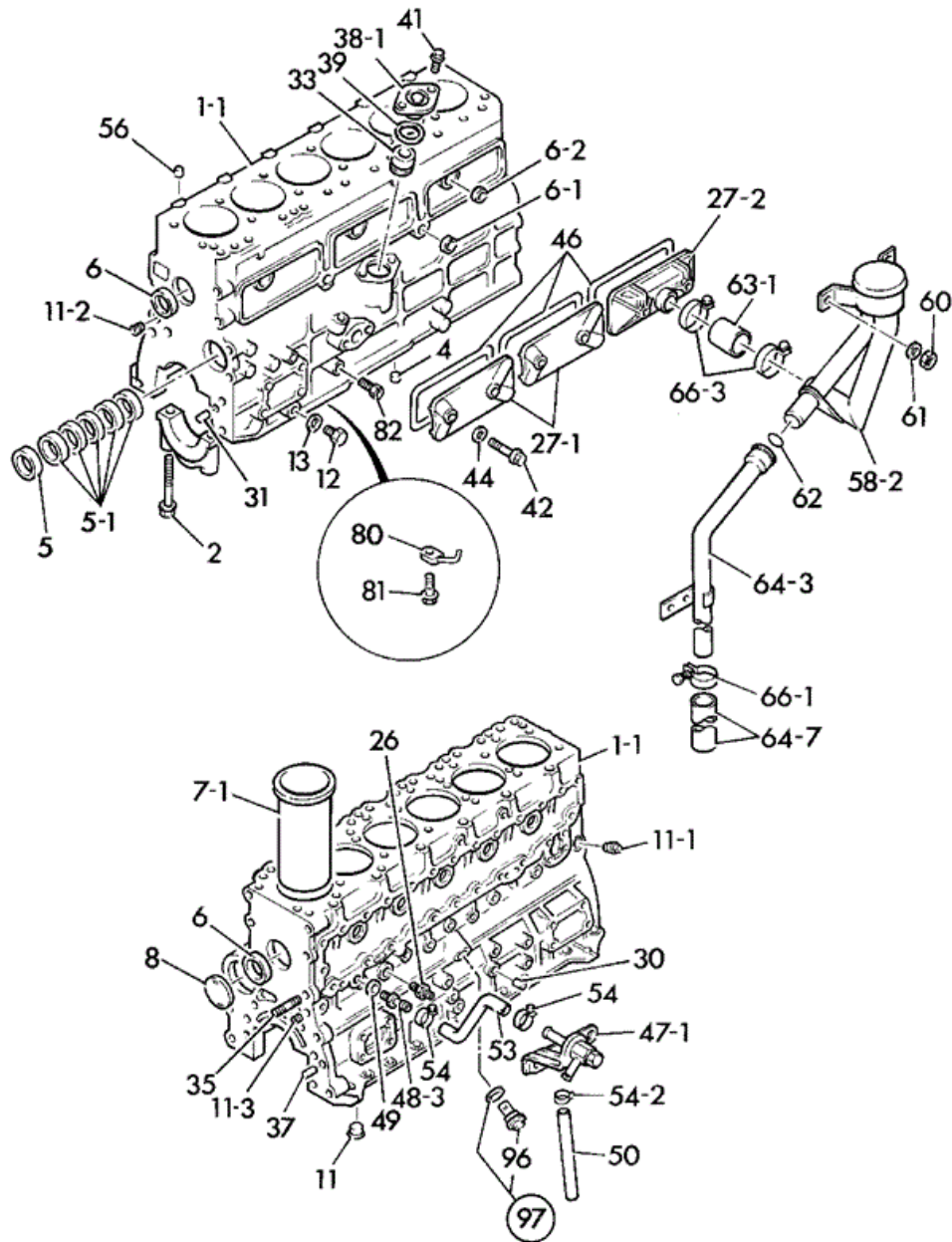




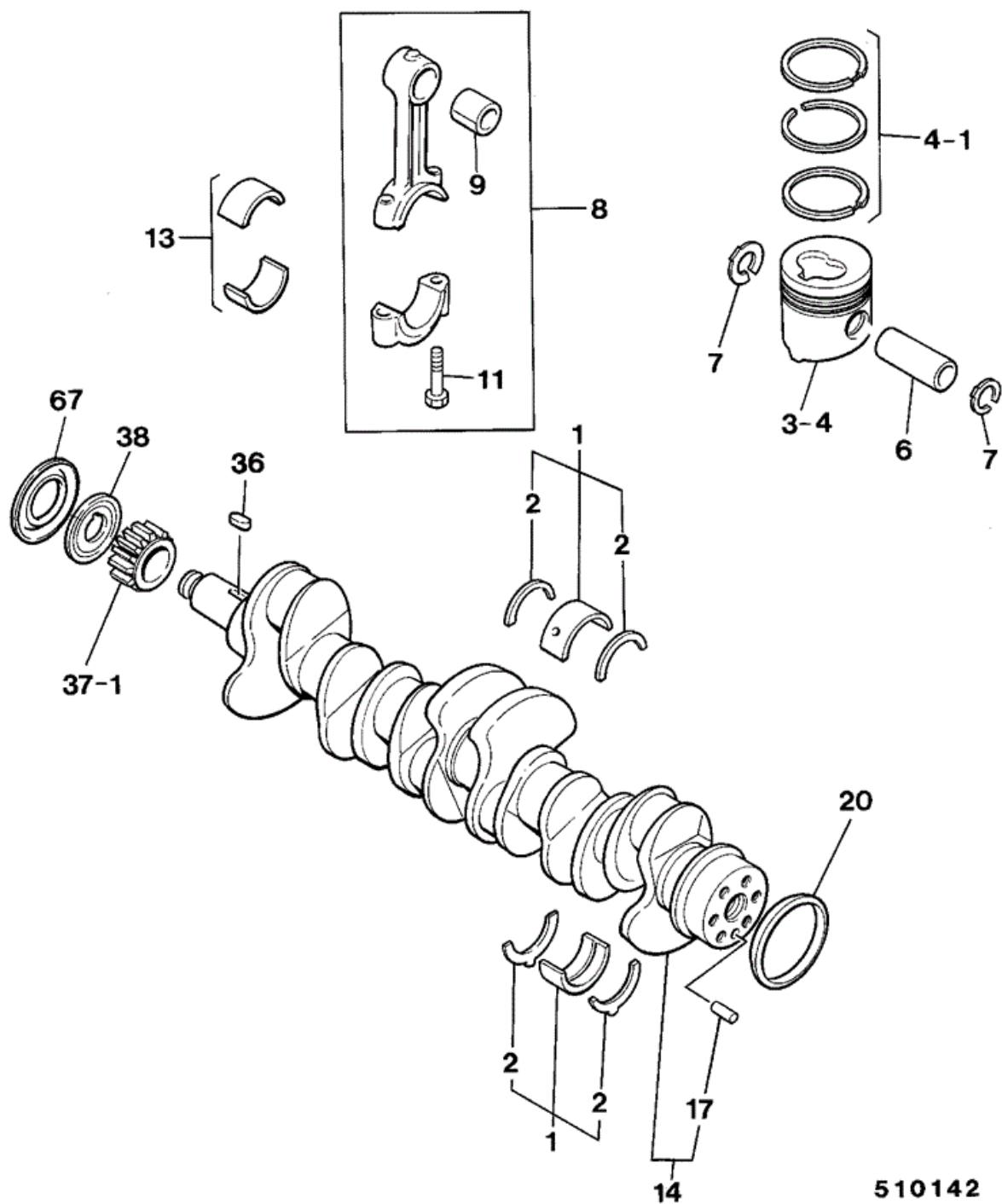
9802/5670 M1-3-1 BLOCK ASSEMBLY



511591

Item	Part #	Change No	Description	Usage Code	QTY
1-1	1112104436	Superseded	Block cylinder assembly		1
1-1	02/801540		Block cylinder, assembly		1
2	:1090004691	Superseded	Bolt		14
2	:02/801541		Bolt		14
4	:02/800012		Dowel		1
5	:9116110480		Bearing camshaft, front		1
5-1	:9116130350	Superseded	Bearing camshaft inter & rear		5
5-1	:9116930350		Bearing centre & rear		5
6	:1096000520		Plug d=60		2
6-1	:5112190140		Plug d=28		2
6-2	:1096000121		Plug tappet chamber, D=32		3
7-1	:1112611190	Superseded	Liner cylinder		6
7-1	:02/800693		Liner cylinder, grade (CX) 107.021/107.030		6
8	9098600190		Plug		1
11	1096050660		Plug D=3/8"		1
11-1	5096050180		Plug D=1/8"		12
11-2	1096050681		Plug		1
11-3	1096050681		Plug		1
12	9992023140		Plug		1
13	9095714140		Washer seal		1
26	****		T.B.A		1
27-1	02/800005		Cover tappet		2
27-2	02/800293		Cover tappet		1
