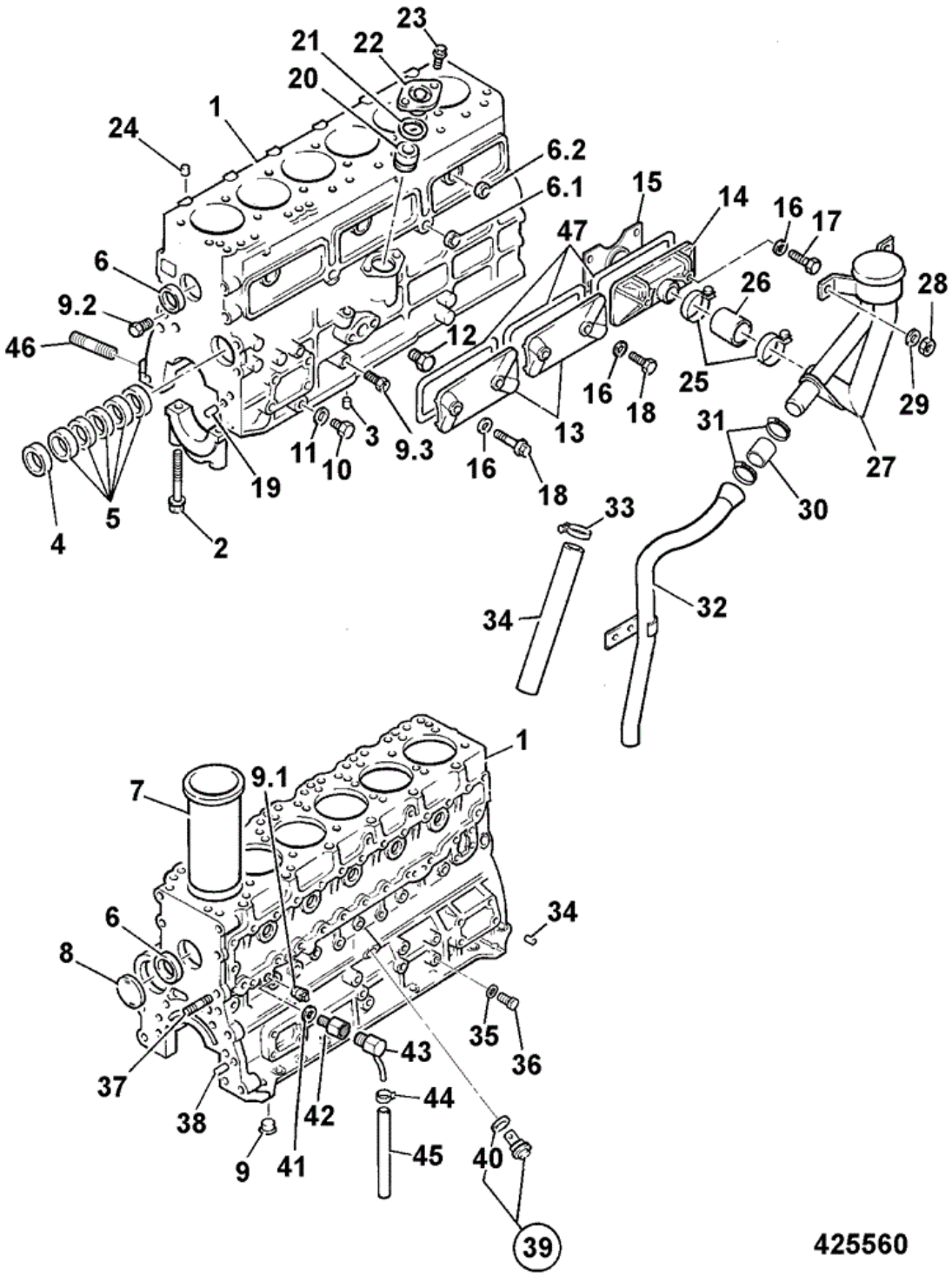
9802/5870 T1-3-1 BLOCK ASSEMBLY

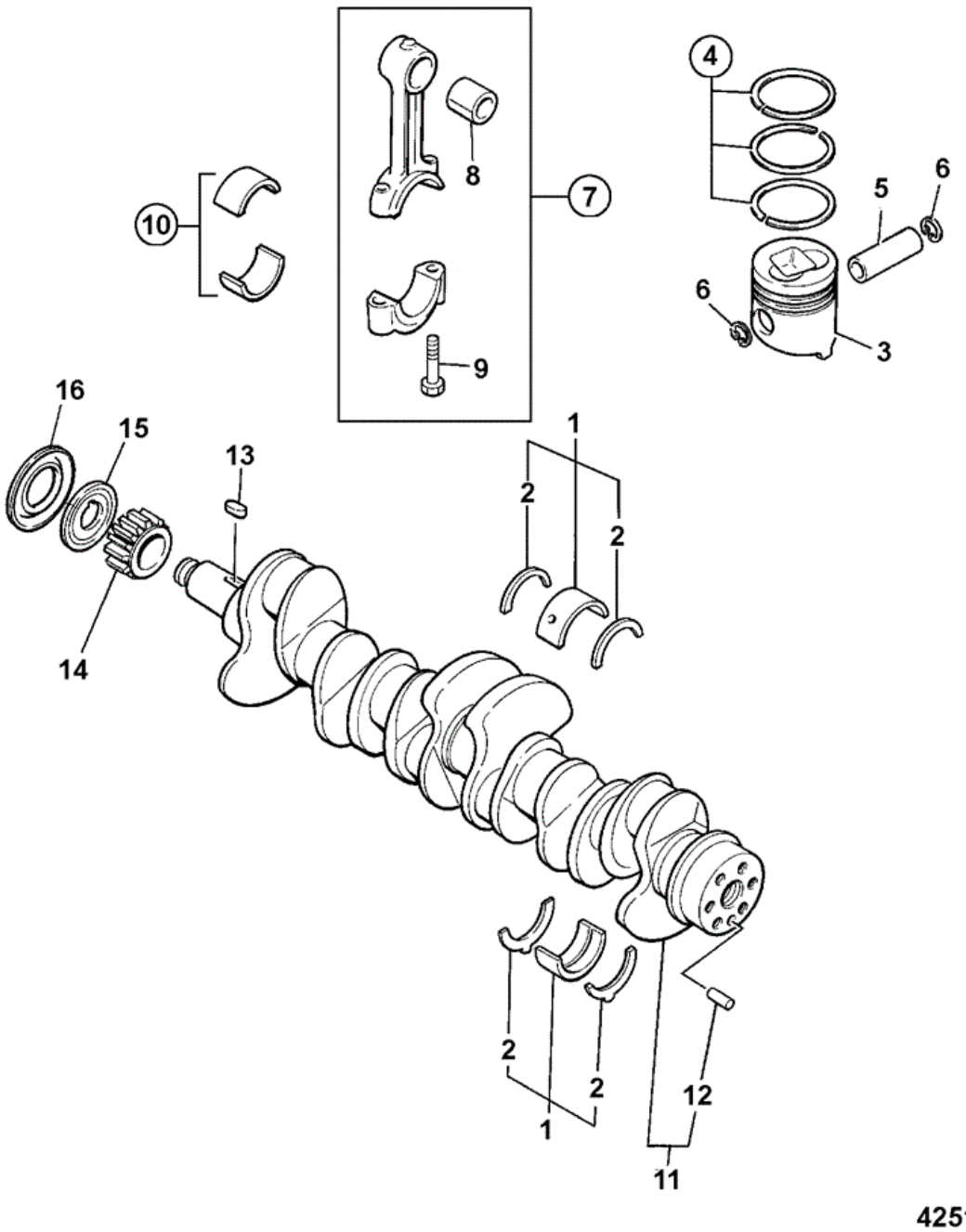


Item	Part #	Change No	Description	Usage Code	QTY
1	02/801540		Block cylinder,assembly		1
2	:02/801541		Bolt		14
3	:02/800012		Dowel		1

