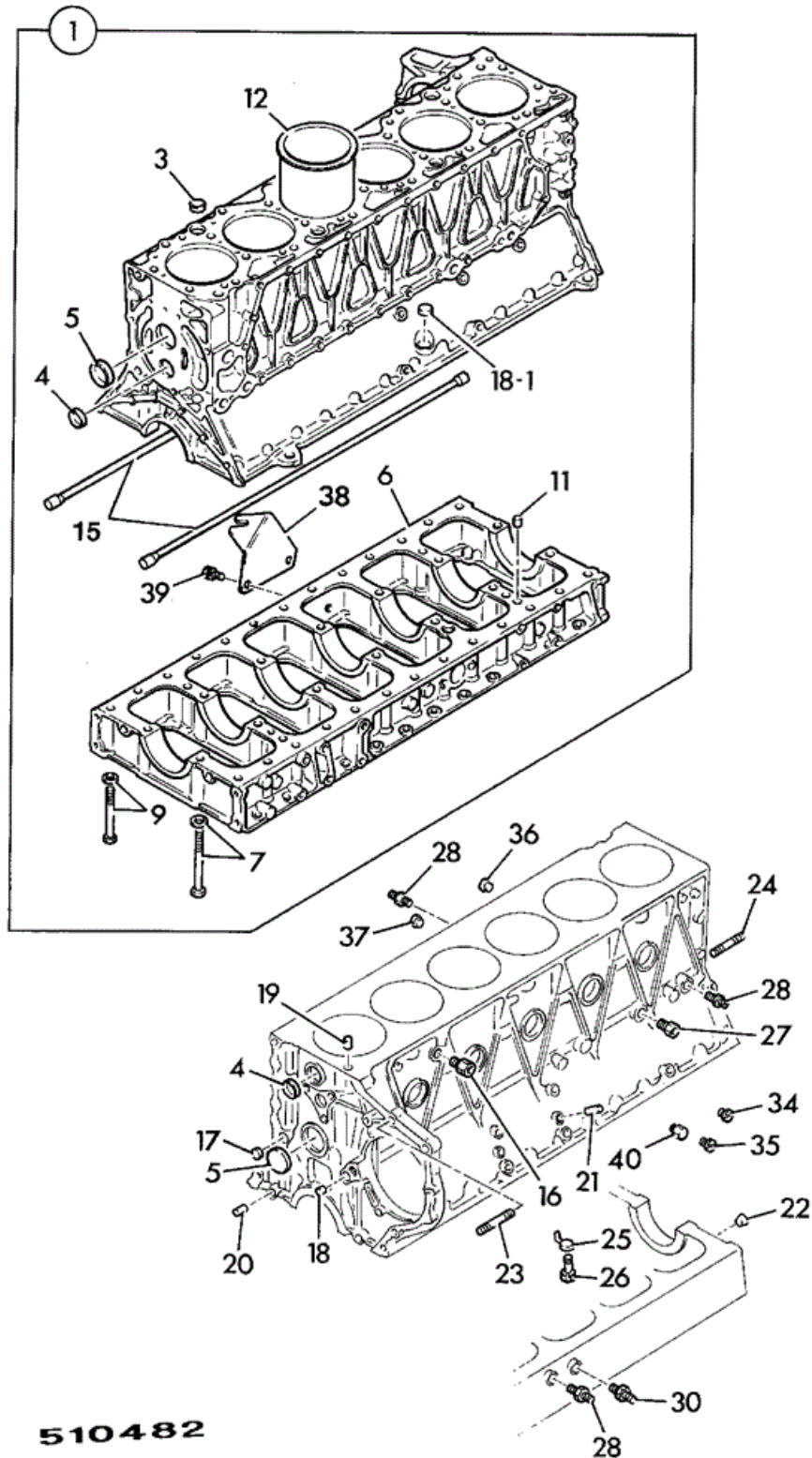
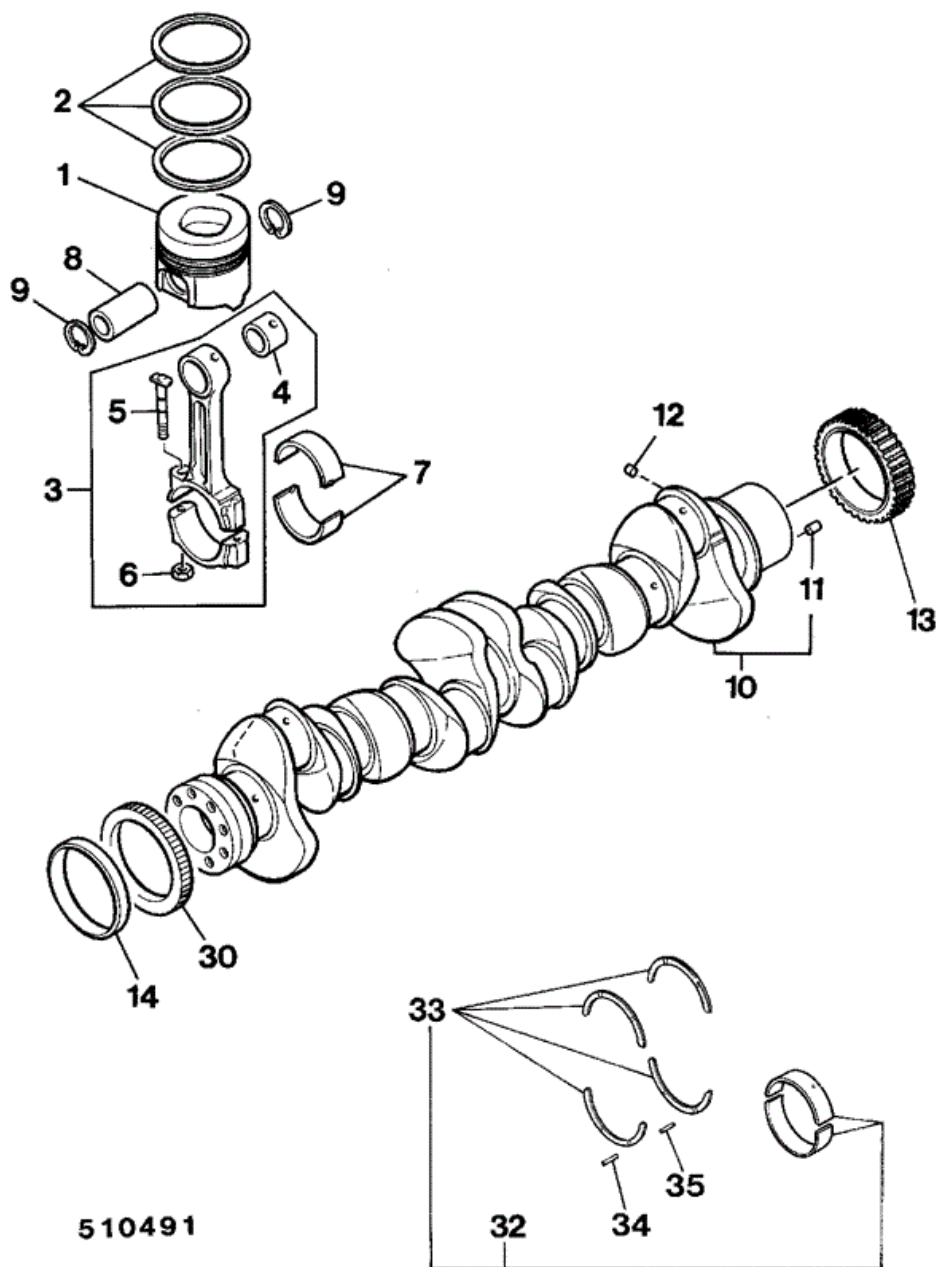




