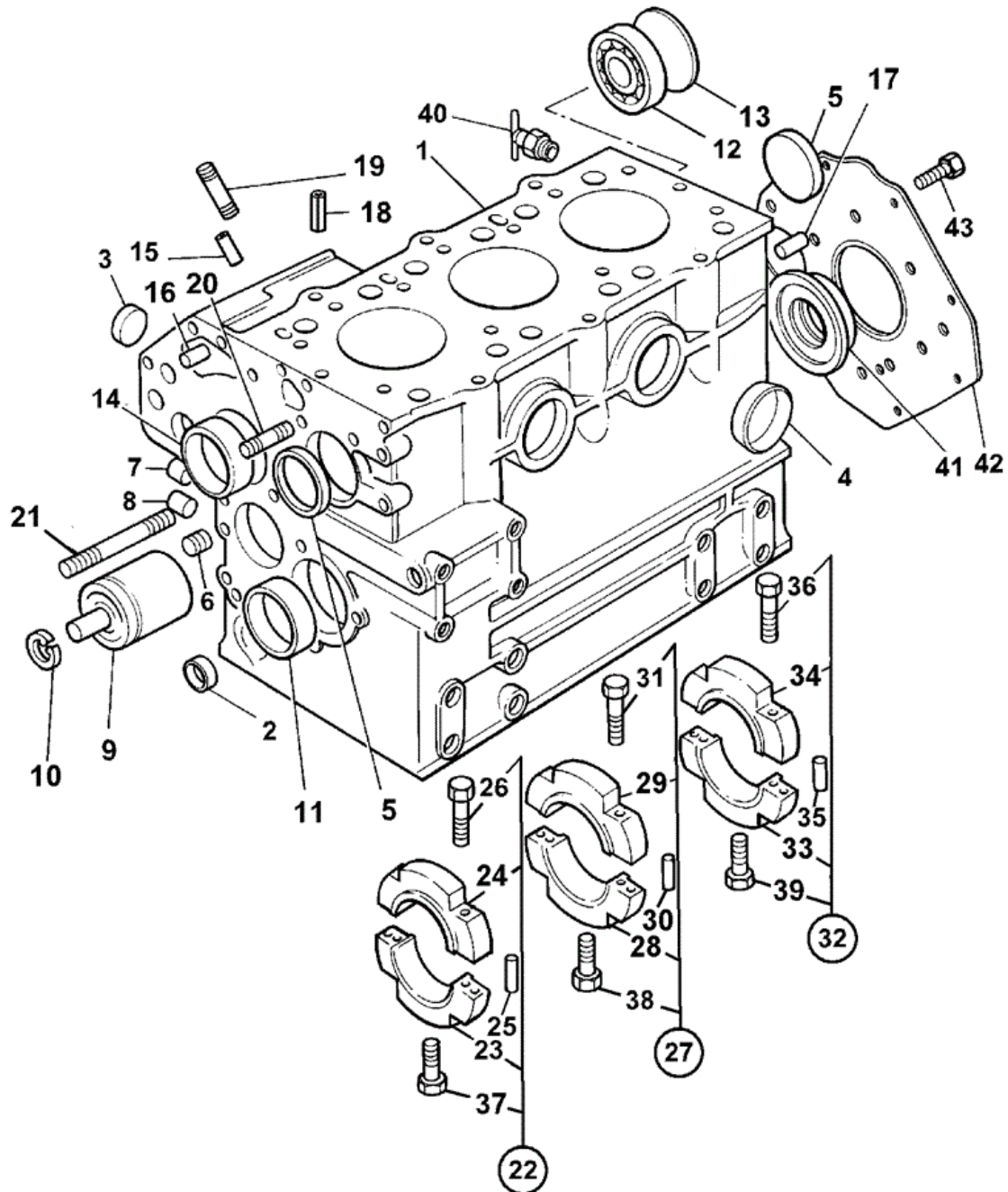




9802/5405 L1-3-2 BLOCK ASSEMBLY KE BUILD



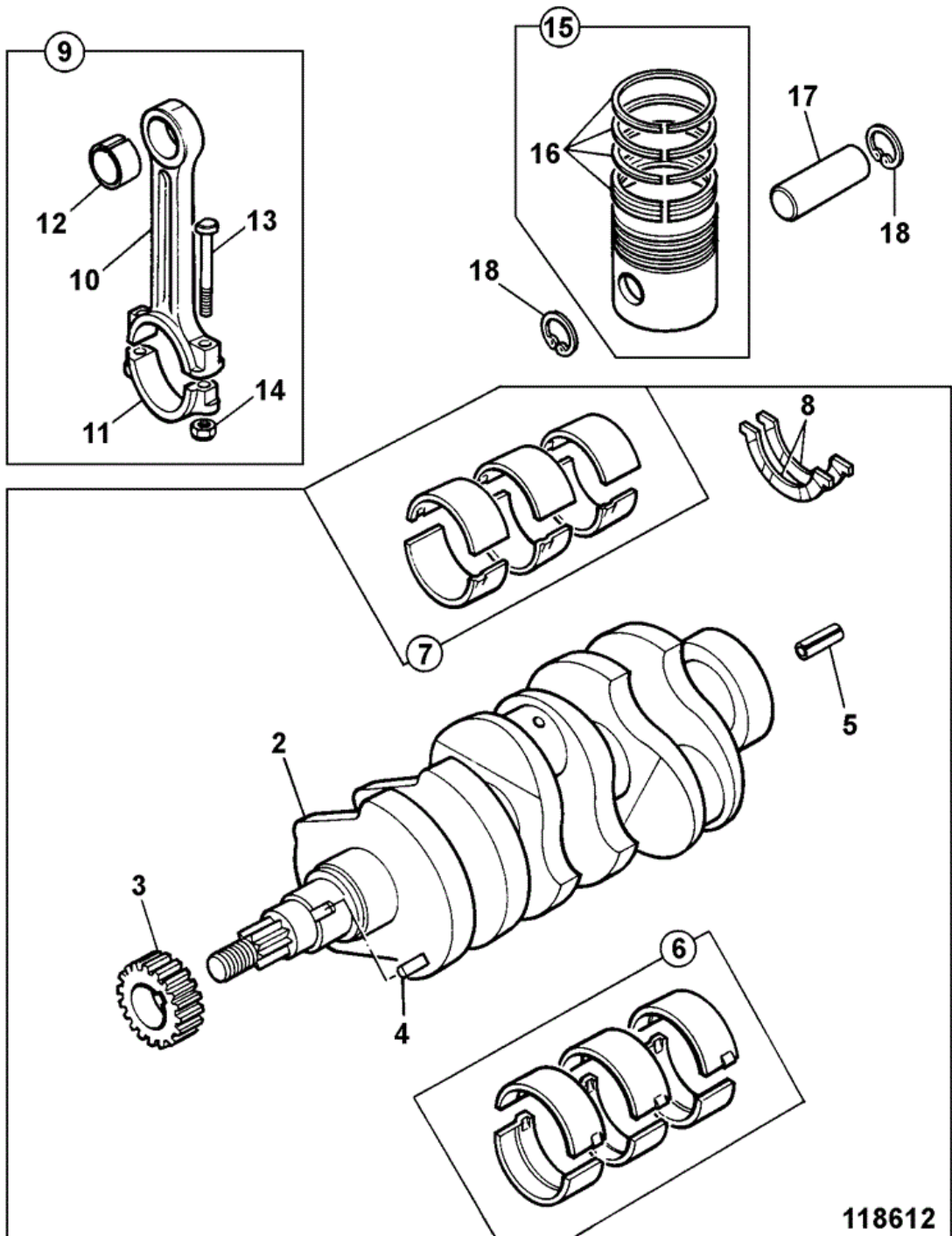
H16901

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630430		Block cylinder assembly		1
2	:02/630001		Plug D=15		1
3	:02/630002		Plug D=25		1

4	:02/630004		Plug D=40mm	2
5	:02/630004		Plug D=40mm	2
6	:02/630702		Plug 10.4mm	3
7	:02/630006		Plug 6.5mm	4
8	:02/630007		Plug 8.4mm	2
9	:02/630703		Hub	1
10	****		'See Remark' <i>Not fitted or required</i>	1
11	:02/630704		Bush	1
12	:02/630013		Bearing	1
13	:02/630014		Plug core D=45mm	1
14	:02/630707		Bearing	1
15	:02/630024		Dowel	2
16	:02/630017		Dowel	2
17	:02/630018		Dowel	2
18	:02/630019		Pin	2
19	:826/10719		Stud	2
20	:02/630021		Stud	1
21	:02/630022		Stud	1
22	:02/630709		Cap bearing assembly	1
23	****		None serviced part	1
24	****		None serviced part	1
25	::02/630024		Dowel	2
26	::02/630710		Screw	2
27	:02/630711		Cap bearing assembly	1
28	****		None serviced part	2
29	****		None serviced part	2
30	::02/630024		Dowel	2
31	::02/630710		Screw	2
32	:02/630712		Cap bearing assembly	1
33	****		None serviced part	1
34	****		None serviced part	1
35	::02/630024		Dowel	2
36	::02/630710		Screw	2
37	:02/630713		Screw	1
38	:02/630713		Screw	1
39	:02/630714		Screw	2
40	02/630031		Tap drain	1
41	02/630772		Seal rear oil	1
42	02/630396		Plate engine back	1
43	02/634011		Screw	10



