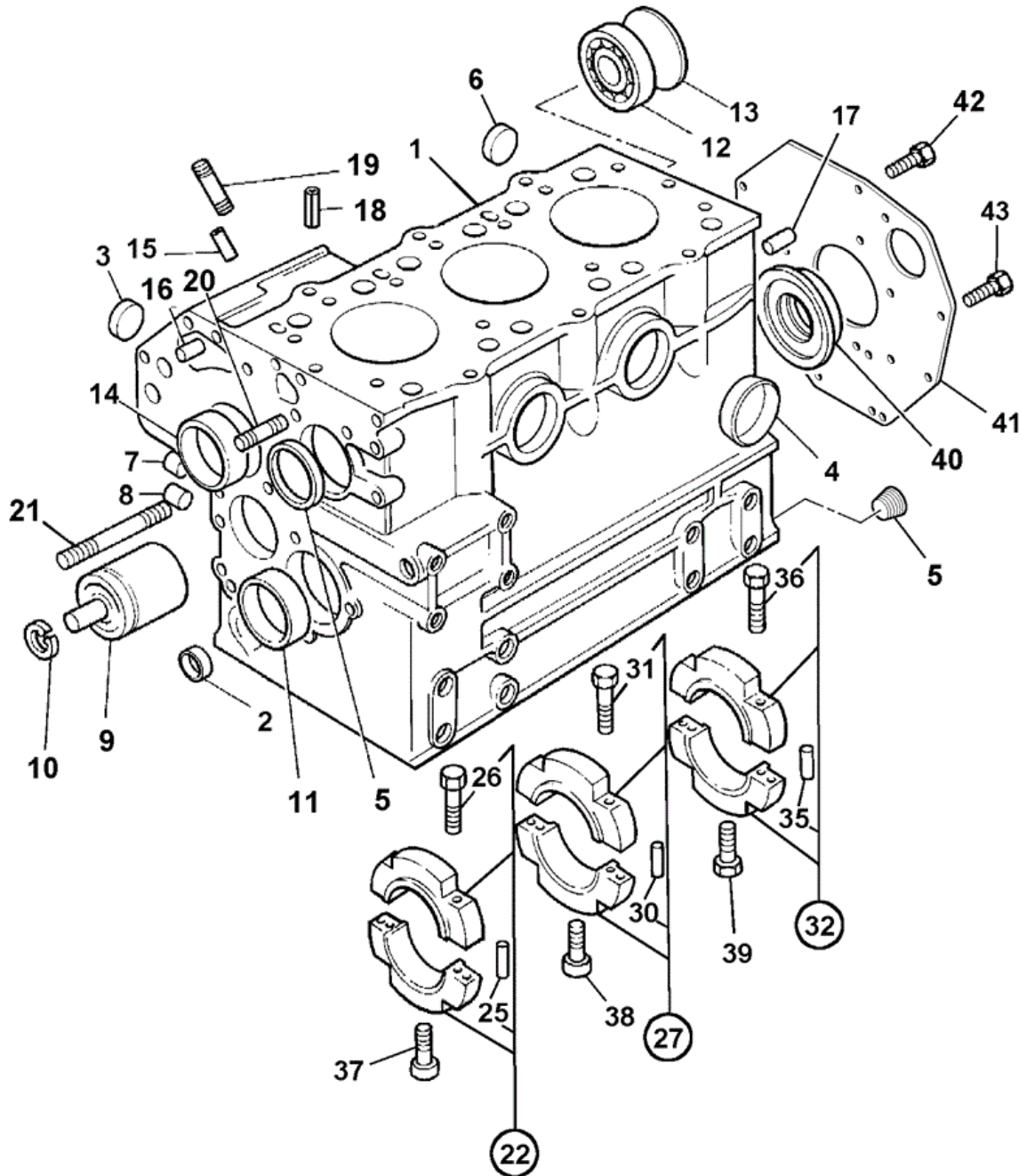




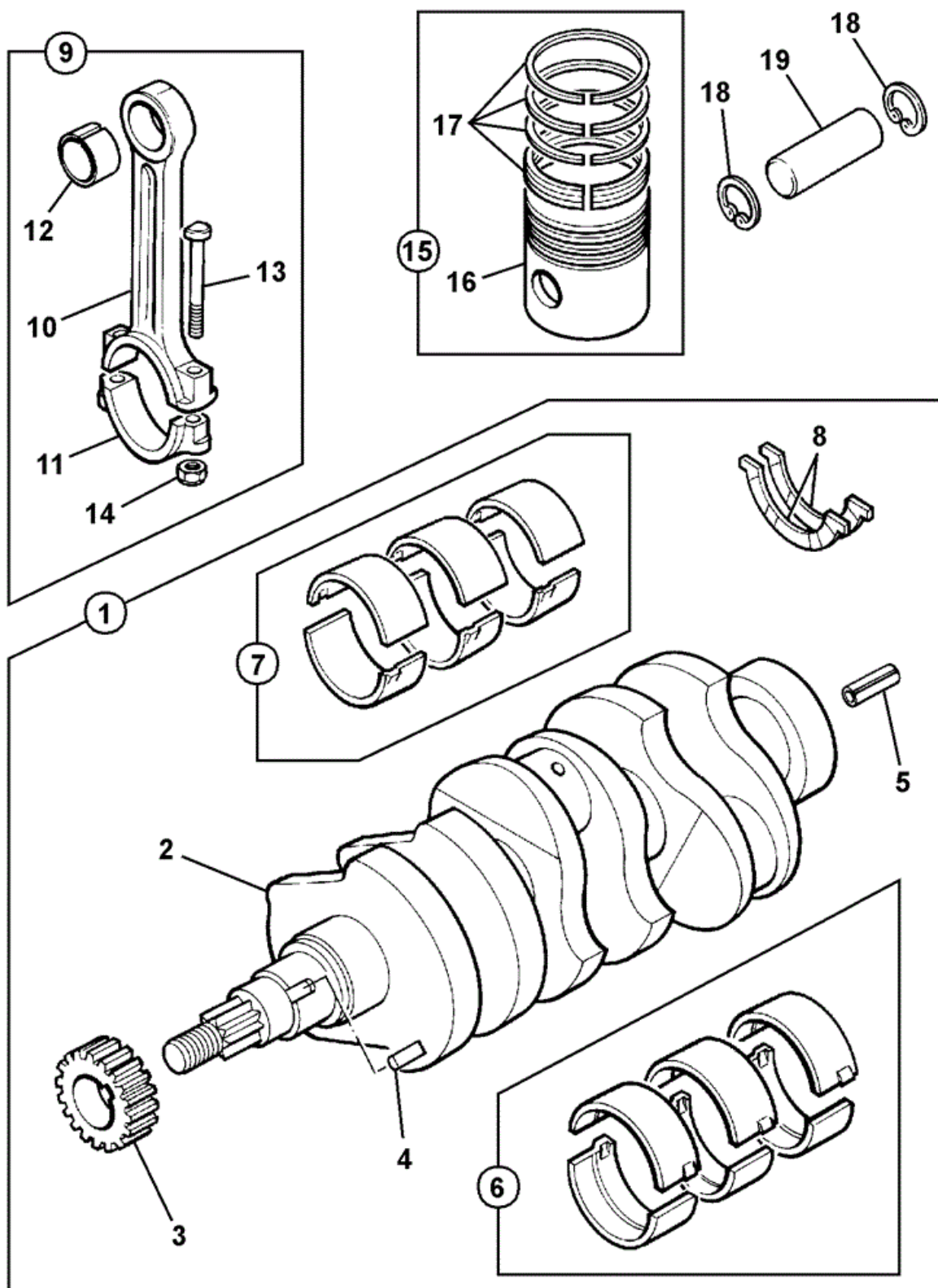
9802/5407 M1-3-1 BLOCK ASSEMBLY



741430

Item	Part #	Change No	Description	Usage Code	QTY
1	****		None serviced part		1
2	:02/630001		Plug D=15		1

3	:02/630002		Plug D=25		1
4	:02/630004		Plug D=40mm		2
5	:02/630392		Plug D=10mm		1
6	:02/630005		Plug D=5.4mm		1
7	:02/630456		Plug D=40mm		3
8	:02/630007		Plug 8.4mm		4
9	:02/630008		Hub		1
10	:02/630221		Circlip		1
11	:02/630543		Bush bush		1
12	:02/630013		Bearing		1
13	:02/630014		Plug core D=45mm		1
14	:02/630015		Bearing		1
15	:02/630016		Dowel		2
16	:02/630017		Dowel		2
17	:02/630018		Dowel		2
18	:02/630019		Pin		2
19	:826/10775		Stud		2
20	:826/10720		Stud		1
21	:02/630022		Stud		1
22	:02/630564		Cap cap bearing		1
23	:N.S.P.		None serviced part		1
24	::N.S.P.		None serviced part		1
25	::02/630024		Dowel		2
26	::02/630567		Bolt		2
27	:02/630549		Cap cap bearing		1
28	::N.S.P.		None serviced part		1
29	::N.S.P.		None serviced part		1
30	::02/630024		Dowel		1
31	::02/630025		Screw		2
32	:02/630548		Cap bearing assembly		1
33	::N.S.P.		None serviced part		1
34	::N.S.P.		None serviced part		1
35	::02/630024		Dowel		2
36	::02/630025		Screw		2
37	02/630532		Bolt caphead		1
38	02/630532		Bolt caphead		1
39	02/630029		Screw		2
40	02/630544		Seal oil		1
41	02/630366		Plate flywheel backplate		1
42	826/10776		Screw		8
43	02/634112		Screw		2