9802/5900 K1-3-1 BLOCK ASSEMBLY



Item	Part #	Change No	Description	Usage Code	QTY
1	1112105562	<MAR 92	Block assembly cylinder		1
1	02/800040	>APR 92	Block assembly, cylinder		1
3	:1096000160		Plug D=25		5
4	:1096000590		Plug D=32		2
5	:1096000580		Plug water jacket D=45		7
6	****		None serviced part <i>Crankcase</i>		1
7	:1090700431		Bolt L=125		14
9	:1090700610		Bolt L=98		24
11	:1097400310		Pin		2
12	:1112611062	Superseded	Liner cylinder		6
12	:02/800718		Liner cylinder, grade (AX) 123.031/123.040		6
13	9081605100		Pin thrust 50Dx10		2
14	1097490251		Pin thrust		2
15	02/800039		Seal cyl/block to c/case		2
16	1096604080		Nipple grease		1
17	9111291280		Plug sealing, D=20		2
18	9111290810		Plug D=16		1
19	9081508160		Pin		3
20	9081510250		Pin		2
21	9081508160		Pin		2
22	9112290320		Dowel		2
23	1093021120		Stud M12 x 67 L=82		4
24	1093021050		Stud L1=50		2
27	1096601080		Nipple grease		1
28	1096502100	Superseded	Connector		1
28	02/800041		Connector		1
30	1096502110	Superseded	Connector		1
30	02/800042		Connector		1
34	1096050190		Plug PT 1/4		2
35	1096050500		Plug		1
36	1096050190		Plug PT 1/4		3
37	1096050500		Plug		1

