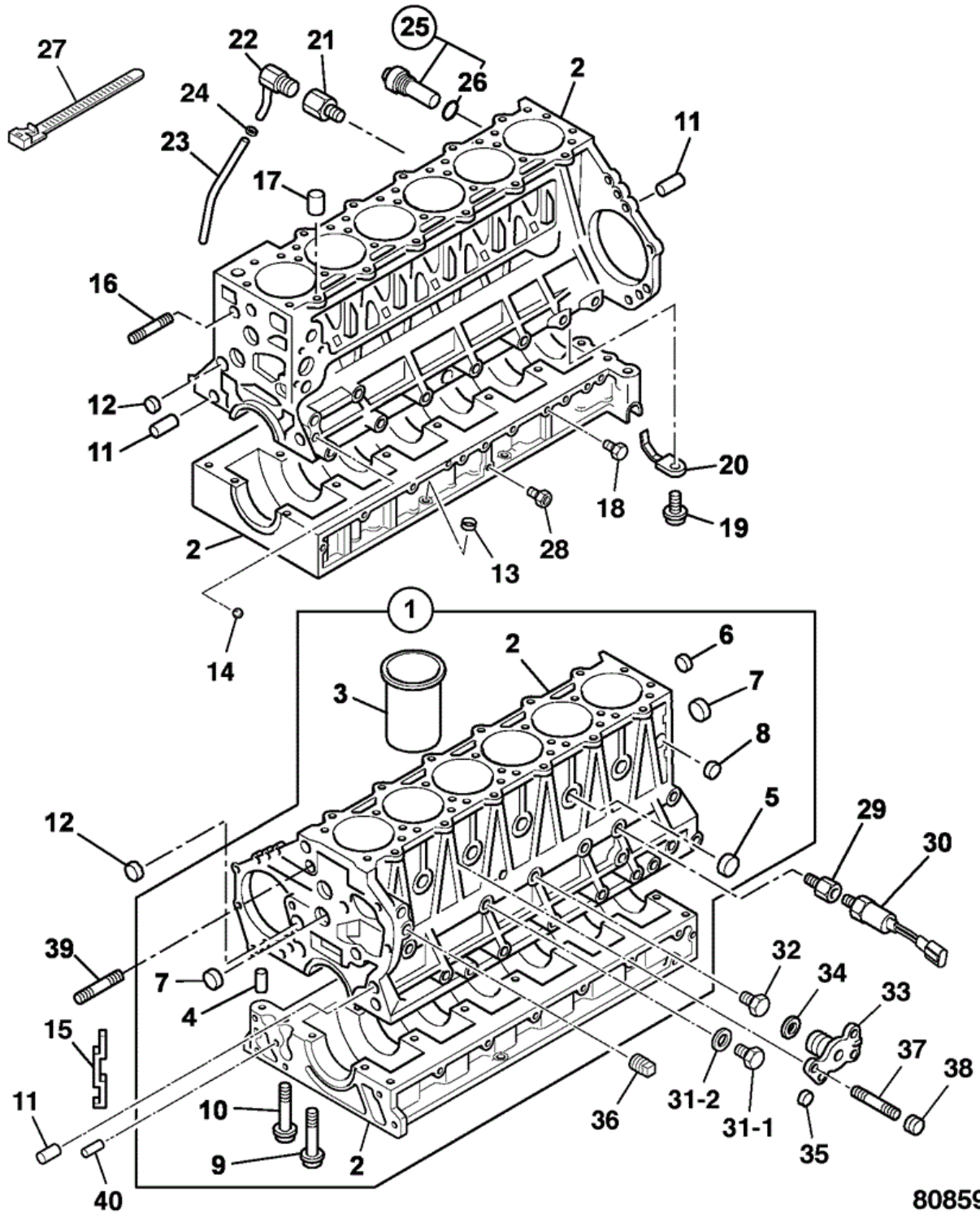




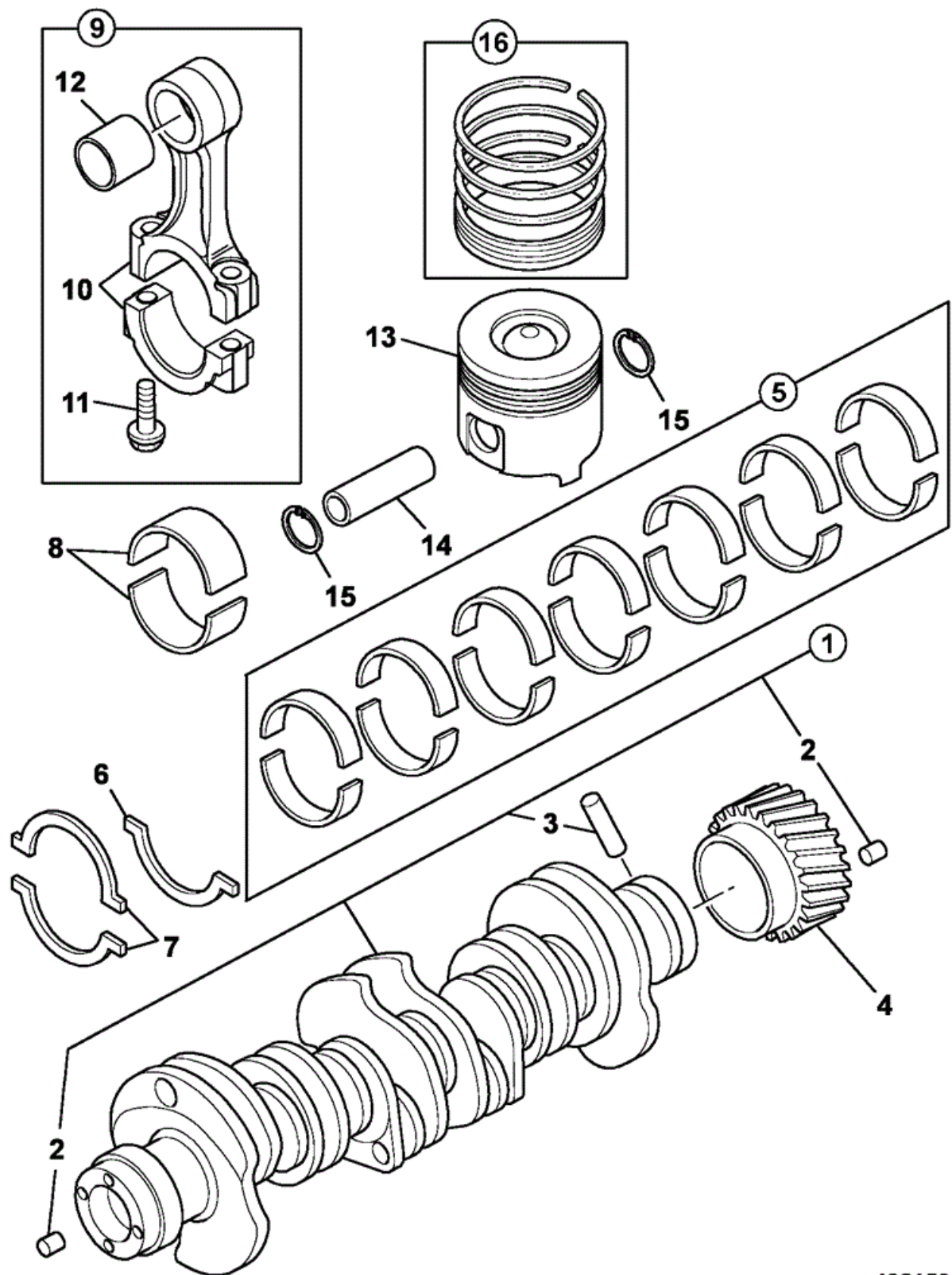
9812/5020 U1-3-1 BLOCK ASSEMBLY



808590

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801800		Block cylinder assembly		1
2	****		None serviced part		6
3	:02/801001		Liner cylinder grade 3X		6