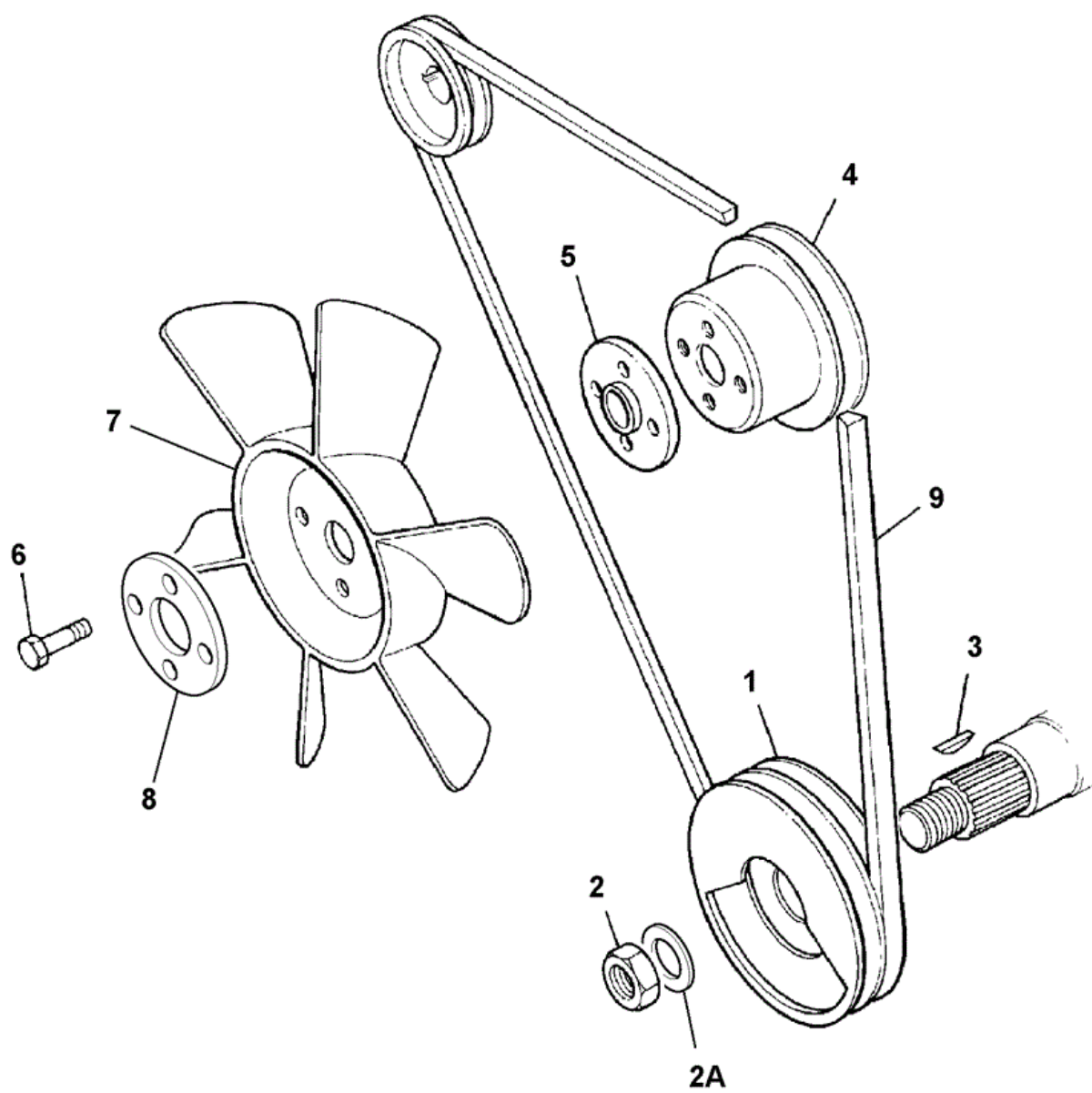


H15290

Item	Part #	Change No	Description	Usage Code	QTY
1	334/C1571		Kit crankshaft		1
2	:N.S.P.		None serviced part		1
3	:02/630041		Gear		1
4	:02/630042		Key		1
5	:02/630043		Pin		1

6	:02/630547		Kit-bearing main standard		1
7	:02/630571		Kit-bearing big end		1
8	:02/630050		Washer thrust		2
9	02/630570		Conrod		1
10	:N.S.P.		None serviced part		1
11	:N.S.P.		None serviced part		1
12	:02/630052		Bush small-end		1
13	:02/630053		Bolt		2
14	:02/630054		Nut		2
15	02/630568		Piston assembly standard		1
16	:N.S.P.		None serviced part		1
17	:02/630569		Kit-piston ring		1
18	02/630059		Circlip		2
19	02/630058		Pin gudgeon		1

