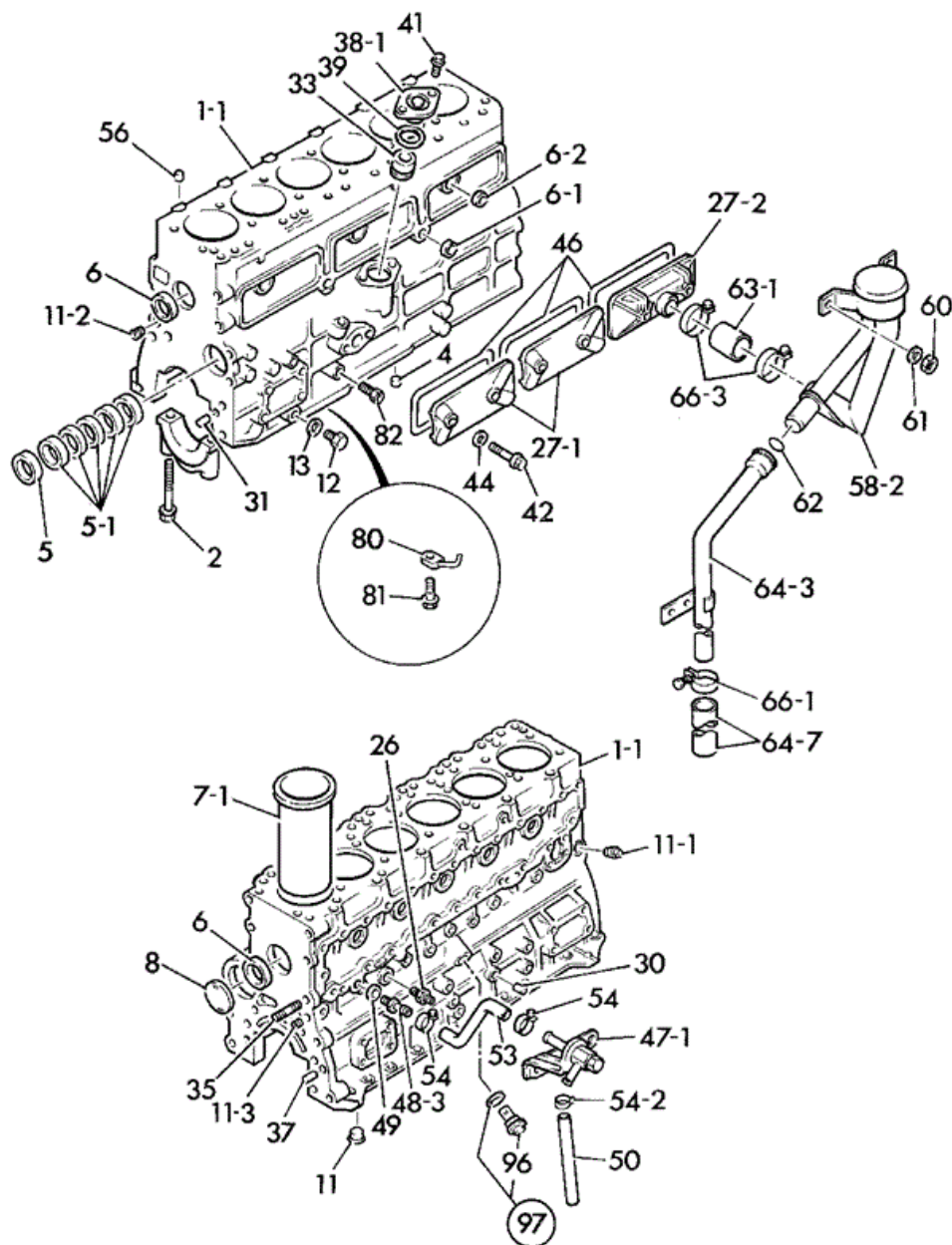




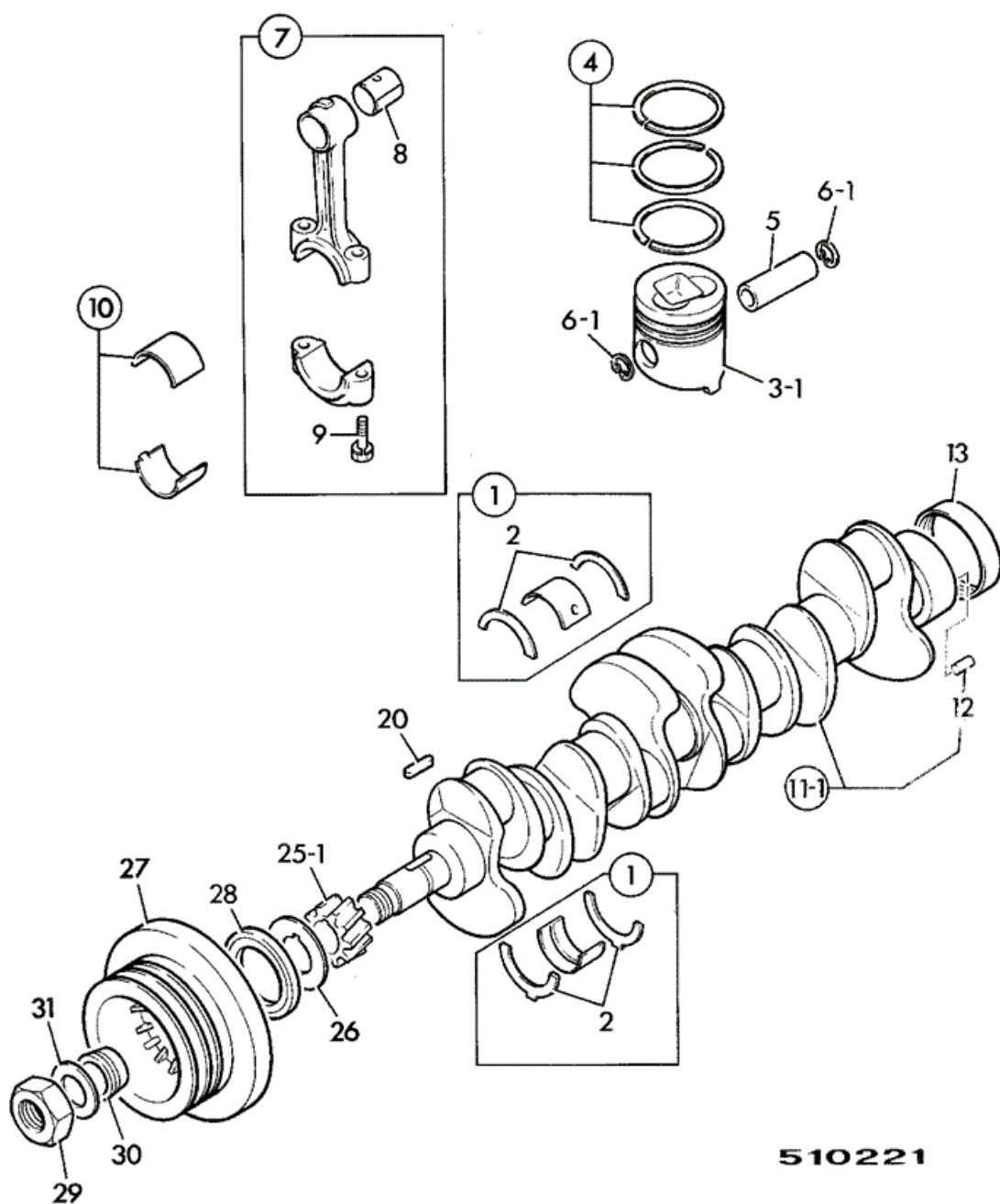
9802/5860 K1-3-2 BLOCK ASSEMBLY



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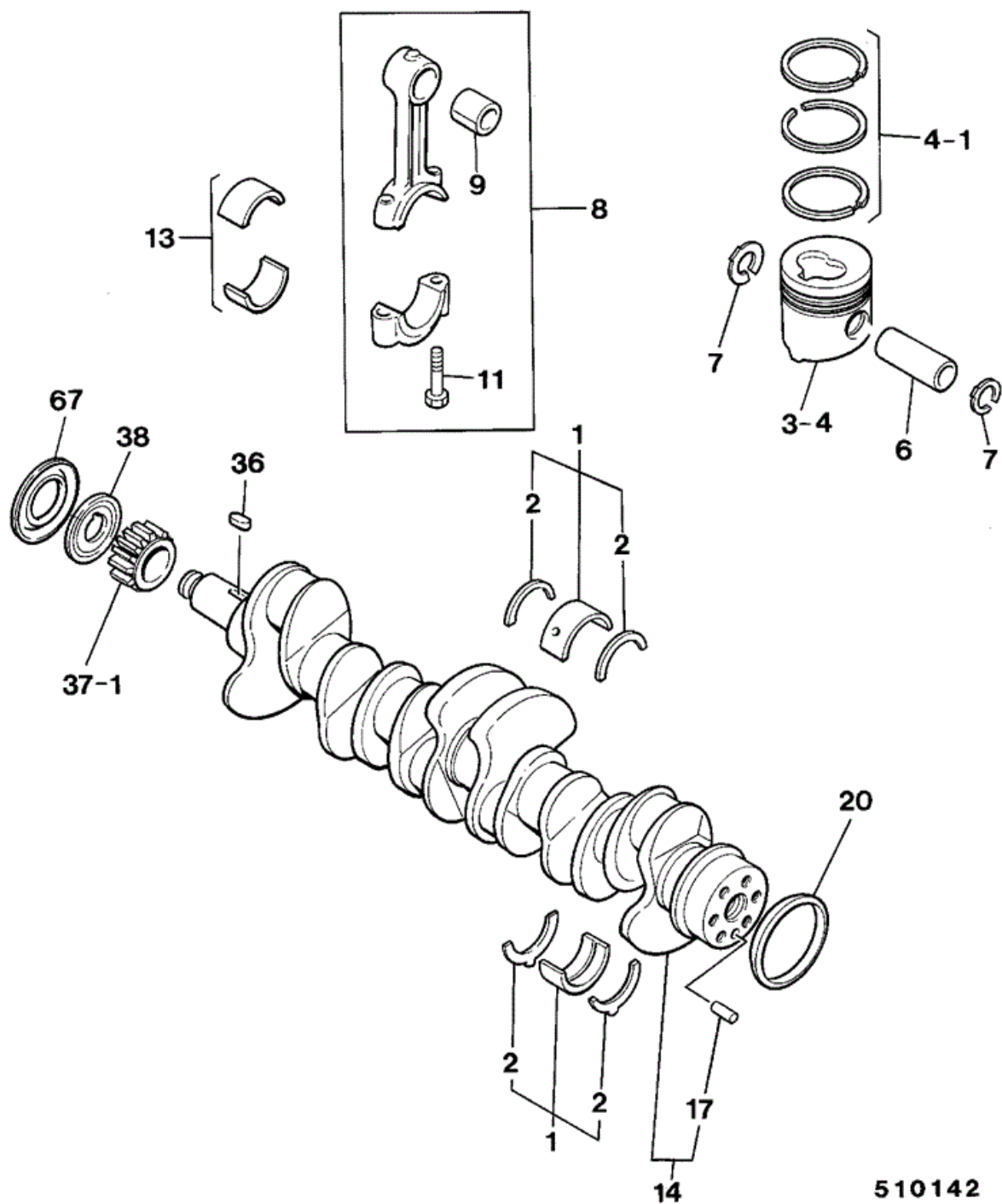
Item	Part #	Change No	Description	Usage Code	QTY
1-1	1112104436	Superseded	Block cylinder assembly		1
1-1	02/801540		Block cylinder, assembly		1
2	:1090004691	Superseded	Bolt		14
2	:02/801541		Bolt		14
4	:02/800012		Dowel		1
5	:9116110480		Bearing camshaft, front		1
5-1	:9116130350	Superseded	Bearing camshaft inter & rear		5
5-1	:9116930350		Bearing centre & rear		5
6	:1096000520		Plug d=60		2
6-1	:5112190140		Plug d=28		2
