02/630083		Gear		1

6	:02/630084		Gear		1
7	:02/630085		Tappet		1
8	****		'See Remark' <i>See frame L5-2-1</i>		1
9	02/630100		Shaft		1
10	02/630101		Plate		1
11	02/630102		Screw		1
12	02/630103		Screw		1
13	02/630104		Cap		1
14	02/630105		Seal		1
15	02/630086		Plate		1
16	02/630087		Gasket		1
17	02/630088		Screw		3
18	02/630090		Casing timing		1
19	:02/630089		Pin		1
20	02/630091		Gasket		1
21	02/630092		Seal front oil		1
22	02/630093		Screw		2
23	02/630094		Screw		5
24	02/630095		Screw		4
25	02/630096		Nut		1
26	02/630097		Plate		1
27	02/630098		Gasket		1
28	02/630099		Screw		4
29	02/630078		Nut		4
30	02/630097		Plate		1
31	02/630079		O Ring		1



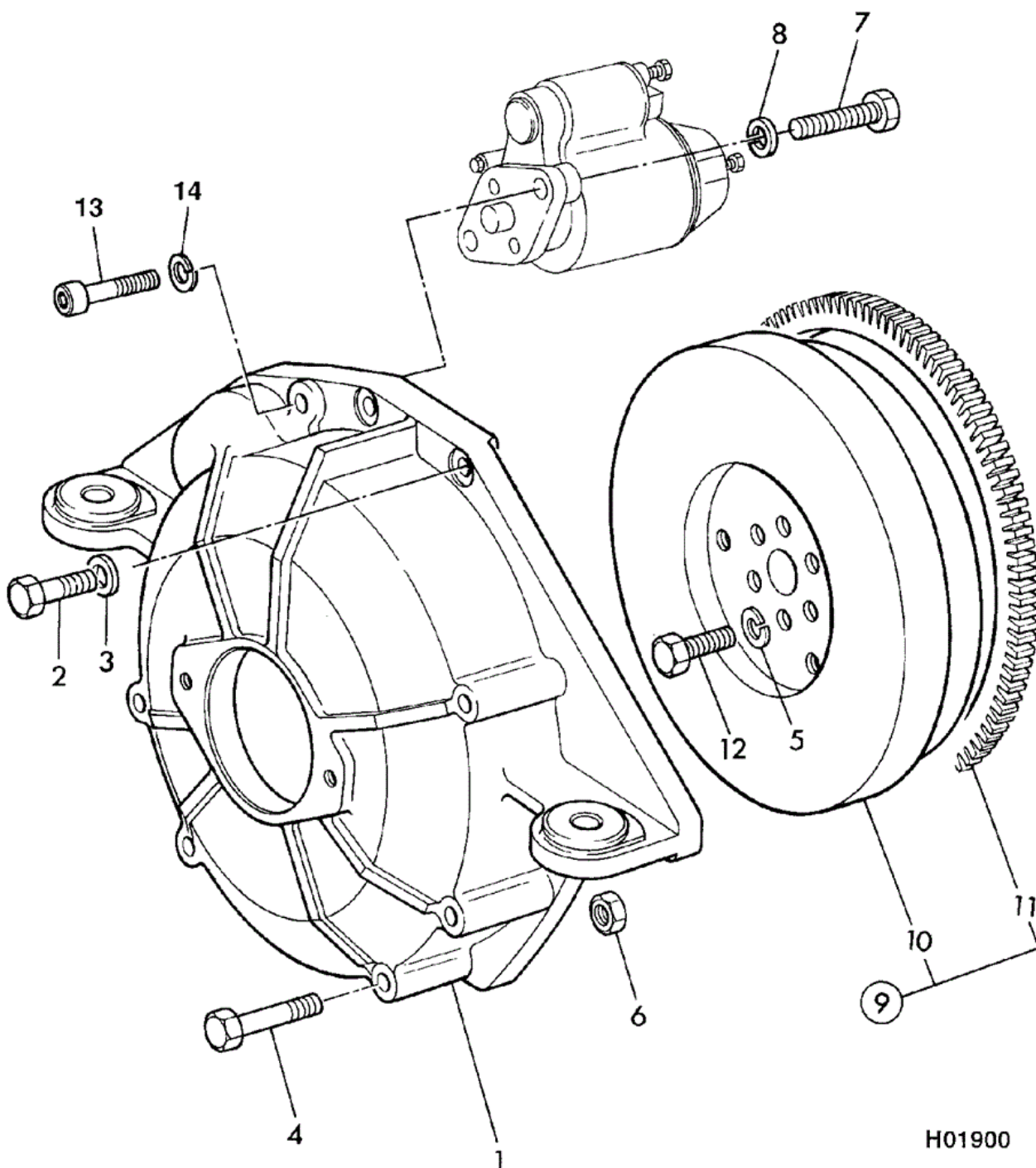
118760

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630106		Lever		1
2	:N.S.P.		None serviced part <i>Lever</i>		1
3	:02/630107		Circlip		1
4	:02/630108		Washer		1
5	:02/630109		Lever		1

6	:N.S.P.		None serviced part <i>Link</i>		1
7	:N.S.P.		None serviced part <i>Pin</i>		1
8	02/630110	<EJ26875T	Spring		1
8	02/630138		Spring		1
9	02/630111		Pin		1
10	02/630112		Spring		1
11	02/630113		Arm		1
12	02/630114		O Ring		1
13	02/630107		Circlip		1
14	02/630115		Lever		1
15	02/630116		Screw		1
16	02/630117		Nut		1
17	02/630118		Shaft		1
18	02/630119		O Ring		1
19	02/630120		Circlip		1
20	02/630121		Stay		1
21	02/630122		Screw		2
22	02/630123		Screw		1
23	02/630096		Nut		2
24	02/630124		Lever		1
25	02/630125		Spring		1
26	02/630126		Washer		1
27	02/630127		Nut		2
28	02/630128		Arm		1
29	02/630129		O Ring		1
30	02/630130		Circlip		1
31	02/630131		Screw <i>Governor lever setting</i>		1