4	:9116910480		Bearing camshaft, front		1
5	:9116930350		Bearing centre & rear		5
6	:1096000520		Plug d=60		2
6-1	:5112190140		Plug d=28		2
6-2	:1096000121		Plug tappet chamber, D=32		3
7	:02/801542		Liner cylinder		6
8	9098600190		Plug		1
9	1096050660		Plug D=3/8"		1
9-1	5096050180		Plug D=1/8"		11
9-2	1096050681		Plug		1
9-3	1096050681		Plug		1
10	9992023140		Plug		1
11	9095720140		Washer seal		1
12	1096601010		Connector		1
13	02/801548		Cover tappet chamber		2
14	02/801549		Cover tappet chamber		1
15	02/801552		Plate guide,tappet chamber		1
16	9095720080		Washer seal		6
17	1090520221		Bolt L=84		2
18	02/800007		Bolt L=56		4
19	02/800013		Pin D=10 X L=50		1
20	9112246021		Bush oil pump drive shaft		1
21	1096234650		O Ring		1
22	1112191291		Cover oil pump		1
23	0501408220		Bolt		2
24	8941480790		Dowel D=16		2
25	02/801545	<04/2003	Clip jubilee ID=45		3
25	5097040313	>05/2003	Clip hose		1
26	02/801547		Hose breather-cover L=53		1
27	02/801543		Breather engine oil		1
28	02/800882		Nut		2
29	9091646080		Washer plain		2
30	02/801550		Hose breather-pipe		1
31	02/801545		Clip jubilee ID=45		1
31-1	02/801546		Clip jubilee ID=48		1
31-2	02/801545		Clip jubilee ID=45		1
32	02/801544		Pipe drain		1
33	9099156661		Clip hose		1
34	9081508160		Pin		2
34	9097130740	Superseded	Hose drain		1
34	02/800061		Tube		1
35	02/801551		Washer seal		1
36	9992023120		Plug M12X9		1
37	5093000231		Stud		1
38	9081510180		Pin D=10 x L=18		2
39	8970233390		Valve oil relief, assembly		1
40	:5096230350		O Ring		1
41	1096301150		Washer seal		1
42	1096660360		Connector		1
43	1096800240		Tap water drain		1
44	8970157540		Clip hose		1

45	02/800619		Pipe oil drain		1
46	1093000550		Stud L1=45		1
47	1112920200		Gasket		3

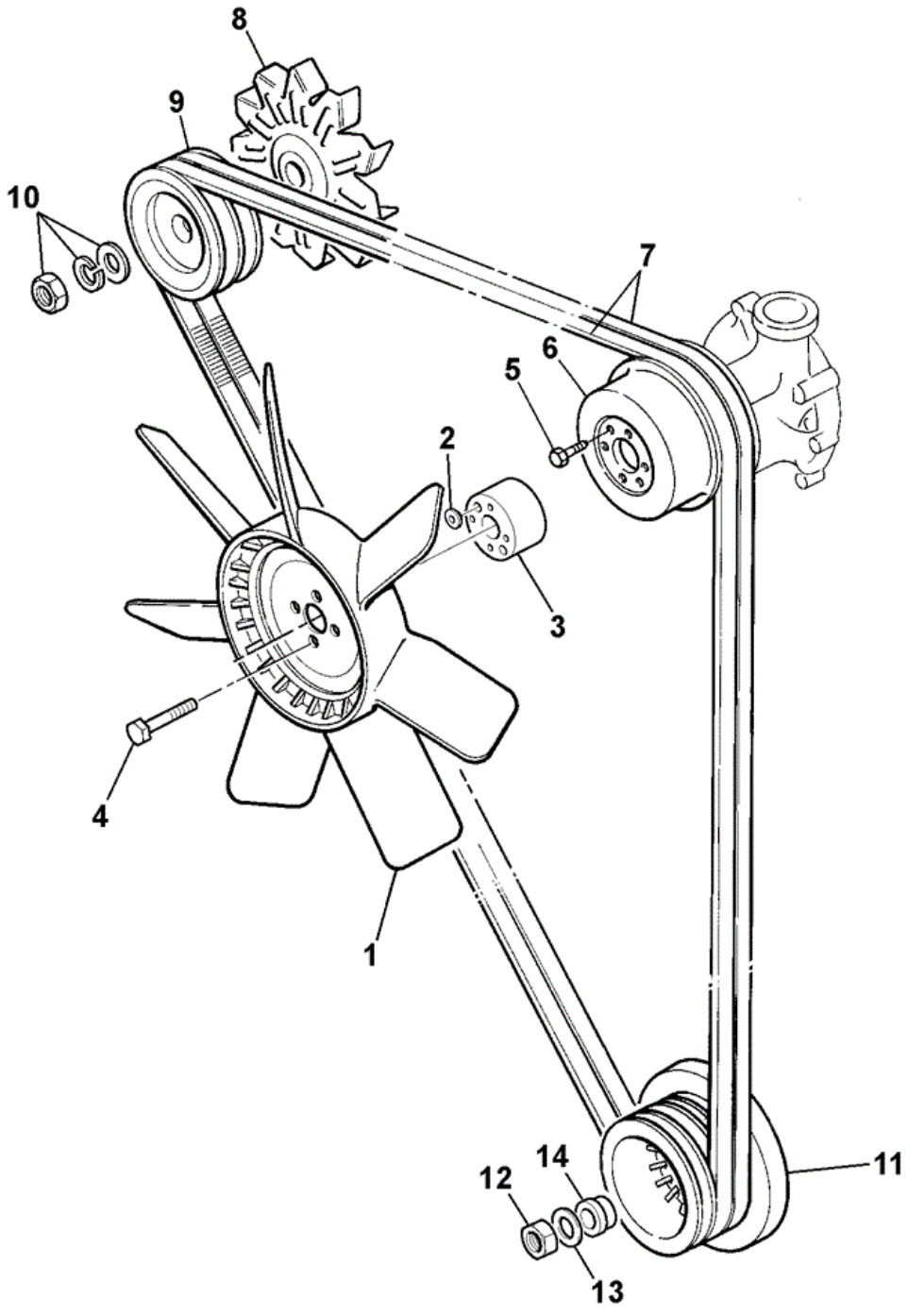
9802/5870 T1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS



Item	Part #	Change No	Description	Usage Code	QTY
1	02/801514		Kit-main bearing standard		1

2	:02/801515		Kit-thrust washer standard		2
3	02/801516	<02/2003	Piston grade=AX		0
3	02/801641	>03/2003	Piston AX grade		0
3	02/801517	<02/2003	Piston grade=CX		0
3	02/801642	>03/2003	Piston piston CX grade		1
4	02/801518		Kit-piston ring standard		6
5	02/800305		Pin gudgeon		6
6	02/801519		Ring snap,piston pin		12
7	02/800310		Rod connecting, assembly		6
8	:02/800306		Bush small end		1
9	:1122350271		Bolt		2
10	9122716080		Kit-big end Standard		6
10	9122736080		Kit-big end undersize - 0.25		0
10	9122746080		Kit-big end undersize - 0.50		0
11	1123104700		Crankshaft assembly		1
12	:9081512200		Pin		1
13	5097380010		Key		1
14	02/800318		Gear crankshaft		1
15	1123620031		Flinger oil		1
16	5123620031		Seal dust, thrower		1

9802/5870 T1-5-1 FANS, PULLEYS & FAN BELT



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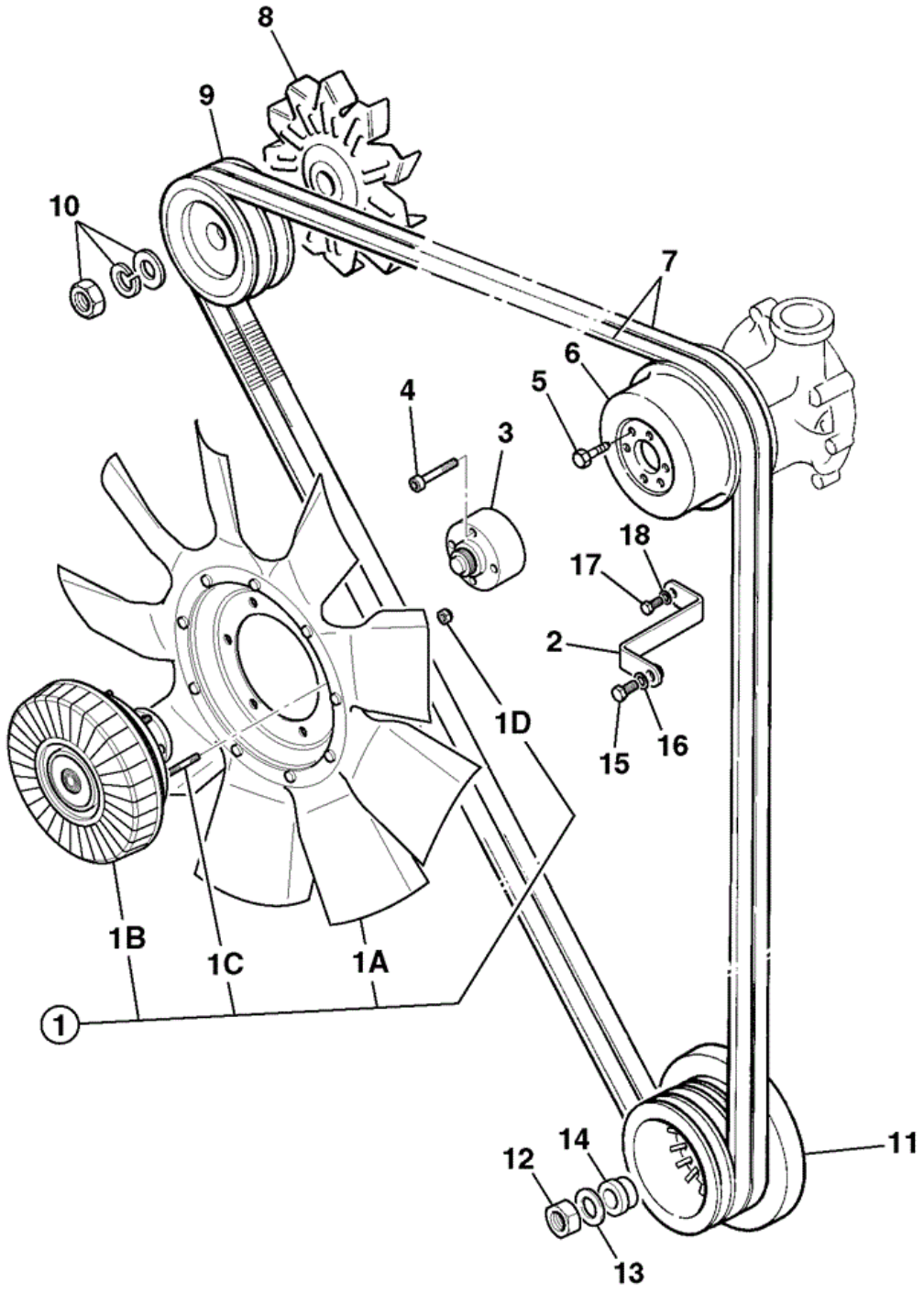
Item	Part #	Change No	Description	Usage Code	QTY
1	30/925695		Fan 24" cooling		1
2	331/35722		Collar fan mounting		1
3	331/35419	Superseded	Spacer fan		1

3	829/31408	>JAN-2006	Spacer fan heavy duty pump		1
4	1315/3319Z		Bolt M8 x 90 mm		4
5	9034906100		Screw		2
6	02/801500		Pulley water pump		1
7	02/801499		Belt fan, (PAIR) L=1256		1
8	714/27220		Fan generator *See C2-4-1*		1
9	1812220550	Superseded	Pulley alternator *See C2-4-1*		1
9	714/25101		Pulley alternator twin groove		1
10	****		'See Remark' *See C2-4-1*		1
11	1123712480		Pulley crankshaft		1
12	9098401071		Nut		1
13	9098514310		Washer		1
14	02/801586		Bush		1