JCB 9802/5407 M1-5-1 FANS, PULLEYS & FAN BELT HH BUILD



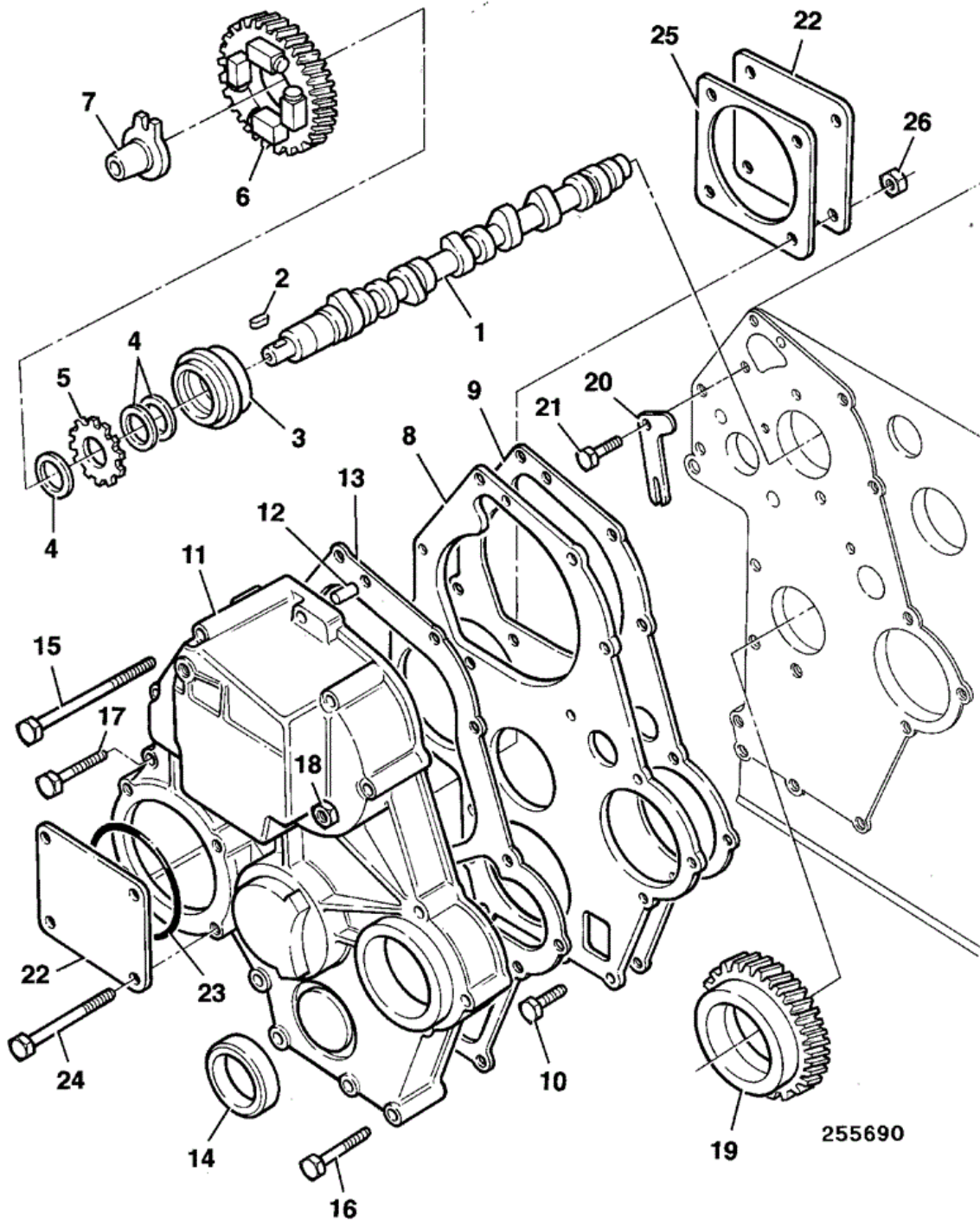
741440

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634088		Pulley crankshaft		1
2	02/630067		Nut		1

2A	823/10369		Washer		1
3	02/630068		Key		1
4	02/630070		Pulley water pump		1
5	****		'See Remark' <i>Not required</i>		1
6	02/630071		Screw		4
7	02/630830		Fan		1
8	02/634075		Plate <i>Not required</i>		1
9	02/631260		Belt fan		1