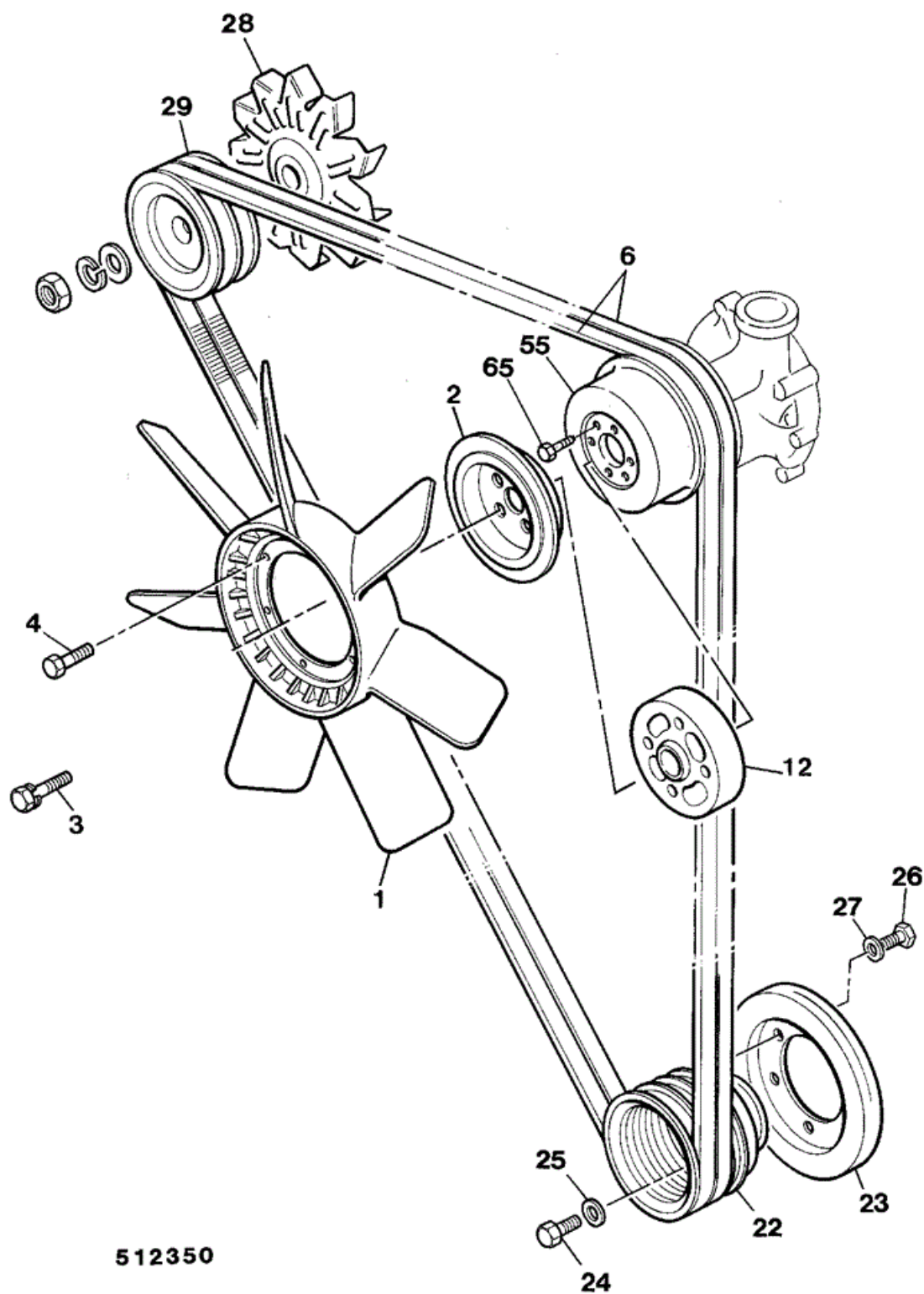


Item	Part #	Change No	Description	Usage Code	QTY
1	1121115670	Superseded	Piston std.		6
1	02/800722		Piston grade (AX)		6
2	1121210941		Kit-piston ring standard		6
3	1122300970	Superseded	Rod assembly connecting		6
3	02/800528		Rod connecting assembly		6

4	:1122510211	Superseded	Bush small end	6
4	:02/800529		Bush small end	6
5	:1122350251		Bolt	12
6	:1098400031		Nut	12
7	1122710600	Superseded	Kit-big end standard	6
7	02/800523		Kit-bearing big-end standard	6
8	1122110220		Pin gudgeon	6
9	1095870650		Ring snap	12
10	1123104801	Superseded	Crankshaft assembly	1
10	02/800526		Crankshaft	1
11	:9081508160		Pin	1
12	9098786260		Pin 50Dx6	1
13	:1125210211		Gear crankshaft	1
14	1123150770		Ring wear	2
30	1125210271	Superseded	Gear oil pump drive	1
30	02/800530		Gear oil pump drive	1
32	1115100870	Superseded	Kit-main bearing standard	1
32	02/800531		Kit-main bearing standard	1
32-2	1115200350	Superseded	Kit-bearing undersize - 0.25	1
32-2	02/800799		Kit-bearing bearing, main 0.25	1
32-3	1115300350		Kit-bearing undersize - 0.50	1
33	1115990070	Superseded	Kit-thrust washer standard	2
33	02/800534		Kit-thrust washer standard	2



