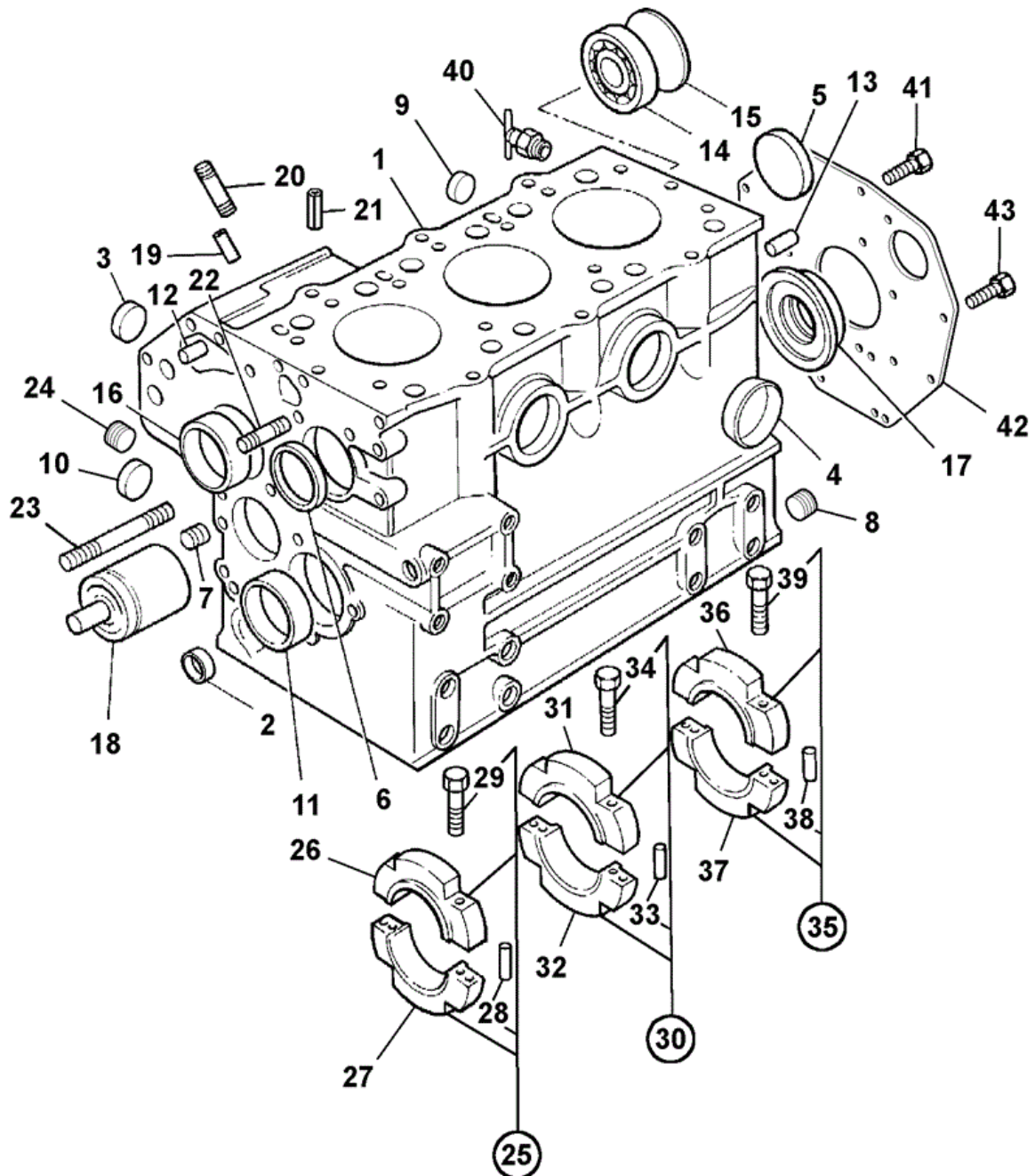




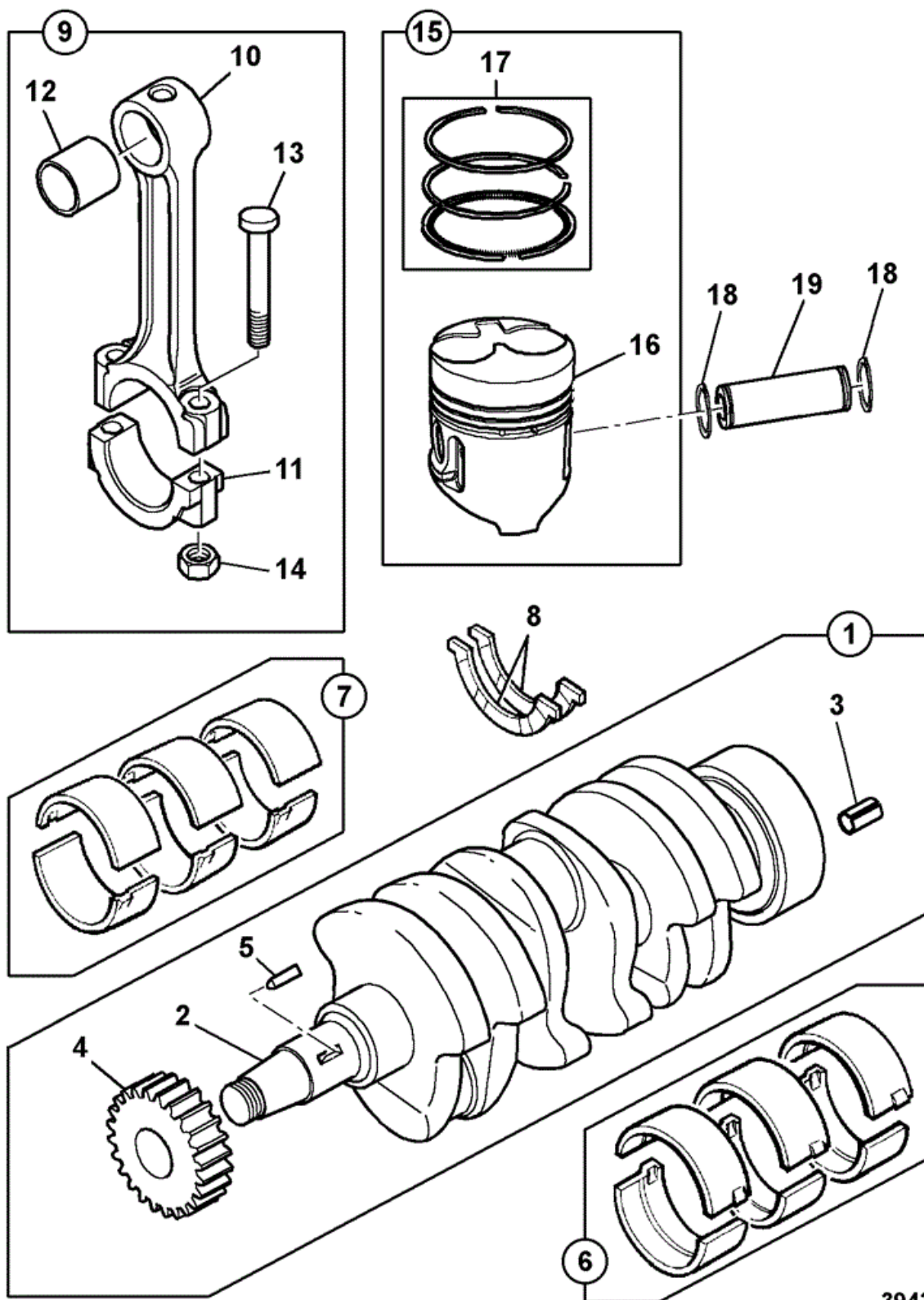
9802/5420 M1-3-1 BLOCK ASSEMBLY HL BUILD



736100

Item	Part #	Change No	Description	Usage Code	QTY
1	****		None serviced part <i>See Long Engine</i>		1
2	:02/630001		Plug D=15		1

3	:02/630002	Plug D=25	1
4	:02/630004	Plug D=40mm	2
5	:02/630004	Plug D=40mm	1
6	:02/630004	Plug D=40mm	3
7	02/630702	Plug 10.4mm	3
8	02/630392	Plug D=10mm	1
9	02/630007	Plug 8.4mm	1
10	02/630456	Plug D=40mm	3
11	02/634203	Bush	1
12	02/630017	Dowel	2
13	02/630018	Dowel	2
14	02/630013	Bearing	1
15	02/630014	Plug core D=45mm	1
16	02/630707	Bearing	1
17	02/630772	Seal rear oil	1
18	02/634204	Shaft	1
18	332/G0394	Shaft kit oil pump idler <i>Contains idler gear plus oil pump idler assembly kit including the shaft.</i>	1
19	02/630024	Dowel	2
20	826/10719	Stud	2
21	02/630019	Pin	2
22	826/10720	Stud	1
23	02/630022	Stud	1
24	32/925321	Plug D=60mm	1
25	02/630709	Cap bearing assembly	2
26	****	None serviced part	1
27	****	None serviced part	1
28	:02/630024	Dowel	2
29	:02/634005	Screw	2
30	02/630711	Cap bearing assembly	1
31	****	None serviced part	1
32	****	None serviced part	1
33	:02/630024	Dowel	2
34	:02/634005	Screw	2
35	02/630712	Cap bearing assembly	1
36	****	None serviced part	1
37	****	None serviced part	1
38	:02/630024	Dowel	2
39	:02/634005	Screw	2
40	02/630031	Tap drain	1
41	02/630396	Plate engine back	1
42	02/634112	Screw	10