9802/5405 L1-4-2 CRANKSHAFT, BEARINGS PISTONS & CON-RODS KE BUILD

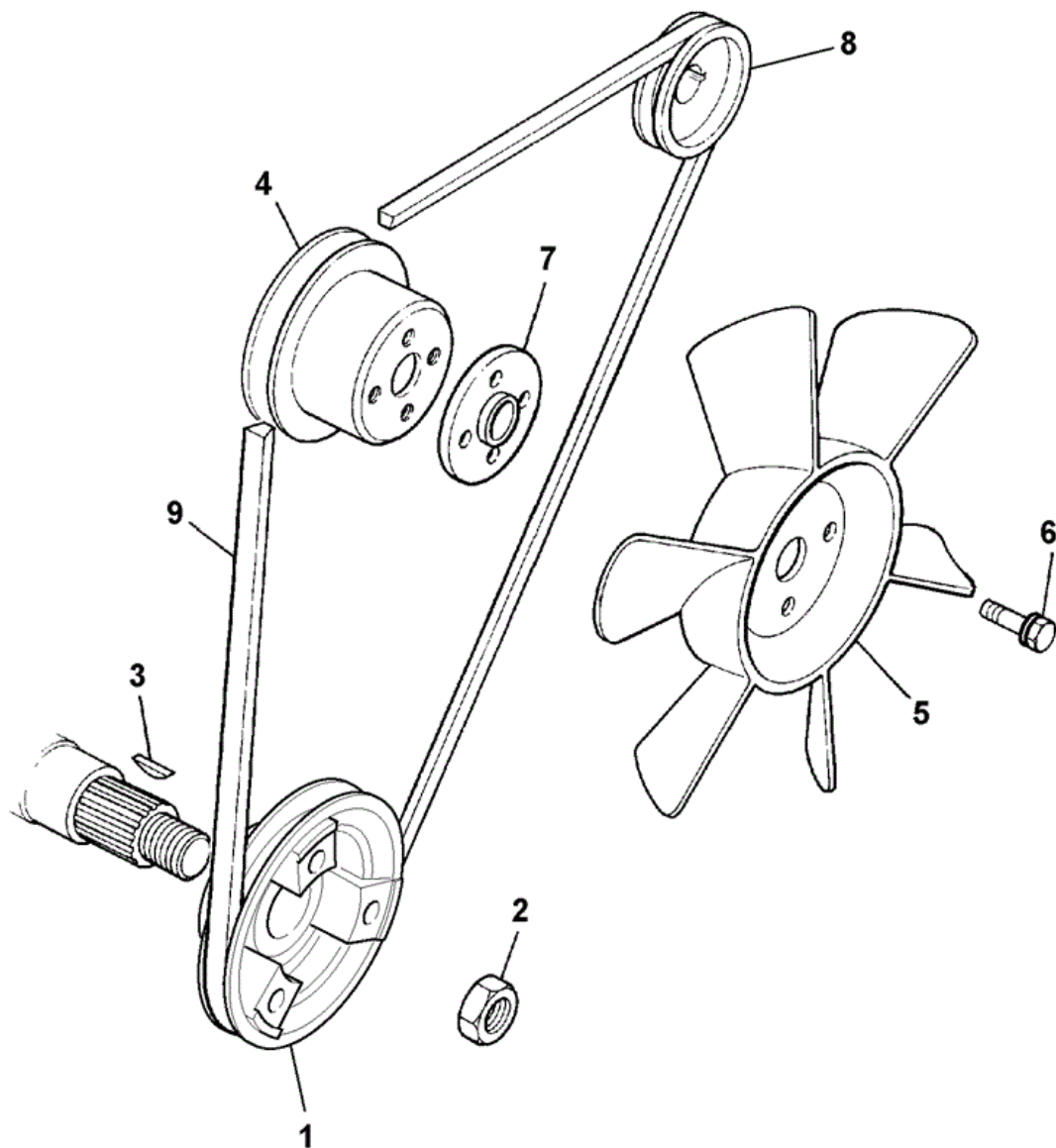


Item	Part #	Change No	Description	Usage Code	QTY
1	02/630715		Crankshaft assembly		1

3	:02/630716		Gear		1
4	:02/630042		Key		1
5	:02/630043		Pin		1
6	:02/630717		Kit-bearing main standard		1
6	02/630718		Kit-bearing main undersize - 0.25mm		0
6	02/630719		Kit-bearing main undersize - 0.50mm		0
7	:02/630720		Kit-bearing big end standard		1
7	02/630721		Kit-bearing big end undersize - 0.25mm		0
7	02/630722		Kit-bearing big end undersize - 0.50mm		0
8	:02/630723		Washer thrust		2
9	02/630724		Conrod assembly		3
10	****		None serviced part		1
11	****		None serviced part		1
12	:02/630725		Bush small end		1
13	:02/630726		Screw		2
14	:02/630727		Nut		2
15	02/630431		Piston assembly standard		3
15	02/630432		Piston assembly oversize - 0.5mm		0
15	02/634103		Piston assembly oversize - 1.0mm		0
16	:02/631263		Kit-piston ring standard		1
16	:02/631261		Kit-piston ring oversize - 0.5mm		0
16	:02/631262		Kit-piston ring oversize - 1.0mm		0
17	02/630731		Pin gudgeon		1
18	02/630732		Circlip		2