9802/5400 L1-7-1 FLYWHEEL & HOUSING KD BUILD

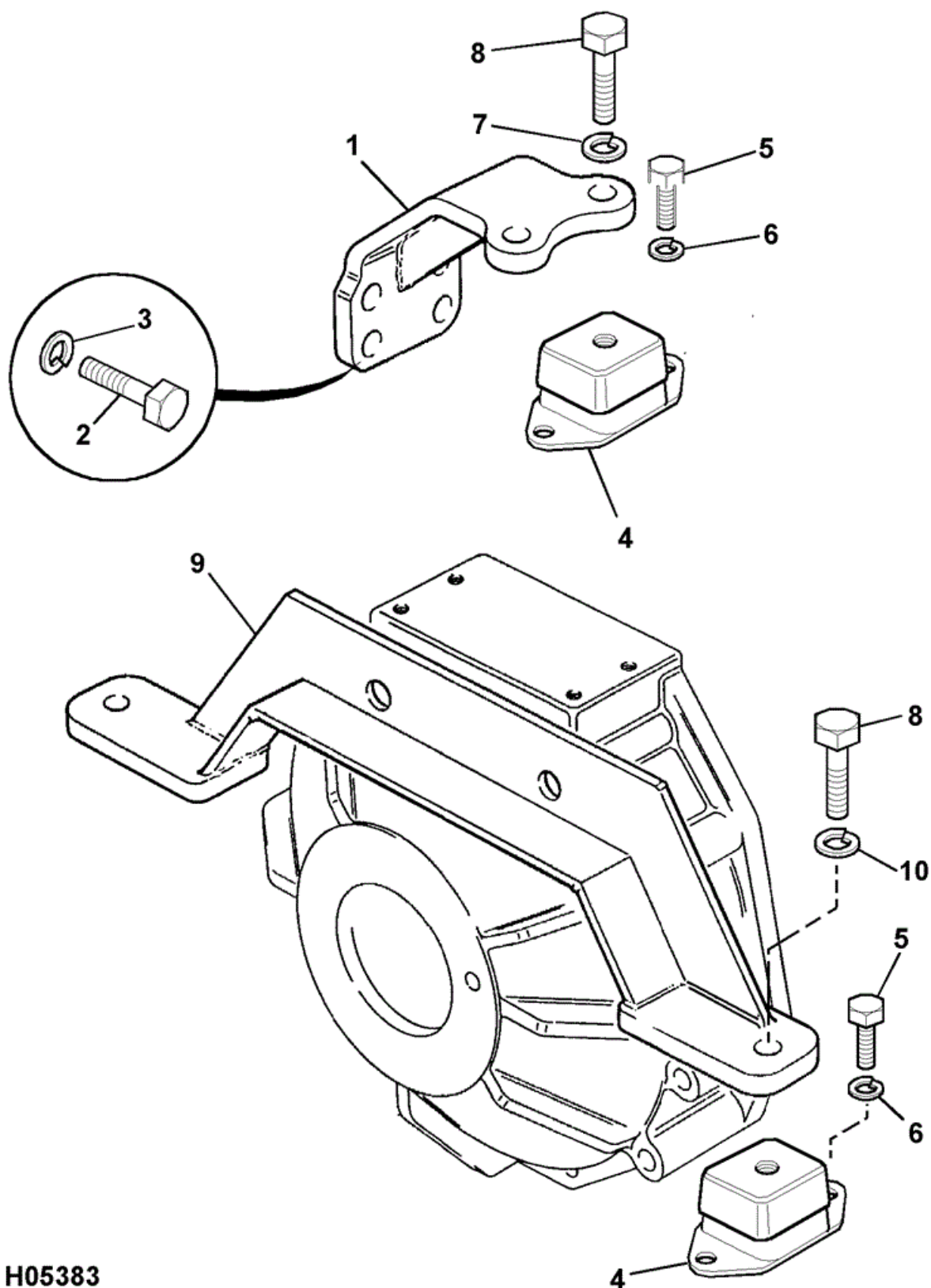


Item	Part #	Change No	Description	Usage Code	QTY
1	231/40001		Housing flywheel		1
2	1315/0309Z		Setscrew M8 x 35		2
3	1425/0007Z		Washer Washer <i>Was 823/00415Z</i>		2
4	1315/3319Z		Bolt M8 x 90 mm		5

5	1425/0008Z		Spring Washer <i>Was 823/00420</i>		7
6	1370/0203Z		Nut Nut M8		5
7	02/630132		Screw		2
8	02/630134		Washer spring		2
9	02/630135		Flywheel assembly		1
10	:N.S.P.		None serviced part <i>Flywheel</i>		1
11	:02/630136		Ring starter		1
12	02/630137		Screw		6