31	02/800013		Pin D=10 X L=50		1
33	9112246021		Bush oil pump drive shaft		1
35	5093000231		Stud		1
37	9081510180		Pin D=10 x L=18		2
38-1	1112191291		Cover oil pump		1
39	1096234650		O Ring		1
41	0501408220		Bolt		2
42	1090520221		Bolt L=84		2
42	8943675301		Bolt		4
44	9095720080		Washer seal		6
46	02/800295		Gasket tappet cover		3
47	1096800240		Tap water drain		1
48-3	1096660360		Connector		1
49	1096301150		Washer seal		1
50	9099148600	Superseded	Pipe l=510		1
50	02/800619		Pipe oil drain		1
54-2	8970157540		Clip hose		1
56	8941480790		Dowel D=16		2
58-2	02/800421		Breather engine oil		1
60	9091105080		Nut		2
61	9091505080		Washer spring		2
62	****		'See Remark' <i>Not fitted</i>		1
63-1	1093604390		Hose breather-cover		1
64-3	02/800422		Pipe drain		1
64-7	9097130740	Superseded	Hose drain		1
64-7	02/800061		Tube		1

66-1	9099156661		Clip hose		1
66-3	02/800301		Clip		2
82	1096601010		Connector		1
96	8970233390		Valve oil relief, assembly		1
97	:5096230350		O Ring		1