9802/5405 L1-5-2 FANS, PULLEYS & FAN BELT KE BUILD



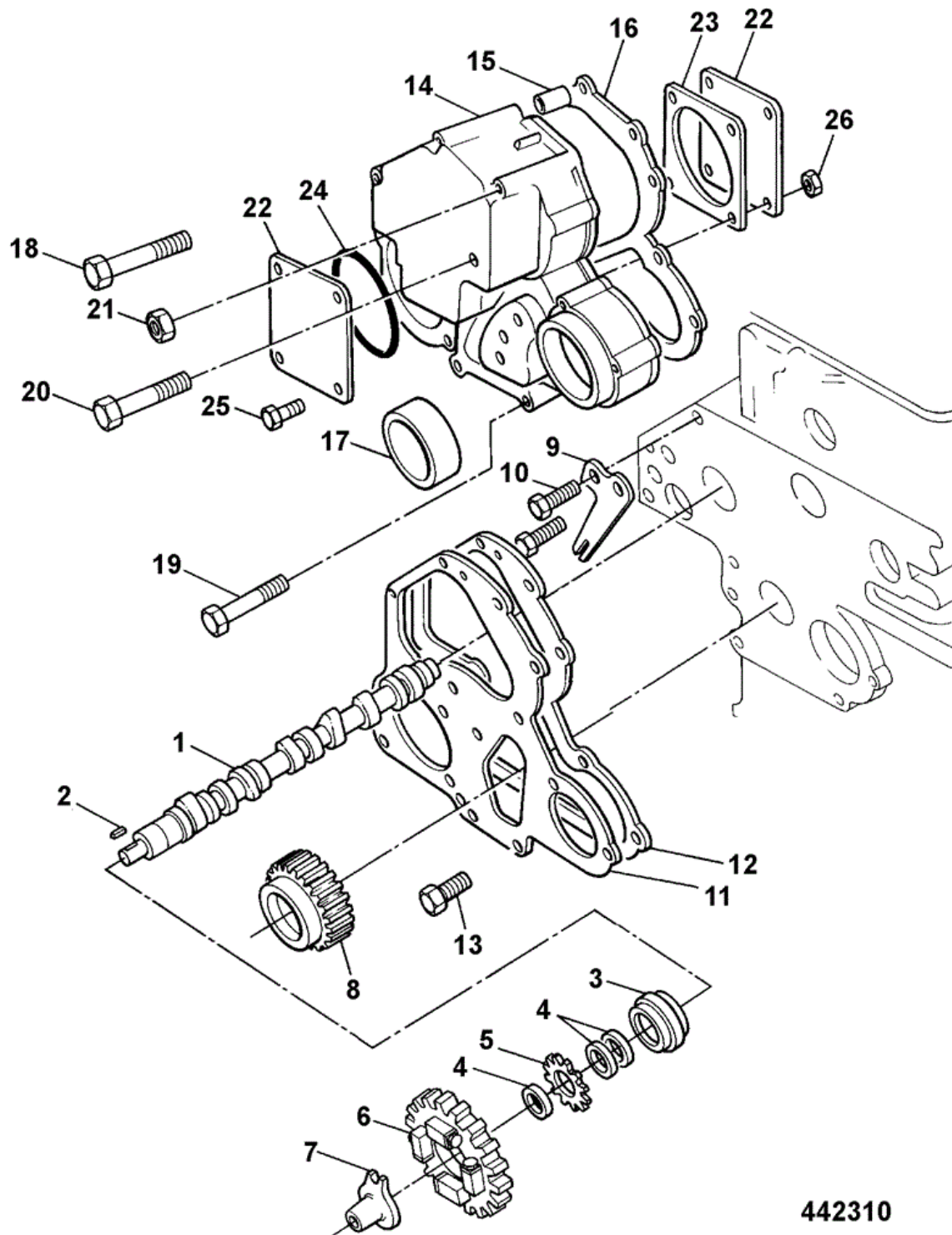
442320

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630446		Pulley crankshaft		1
2	02/630778		Nut		1
3	02/630068		Key		1

4	02/630835		Pulley water pump		1
5	02/630830		Fan <i>340mm</i>		1
6	02/630832		Screw		4
7	02/630831		Spacer fan		1
8	02/631314	<EU914467D	Pulley alternator		1
8	02/102012		Pulley single D=83mm		1
9	02/630852		Belt fan		1