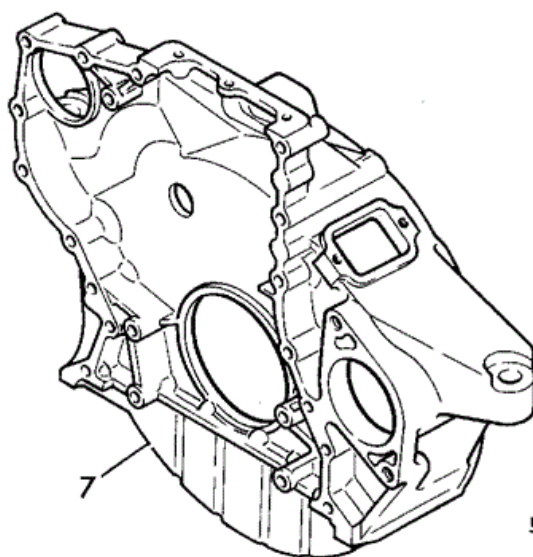
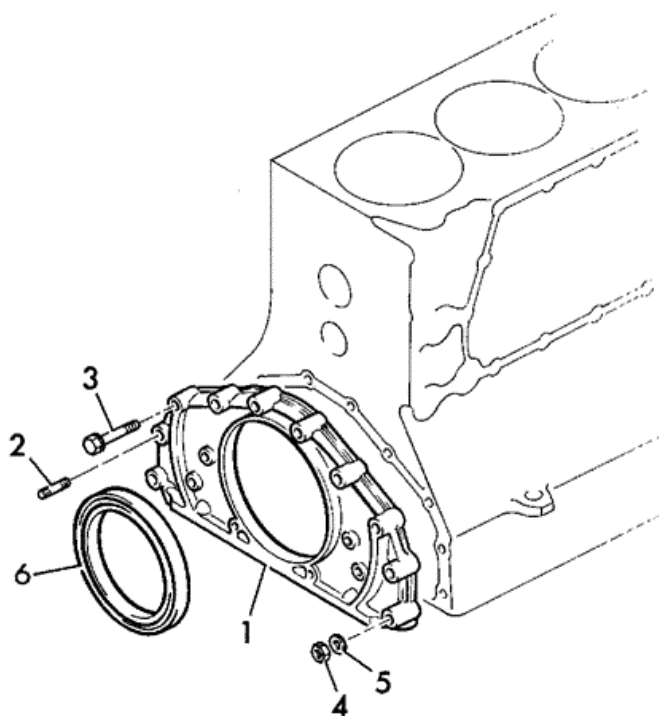
9802/5900 K1-5-1 FANS, PULLEYS & FAN BELT



Item	Part #	Change No	Description	Usage Code	QTY
1	1136601682		Fan		1
2	1136691040		Adapter fan-pulley		1
3	0501510350		Bolt		4
4	0501408180		Bolt		6
6	1136711730	Superseded	Belt fan		1
6	02/800775		Belt fan (pair) L=1276mm		1
22	1123713002		Pulley crankshaft		1
23	1123751261		Damper crankshaft		1
24	9920616450		Bolt		4
25	9098519350		Washer		4
26	9023612200		Bolt		8
27	9098516820		Washer		8
55	1136411421		Pulley water pump		1
65	9034906100		Screw		2