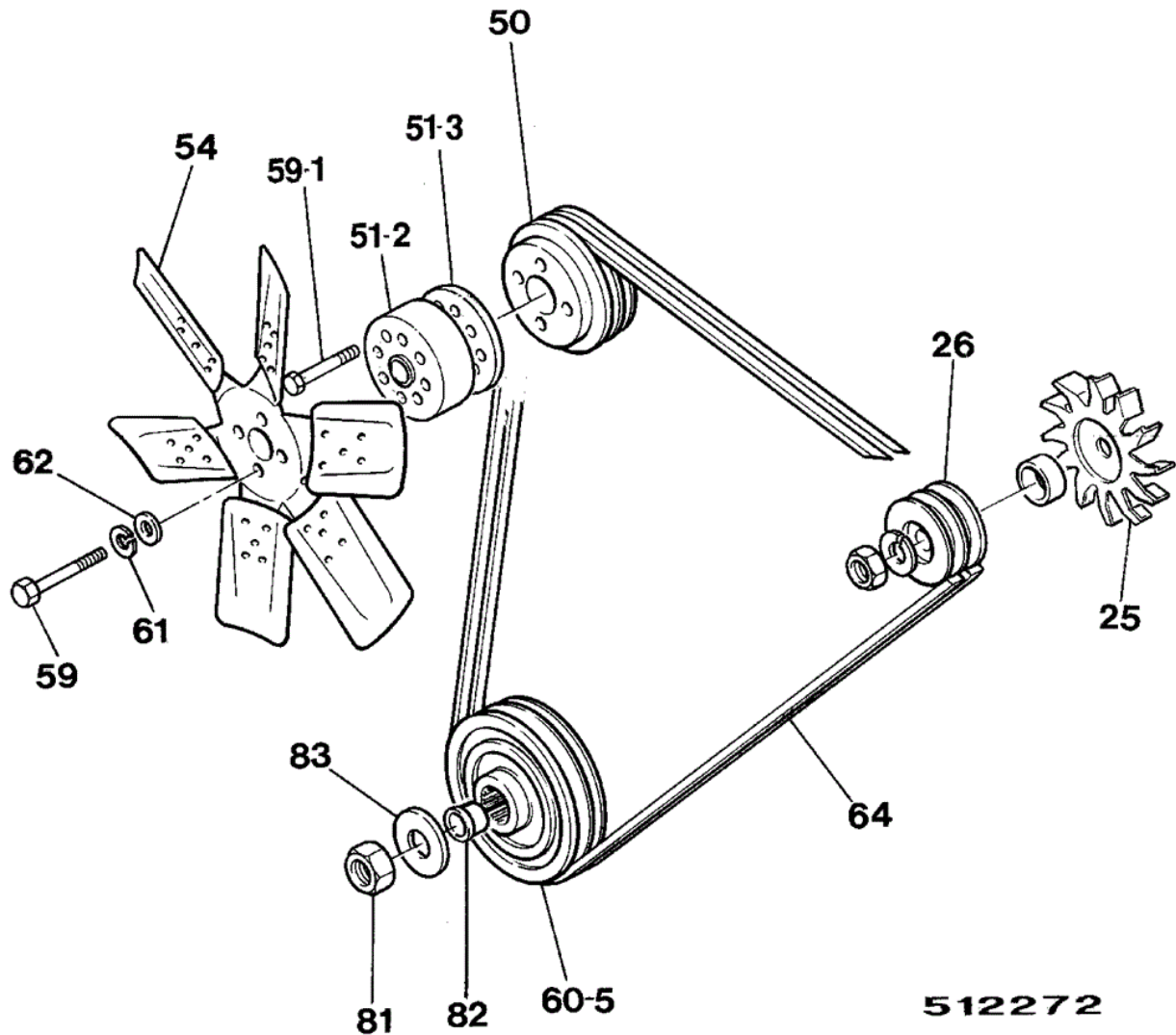
510142

Item	Part #	Change No	Description	Usage Code	QTY
1	1115100741	Superseded	Kit-main bearing standard		1
1	02/801514		Kit-main bearing standard		1
2	:1116800012	Superseded	Kit-thrust washer standard		2
2	:02/801515		Kit-thrust washer standard		2
3-4	02/800423	Superseded	Piston standard		6

3-4	02/800688		Piston assembly, grade (AX)	6
4-1	02/800304		Kit-piston ring standard	6
6	02/800305		Pin gudgeon	6
7	8941075750	Superseded	Ring snap	12
7	02/801519		Ring snap,piston pin	12
8	02/800310		Rod connecting, assembly	6
9	:02/800306		Bush small end	6
11	:1122350271		Bolt	12
13	9122716080		Kit-big end Standard	6
14	1123104700		Crankshaft assembly	1
17	:9081512200		Pin	1
20	5123190032		Ring wear	1
36	5097380010		Key	1
37-1	1125210080		Gear crankshaft	1
38	1123620031		Flinger oil	1
67	5123620031		Seal dust, thrower	1



