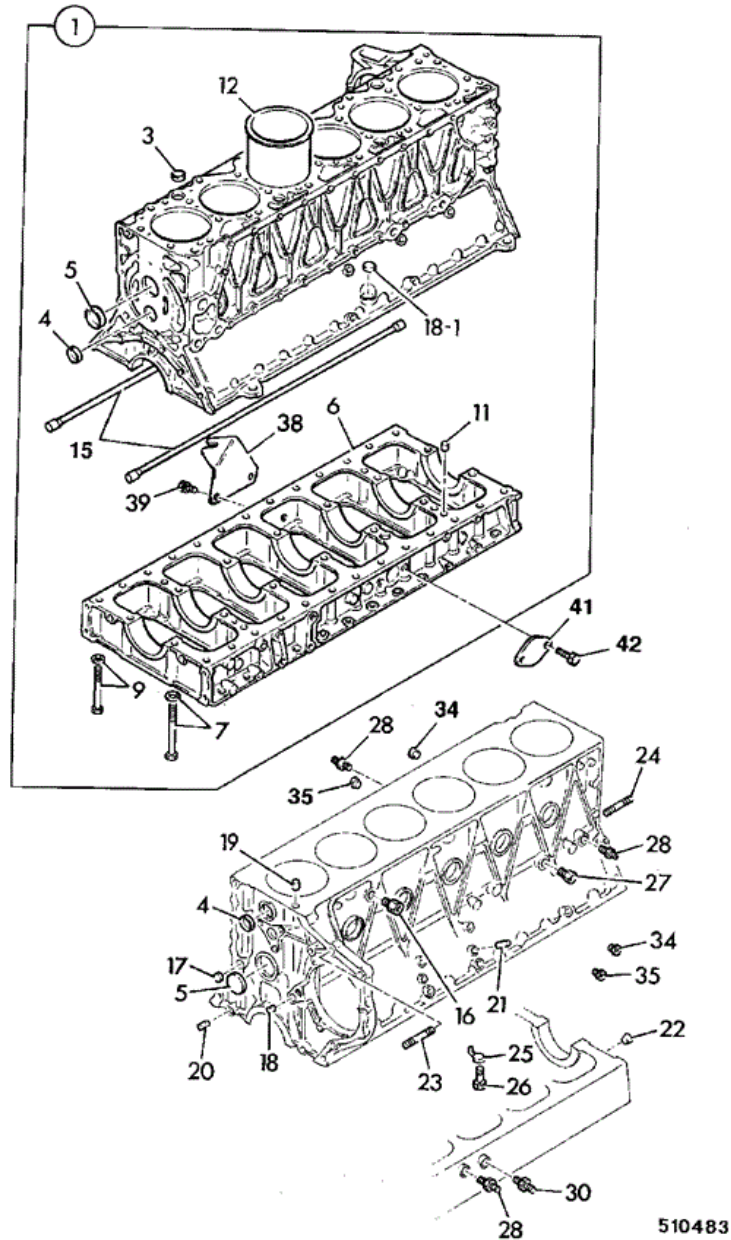


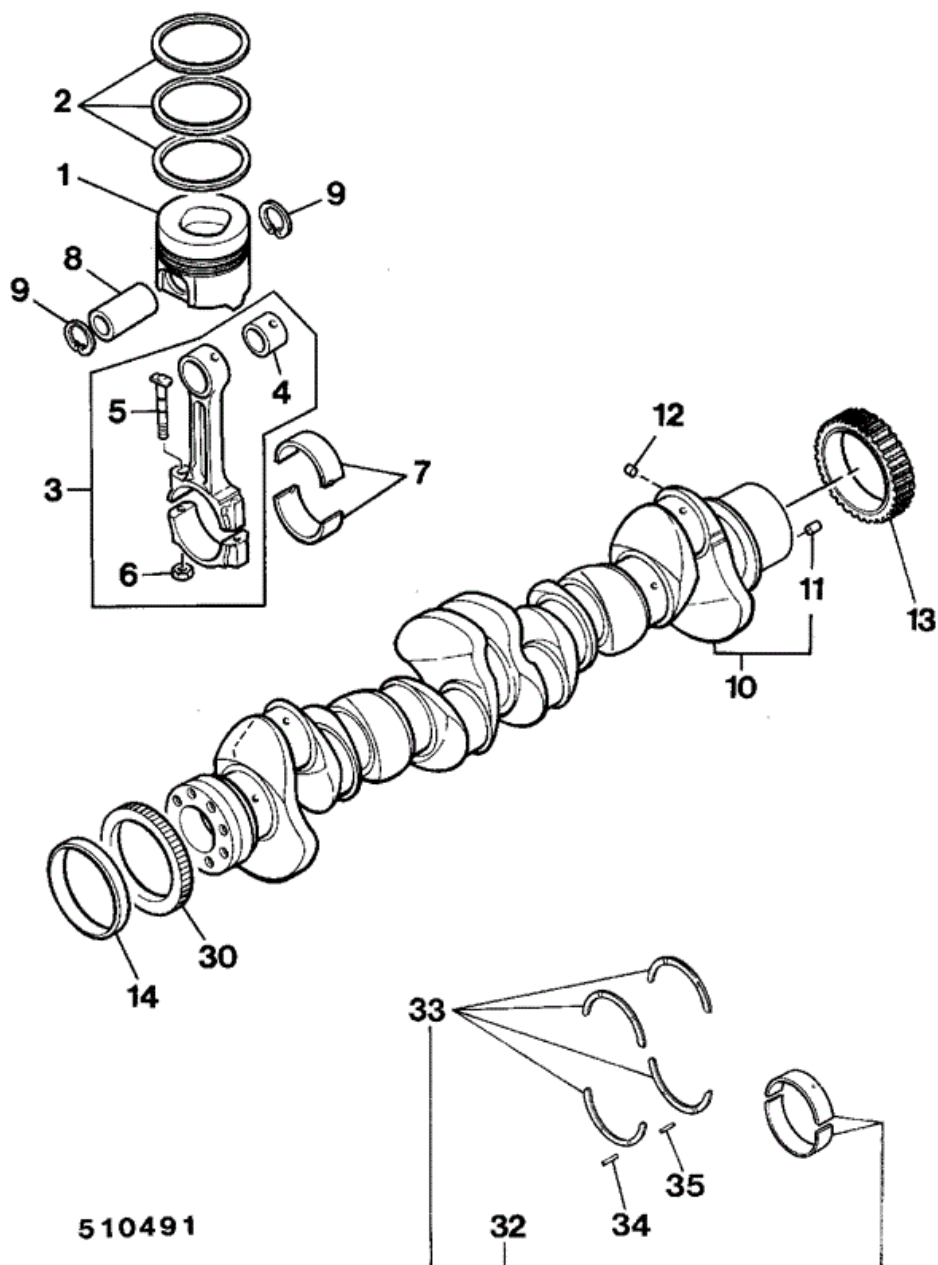


9802/5910 K1-3-1 BLOCK ASSEMBLY



Item	Part #	Change No	Description	Usage Code	QTY
1	02/800520		Block cylinder, assembly		1
3	:1096000160		Plug D=25		5
4	:1096000590		Plug D=32		2

5	:1096000580		Plug water jacket D=45	7
6	****		None serviced part <i>Crankcase</i>	1
7	:1090700431		Bolt L=125	14
9	:1090700610		Bolt L=98	24
11	:1097400310		Pin	2
12	:02/800522	Superseded	Liner cylinder	6
12	:02/800718		Liner cylinder, grade (AX) 123.031/123.040	6
13	9081605100		Pin thrust 50Dx10	2
14	1097490251		Pin thrust	2
15	02/800039		Seal cyl/block to c/case	2
16	1096604080		Nipple grease	1
17	9112191920	Superseded	Plug sealing, D=20	2
17	9111291280		Plug sealing, D=20	2
18	9111290810		Plug D=16	1
19	9081508160		Pin	3
20	9081510250		Pin	2
21	9081508160		Pin	2
22	02/800519		Dowel	2
23	1093021120		Stud M12 x 67 L=82	4
24	1093021050		Stud L1=50	2
25	1133421270		Jet piston cooling	6
26	1096751051		Bolt joint	6
27	1096601080		Nipple grease	1
28	02/800041		Connector	1
30	02/800042		Connector	1
34	1096050500		Plug	2
35	1096050190		Plug PT 1/4	4
36	1096050190		Plug PT 1/4	3
37	1096050500		Plug	1
41	02/800521		Plate oil cover	1
42	0280808160		Bolt	2