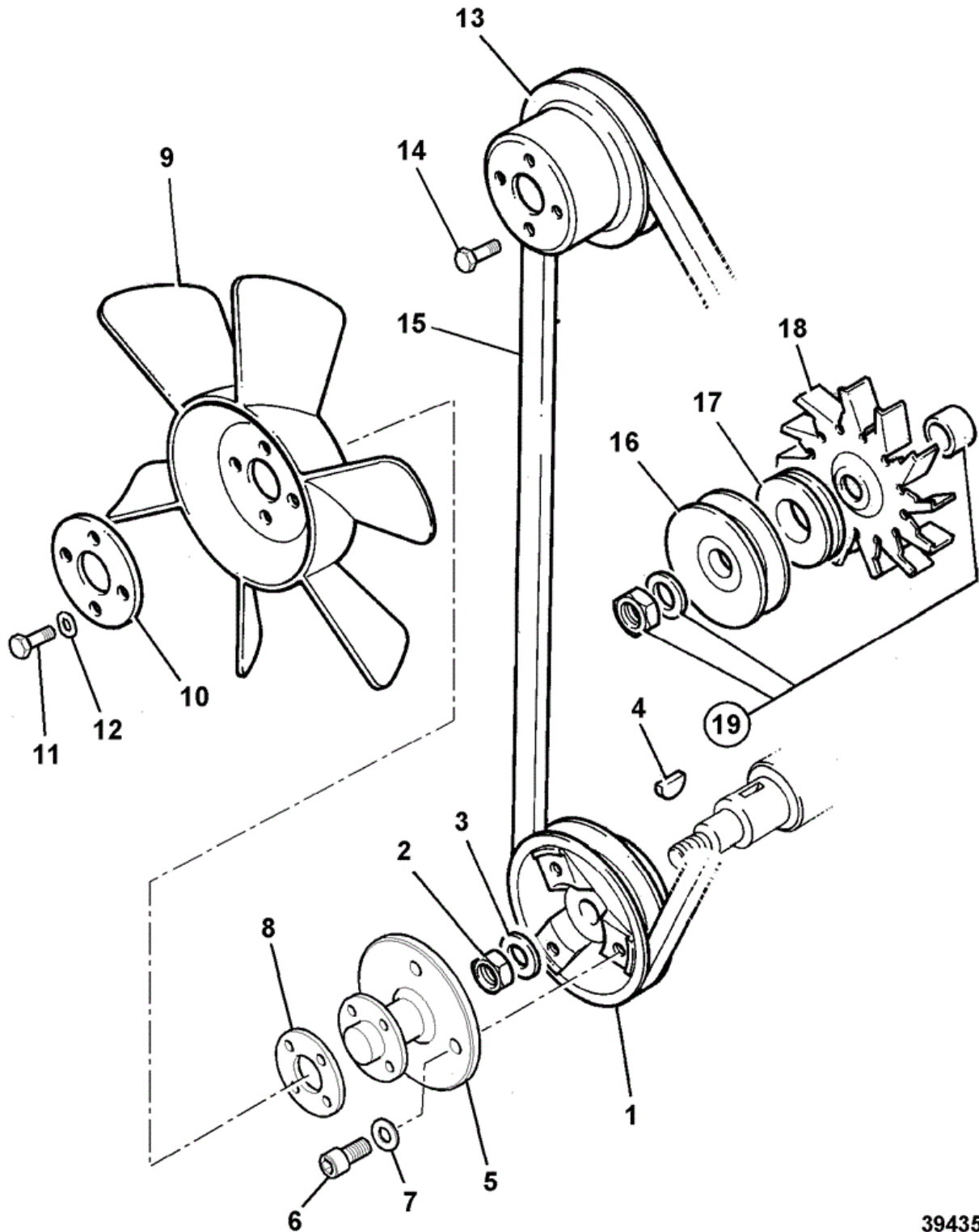
394390

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630364		Crankshaft assembly		1
2	****		None serviced part		1
3	:02/630043		Pin		1
4	:02/630716		Gear		1
5	:02/630042		Key		1

6	02/630717		Kit-bearing main standard		1
6	02/630718		Kit-bearing main undersize - 0.25mm		0
6	02/630719		Kit-bearing main undersize - 0.50mm		0
7	02/630720		Kit-bearing big end standard		1
7	02/630721		Kit-bearing big end undersize - 0.25mm		0
7	02/630722		Kit-bearing big end undersize - 0.50mm		0
8	02/630723		Washer thrust		2
9	02/630724		Conrod assembly		3
10	****		None serviced part		1
11	****		None serviced part		1
12	:02/630725		Bush small end		1
13	:02/630726		Screw		2
14	:02/630727		Nut		2
15	02/630861		Piston assembly		3
16	****		None serviced part		1
17	:02/634136		Kit-piston ring		1
18	02/630731		Pin gudgeon		3
19	02/630732		Circlip		6

