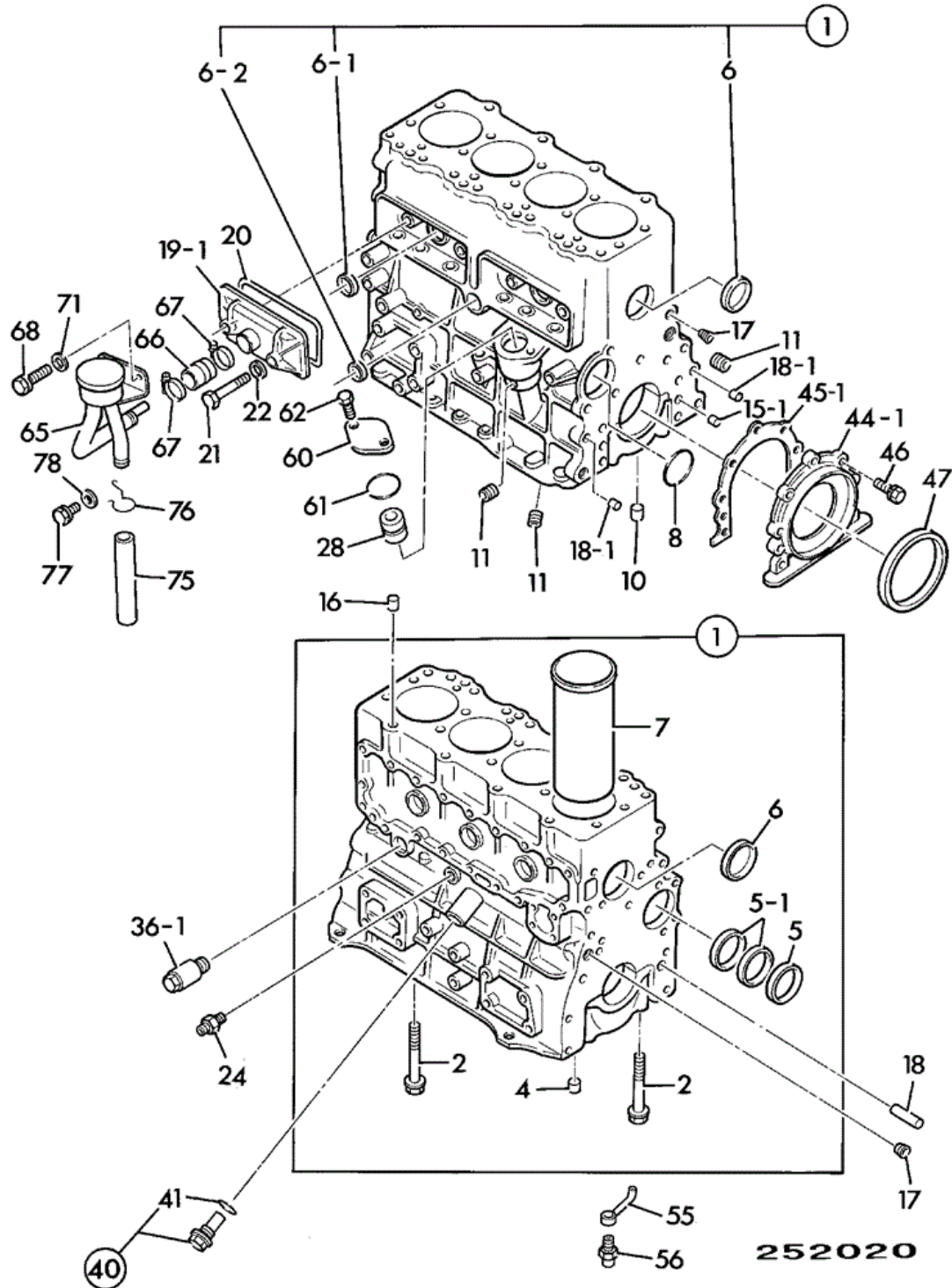


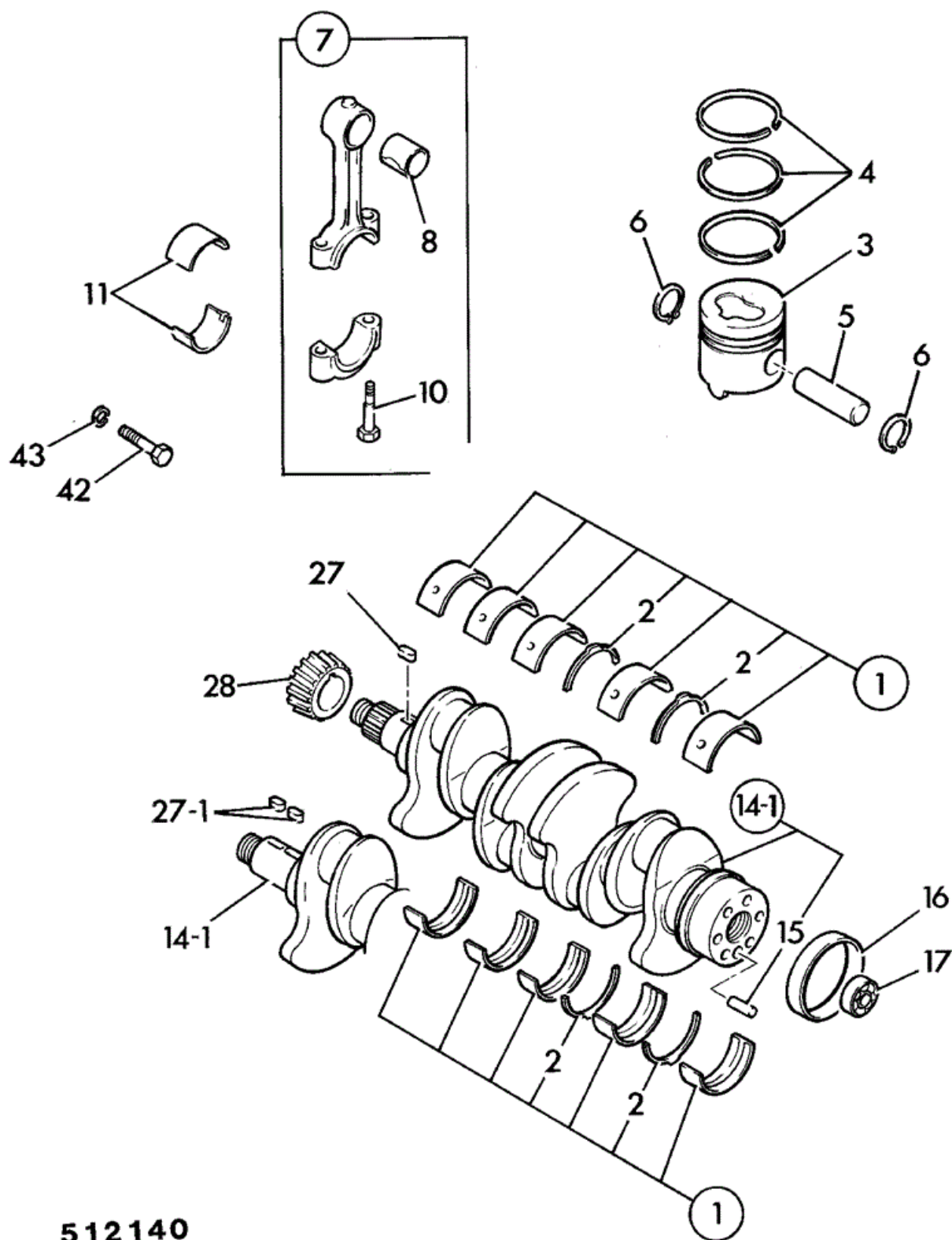


9802/5670 K1-3-1 BLOCK ASSEMBLY



Item	Part #	Change No	Description	Usage Code	QTY
1	02/800300		Block assembly, cylinder		1
2	:1090004691	Superseded	Bolt		10
2	:02/801541		Bolt		10

4	02/800012		Dowel		1
5	:9116110480		Bearing camshaft, front		1
5-1	9116130350	Superseded	Bearing camshaft inter & rear		2
5-1	9116930350		Bearing centre & rear		2
6	:1096000520		Plug d=60		2
6-1	:5112190140		Plug d=28		1
6-2	:1096000121		Plug tappet chamber, D=32		2
7	:1112611190	Superseded	Liner cylinder		4
7	:02/800693		Liner cylinder, grade (CX) 107.021/107.030		4
8	02/800292		Cup sealing		1
10	9992055170		Plug		1
11	5096050180		Plug D=1/8"		7
12	9992023140		Plug		1
13	9095720140		Washer seal		1
15	9081508160		Pin		2
15-1	9081510180		Pin D=10 x L=18		2
16	8941480790		Dowel D=16		2
17	1096050681		Plug		2
18	1097400780		Pin		1
19-1	02/800293		Cover tappet		1
20	02/800295		Gasket tappet cover		2
21	02/800294		Bolt		2
21	02/800007		Bolt L=56		2
22	9095720080		Washer seal		4
24	5096600330		Adapter		1
28	5112240040		Bush		1
40	8970233390		Valve oil relief, assembly		1
41	:5096230350		O Ring		1
44-1	8941145611		Retainer seal		1
45-1	02/800296		Gasket rear seal housing		1
46	0500408220		Bolt L=22		7
47	02/800297		Seal oil		1
60	1112191291		Cover oil pump		1
61	1096234650		O Ring		1
62	0500408200		Bolt		2
65	02/800298		Breather oil		1
66	02/800299		Hose		1
67	02/800301		Clip		2
68	0500408160		Bolt		2
71	9091645080		Washer		2
75	02/800302	Superseded	Tube 34.5 x 28.5 x 740		0
75	02/800061		Tube		0
76	5097040331		Clip pipe		1
77	0500408250		Bolt		1
78	9091606080		Washer		1