9802/5870 T1-5-2 FANS,PULLEYS & FAN BELT EU ONLY



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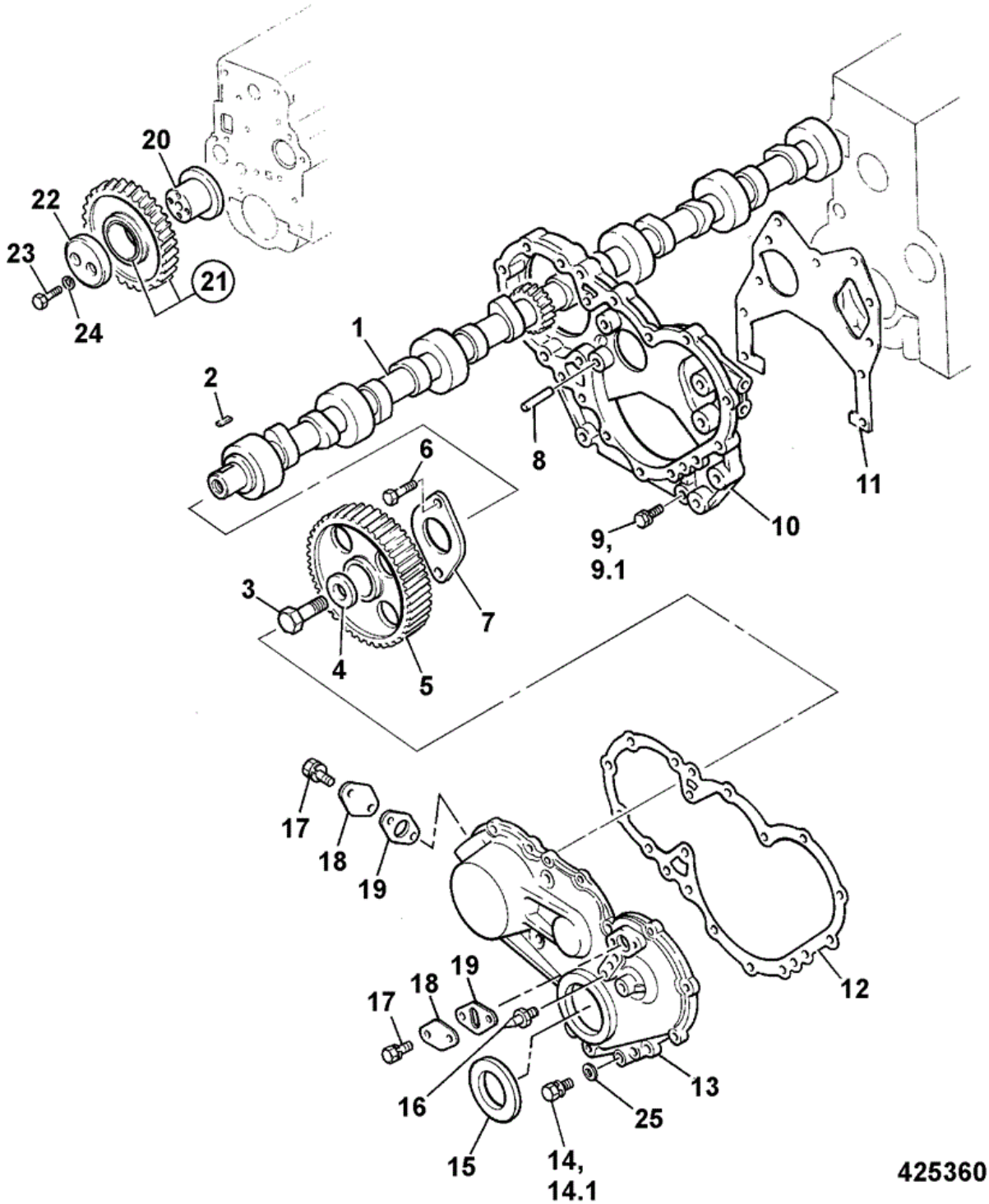
Item	Part #	Change No	Description	Usage Code	QTY
1	30/926602		Fan viscous drive 610mm dia		1
1A	:30/927053		Fan 610mm dia		1
1B	:30/927047		Coupling viscous fan		1

1C	:30/927058		Bolt		6
1D	:30/927041		Sensor anti-rotation c/w fittings and Bracket		1
2	335/10787		Bracket cable retention		1
3	829/31407		Spacer fan viscous drive		1
4	1391/3312D		Capscrew M8 x 50mm		4
5	9034906100		Screw		2
6	02/802029		Pulley water pump		1
7	02/801499		Belt fan, (PAIR) L=1256		1
8	714/27220		Fan generator *Alternator see section C2*		1
9	714/25101		Pulley alternator twin groove *Alternator see section C2*		1
10	****		'See Remark' *Alternator see section C2*		1
11	1123712480		Pulley crankshaft		1
12	9098401071		Nut		1
13	9098514310		Washer		1
14	02/801586		Bush		1
15	1316/0203D		Screw		1
16	1420/0006D		Washer (M6)		1
17	1316/0405D		Screw M10 x 20		1
18	1420/0008D		Washer (M10)		1