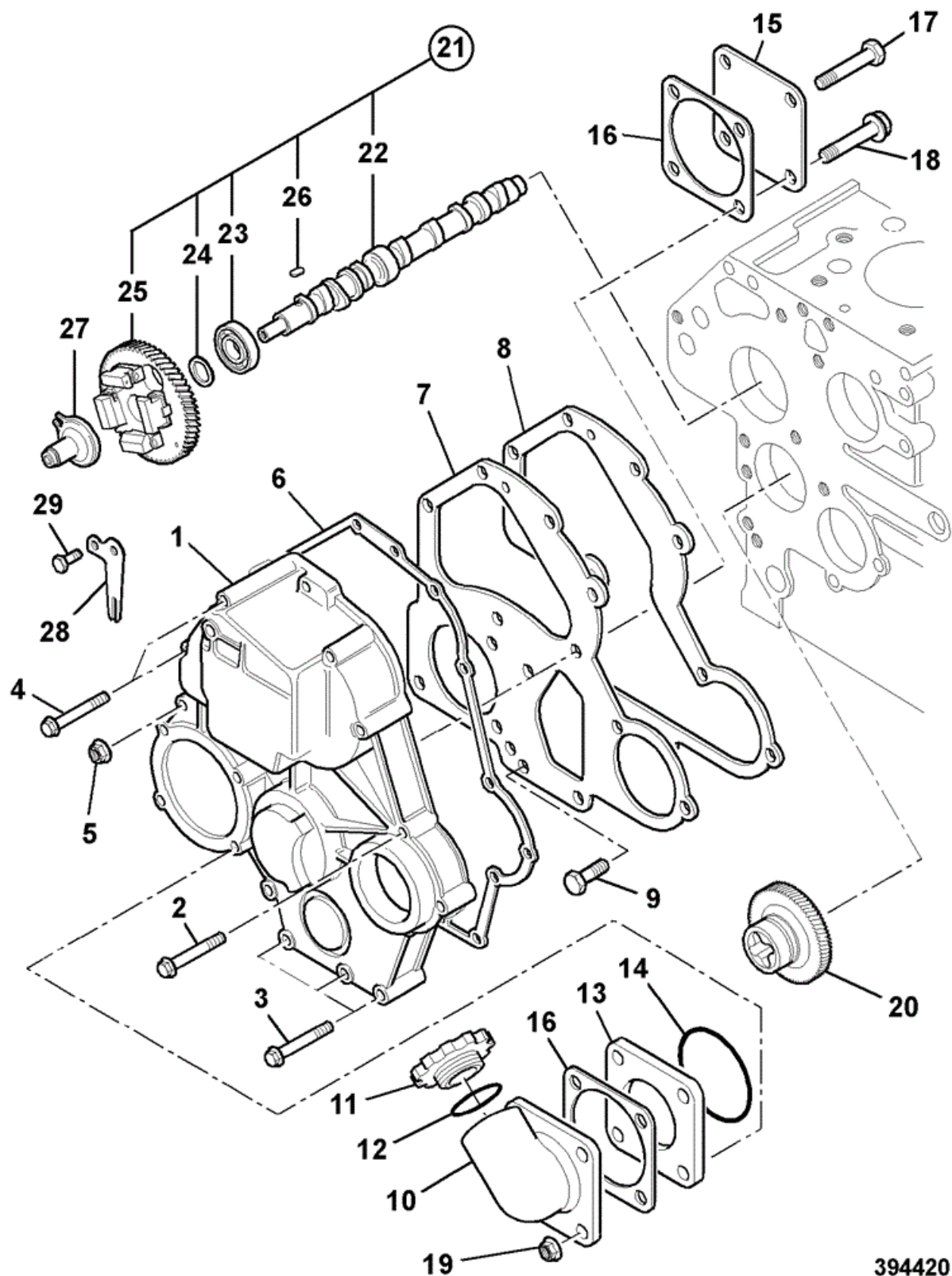


9802/5420 M1-5-1 FANS, PULLEYS & FAN BELT HL BUILD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/630446		Pulley crankshaft		1