6-2	:1096000121		Plug tappet chamber, D=32		3
7-1	:1112611190	Superseded	Liner cylinder		6
7-1	:02/800693		Liner cylinder, grade (CX) 107.021/107.030		6
8	9098600190		Plug		1
11	1096050660		Plug D=3/8"		1
11-1	5096050180		Plug D=1/8"		12
11-2	1096050681		Plug		1
11-3	1096050681		Plug		1
12	9992023140		Plug		1
13	9095714140		Washer seal		1
26	****		T.B.A		1
27-1	02/800005		Cover tappet		2
27-2	02/800293		Cover tappet		1
31	02/800013		Pin D=10 X L=50		1
33	9112246021		Bush oil pump drive shaft		1
35	5093000231		Stud		1
37	9081510180		Pin D=10 x L=18		2
38-1	1112191291		Cover oil pump		1
39	1096234650		O Ring		1
41	0501408220		Bolt		2
42	1090520221		Bolt L=84		2
42	8943675301		Bolt		4
44	9095720080		Washer seal		6
46	02/800295		Gasket tappet cover		3
47	1096800240		Tap water drain		1
48-3	1096660360		Connector		1
49	1096301150		Washer seal		1
50	9099148600	Superseded	Pipe l=510		1
50	02/800619		Pipe oil drain		1
54-2	8970157540		Clip hose		1
56	8941480790		Dowel D=16		2
58-2	02/800421		Breather engine oil		1
60	9091105080		Nut		2
61	9091505080		Washer spring		2
62	****		'See Remark' <i>Not fitted</i>		1
63-1	1093604390		Hose breather-cover		1
64-3	02/800422		Pipe drain		1
64-7	9097130740	Superseded	Hose drain		1
64-7	02/800061		Tube		1