9802/5400 L1-8-1 ENGINE MOUNTINGS KD BUILD

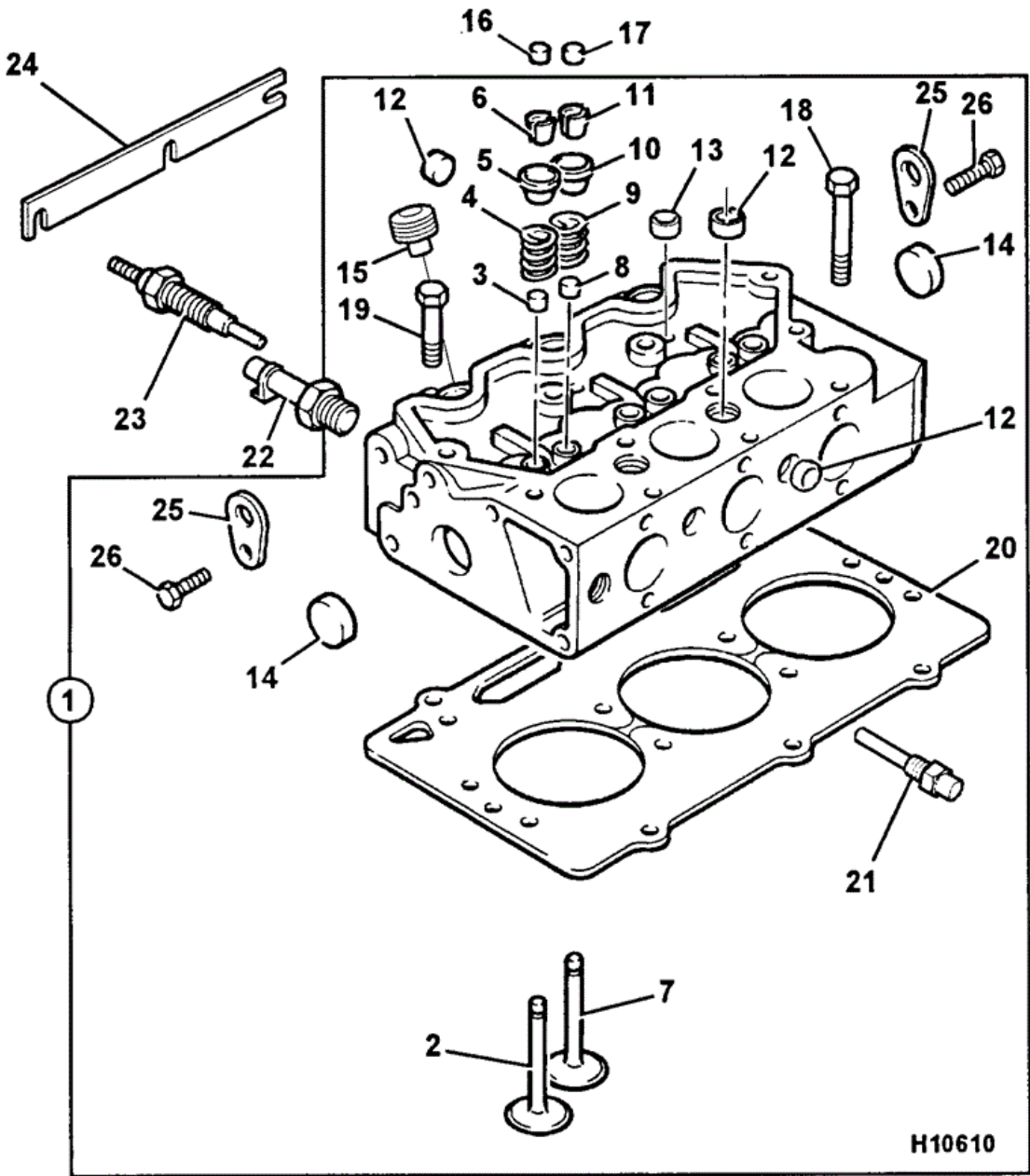


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Item	Part #	Change No	Description	Usage Code	QTY
1	231/40002		Bracket mounting		2
2	826/00998		Screw set		8
3	1425/0009Z		Washer Spring M12		10
4	231/40004		Mounting metalastik		4
5	1315/0509Z		Setscrew M12 x 35mm		4
6	1420/0008Z		Washer (M10)		2
7	1315/0305Z		Setscrew M8 x 20		8
8	823/00415Z		Washer spring		8