9802/5405 L1-6-3 TIMING CASE, CAMSHAFT & GEARS KE BUILD



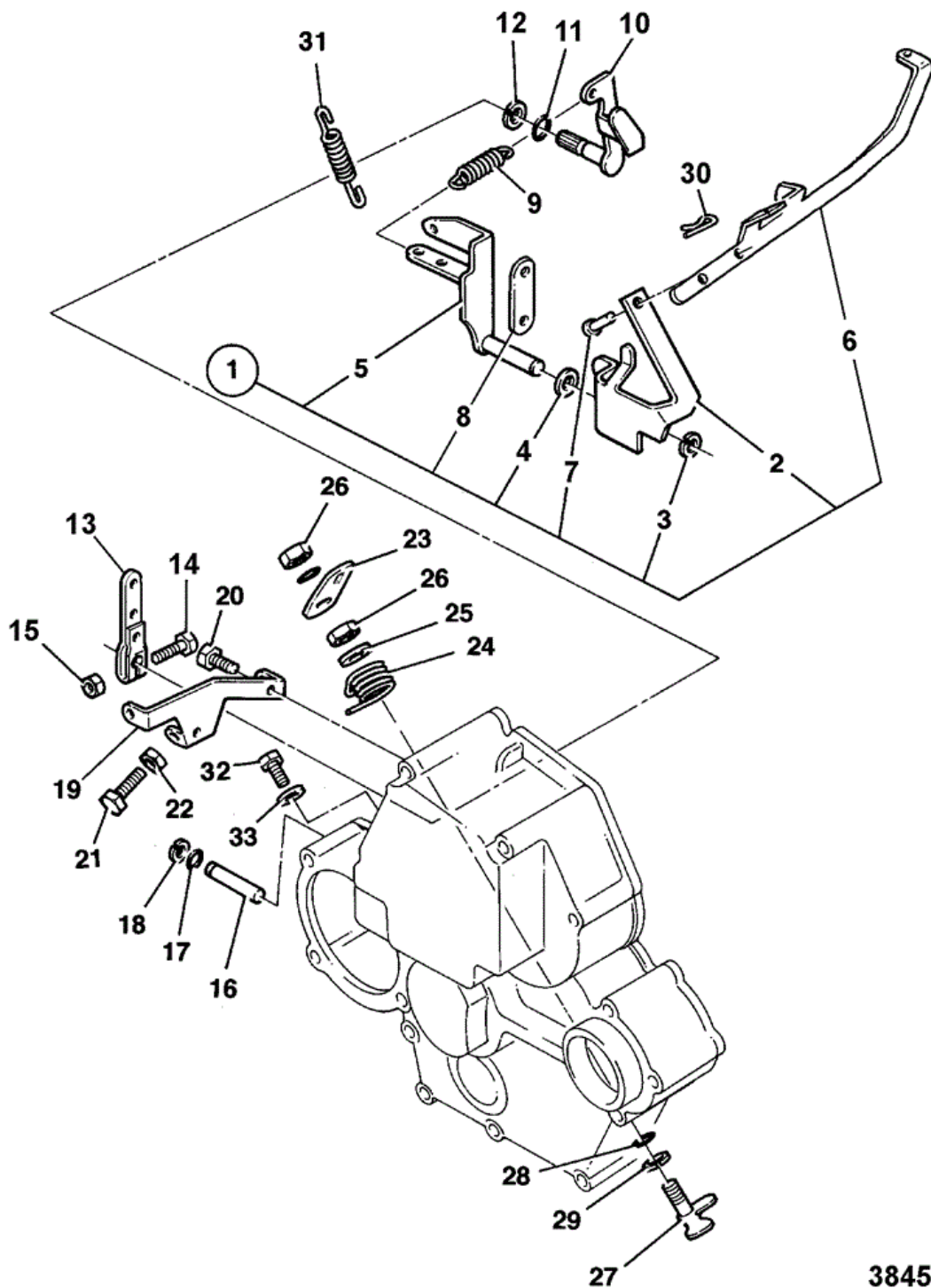
442310

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630435		Camshaft		1

2	:02/630068		Key		1
3	:02/630769		Bearing		1
4	:02/630082		Spacer		3
5	:02/630083		Gear		1
6	:02/630768		Gear		1
7	:02/630085		Tappet		1
8	****		'See Remark' <i>See L5-2-2</i>		1
9	02/630101		Plate		1
10	02/630102		Screw		2
11	02/630767		Plate		1
12	02/630766		Gasket		1
13	02/630172		Bolt		1
14	02/630436		Casing timing		1
15	:02/630089		Pin		1
16	02/630764		Gasket		1
17	02/630763		Seal front oil		1
18	826/10730		Screw		7
19	826/10740		Bolt		2
20	826/10729		Screw		3
21	02/630096		Nut		1
22	02/630097		Plate		2
23	02/630098		Gasket		1
24	02/630079		O Ring		1
25	826/10735		Bolt		4
26	02/630078		Nut		4