4	:02/801812		Pin	2
5	:02/801807		Plug	4
6	:1096000160		Plug D=25	1
7	:02/800995		Plug O/D=25mm	1
8	:02/801808		Plug	4
9	:02/801008		Bolt cylinder head M14 x 115L	14
10	:02/801811		Bolt M10x82	25
11	02/800993		Pin	4
12	9112191920		Plug sealing, D=20	3
13	5111290030		Cup sealing, D=15.6	2
14	02/801002		Ball 3/8"	1
15	02/801016		Guide gallery	1
16	02/801010		Stud M10 x 65 L=80	1
17	02/800997		Pin set cylinder head	2
18	02/801798		Plug	2
19	02/801006		Valve oil check	6
20	02/801003		Jet piston cooling	6
21	02/800998		Connector water drain	1
22	1096800240		Tap water drain	1
23	02/801810		Hose drain	1
24	02/800998		Connector water drain	1
25	02/800996		Valve oil relief	1
26	:5096230350		O Ring	1
27	02/801186		Tie L=250	1
28	02/802005		Plug	1
29	8943992250		Plug M14	1
30	****		'See Remark' <i>not used</i>	1
31	02/801815		Plug adapter	1
31	02/801813		Washer sealing	1
32	02/802711		Plug plug	2
33	02/801814		Adapter block heater	1
34	02/801012		Gasket	1
35	02/801013		Plug	1
36	02/801123		Plug	1
37	02/802529		Stud	2
38	02/802388		Nut cover M8	2
39	02/801816		Stud water pump	2
40	02/801809		Bush oil,drive shaft	2



402150

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801731		Crankshaft assembly		1
2	:9081508160		Pin		2
3	:9098786260		Pin 50Dx6		1
4	02/801838		Gear crankshaft		1
5	02/801732		Kit-main bearing BLUE		7

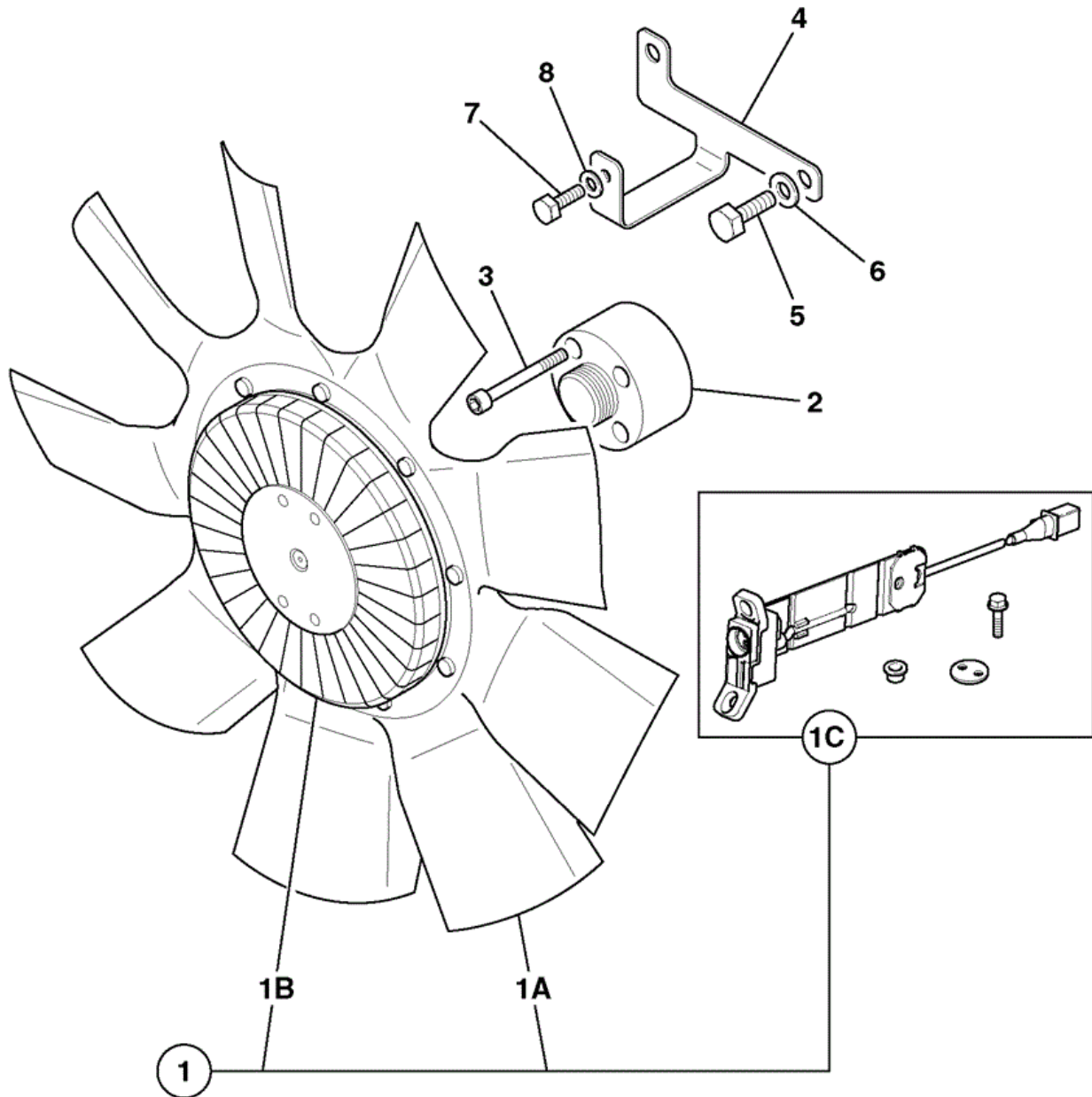
5	02/801733		Kit-main bearing BLACK	7
5	02/801734		Kit-main bearing BROWN (2 shells)	7
6	02/802693		Washer thrust	1
7	02/801155		Washer thrust	2
8	02/802694		Bearing big end green	6
8	02/802695		Bearing big end yellow	6
9	02/802696		Rod piston	6
10	****		None serviced part	0
11	02/801158		Bolt con-rod	12
12	02/801159		Bush small-end	6
13	02/801839		Piston	6
14	02/801164		Pin gudgeon	6
15	02/801163		Ring snap	12
16	02/801841		Kit-piston ring	6