9802/5400 L2-1-1 CYLINDER HEAD KD BUILD

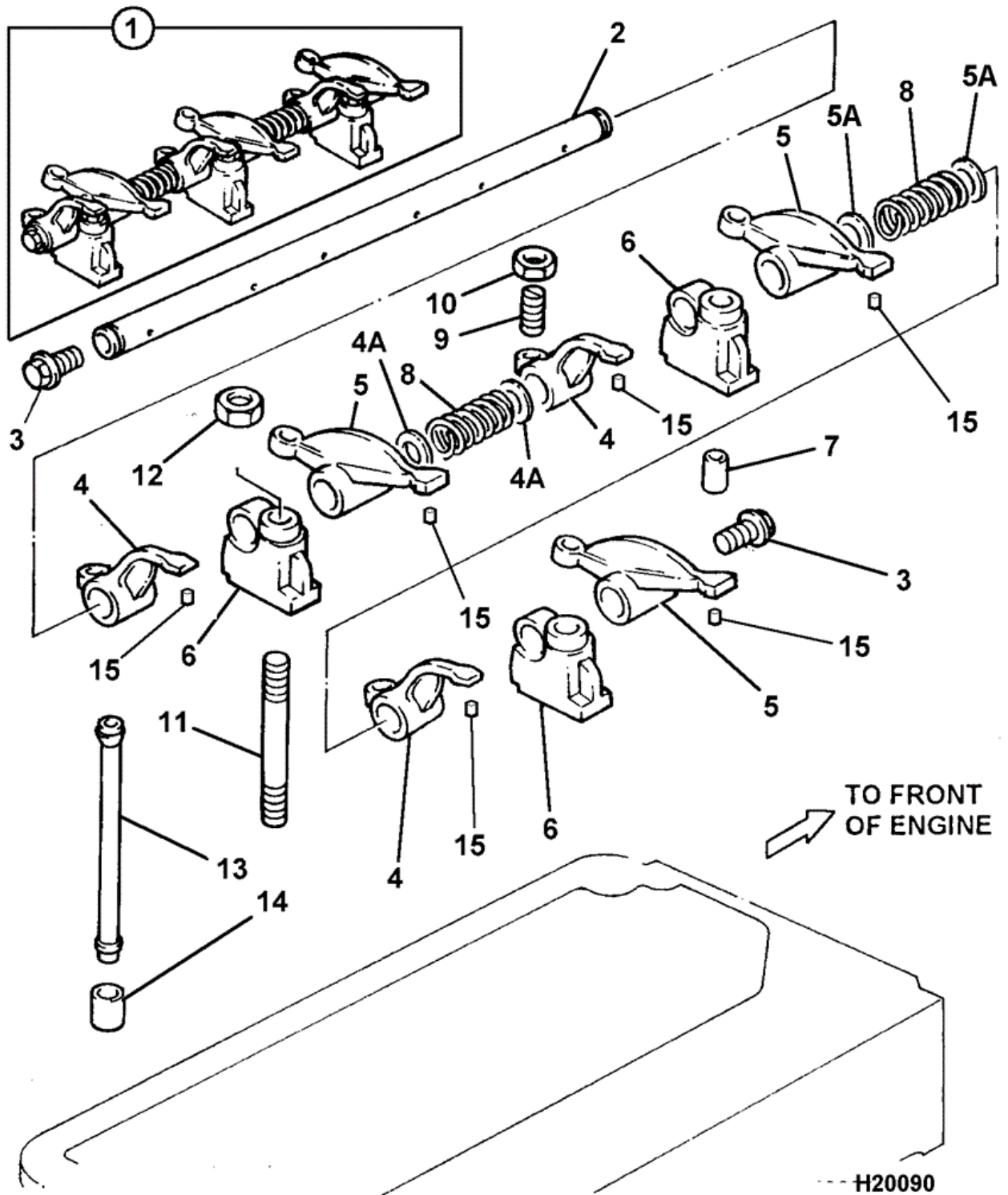


Item	Part #	Change No	Description	Usage Code	QTY
1	02/630140		Head cylinder		1
2	:02/630141		Valve inlet		3
3	:02/630142		Seal inlet valve		3

4	:02/630143		Spring valve		3
5	:02/630144		Cap		3
6	:02/630145		Collet		6
7	:02/630146		Valve		3
8	:02/630147		Seal exhaust valve		3
9	:02/630143		Spring valve		3
10	:02/630144		Cap		3
11	:02/630145		Collet		6
12	:02/630148		Plug D=18mm		6
13	:02/630001		Plug D=15		2
14	:02/630149		Plug D=30mm		2
15	****		None serviced part		3
16	****		'See Remark' <i>Cap, valve tip, see L2-2-1</i>		3
17	****		'See Remark' <i>Cap, valve tip, see L2-2-1</i>		3
18	02/630152		Screw		11
19	02/630153		Screw		3
20	02/630154		Gasket cylinder head		1
21	02/630155		Sender temperature		1
22	02/630156		Switch oil pressure		1
23	02/630157		Thermostart		3
24	02/630158		Bar		1
25	02/630186		Plate lifting		2
26	02/630187		Screw		2



9802/5400 L2-2-1 ROCKER ASSEMBLY PUSH RODS & TAPPETS KD BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/630160	<E430463	Shaft rocker assembly		1

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