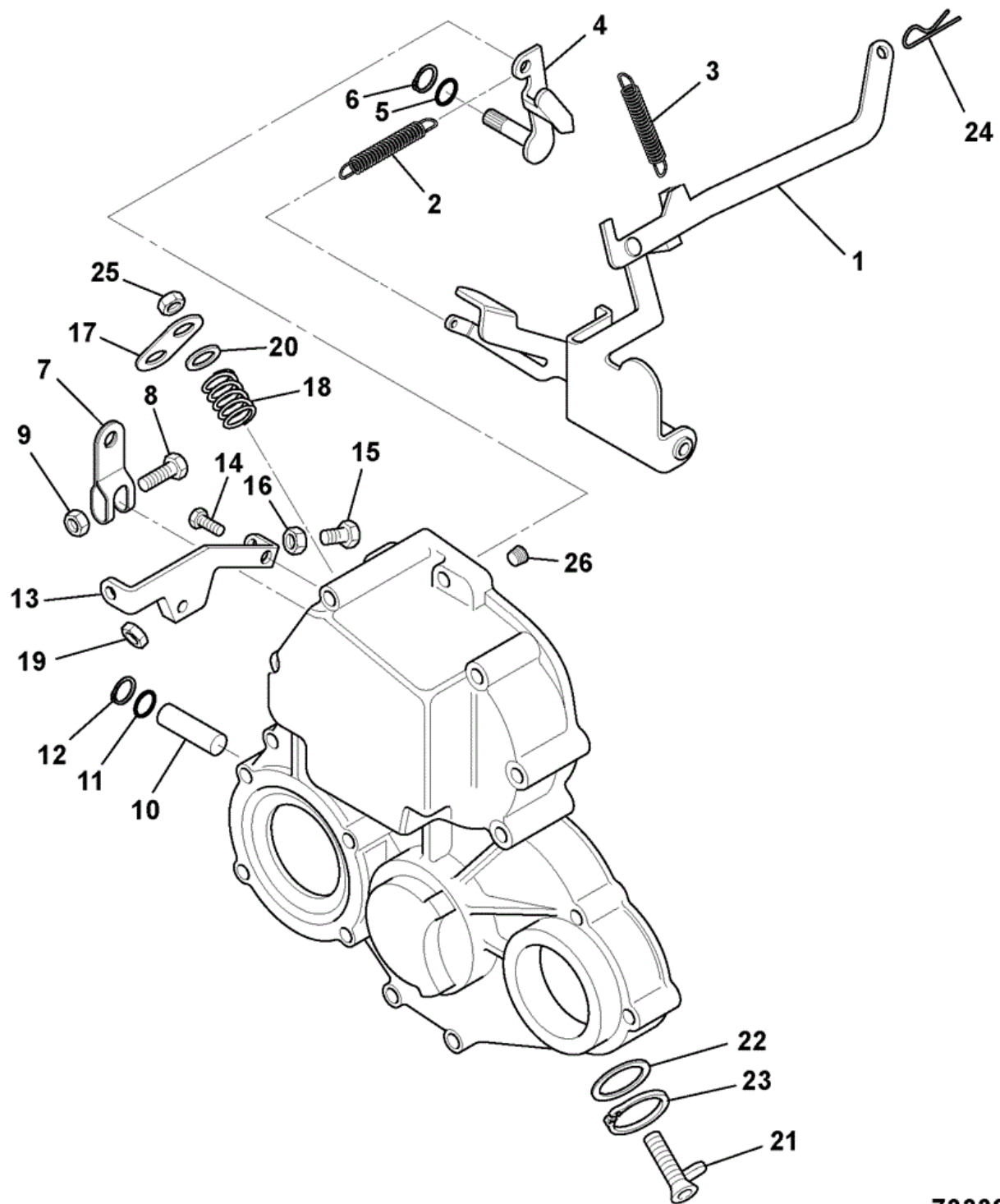
9802/5407 M1-6-1 TIMING CASE, CAMSHAFT & GEARS



Item	Part #	Change No	Description	Usage Code	QTY
1	02/630608		Camshaft assembly		1
2	:02/630068		Key		1

3	:02/630081	Bearing	1
4	:02/634210	Spacer	1
5	****	'See Remark' <i>No longer required</i>	1
6	:02/630084	Gear	1
7	:02/634161	Tappet	1
8	02/630086	Plate	1
9	02/630545	Gasket gasket	1
10	02/630102	Screw	2
11	02/630863	Casing Casing timing	1
12	02/630089	Pin	1
13	02/630091	Gasket	1
14	02/630092	Seal front oil	1
15	826/10740	Bolt	2
16	826/10777	Screw	5
17	826/10729	Screw	4
18	02/630096	Nut	1
19	****	'See Remark' <i>Oil pump gear, See frame M5-2-1</i>	1
20	02/630101	Plate	1
21	02/630102	Screw	1
21	02/630103	Screw	1
22	02/630097	Plate	2
23	02/630079	O Ring	1
24	826/10781	Bolt	1
24	826/10783	Screw	3
25	02/630098	Gasket	1
26	02/630078	Nut	4