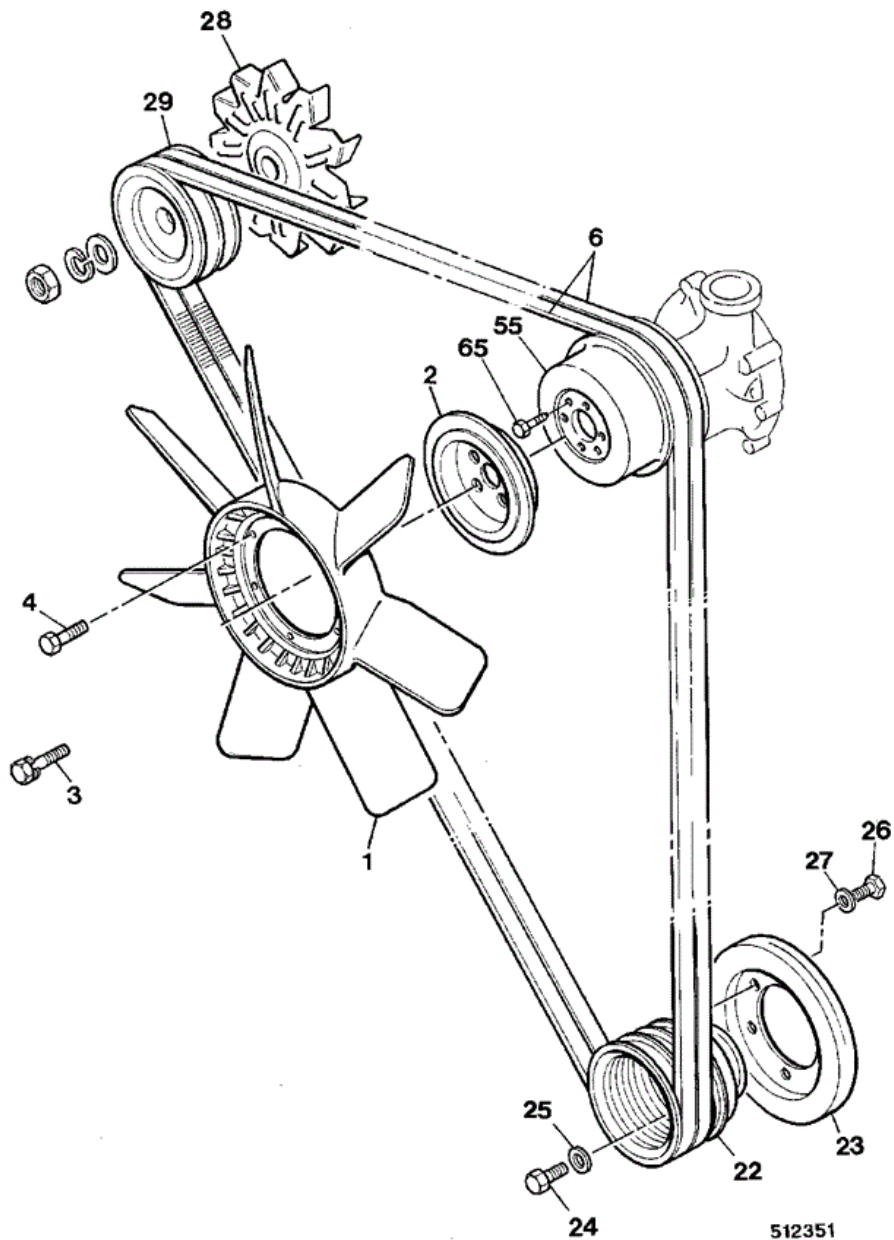


Item	Part #	Change No	Description	Usage Code	QTY
1	02/800525		Piston standard		6
2	02/800524		Kit-piston ring standard		6
3	02/800528		Rod connecting assembly		6
4	:02/800529		Bush small end		6
5	:1122350251		Bolt		12