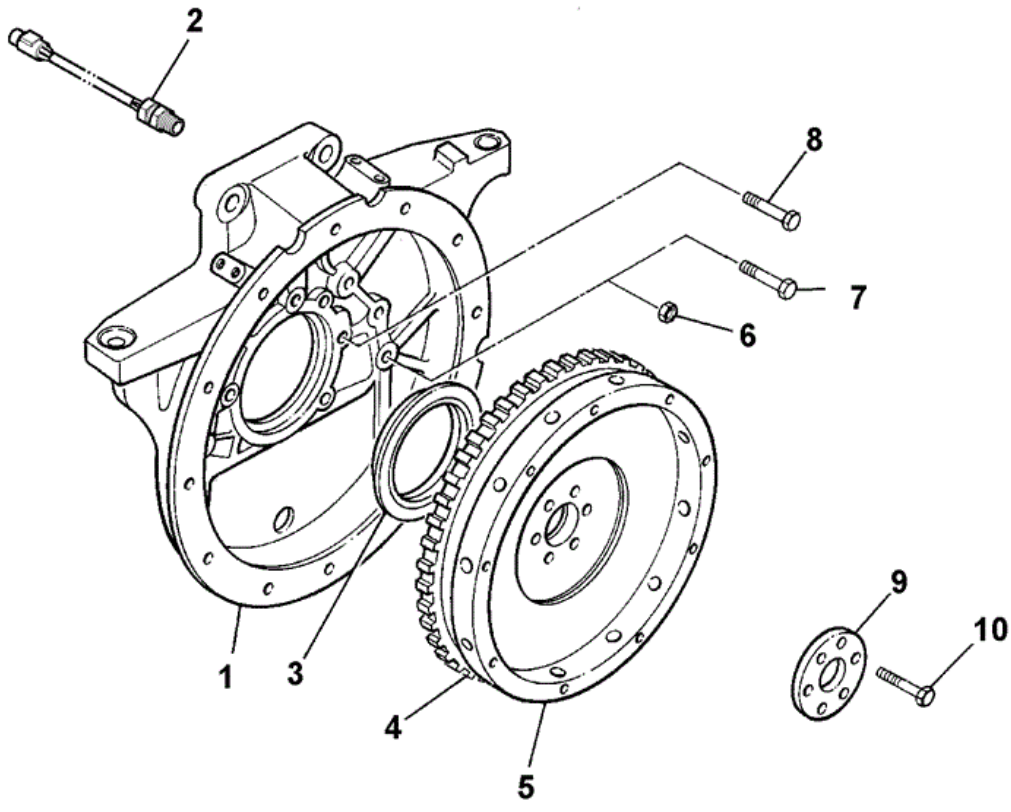
9802/5870 T1-6-1 CAMSHAFT & GEARS TIMING CASE



Item	Part #	Change No	Description	Usage Code	QTY
1	02/800431	<01/2003	Camshaft		1
1	02/801705	>02/2003	Camshaft		1
2	9080307130		Key		1

3	9920614280		Bolt		1
4	02/800009		Washer cam		1
5	02/801528		Gear camshaft		1
6	0500408250		Bolt		2
7	9116810150		Plate thrust		1
8	9081510180		Pin D=10 x L=18		1
9	02/800915		Bolt flange head M8 X 45mm		2
9-1	02/800949		Bolt flange head M8 X 20mm		4
10	5113110113		Casing timing		1
11	02/800322		Gasket timing case		1
12	02/801527		Gasket timing cover		1
13	1113210790		Cover timing		1
14	02/801303		Bolt flange head M8 x 50		3
14-1	02/800911		Bolt flange head M8 X 25mm		6
15	1096254380		Seal oil, front		1
16	5113270090		Pointer timing		1
17	0280806120		Bolt flange head M6 x 12		4
18	02/800254		Cover inspection		2
19	02/800430		Gasket inspection cover		2
20	9125310300		Hub idler gear		1
21	02/800327		Gear idler		1
22	5125350011		Collar thrust		1
23	0108110550		Bolt		2
24	9091505100		Washer spring		2
25	9091605080		Washer plain		5