JCB 9802/5407 M1-6-2 TIMING LEVERS, ARMS & SPRINGS HH
BUILD



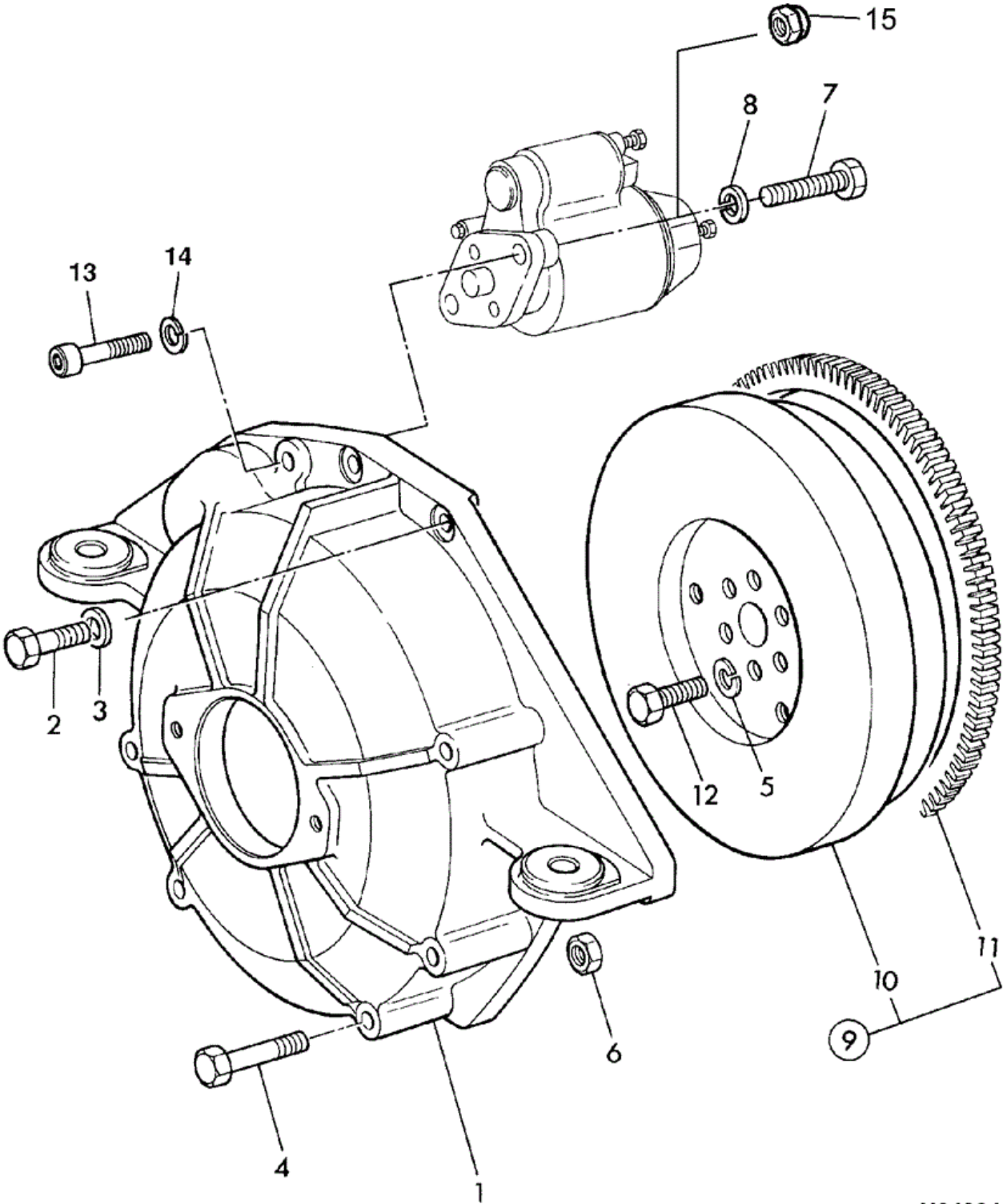
733322

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630106		Lever		1

2	02/630529		Spring		1
3	02/630112		Spring		1
4	02/630113		Arm		1
5	02/630114		O Ring		1
6	02/630107		Circlip		1
7	02/634052		Lever		1
8	02/630116		Screw		1
9	02/630096		Nut		1
10	02/630368		Shaft		1
11	02/630119		O Ring		1
12	02/630120		Circlip		1
13	02/630121		Stay		1
14	02/630122		Screw		2
15	826/10742		Screw		2
16	826/10743		Nut		1
17	02/630542		Lever		1
18	02/630369		Spring		1
19	1370/0101Z		Nut (M6)		1
20	02/630126		Washer		1
21	02/630128		Arm		1
22	02/630129		O Ring		1
23	02/630130		Circlip		1
24	02/630111		Pin		1
25	02/634053		Nut		2
26	02/630642		Plug		1