66-1	9099156661		Clip hose		1
66-3	02/800301		Clip		2
82	1096601010		Connector		1
96	8970233390		Valve oil relief, assembly		1
97	:5096230350		O Ring		1



Item	Part #	Change No	Description	Usage Code	QTY
1	1115100741	Superseded	Kit-main bearing standard		1
1	02/801514		Kit-main bearing standard		1
1-1	1115300742		Kit-bearing undersize - 0.25		1
2	:1116800012	Superseded	Kit-thrust washer standard		2
2	:02/801515		Kit-thrust washer standard		2

3-1	02/800073	Superseded	Piston std.		6
3-1	02/800700		Piston assembly, grade (AX)		6
4	1121211011		Kit-piston ring standard		6
5	9122116040		Pin gudgeon		6
6-1	8941075750	Superseded	Ring snap		12
6-1	02/801519		Ring snap,piston pin		12
7	1122301041		Rod connecting, assembly		6
8	:1122510270		Bush small end		6
9	:1122350271		Bolt		12
10	9122716080		Kit-big end Standard		6
10-1	9122736080		Kit-big end undersize - 0.25		6
10-2	9122746080		Kit-big end undersize - 0.50		6
11-1	1123104700		Crankshaft assembly		1
12	:9081512200		Pin		1
13	5123190032		Ring wear		1
20	5097380010		Key		1
25-1	1125210080		Gear crankshaft		1
26	1123620031		Flinger oil		1
27	1123712480		Pulley crankshaft		1
28	:5123620031		Seal dust, thrower		1
29	9098401071		Nut		1
30	9123790450	Superseded	Bush		1
30	02/801586		Bush		1
31	9098514310		Washer		1