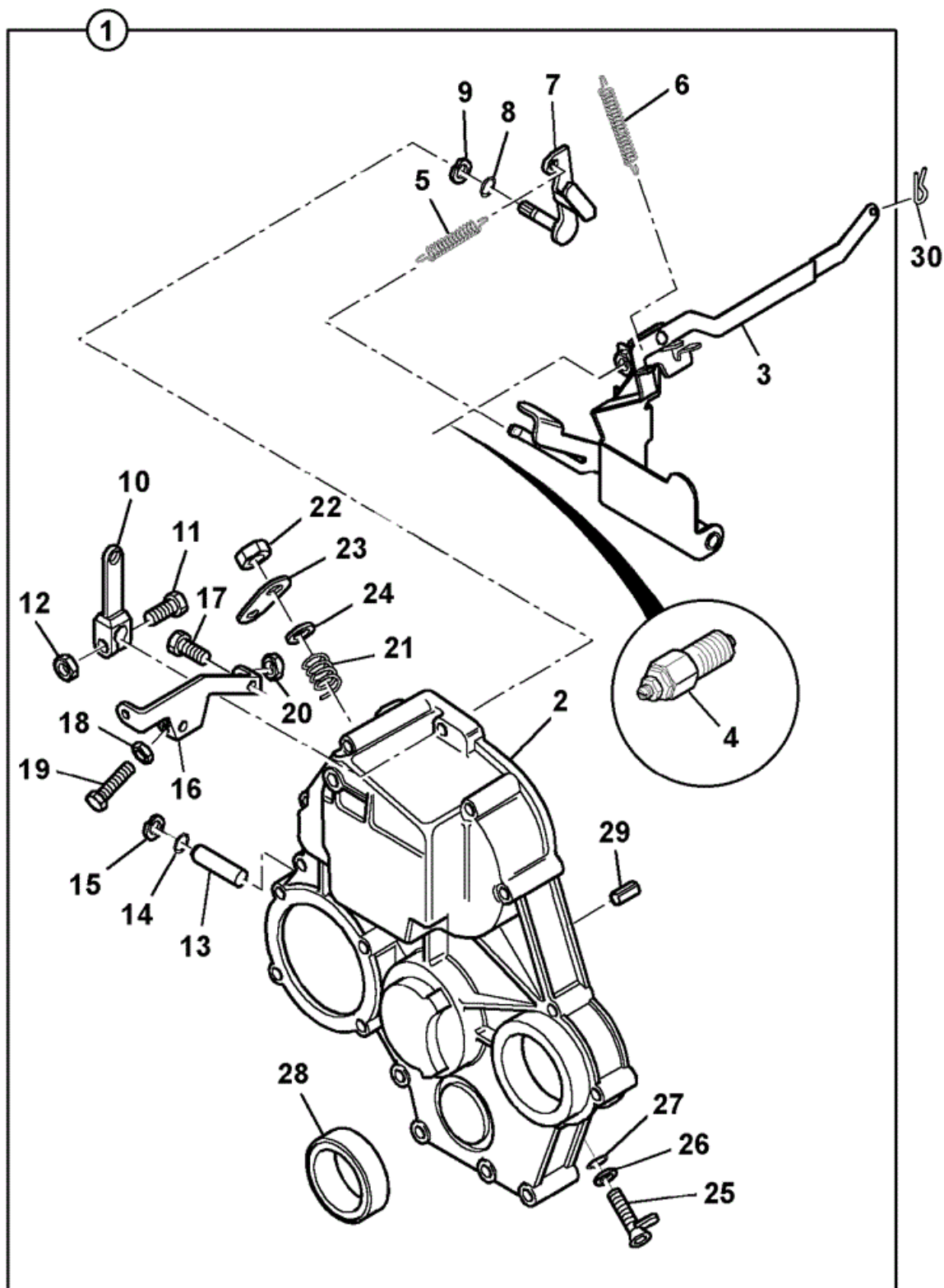
2	02/630778		Nut		1
3	02/630779		Washer		1
4	02/630068		Key		1
5	331/12311		Spacer fan		1
6	1391/3507Z		Capscrew		3
7	823/00309		Washer hardened (13mm x 23mm x 2.7mm)		3
8	823/10373		Spacer fan		1
9	02/630830		Fan		1
10	02/630831		Spacer fan		1
11	02/630832		Screw		4
12	1422/0006		Washer Hardened (M6)		4
13	02/630835		Pulley water pump		1
14	02/630122		Screw		1
15	02/630447		Belt fan L=963mm		1
16	02/102012	<EU553217M	Pulley single D=83mm		1
16	02/202438		Pulley alternator D=73mm single groove		1
17	02/634124	<EU553217M	Spacer 5.5mm		1
18	02/200452	<EU553217M	Fan alternator		1
19	714/20405		Kit-sundry parts		1



394420

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630460		Casing timing		1
2	826/10729		Screw		3
3	826/10740		Bolt		2
4	826/10730		Screw		7
5	02/630096		Nut		1

6	02/630459		Gasket case cover		1
7	02/630767		Plate		1
8	02/634162		Gasket t/case to block		1
9	02/630102		Screw		2
10	02/630427		Tube engine oil filler		1
11	02/630455		Cap engine oil filler		1
12	02/630178		Seal		1
13	02/630428		Spacer		1
14	02/630079		O Ring		1
15	02/630097		Plate		1
16	02/630098		Gasket		1
17	02/634084		Screw		1
18	02/630429		Bolt		3
19	02/630078		Nut		3
20	02/630800		Pump oil idler gear		1
21	02/630465		Camshaft assembly		1
22	****		None serviced part		1
23	:02/630769		Bearing		1
24	:02/630082		Spacer		1
25	:02/630768		Gear		1
26	:02/630068		Key		1
27	02/634161		Tappet		1
28	02/630101		Plate		1
29	02/630102		Screw		1