6	:1098400031		Nut		12
7	02/800523		Kit-bearing big-end standard		6
8	1122110220		Pin gudgeon		6
9	1095870650		Ring snap		12
10	02/800526		Crankshaft		1
11	:9081508160		Pin		1
12	9098786260		Pin 50Dx6		1
13	:02/800527		Gear crankshaft		1
14	1123150770		Ring wear		2
30	02/800530		Gear oil pump drive		1
32	02/800531		Kit-main bearing standard		1
33	:02/800534		Kit-thrust washer standard		2



9802/5910 K1-5-1 FANS, PULLEYS & FAN BELT

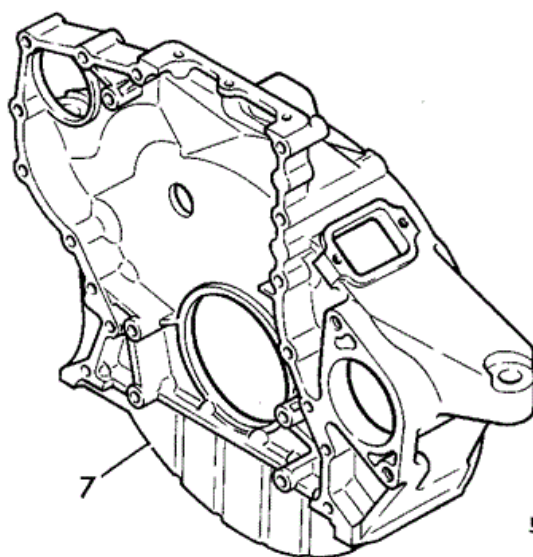
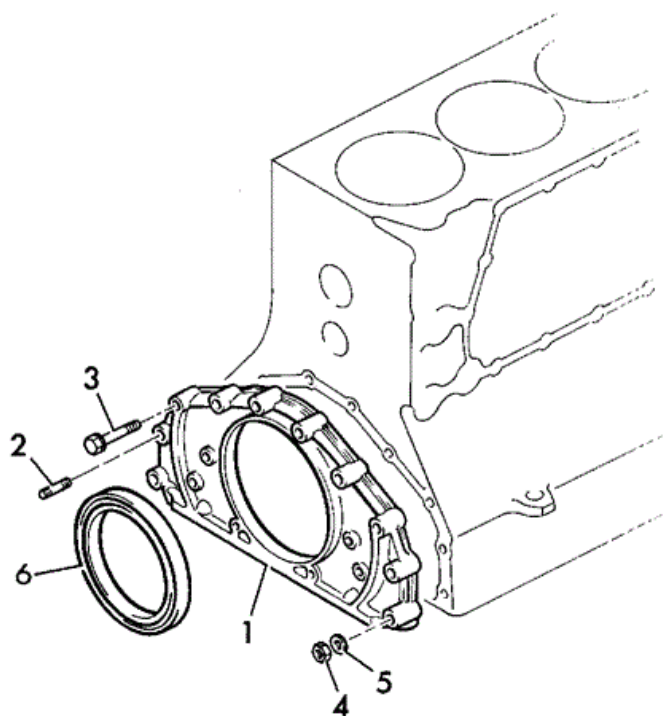


Item	Part #	Change No	Description	Usage Code	QTY
1	02/800535		Fan cooling		1
1A	30/926061		Fan cooling <i>HOT CLIMATE</i>		1

2	02/800536		Adapter fan pulley		1
3	0501510350		Bolt		4
4	0501408180		Bolt		6
6	02/800537		Belt fan, pair L=1226mm		1
22	02/800538		Pulley crankshaft		1
23	02/800539		Damper crankshaft		1
24	9920616450		Bolt		4
25	9098519350		Washer		4
26	9023612200		Bolt		8
27	9098516820		Washer		8
55	02/800540		Pulley water pump		1
65	0500510300		Bolt		4