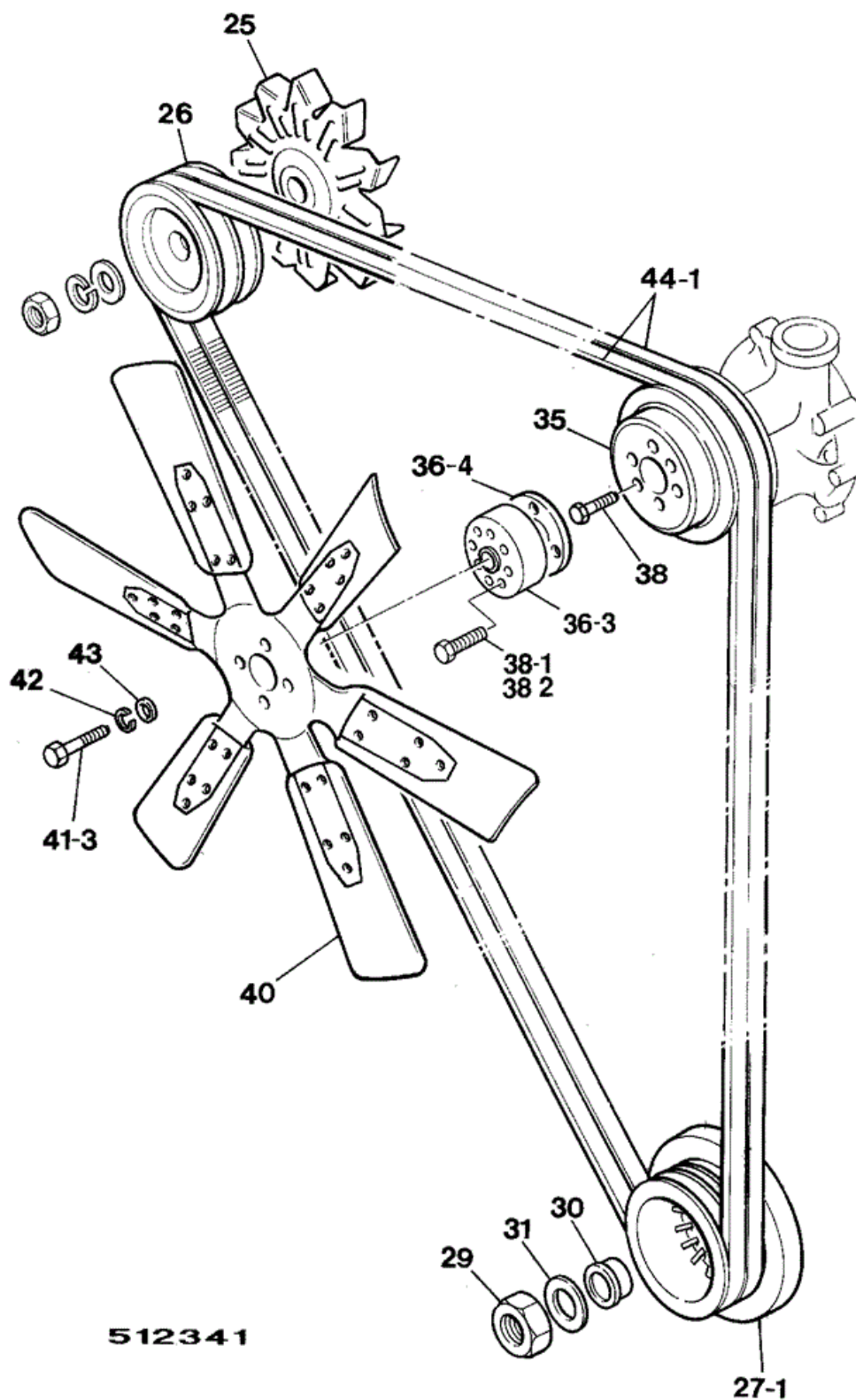
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Item	Part #	Change No	Description	Usage Code	QTY
1	1115100741	Superseded	Kit-main bearing standard		1
1	02/801514		Kit-main bearing standard		1
2	:1116800012	Superseded	Kit-thrust washer standard		2
2	:02/801515		Kit-thrust washer standard		2
3-4	02/800423	Superseded	Piston standard		6

3-4	02/800688		Piston assembly, grade (AX)	6
4-1	02/800304		Kit-piston ring standard	6
6	02/800305		Pin gudgeon	6
7	8941075750	Superseded	Ring snap	12
7	02/801519		Ring snap,piston pin	12
8	02/800310		Rod connecting, assembly	6
9	:02/800306		Bush small end	1
11	:1122350271		Bolt	2
13	9122716080		Kit-big end Standard	6
14	1123104700		Crankshaft assembly	1
17	:9081512200		Pin	1
20	5123190032		Ring wear	1
36	5097380010		Key	1
37-1	1125210080		Gear crankshaft	1
38	1123620031		Flinger oil	1
67	5123620031		Seal dust, thrower	1