9802/5407 M1-7-1 FLYWHEEL & HOUSING



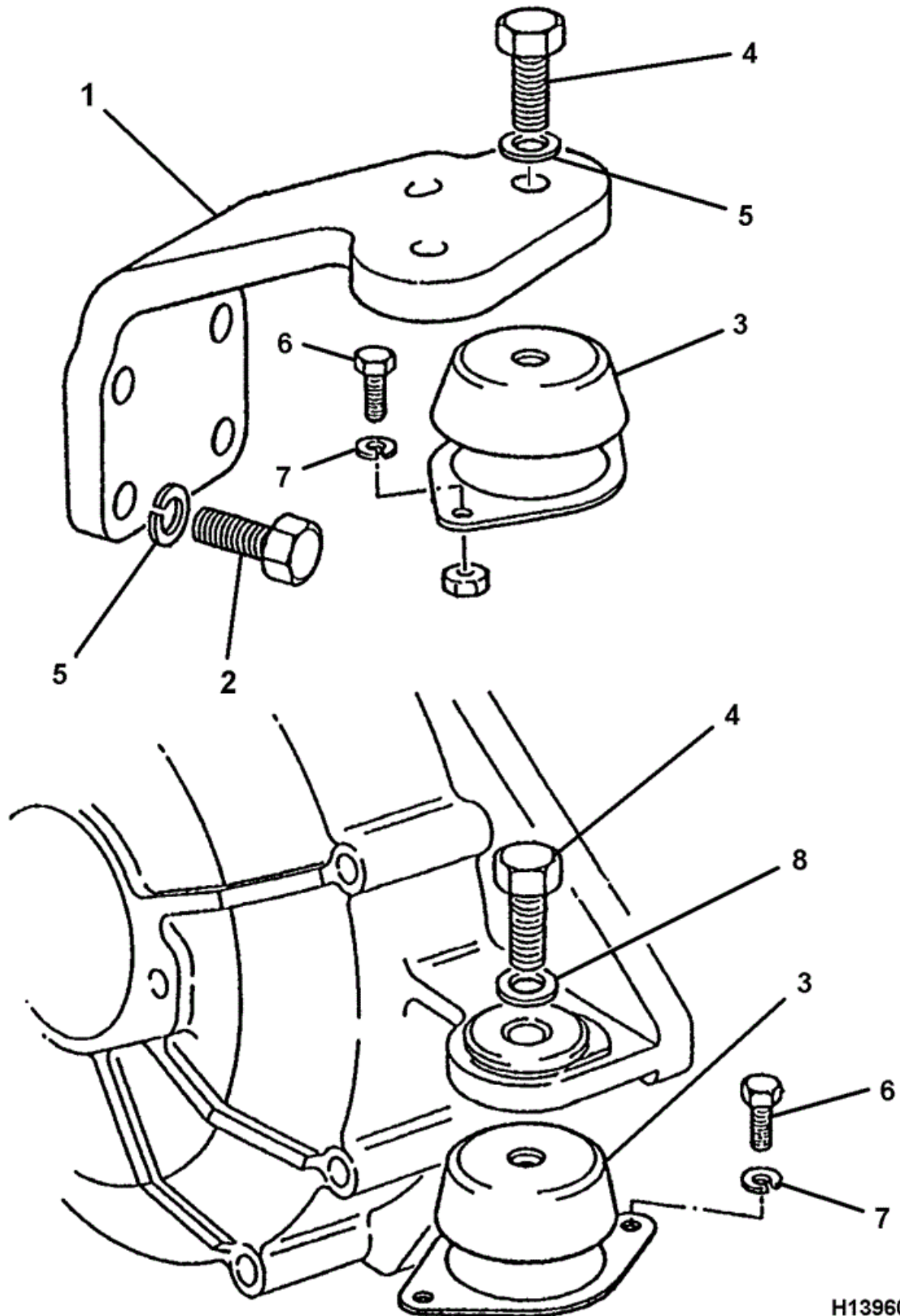
H01901

Item	Part #	Change No	Description	Usage Code	QTY
1					

	231/40001		Housing flywheel		1
2	1315/0309D		Setscrew M8 x 35 mm		2
3	1370/0203D		Nut Lock M8		2
4	1315/3319D		Bolt Special M8x90		4
5	1370/0203D		Nut Lock M8		4
6	1315/0408D		Setscrew M10 x 30		1
7	1425/0008D		Washer Spring M10		1
8	1315/0409D		Setscrew M10 x 35mm		2
9	1425/0008D		Washer Spring M10		2
10	1420/0008D		Washer (M10)		4
11	02/630135		Flywheel assembly		1
12	****		None serviced part		1
13	:02/630136		Ring starter		1
14	02/630137		Screw		6
15	821/00468		Clip 'P' 27mm		1
16	1413/0002D		Washer (5/16")		1