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801161		Pulley crankshaft		1
2	02/801162		Damper crankshaft		1
3	02/802712		Bolt bolt		6

4	02/802713		Bolt bolt		4
5	02/801167		Washer id=17		4
6	02/801170		Pin OD=8 L=16		1
7	02/801060		Pulley water pump		1
8	02/801100		Belt fan single belt with 3 V moulded sections		1
9	02/801108		Adapter fan to pulley		1
10	02/801063		Bolt		6
11	02/801105		Fan cooling		1
12	02/802714		Stud stud		4
13	02/802154		Nut		4
14	714/40409		Kit-fan & pulley		1
15	714/40183		Kit-sundry parts		1



9812/5020 U1-5-2 FAN,VISCOUS EU OPTION



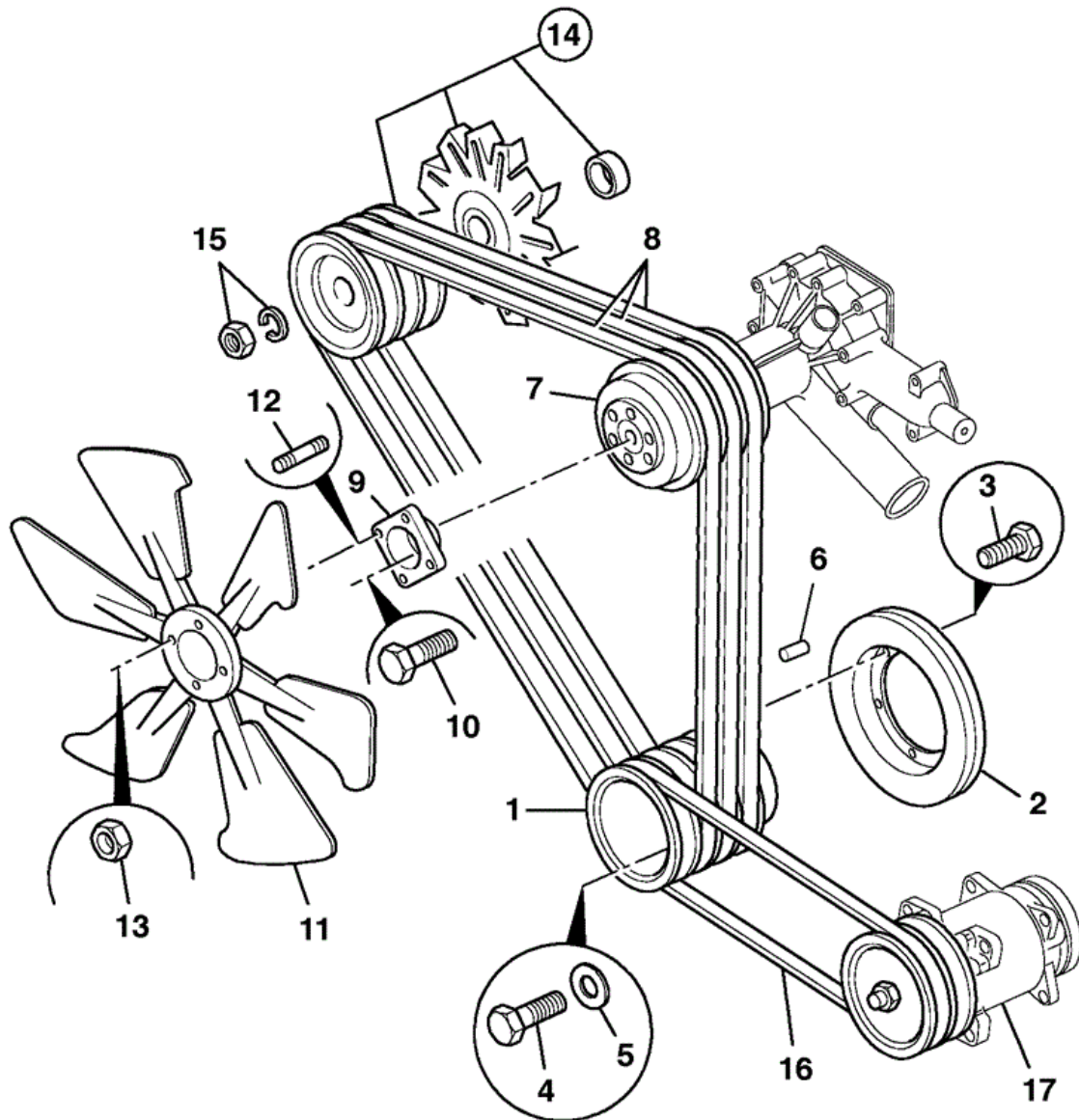
903791

Item	Part #	Change No	Description	Usage Code	QTY
1	30/926626		Fan viscous drive 850mm dia		1
1A	:30/927057		Fan 850mm dia		1
1B	:30/927049		Coupling viscous fan		1

1C	:30/927041		Sensor anti-rotation c/w fittings and Bracket		1
2	829/31625		Spacer fan		6
3	826/11495		Bolt M10x1.25x35mm		6
4	332/J2924	Superseded	Bracket cable retention		1
4	332/K0471		Bracket cable retention		1
5	1316/0405D		Screw M10 x 20		2
6	1420/0008D		Washer (M10)		2
7	1316/0203D		Screw		1
8	1420/0006D		Washer (M6)		1