9802/5900 K1-6-1 TIMING CASE & FRONT COVER



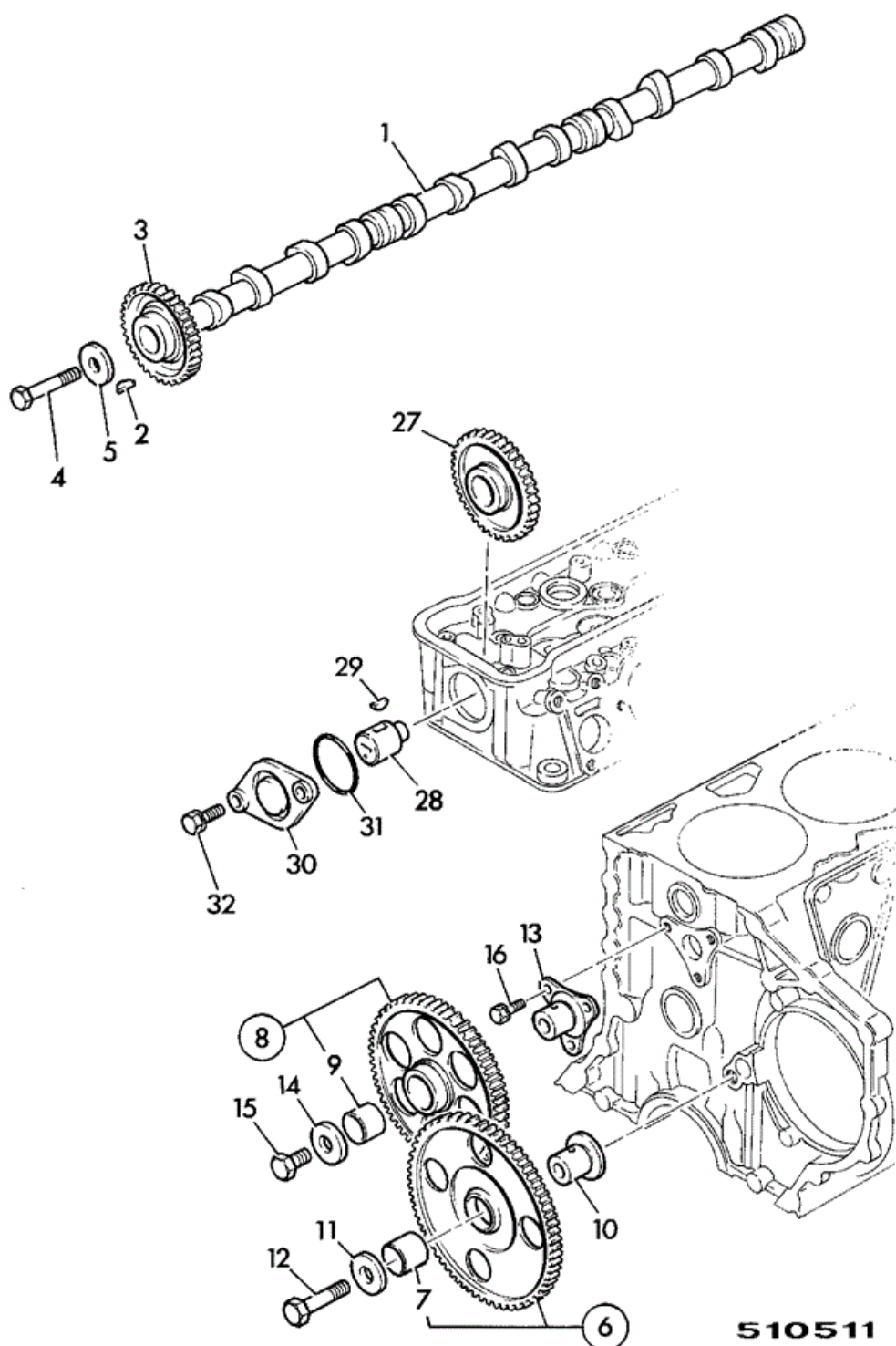
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Item	Part #	Change No	Description	Usage Code	QTY
1	1113210852	Superseded	Cover		1
1	02/800541		Cover front oil seal		1
2	9040108200		Stud		6
3	0501408450		Bolt		8
3	0168060500		Bolt		2
4	9091104100		Nut		2
5	9091605100		Washer plain		4
6	1096254510	Superseded	Seal oil		1
6	02/800542		Seal front oil		1
7	****		'See Remark' <i>Refer to frame K1-7-1</i> <i>See Note 1</i>		1