9802/5670 M1-5-1 FANS, PULLEYS & FAN BELT

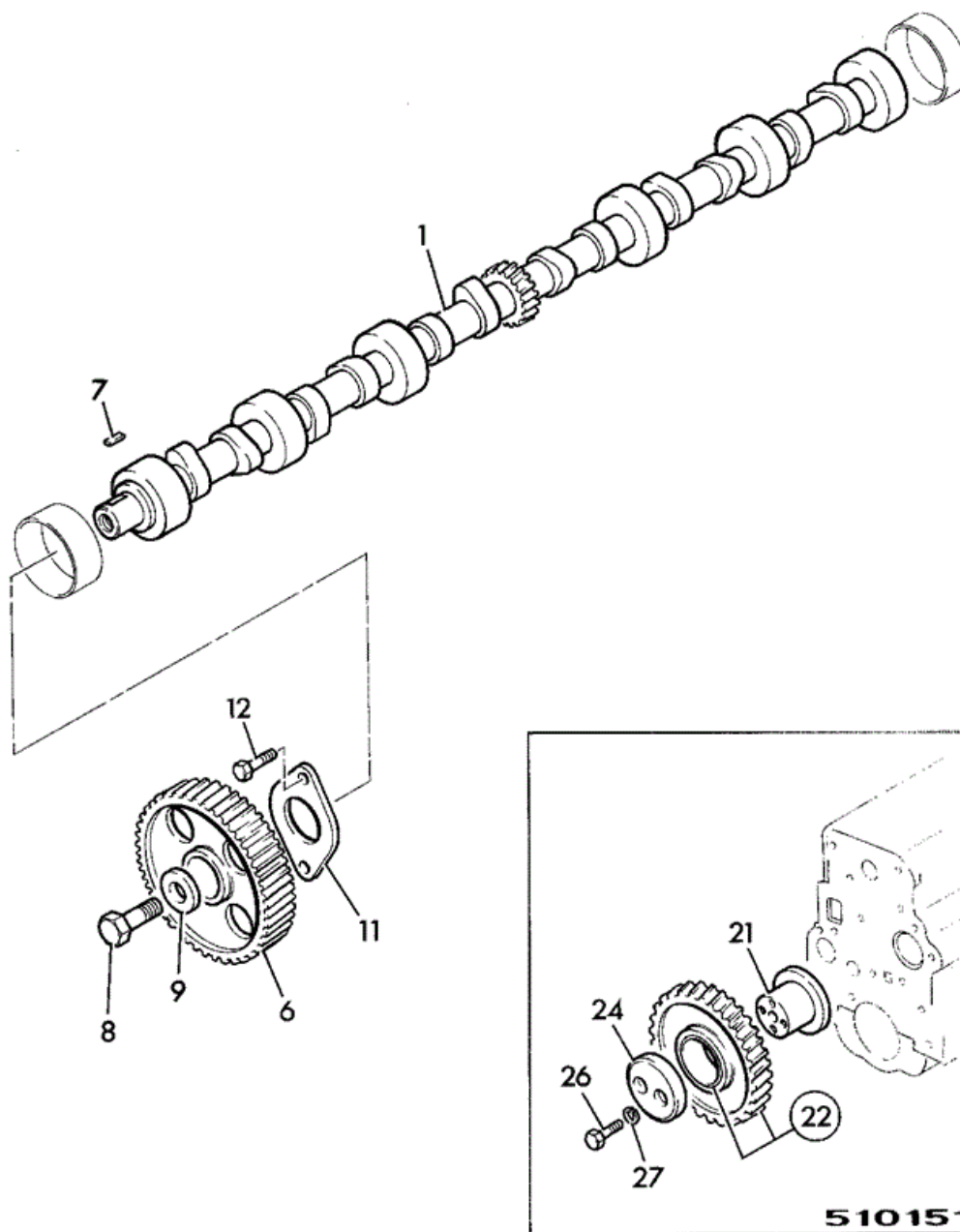


Item	Part #	Change No	Description	Usage Code	QTY
25	1812230050		Fan alternator		1
26	1812220890	Superseded	Pulley alternator		1
26	714/25101		Pulley alternator twin groove		1
50	02/800424		Pulley water pump		1
51-2	9136426051		Spacer fan, T=61.5		1
52	9034906100		Screw		2
54	02/800426		Fan cooling		1
59	02/800427		Bolt		4
59-1	****		T.B.A		6
60-5	5123712051		Pulley crankshaft		1
61	****		T.B.A		12

62	****		T.B.A		6
64	1136712260	Superseded	Belt fan, pair		1
64	02/800774		Belt fan, pair L=1246mm		1
81	9098401071		Nut		1
82	9123790450	Superseded	Bush		1
82	02/801586		Bush		1
83	9098514310		Washer		1