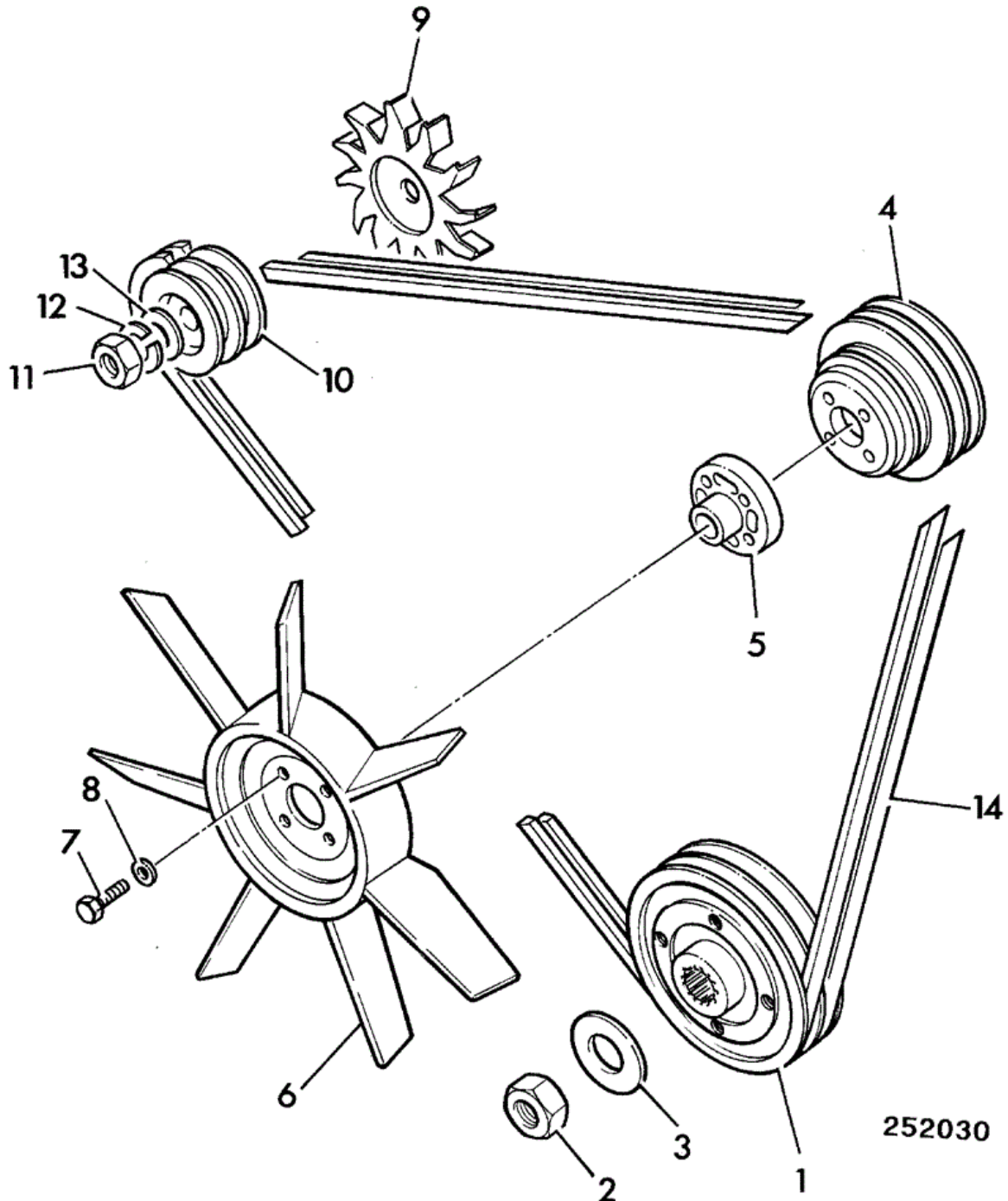


Item	Part #	Change No	Description	Usage Code	QTY
1	02/800792		Kit-main bearing Standard		1
2	:8941145651	<MAY.92	Kit-thrust washer standard		2
2	02/801638	>JUNE.92	Washer thrust		2
3	02/800303	Superseded	Piston standard		4
3	02/800698		Piston grade (AX)		4