Note 1: The flywheel housing is also the timing gear case



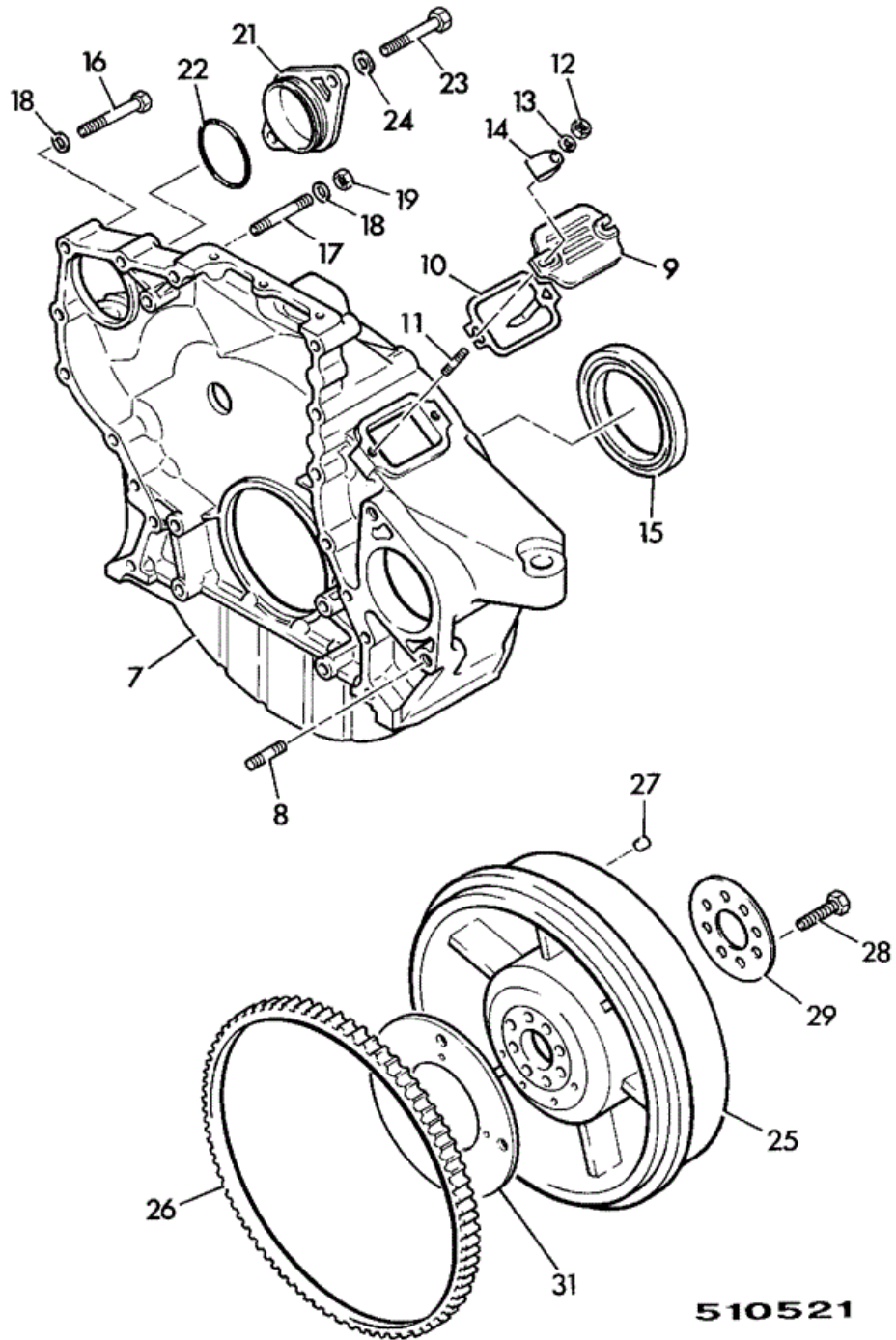
9802/5900 K1-6-2 CAMSHAFT & TIMING GEARS



Item	Part #	Change No	Description	Usage Code	QTY
1	1125112013		Camshaft		1
2	9080555160		Key		1
3	1125220271		Gear camshaft		1
4	9098518502		Washer cam		1
5	9920614280		Bolt		1
6	1125231720		Gear idler, "A"		1
7	:02/800043		Bush "A"		1
8	1125231090		Gear idler, "B"		1
9	:02/800044		Bush "B"		1
10	1125310300		Shaft idler gear, "A"		1
11	1095032090		Collar thrust		1
12	1090700930		Bolt		1
13	1125310370		Shaft idler gear, "B"		1
14	1095031052	Superseded	Collar thrust		1
14	8943706880		Collar thrust, T=4.0		1
15	1090002840		Bolt		1
16	0500408160		Bolt		3
27	1125231121		Gear idler		1
28	1125310142	Superseded	Shaft idler gear		1
28	02/800552		Shaft idler gear		1
29	9080555220		Key		1
30	1113211000		Cover		1
31	1096232080		O Ring		1
32	0501408200		Bolt		2