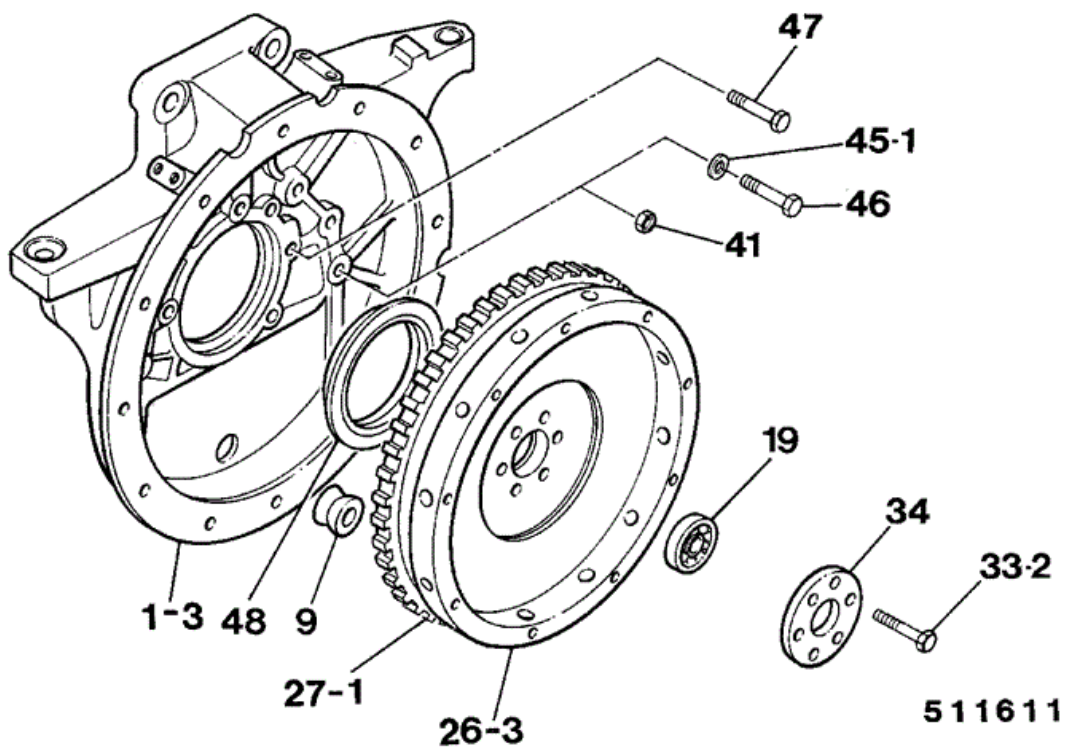
9802/5670 M1-6-2 CAMSHAFT & GEARS



Item	Part #	Change No	Description	Usage Code	QTY
1	02/800431		Camshaft		1
6	1125220161	Superseded	Gear camshaft		1
6	02/801528		Gear camshaft		1
7	9080307130		Key		1
8	9920614280		Bolt		1
9	02/800009		Washer cam		1
11	9116810150		Plate thrust		1
12	0500408250		Bolt		2
21	9125310300		Hub idler gear		1
22	1125230573		Gear idler		1
24	5125350011		Collar thrust		1
26	0108110550		Bolt		2
27	9091505100		Washer spring		2