9812/5020 U1-5-3 FANS,PULLEYS & FAN BELT AIR-CON OPTION



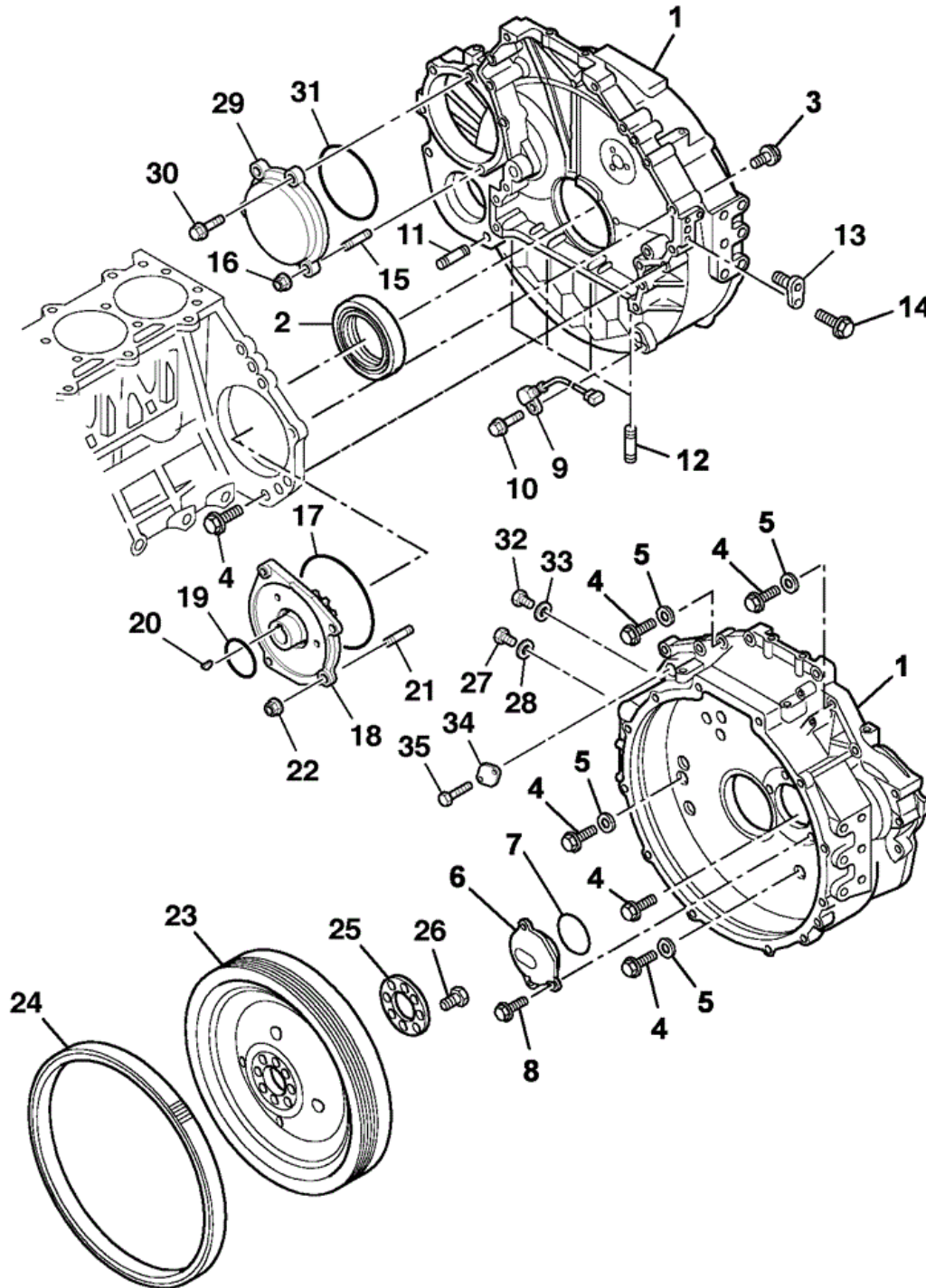
402172

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801161		Pulley crankshaft		1

2	02/801162		Damper crankshaft		1
3	02/801168		Bolt		6
4	02/801169		Bolt c/shaft pulley		4
5	02/801167		Washer id=17		4
6	02/801170		Pin OD=8 L=16		1
7	02/801060		Pulley water pump		1
8	02/801100		Belt fan single belt with 3 V moulded sections		1
9	02/801108		Adapter fan to pulley		1
10	02/800485		Bolt		6
11	02/801105		Fan cooling		1
12	02/801112		Stud fan drive M10 x 25 L=45		4
13	02/801076		Nut M10 flange		4
14	714/40409		Kit-fan & pulley		1
15	714/40183		Kit-sundry parts		1
16	332/J3913		Belt drive W=13XL=1384 <i>Compressor drive</i>		1
17	****		'See Remark' <i>See frame U7-5-1</i>		1