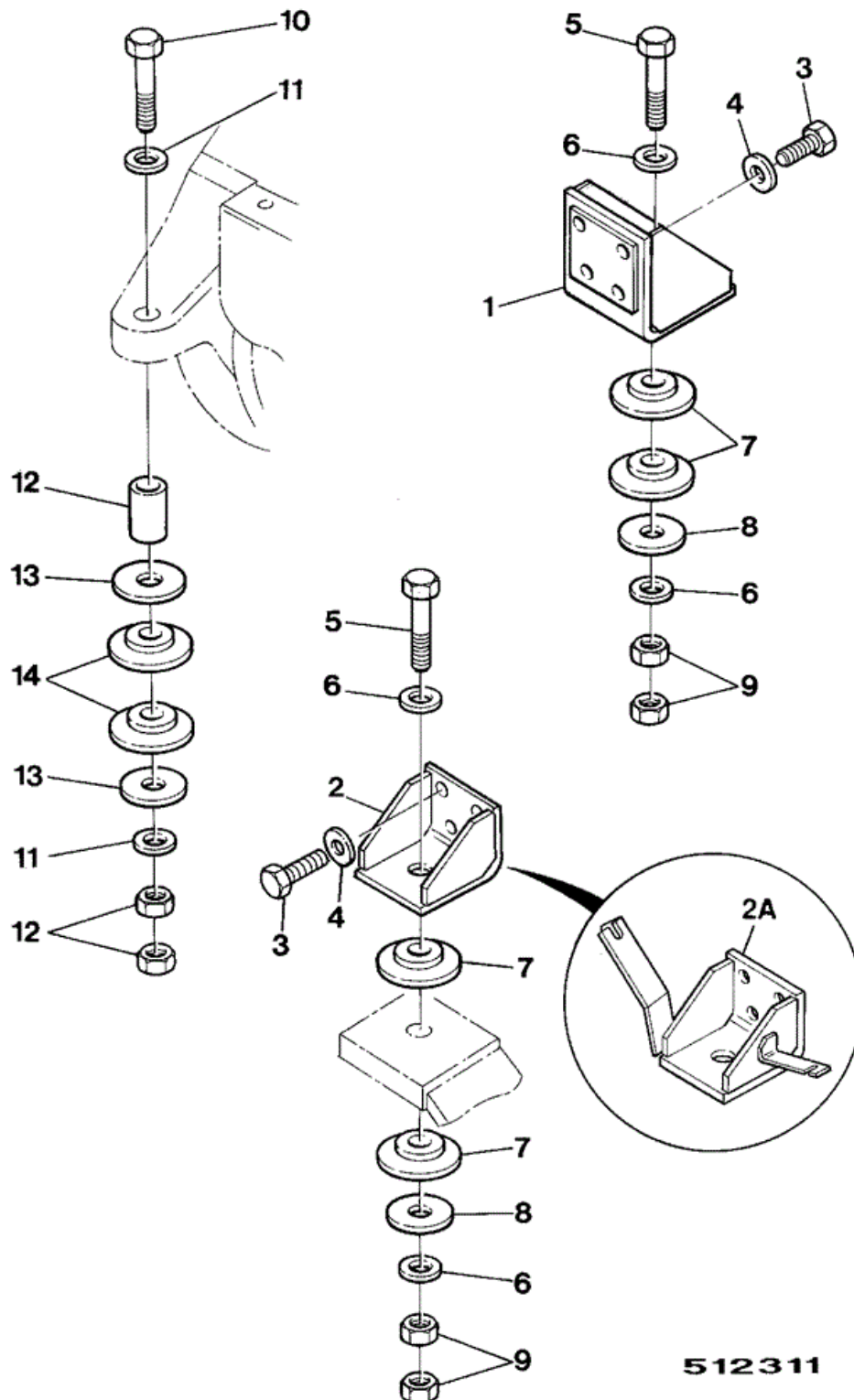
9802/5900 K1-7-1 FLYWHEEL & HOUSING



Item	Part #	Change No	Description	Usage Code	QTY
7	1113413622	Superseded	Housing flywheel		1
7	02/800071		Housing flywheel		1
8	9044114400		Stud		2
9	1113491260	Superseded	Cover timing		1
9	02/800558		Cover timing		1
10	1113420180		Pointer timing		1
11	1093000581		Stud		2
12	9091104080		Nut		2
13	9091606080		Washer		1
14	1113491270		Washer special		1
15	1096254430	Superseded	Seal oil		1
15	02/800557		Seal rear oil		1
16	9016662750		Bolt 1=75		5
16	0168062600		Bolt M12 x 60		10
16	1090200571		Bolt 1=153		1
16	9016662900		Bolt		2
17	9944112600		Stud		1
18	9098519330		Washer plain		19
19	9991104120	Superseded	Nut		1
19	172R012VZ		Bolt		1
21	1113210470		Cover		1
22	1096231430		O Ring		1
23	9016662750		Bolt 1=75		2
24	9091605120		Washer plain		2
25	1123312401		Flywheel assembly		1
26	:1123330160		Gear flywheel ring		1
27	9081510200	Superseded	Pin		2
27	02/801403		Pin Pin flywheel housing		2
28	1090001831		Bolt		8
29	1123360050		Washer		1
31	KSH0449		Plate adapter		1