9802/5407 M1-8-1 ENGINE MOUNTINGS

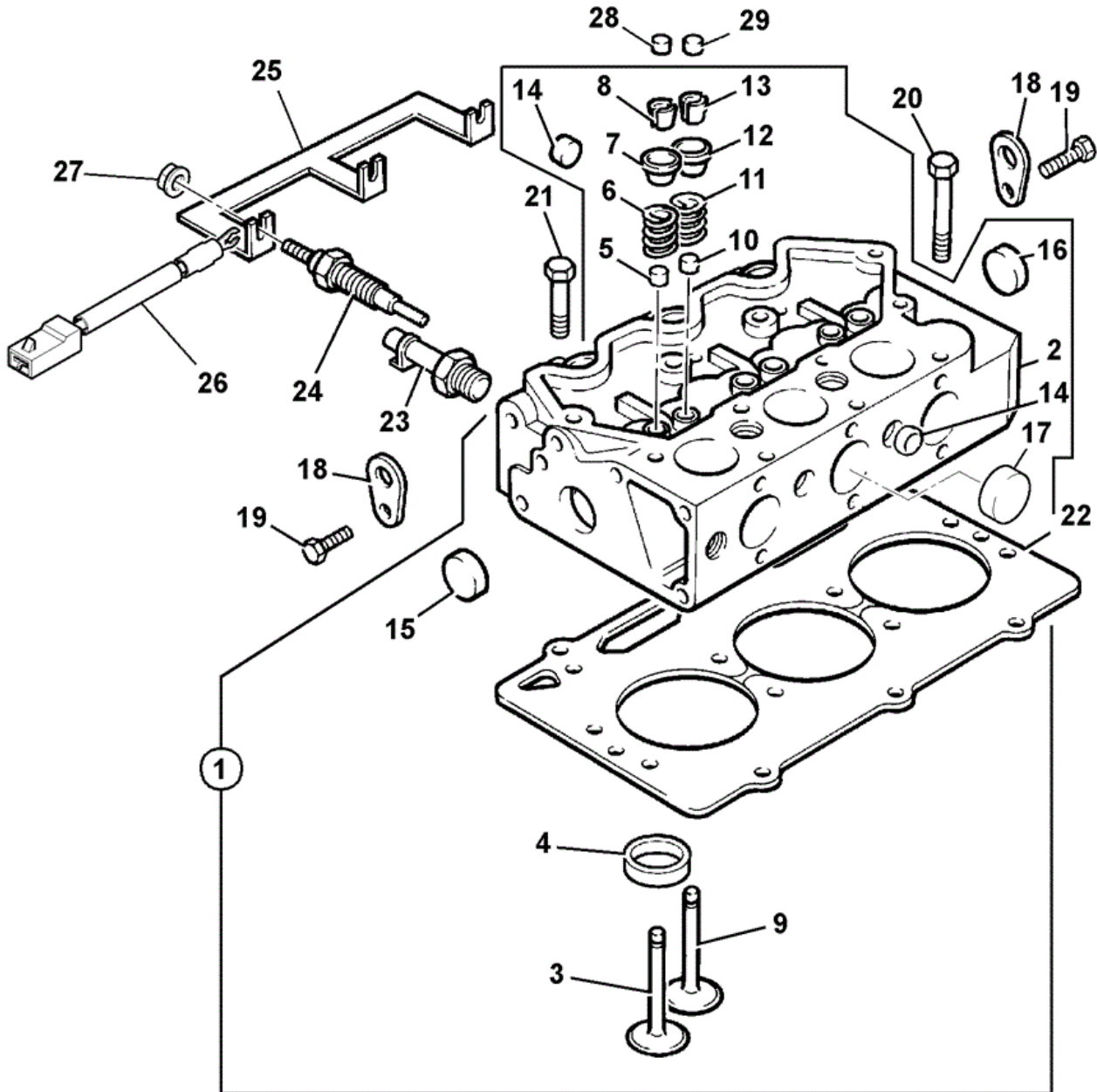


H13960

Item	Part #	Change No	Description	Usage Code	QTY
1	231/40002		Bracket mounting		2
2	826/00998		Screw set		8
3	331/23931		Mounting engine		4
4	1315/0509Z		Setscrew M12 x 35mm		4
5	1425/0009Z		Washer Spring M12		10
6	1315/0305Z		Setscrew M8 x 20		8
7	823/00415Z		Washer spring		8
8	1420/0008Z		Washer (M10)		2



9802/5407 M2-1-1 CYLINDER HEAD



H05733

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630572		Head cylinder assembly		1
2	****		None serviced part		1

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