9802/5405 L1-6-4 TIMING LEVERS, ARMS & SPRINGS KE BUILD



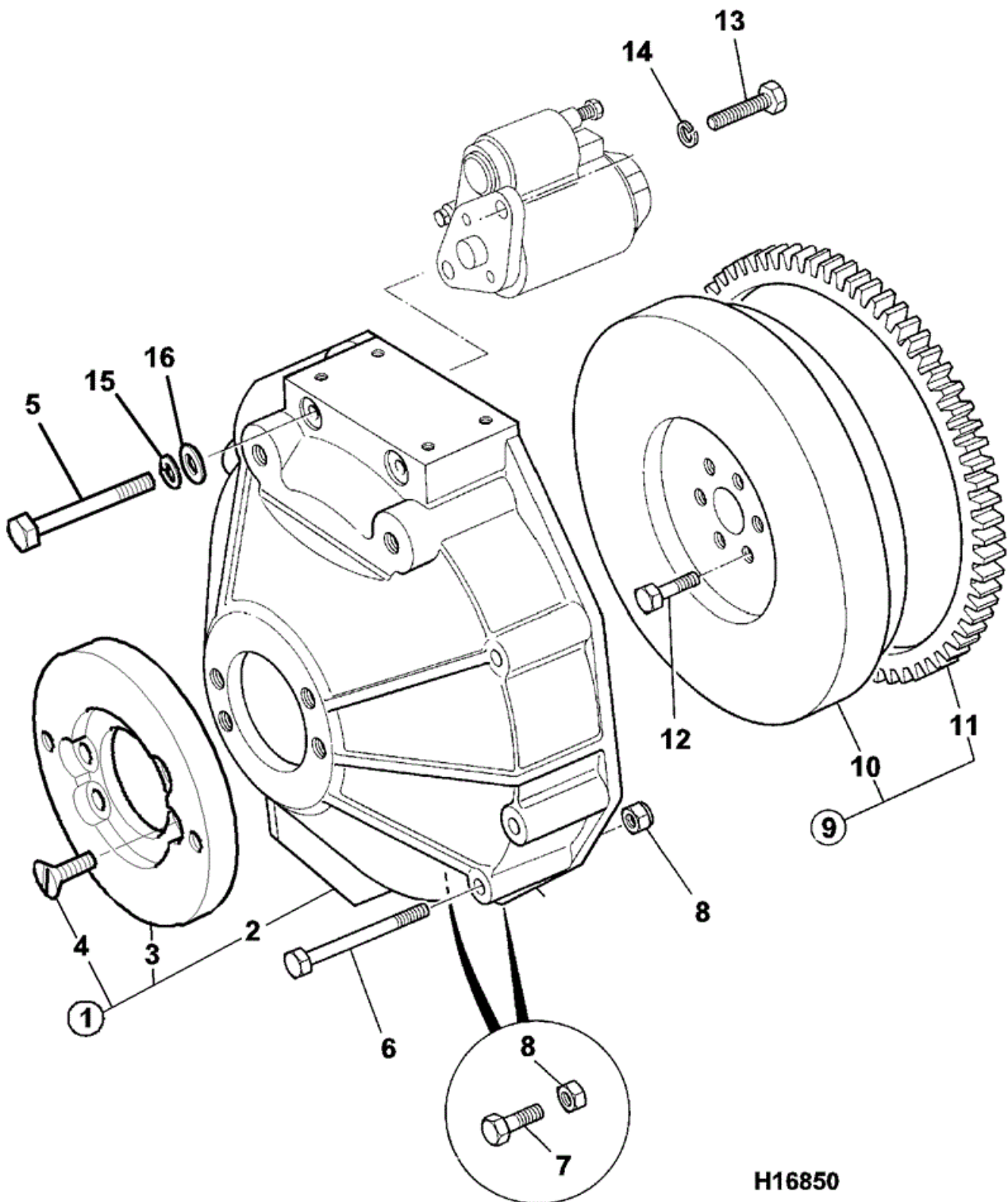
384500

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630780		Lever assembly		1

2	****		None serviced part		1
3	:02/630107		Circlip		1
4	:02/630108		Washer		1
5	:02/630781		Lever		1
6	****		None serviced part		1
7	****		None serviced part		1
8	****		None serviced part		1
9	02/630782		Spring		1
10	02/630113		Arm		1
11	02/630114		O Ring		1
12	02/630107		Circlip		1
13	02/630783		Lever		1
14	02/630116		Screw		1
15	02/630096		Nut		1
16	02/630859		Shaft		1
17	02/630119		O Ring		1
18	02/630120		Circlip		1
19	02/630121		Stay		1
20	02/630122		Screw		2
21	02/630131		Screw		2
22	02/630096		Nut		2
23	02/630164		Bracket		1
24	02/630125		Spring		1
25	02/630126		Washer		1
26	02/634053		Nut		2
27	02/630128		Arm		1
28	02/630129		O Ring		1
29	02/630130		Circlip		1
30	02/630111		Pin		1
31	02/630112		Spring		1