4	02/800304		Kit-piston ring standard	4
5	02/800305		Pin gudgeon	4
6	8941075750	Superseded	Ring snap	8
6	02/801519		Ring snap,piston pin	8
7	02/800310		Rod connecting, assembly	4
8	:02/800306		Bush small end	1
10	:1122350271		Bolt	2
11	9122716080		Kit-big end Standard	4
14-1	02/800320	<OCT.2003	Crankshaft assembly	1
14-1	02/801744	>NOV.2003	Crankshaft Crankshaft assembly	1
15	:9081612200		Pin	1
16	5123190032		Ring wear	1
17	9000906790		Bearing radial ball	1
27-1	02/800008		Key	2
28	02/800318		Gear crankshaft	1
42	****		'See Remark' <i>Not required</i>	1
43	****		'See Remark' <i>Not required</i>	1



9802/5670 K1-5-1 FANS, PULLEYS & FAN BELT

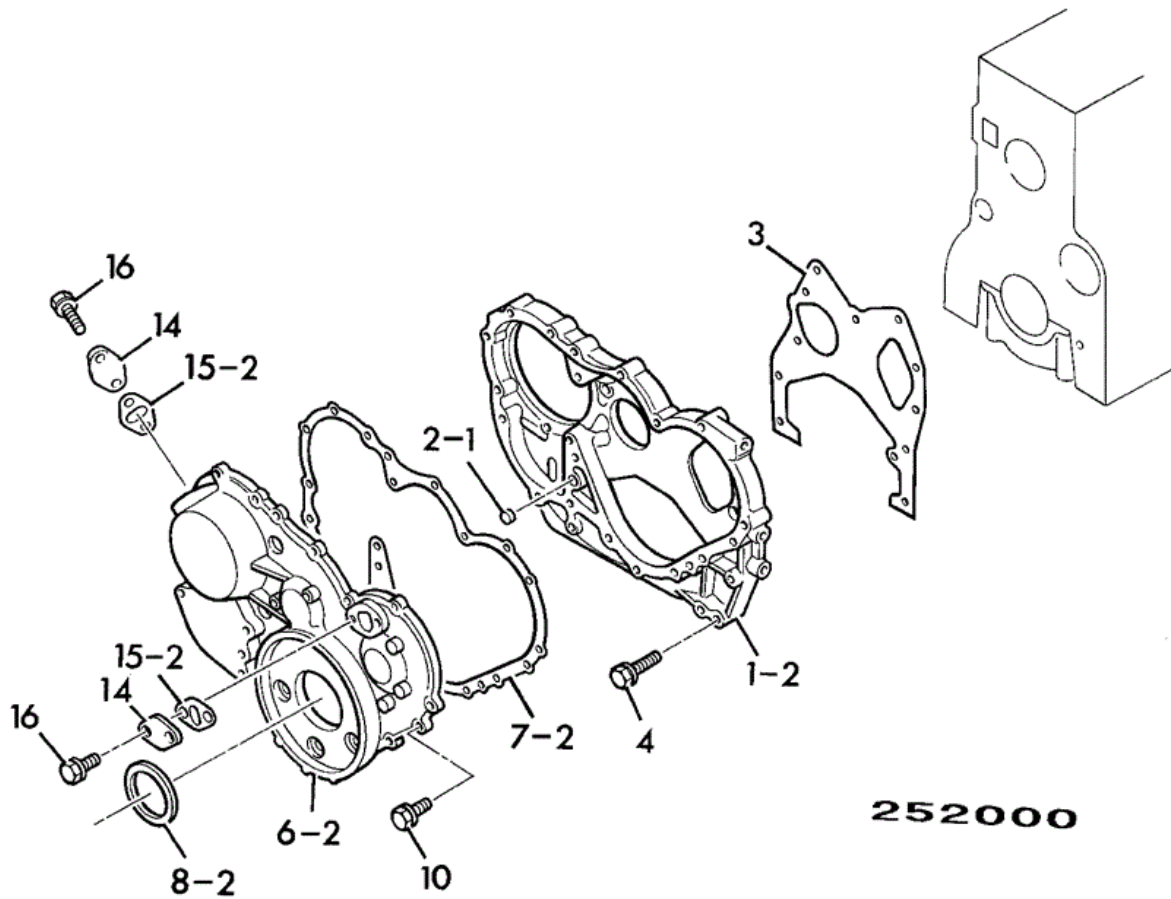


Item	Part #	Change No	Description	Usage Code	QTY
1	02/800313	<JULY.97	Pulley crankshaft triple groove		1
1	02/801639	>AUG.97	Pulley crankshaft triple groove		1
2	5123780020		Nut		1