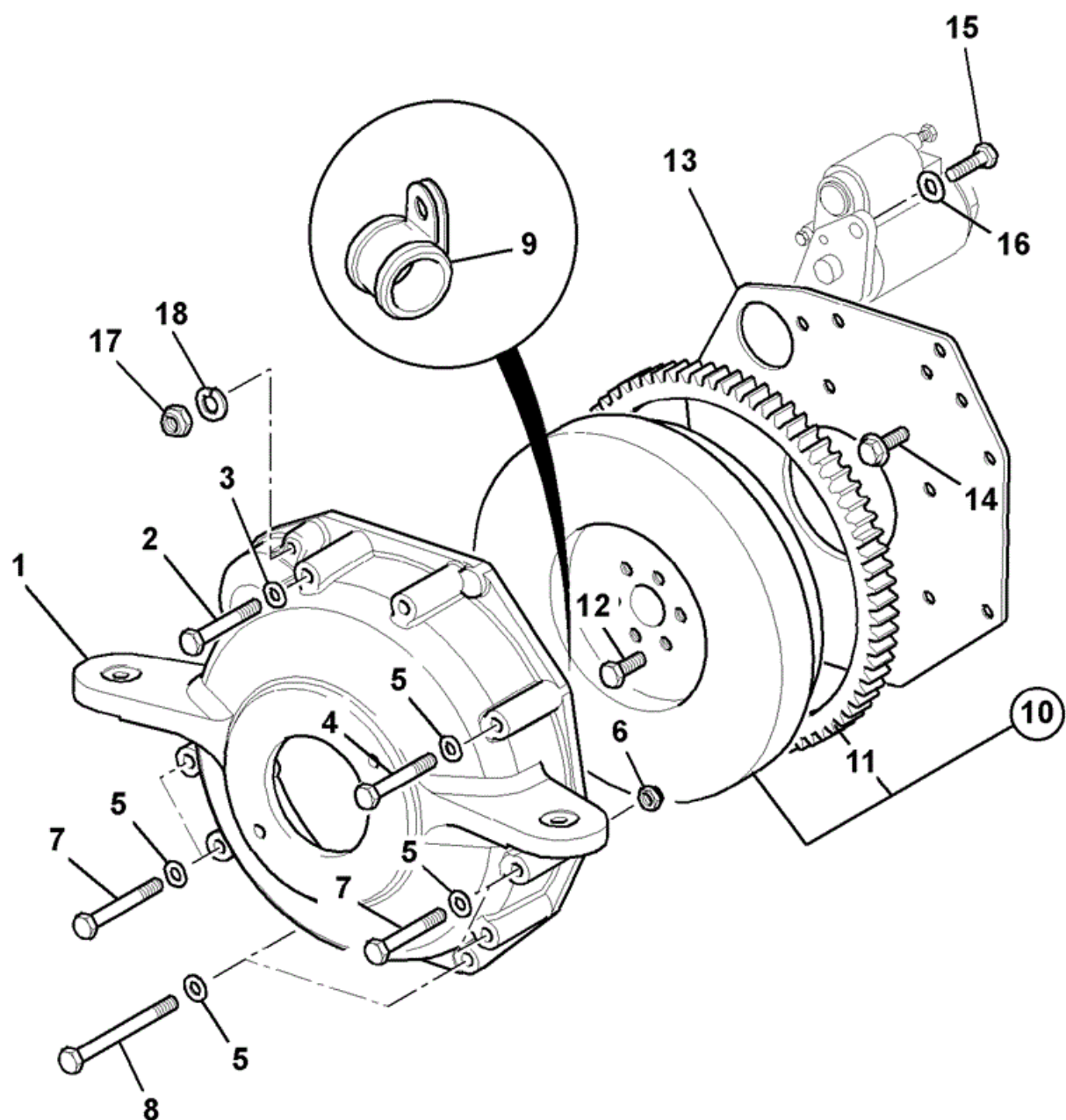
394430

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630460		Casing timing		1
2	:02/634113		Case timing		1
3	:02/630458		Kit-timing lever		1
4	:02/630466		Switch torque trimming		1
5	:02/630457		Spring		1

6	:02/630112		Spring		1
7	:02/630113		Arm		1
8	:02/630114		O Ring		1
9	:02/630107		Circlip		1
10	:02/630783		Lever		1
11	:02/630116		Screw		1
12	:02/630096		Nut		1
13	:02/630859		Shaft		1
14	:02/630119		O Ring		2
15	:02/630120		Circlip		1
16	:02/630121		Stay		1
17	:02/630122		Screw		2
18	:1370/0101Z		Nut (M6)		1
19	:826/10742		Screw		2
20	:826/10743		Nut		2
21	:02/630125		Spring		1
22	:02/634053		Nut		2
23	:02/634164		Lever		1
24	:02/630126		Washer		1
25	:02/630128		Arm		1
26	:02/630107		Circlip		1
27	:02/630129		O Ring		1
28	:02/630763		Seal front oil		1
29	:02/630089		Pin		1
30	02/630111		Pin		1