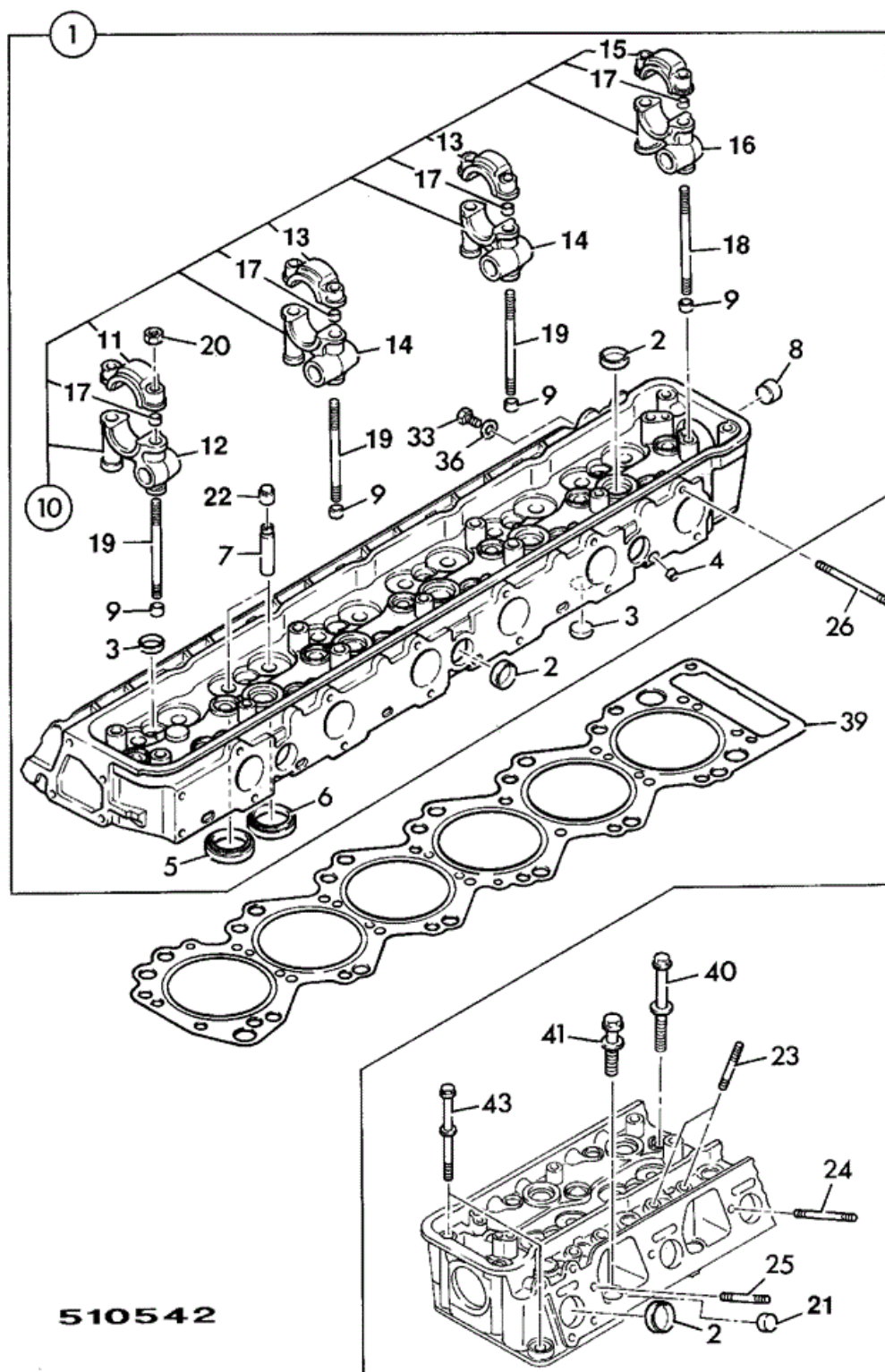
9802/5900 K1-8-1 ENGINE MOUNTINGS



Item	Part #	Change No	Description	Usage Code	QTY
1	KSH0481		Bracket engine support front		1
2	KSH0496	<M712055	Bracket engine support front		1
2A	KSH0559	>M712056	Bracket engine mounting		1
3	1316/3509Z		Bolt M12x35		8
4	JHP0042		Washer M12		8
5	6002/3823		Bolt high strength		2
6	BHP0374	Superseded	Washer high strength		4
6	JHP0044		Washer		4
7	KSH0499		Mounting rubber		4
8	KTH0327		Plate		2
9	164R020VN		Nut jam		4
10	900000005	Superseded	Bolt high strength		2
10	1316/3833Z		Bolt		2
11	BHP0374	Superseded	Washer high strength		4
11	JHP0044		Washer		4
12	KSH0497		Spacer		2
13	KTH0327		Plate		4
14	KSH0498		Mounting rubber		4
15	164R020VN		Nut jam		4



9802/5900 K2-1-1 CYLINDER HEAD



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