3	5095030240		Washer		1
4	02/800314		Pulley waterpump		1
5	02/800317		Spacer fan, T=35.5		1
5	02/800309		Spacer fan, T=51.7		1
6	02/800315		Fan cooling		1
7	02/800312		Bolt flange head M8 x 70		4
8	9098516490		Washer plain		4
9	02/800307		Fan alternator		1
10	714/25101		Pulley alternator twin groove		1
11	1812294740		Nut		1
12	1812294790		Washer spring		1
13	1812294780		Washer plain		1
14	02/800316		Belt fan (pair) L=1236mm		1



9802/5670 K1-6-1 TIMING CASE

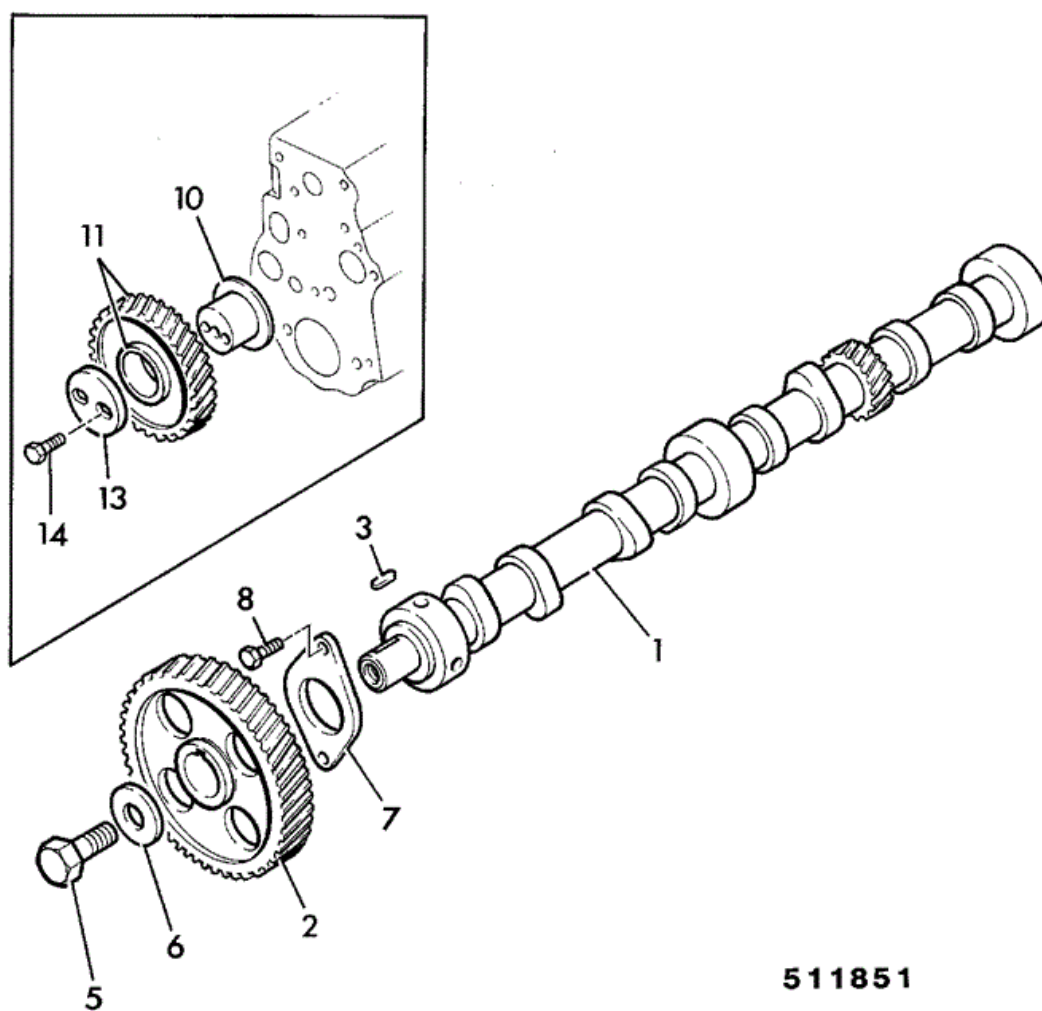


Item	Part #	Change No	Description	Usage Code	QTY
1-2	02/800319		Casing timing		1
2-1	02/800321		Pin 110Dx8		1
3	02/800322		Gasket timing case		1