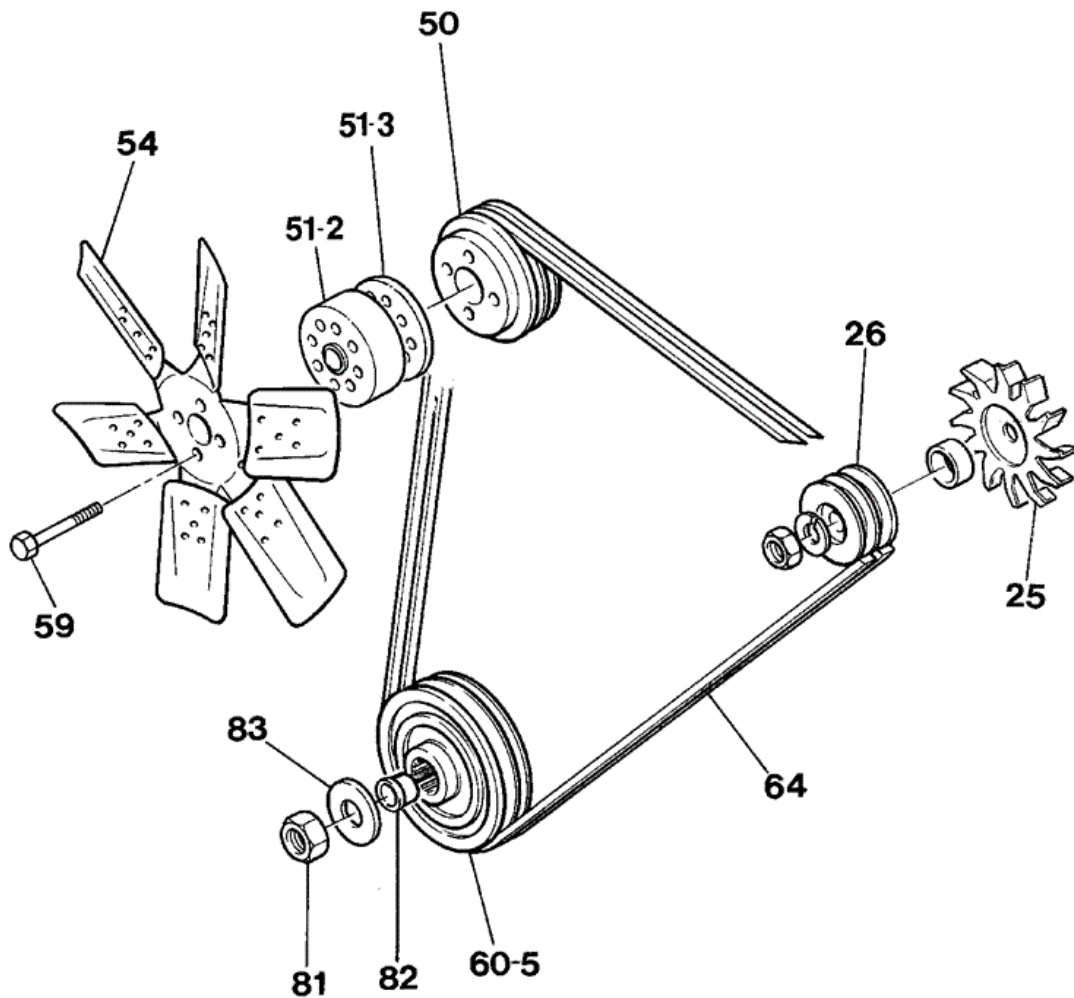
9802/5860 K1-5-2 FANS, PULLEYS & FAN BELT



Item	Part #	Change No	Description	Usage Code	QTY
24	1812230050		Fan alternator		1
25	1812220550	Superseded	Pulley alternator		1
25	714/25101		Pulley alternator twin groove		1
27	1123712480		Pulley crankshaft		1
29	9098401071		Nut		1
30	9123790450	Superseded	Bush		1
30	02/801586		Bush		1
31	9098514310		Washer		1
35	02/800074		Pulley water pump		1
36-3	02/800075		Spacer fan-pulley T=55.6		1
36-4	02/800077		Spacer fan T=15		1
38	9034906100		Screw		2
38-1	02/800079		Bolt <i>Fan spacer</i>		4
38-2	02/800078		Bolt <i>Pulley spacer</i>		6
40	02/800076		Fan cooling		1
41-3	0280908900		Bolt		4
42	9091506100		Washer spring		12
43	9091646100		Washer plain		6
44-1	1136712260	Superseded	Belt fan, pair		1
44-1	02/800774		Belt fan, pair L=1246mm		1