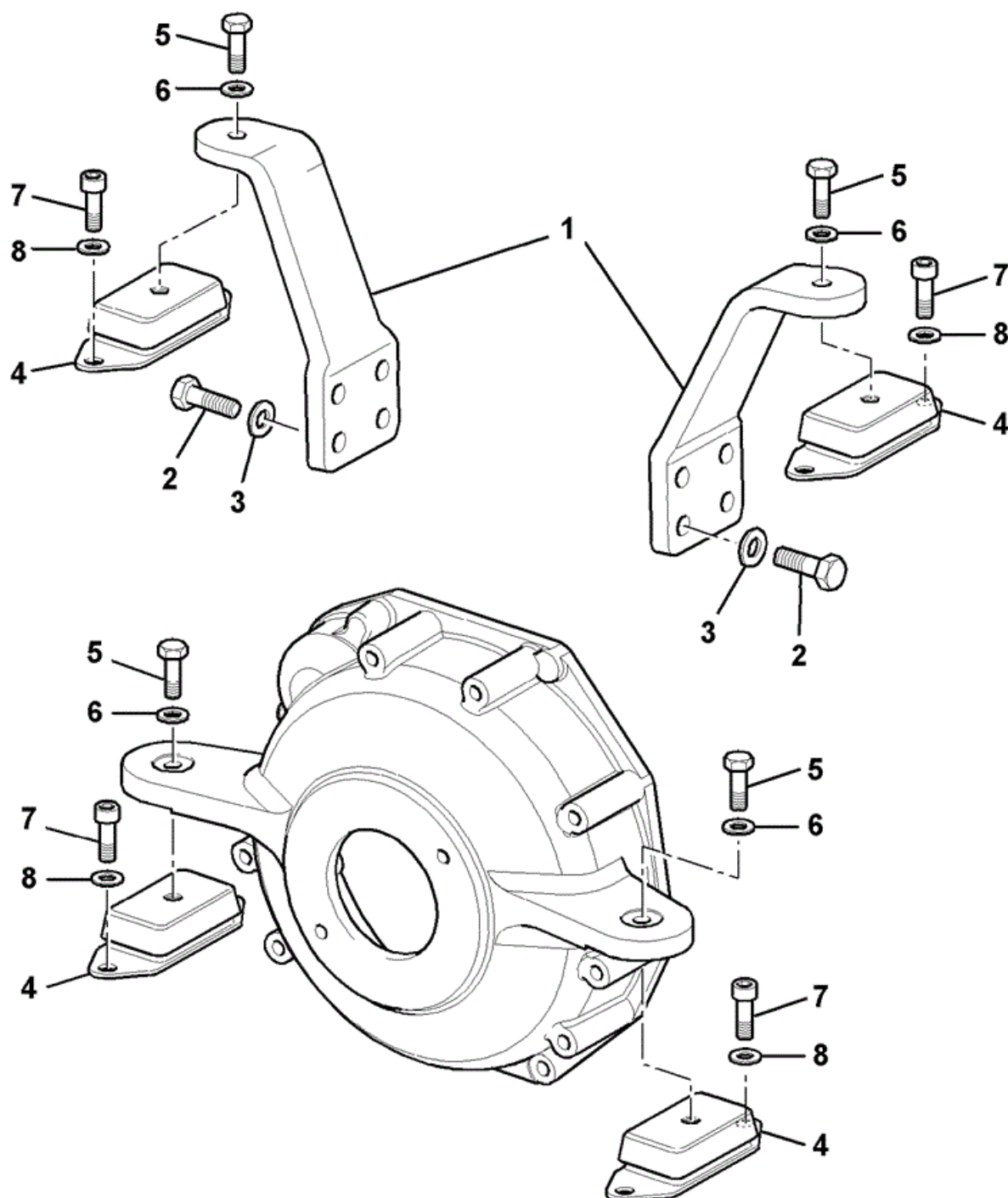
9802/5420 M1-7-1 FLYWHEEL & HOUSING



Item	Part #	Change No	Description	Usage Code	QTY
1	331/20415		Housing Bellhousing		1
2	1315/3420Z		Bolt (M10 X 100)		2
3	JHP0046		Washer M10		2
4	1315/3421Z		Bolt M10 x 110		2
5	1420/0008Z		Washer (M10)		26
6	1370/0303Z		Nut lock M10		9
7	1315/3422Z		Bolt M10 x 120		4
8	1315/0408Z		Setscrew M10 x 30		2
9	821/00412		Clip 'P' 27mm		3
10	02/630841		Flywheel assembly		1
11	:02/630774		Gear starter ring		1
12	02/630775		Bolt		6
13	02/630396		Plate engine back		1
14	02/634112		Screw		10
15	826/10732		Screw		2
16	02/630108		Washer		2
17	02/634059		Nut		2
18	02/630134		Washer spring		2