4	0500408450		Bolt		2
4	0500408200		Bolt		4
6-2	02/800323		Cover timing		1
7-2	02/800324	<OCT98	Gasket timing cover		1
7-2	02/800922	>NOV98	Gasket timing cover		1
8-2	1096254380		Seal oil, front		1
10	0500408250		Bolt		8
10	02/800325		Bolt		1
10	5090000841		Bolt L=55		4
10	5090300381		Bolt L=55		3
14	5113210090	Superseded	Cover inspection		2
14	02/800254		Cover inspection		2
15-2	02/800326		Gasket inspection cover		2
16	0500406140		Bolt		4



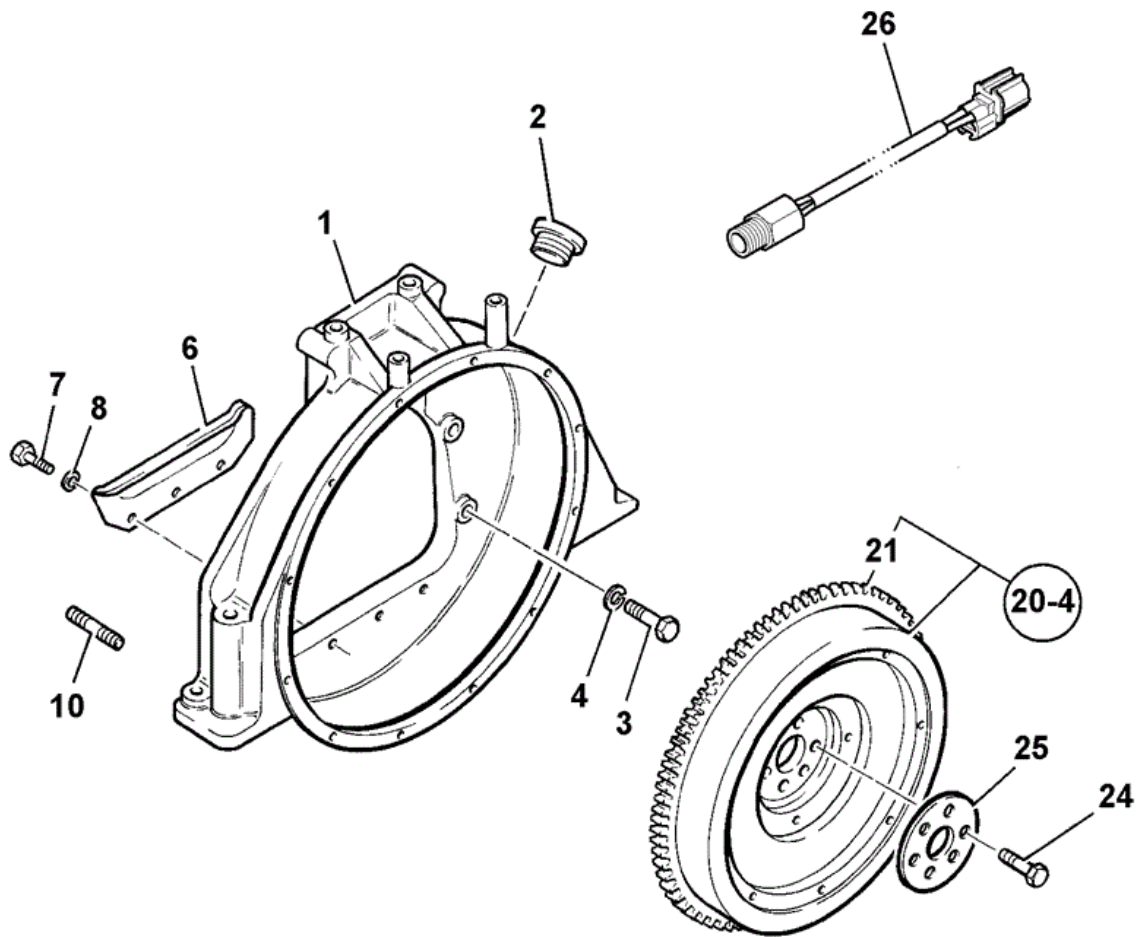
9802/5670 K1-6-2 CAMSHAFT & GEARS



Item	Part #	Change No	Description	Usage Code	QTY
1	8944094120	Superseded	Camshaft		1
1	02/800037		Camshaft		1
2	1125220161	Superseded	Gear camshaft		1
2	02/801528		Gear camshaft		1
3	9080107200		Key		1
5	5090002360		Bolt		1
6	02/800009		Washer cam		1
7	9116810150		Plate thrust		1
8	0500408250		Bolt		2
10	9125310300		Hub idler gear		1
11	02/800327		Gear idler		1
13	5125350011		Collar thrust		1
14	5090300381		Bolt L=55		2