9802/5860 K1-5-3 FANS, PULLEYS & FAN BELT



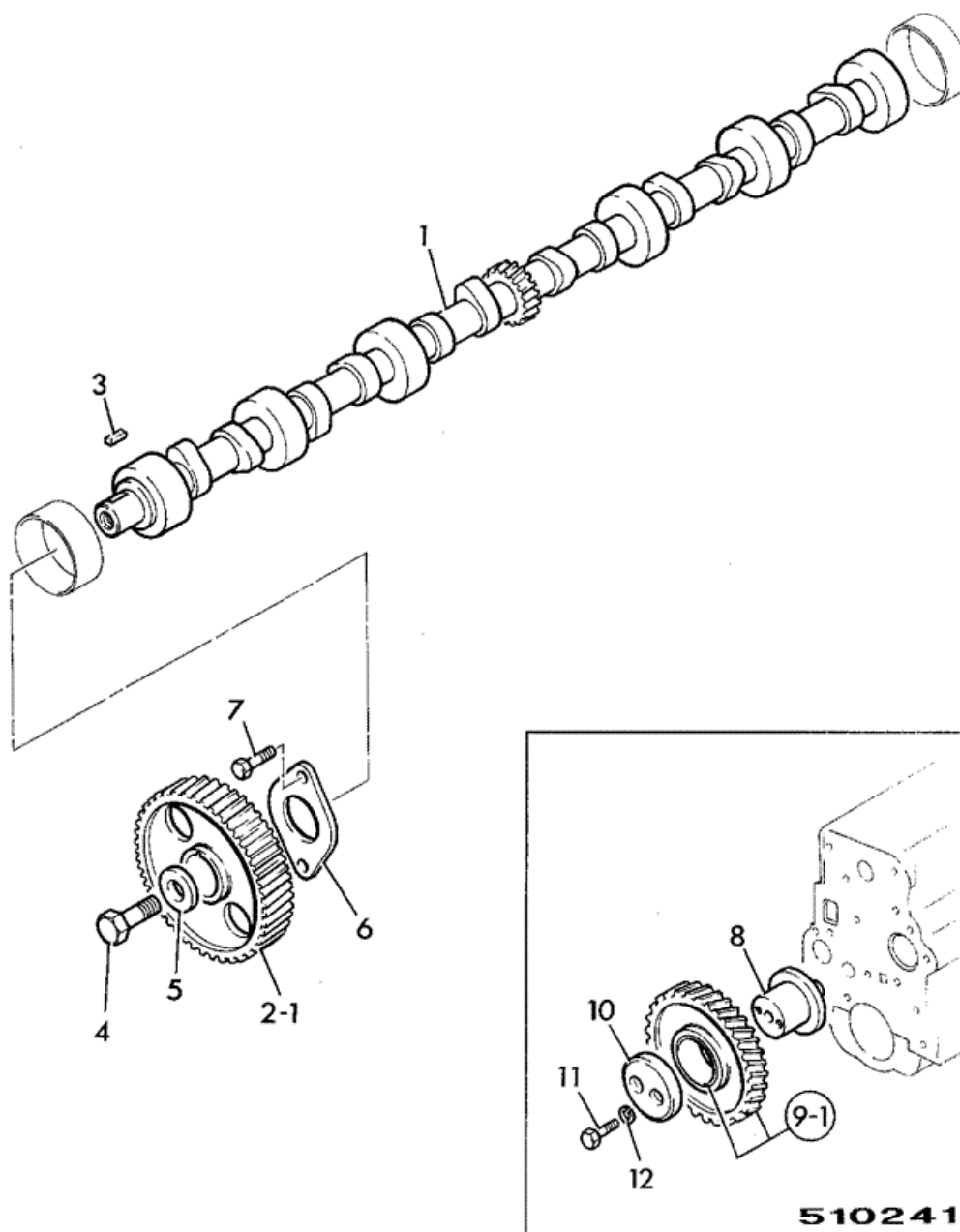
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Item	Part #	Change No	Description	Usage Code	QTY
25	1812230050		Fan alternator		1
26	1812220890	Superseded	Pulley alternator		1
26	714/25101		Pulley alternator twin groove		1

50	02/800425		Pulley water pump		1
51-2	9136426051		Spacer fan, T=61.5		1
52	9034906100		Screw		2
54	02/800426		Fan cooling		1
59	02/800427	<MARCH.99	Bolt		4
59	02/801356	>APRIL.99	Bolt		4
60-5	1123712480		Pulley crankshaft		1
64	02/800428		Belt fan L=1256mm		1
81	9098401071		Nut		1
82	9123790450	Superseded	Bush		1
82	02/801586		Bush		1
83	9098514310		Washer		1