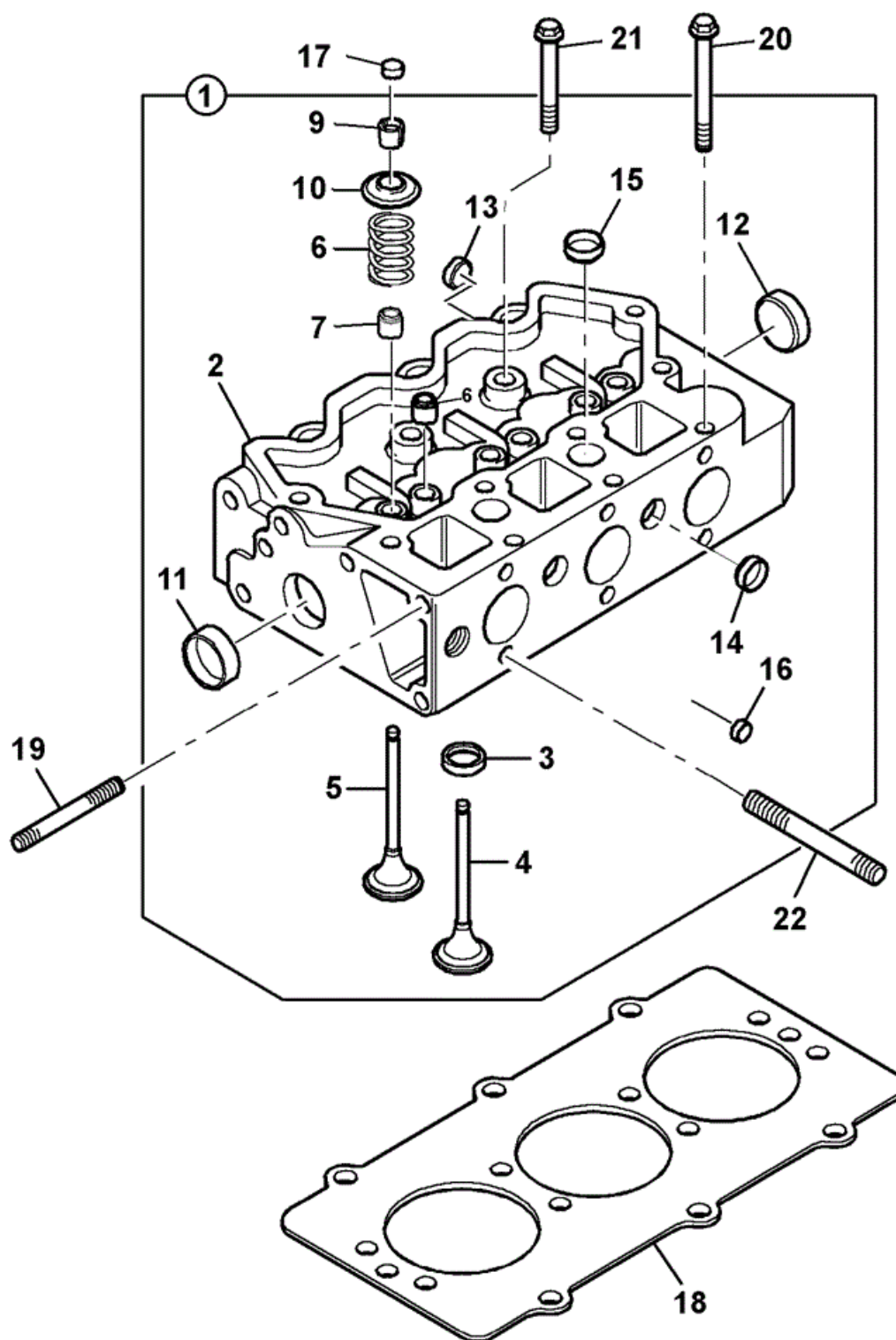
9802/5420 M1-8-1 ENGINE MOUNTINGS



Item	Part #	Change No	Description	Usage Code	QTY
1	331/20719		Bracket Engine mount 3 TON ZTS		2
2	826/01288		Bolt M14 x 30 <i>M14 X 30</i>		8
3	1422/0010		Washer M14, hardened		8
4	232/39909		Mounting		4
5	1315/0509Z		Setscrew M12 x 35mm		4
6	1420/0009Z		Washer (M12)		4
7	1391/3408Z		Capscrew		8
8	1420/0008Z		Washer (M10)		8



9802/5420 M2-1-1 CYLINDER HEAD HL BUILD



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