9802/5670 K1-7-1 FLYWHEEL & HOUSING



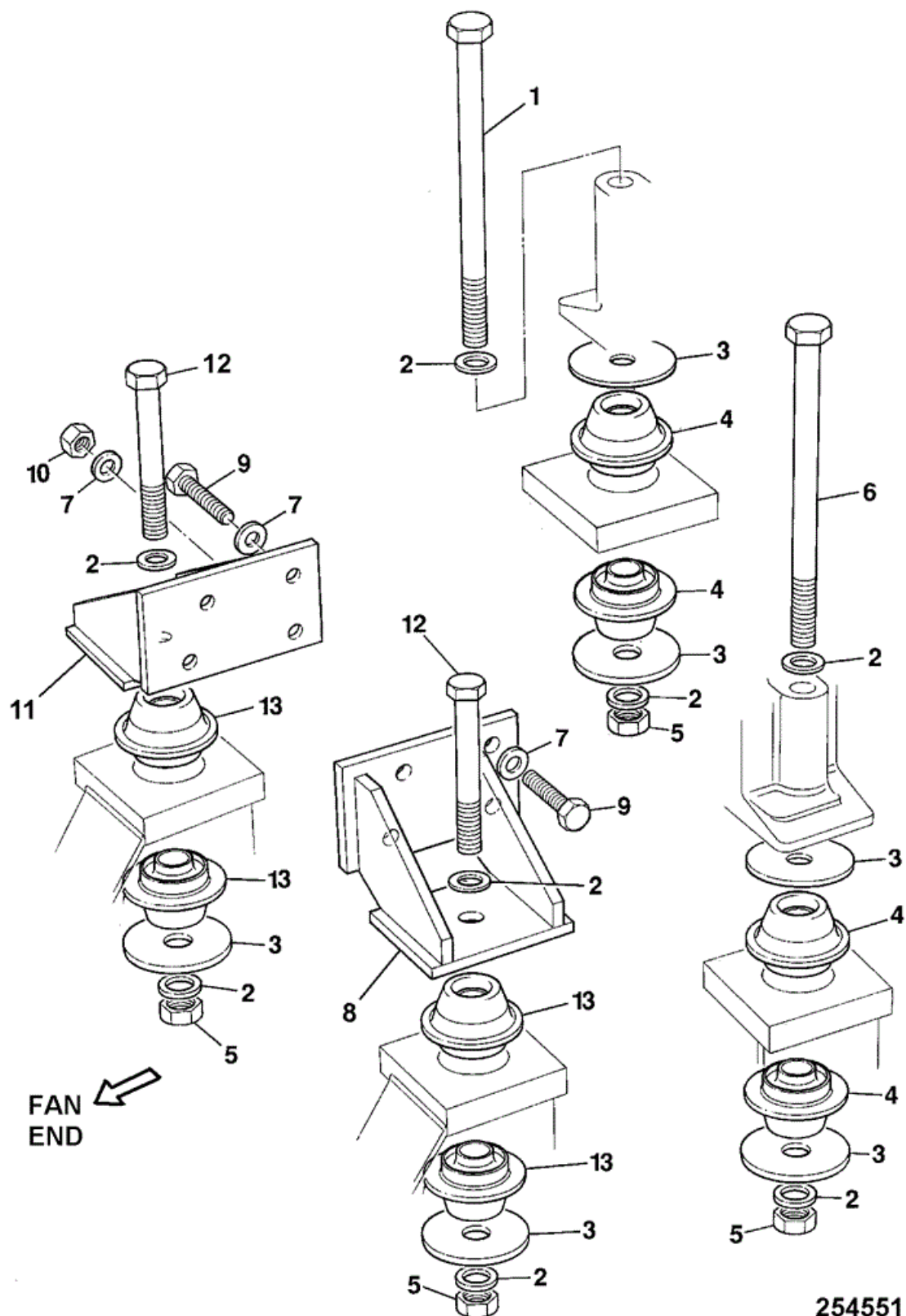
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Item	Part #	Change No	Description	Usage Code	QTY
1	02/800328		Housing flywheel		1
2	9113491341		Cover timing		1
3	0108064500		Bolt		2

3	0108064650		Bolt		4
4	9091505140		Washer spring		6
6	8970428010		Cover dust		1
7	0208006120		Bolt M6x12		3
8	9091505060		Washer spring		3
10	9944112350		Stud M12 x 35 L=53		2
20-4	02/800330		Flywheel assembly		1
21	:02/800329		Gear ring		1
24	5123340030		Bolt L=36		6
25	5123360030		Plate clamping		1
26	701/57400		Sensor engine speed		1