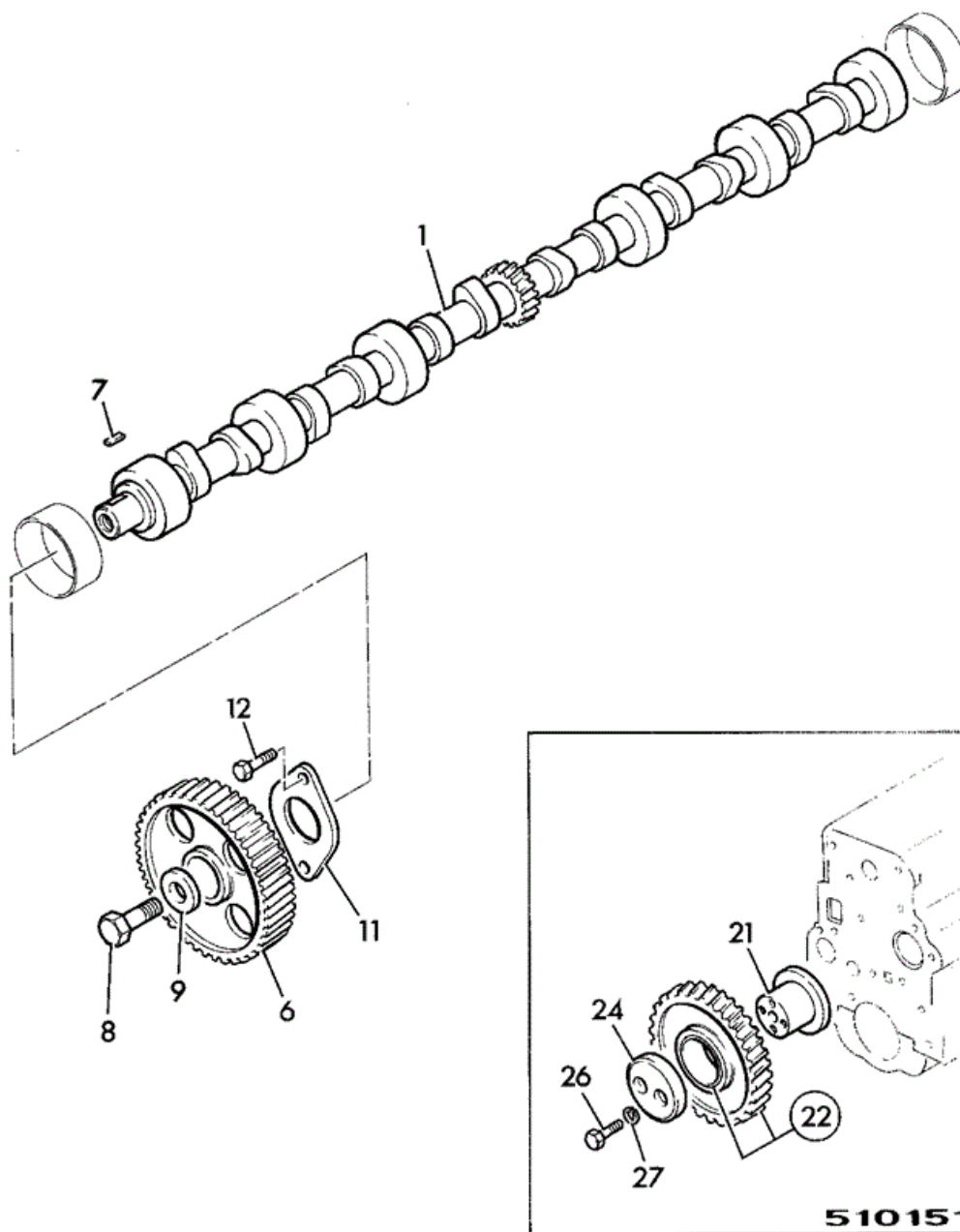
9802/5860 K1-6-2 CAMSHAFT & GEARS



Item	Part #	Change No	Description	Usage Code	QTY
1	9125148030	Superseded	Camshaft		1
1	02/800782		Camshaft Camshaft		1
2-1	1125220161	Superseded	Gear camshaft		1
2-1	02/801528		Gear camshaft		1
3	9080307130		Key		1
4	9920614280		Bolt		1
5	9098518502		Washer cam		1
6	9116810150		Plate thrust		1
7	0500408250		Bolt		2
8	9125310300		Hub idler gear		1
9-1	1125230573		Gear idler		1
10	5125350011		Collar thrust		1
11	0108110550		Bolt		2
12	9091505100		Washer spring		2



9802/5860 K1-6-12 CAMSHAFT & GEARS



Item	Part #	Change No	Description	Usage Code	QTY
1	02/800431		Camshaft		1
6	1125220161	Superseded	Gear camshaft		1
6	02/801528		Gear camshaft		1
7	9080307130		Key		1
8	9920614280		Bolt		1
9	02/800009		Washer cam		1
11	9116810150		Plate thrust		1
12	0500408250		Bolt		2
21	9125310300		Hub idler gear		1
22	1125230573		Gear idler		1
24	5125350011		Collar thrust		1
26	0108110550		Bolt		2
27	9091505100		Washer spring		2

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