9802/5870 T1-7-1 FLYWHEEL & HOUSING



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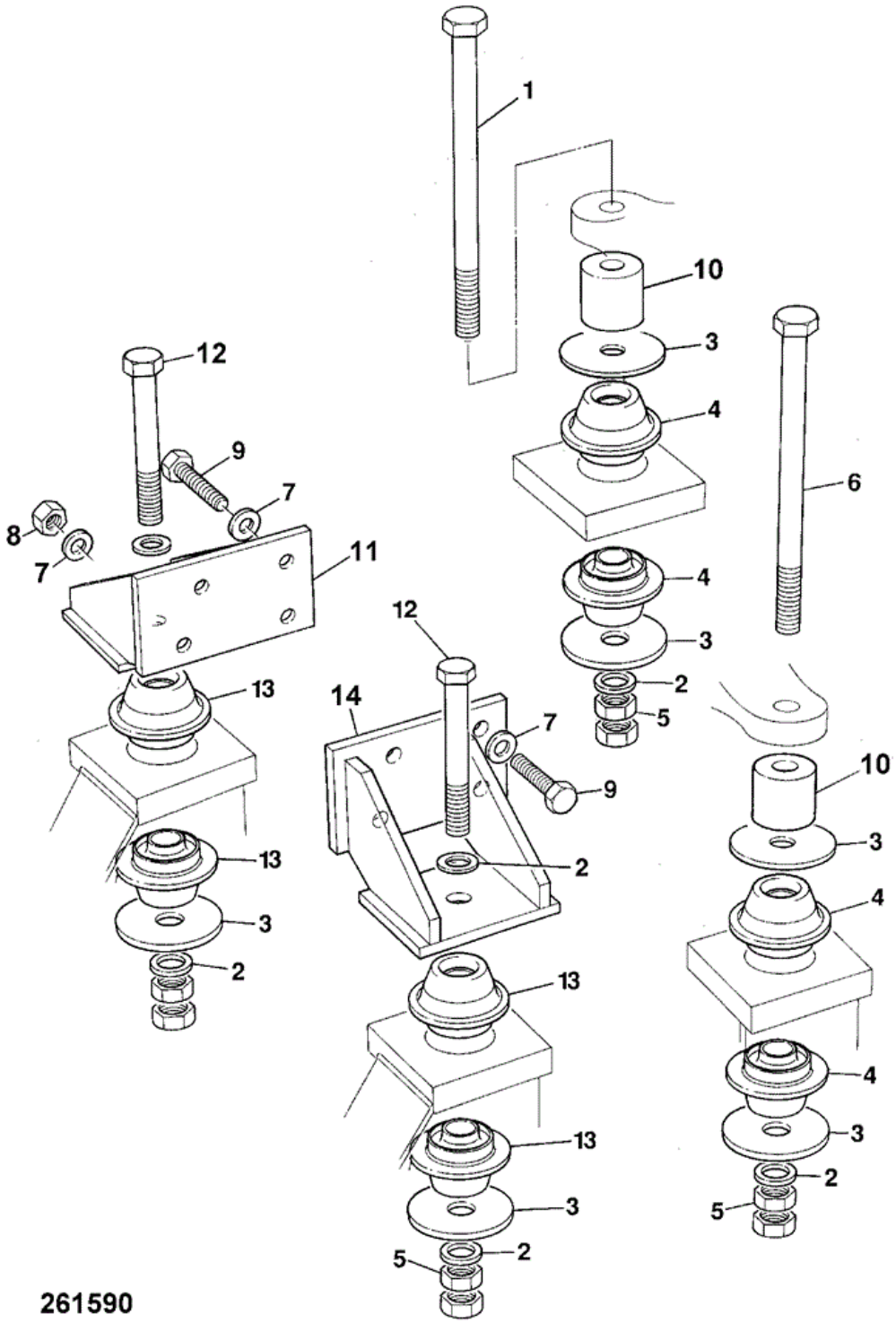
Item	Part #	Change No	Description	Usage Code	QTY
1	02/801521		Housing flywheel		1
2	701/54300		Switch sender tacho		1
3	02/801525		Seal oil,rear		1

4	02/800433		Flywheel assembly		1
5	:1123330170		Gear ring		1
6	02/801522		Nut		1
7	0500408250		Bolt		7
8	02/801523		Bolt M14 x 45		5
8	02/801524		Bolt M14 x 60		2
9	5123360081		Washer		1
10	9920616380		Bolt		6

9802/5870 T1-8-1 ENGINE MOUNTINGS



Item	Part #	Change No	Description	Usage Code	QTY
1	1316/3731Z		Bolt M16 x 220		1
2	JHP0043		Washer M16		6
3	KNH0589		Plate		6

4	KRH0780		Mounting metalastik *Colour coded blue*		4
5	162R016VZ		Nut high strength		8
6	1316/3731Z		Bolt M16 x 220		1
7	JHP0046		Washer M10		8
8	C4E7863		Nut High Strength		1
9	KEH0122		Bolt high strength		7
10	KRH0479		Spacer		2
11	335/06011		Bracket engine mounting		1
12	1316/3724Z		Bolt		2
13	KRH0781		Mounting metalastik *Colour coded yellow*		4
14	KNH0586		Bracket engine mounting		1
15	JRB0129		Shim		4

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