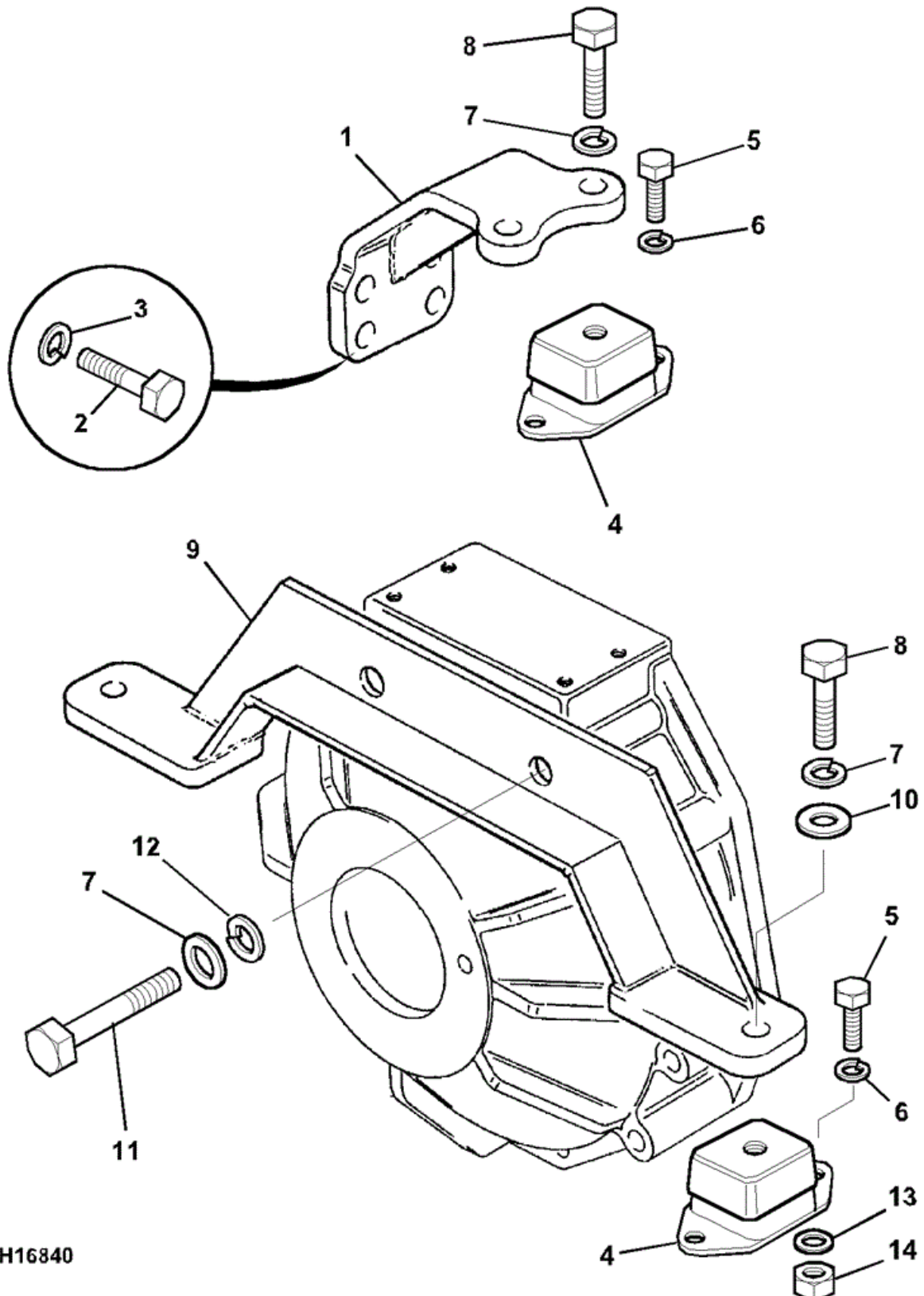
9802/5405 L1-7-2 FLYWHEEL & HOUSING KE BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	232/98200	Superseded	Housing assembly, flywheel		1
1	M.S.S		Multi Supersession <i>Part N.L.A use item 2 with 3 & 4</i>		1
2	:232/40001		Housing Flywheel		1
3	:232/69902		Plate adaptor <i>Plate, adapter, see E2-2-1</i>		1
4	:826/01399		Screw countersunk <i>Screw csk., see E2-2-1</i>		4
5	1315/3419Z		Bolt M10x90mm <i>M10 x 90</i>		2
6	1315/3421Z		Bolt M10 x 110		5
7	1315/0409Z		Setscrew M10 x 35 <i>M10 x 35</i>		2
8	1370/0303Z		Nut lock M10		7
9	N.S.P.		None serviced part <i>Flywheel assembly</i>		1
10	:02/630773	Superseded	Flywheel assembly		1
10	02/630841		Flywheel assembly		1
11	:02/630774		Gear starter ring		6
12	02/630775		Bolt		6
13	02/630776		Screw		2
14	02/630134		Washer spring		2
15	1425/0008Z		Spring Washer		2
16	1420/0008Z		Washer (M10)		2