9812/5020 U1-5-10 FLYWHEEL & HOUSING



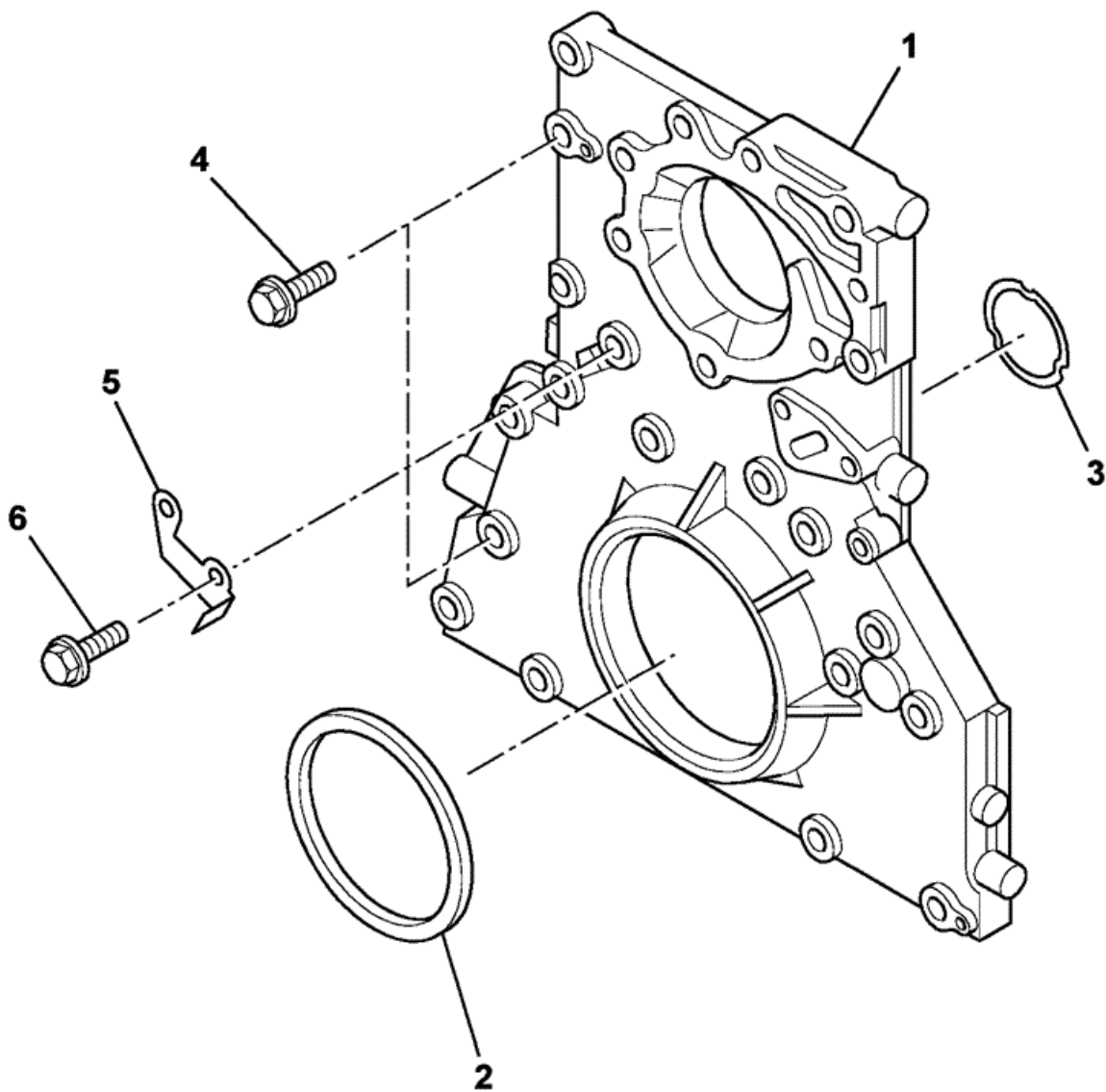
808630

Item	Part #	Change No	Description	Usage Code	QTY
1	02/802715		Housing flywheel		1
2	02/801850		Seal oil rear		1
3	02/802671		Bolt		2

4	02/802716		Bolt bolt		1
4	02/801079		Bolt flange head M10 x 50		1
4	02/801085		Bolt flange head M14 x 27		1
4	02/802717		Bolt bolt		11
5	02/801088		Washer id=12.5 od=22		12
6	02/802718		Cover cover		1
7	02/801069		O Ring		1
8	0280808140		Bolt flange head M8 x 14		3
9	716/30301		Sensor crankshaft angle		1
10	02/802536		Bolt M6x12		1
11	02/802719		Stud stud		2
12	02/801087		Stud M8 x 28 L=38		4
13	02/801851		Cover sensor hole		1
14	02/802720		Bolt bolt		1
15	02/802721		Stud stud		1
16	02/802722		Nut		1
17	02/801073		O Ring		1
18	02/801898		Bracket assembly inj/pump to c/block		1
19	02/802307		O Ring		1
20	02/801924		Key		1
21	1093021120		Stud M12 x 67 L=82		1
22	02/802154		Nut		2
22	02/800289		Nut		1
23	02/801840		Flywheel		1
24	02/801146		Gear flywheel ring		1
25	02/801147		Plate clamping		1
26	02/801148		Bolt M16 x 62		8
27	9992023120		Plug M12X9		1
28	02/801889		Gasket		1
29	02/802009		Cover		1
30	02/801268		Bolt air compressor		3
31	02/801269		O Ring		1
32	9992023120		Plug M12X9		1
33	1096300840		Washer seal		1
34	02/801849		Plate cover		1
35	02/801143		Bolt		2



9812/5020 U1-6-1 TIMING CASE & FRONT COVER



402050

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