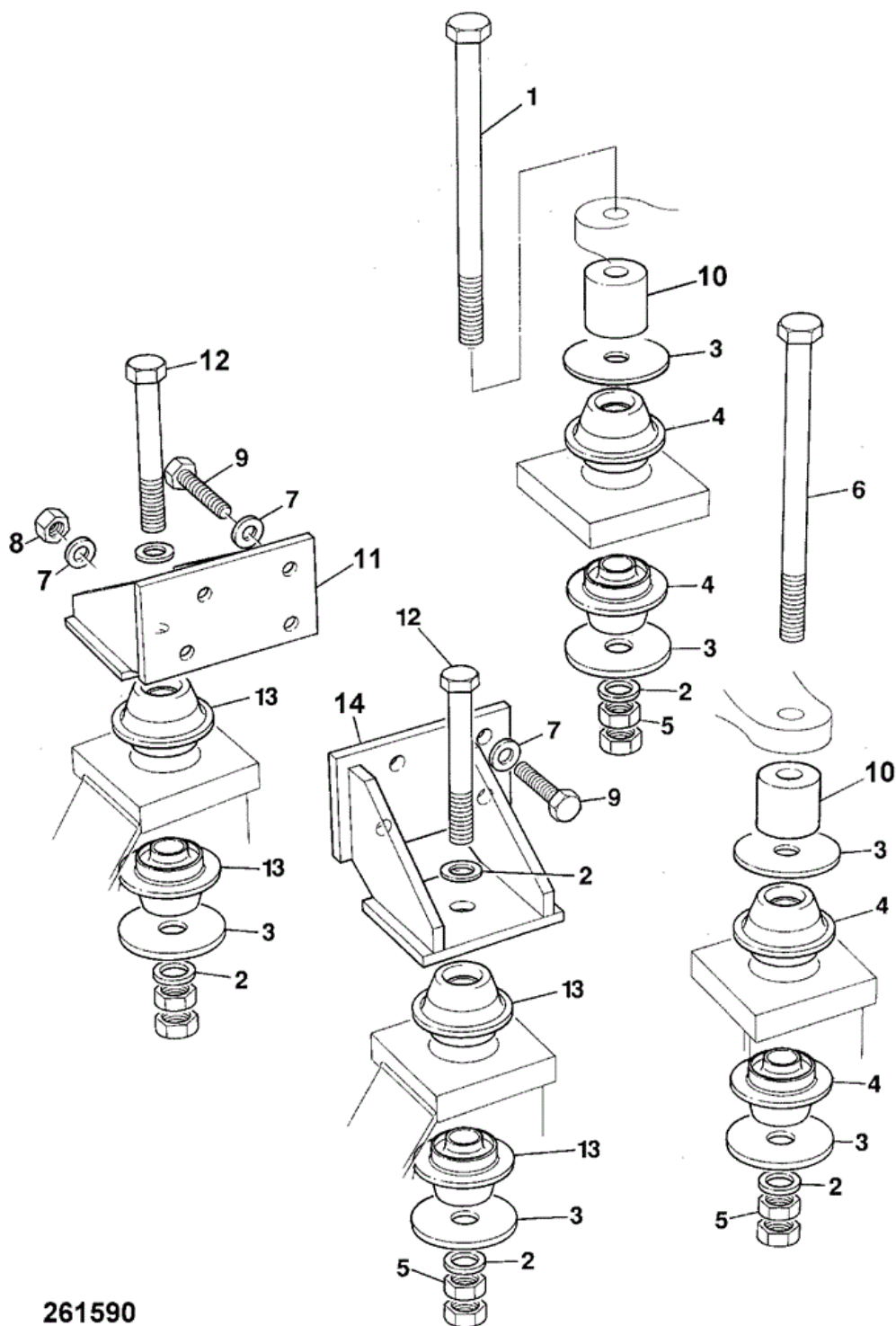
9802/5670 M1-7-1 FLYWHEEL & HOUSING



Item	Part #	Change No	Description	Usage Code	QTY
1-3	02/800432		Housing flywheel		1
8-1	9944112350		Stud M12 x 35 L=53		3
9	****		'See Remark' <i>Not used</i>		1
19	****		'See Remark' <i>Not used</i>		1
26-3	02/800433		Flywheel assembly		1
27-1	:02/800434		Gear ring		1
33-2	9920616380		Bolt		6
34	5123360081		Washer		1
41	0500408250		Bolt		7
45-1	9910664500		Bolt		5
45-1	9910664650		Bolt		2
46	9991104140		Nut		1
47	9096510690		Washer plain		8
48	02/801525		Seal oil,rear		1