9802/5405 L1-8-2 ENGINE MOUNTINGS KE BUILD

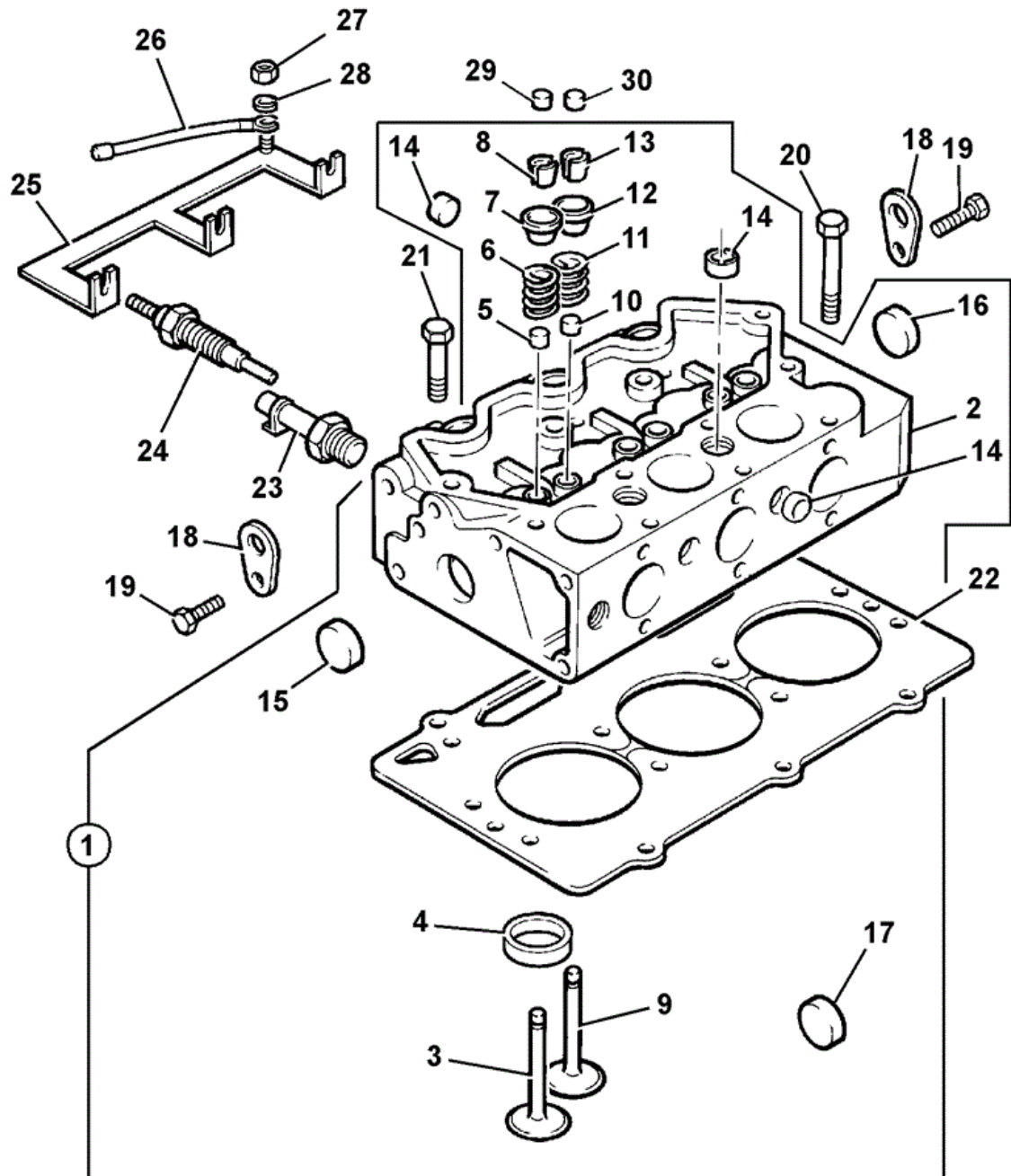


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Item	Part #	Change No	Description	Usage Code	QTY
1	232/39800		Bracket mounting		0
2	823/01288Z		Bolt <i>M14 x 30</i>		0
3	929/07237		Washer spring		0
4	232/39909		Mounting		4
5	1315/0408Z		Setscrew M10 x 30		0
6	1425/0008Z		Spring Washer		0
7	1425/0009Z		Washer Spring M12		6
8	1315/0509Z		Setscrew M12 x 35mm		0
9	233/40700		Arm mounting		1
10	231/08909		Washer special		0
11	1315/0507Z		Setscrew M12 x 25		2
12	1420/0009Z		Washer (M12) <i>M12</i>		3
13	1420/0008Z		Washer (M10) <i>M10</i>		8
14	1371/0303Z		Nut <i>Use with item 232/39902</i>		8



9802/5405 L2-1-2 CYLINDER HEAD KE BUILD



H05732

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630858		Head cylinder assembly		1
2	:N.S.P.		None serviced part		1
3	:02/630736		Valve inlet		3

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