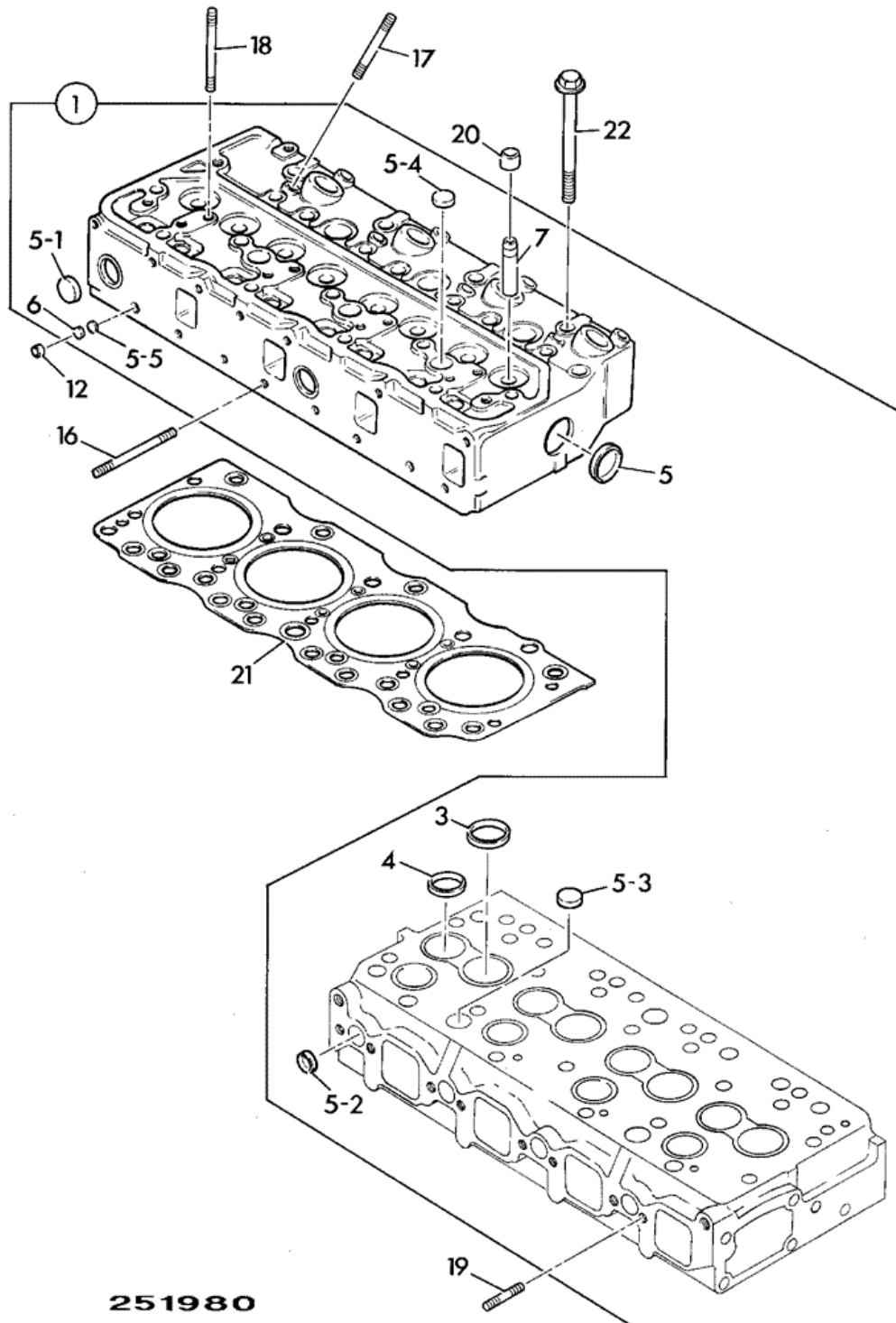
9802/5670 K1-8-1 ENGINE MOUNTINGS



Item	Part #	Change No	Description	Usage Code	QTY
1	1316/3726Z		Bolt hex. head		1
2	JHP0043		Washer M16		8
3	KNH0589		Plate		6
4	KRH0781		Mounting metalastik		4
5	1371/0603Z		Nut Lock (M16 G12).		4
6	1316/3733Z		Bolt M16 x 260		1
7	JHP0045		Washer		8
8	KNH0586		Bracket engine mounting		1
9	KEH0122		Bolt high strength		7
10	C4E7863		Nut High Strength		1
11	KNH0527		Bracket engine mounting		1
12	1316/3723Z		Bolt		2
13	KNH0528		Mounting metalastik		4



9802/5670 K2-1-1 CYLINDER HEAD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/800340		Head cylinder assembly		1
3	:8970376860		Seat inlet valve		4
4	:5117110280		Seat exhaust valve		4

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