9802/5670 M1-8-1 ENGINE MOUNTINGS



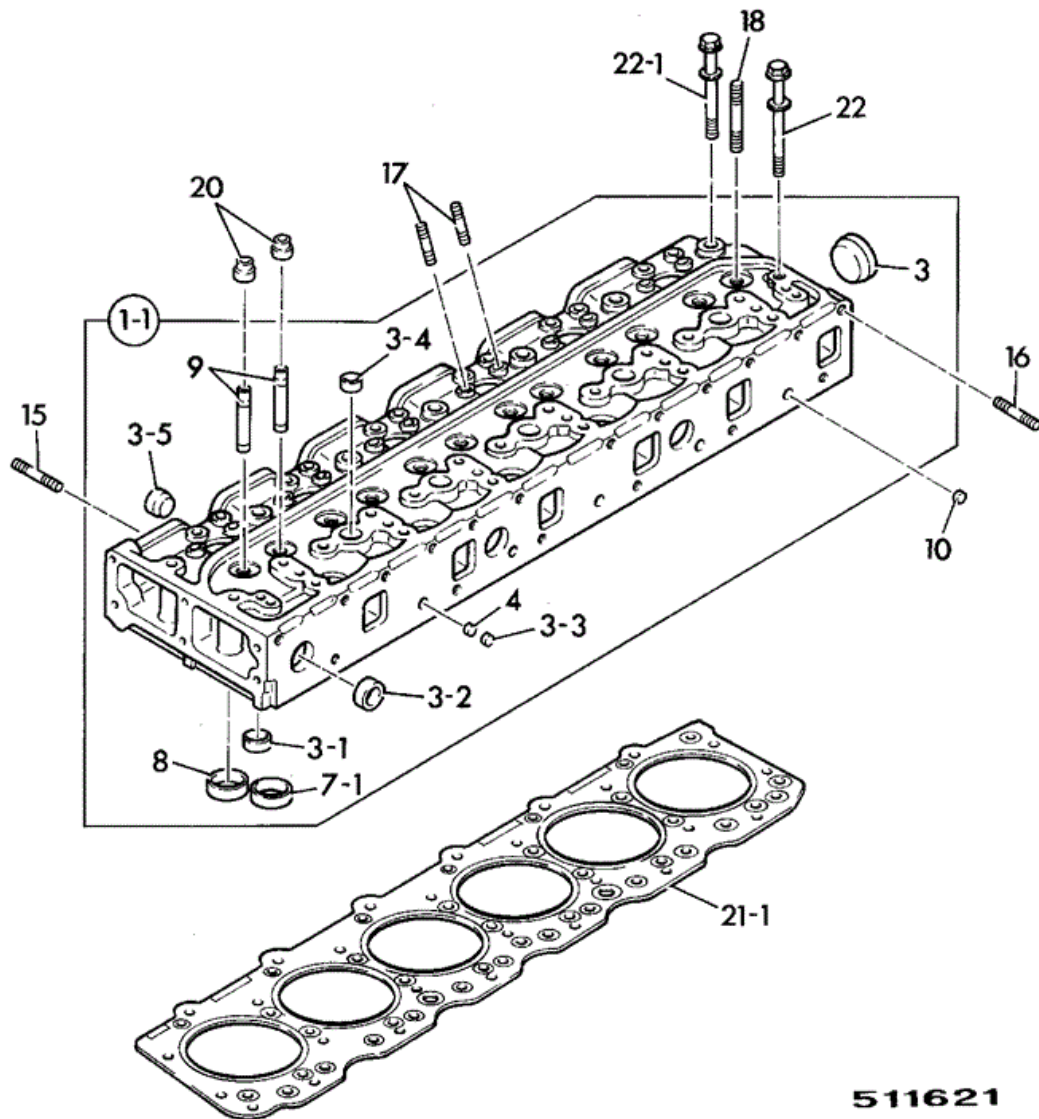
261590

Item	Part #	Change No	Description	Usage Code	QTY
1	1316/3731Z		Bolt M16 x 220		1
2	JHP0043		Washer M16		6
3	KNH0589		Plate		6

4	KRH0780		Mounting metalastik <i>Colour coded blue</i>		1
5	162R016VZ		Nut high strength		8
6	1316/3733Z		Bolt M16 x 260		2
7	JHP0046		Washer M10		8
8	C4E7863		Nut High Strength		1
9	KEH0122		Bolt high strength		7
10	829/30585		Spacer D=50		2
11	KNH0527		Bracket engine mounting		1
12	1316/3724Z		Bolt		2
13	KRH0781		Mounting metalastik <i>Colour coded yellow</i>		4
14	KNH0586		Bracket engine mounting		1
15	JRB0129		Shim		4
16	829/30585		Spacer D=50		2



9802/5670 M2-1-1 CYLINDER HEAD



511621

Item	Part #	Change No	Description	Usage Code	QTY
1-1	1111106011		Head assembly, cylinder		1
3	:1096000051	Superseded	Plug D=45		1
3	:1096000580		Plug water jacket D=45		1
3-1	:9111291280		Plug sealing, D=20		3
3-2	:5112190150		Plug D=32		3
3-3	:5096000130		Plug D=12		6
3-4	:1096000160		Plug D=25		5
3-5	:1096000160		Plug D=25		6
4	:9096600340		Plug		6
7-1	:1117150540		Insert inlet valve		6
8	:1117110430		Insert exhaust valve		6
9	:5117210010	Superseded	Guide valve inlet & exhaust		12
9	:02/801455		Guide Guide valve inlet &		12
10	9111296010		Plug sealing		5
15	9041108250		Stud M8 X 25 L=37		3
16	9096300260		Stud		12
17	1093000180		Stud L1=40		12
18	9098301630		Stud		4
20	1125690150		Seal valve guide inlet & exhaust		12
21-1	1111411960	Superseded	Gasket cylinder head		1
21-1	02/801512		Gasket cylinder head		1
22	1090701010	Superseded	Bolt L=113		20
22	8943674380		Bolt L=115		20
22-1	1090701000	Superseded	Bolt M12X100		6
22-1	8943674370		Bolt L=102		6

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