9802/5910 K1-6-1 TIMING CASE & FRONT COVER

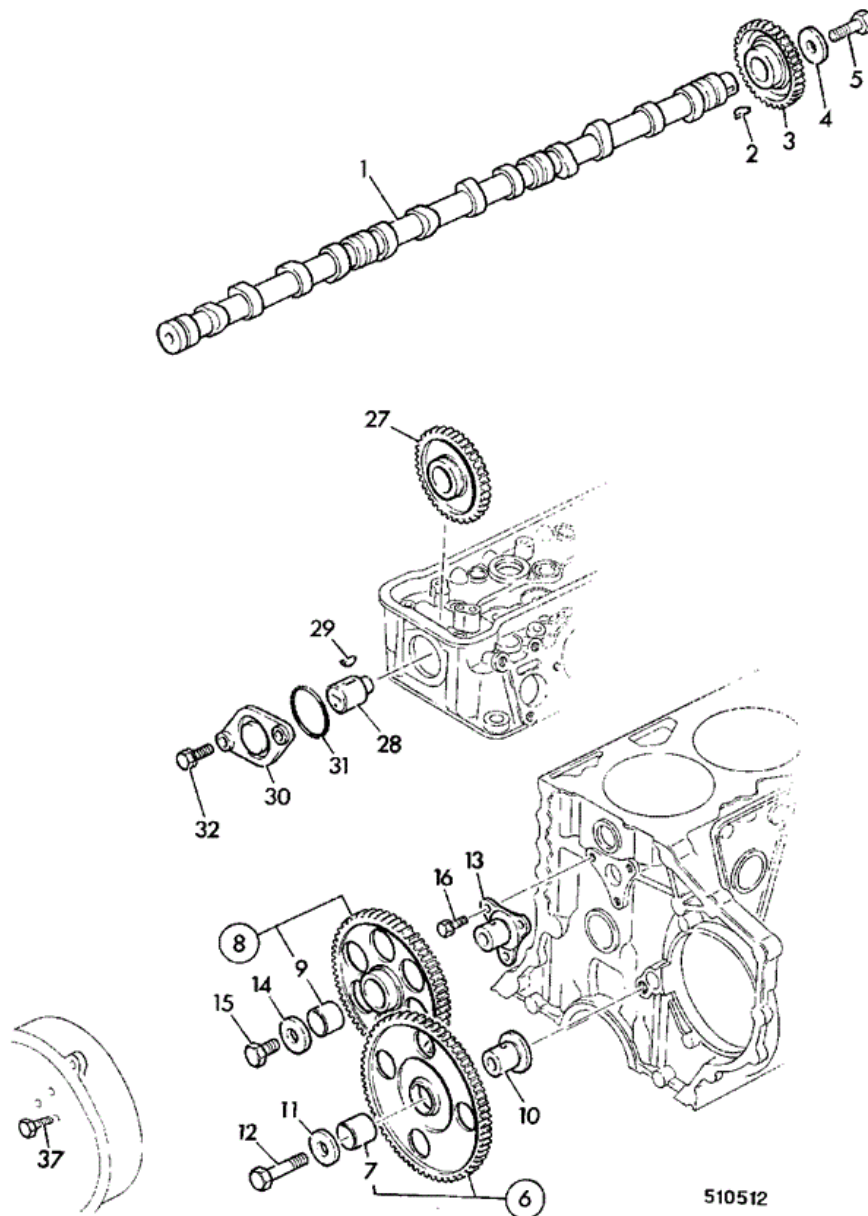


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Item	Part #	Change No	Description	Usage Code	QTY
1	02/800541		Cover front oil seal		1
2	9040108200		Stud		6
3	0501408450		Bolt		8
3	0168060500		Bolt		2
4	9091104100		Nut		2
5	9091605100		Washer plain		4
6	02/800542		Seal front oil		1
7	****		'See Remark' <i>Refer to frame K1-7-1</i>		1



9802/5910 K1-6-2 CAMSHAFT & TIMING GEARS

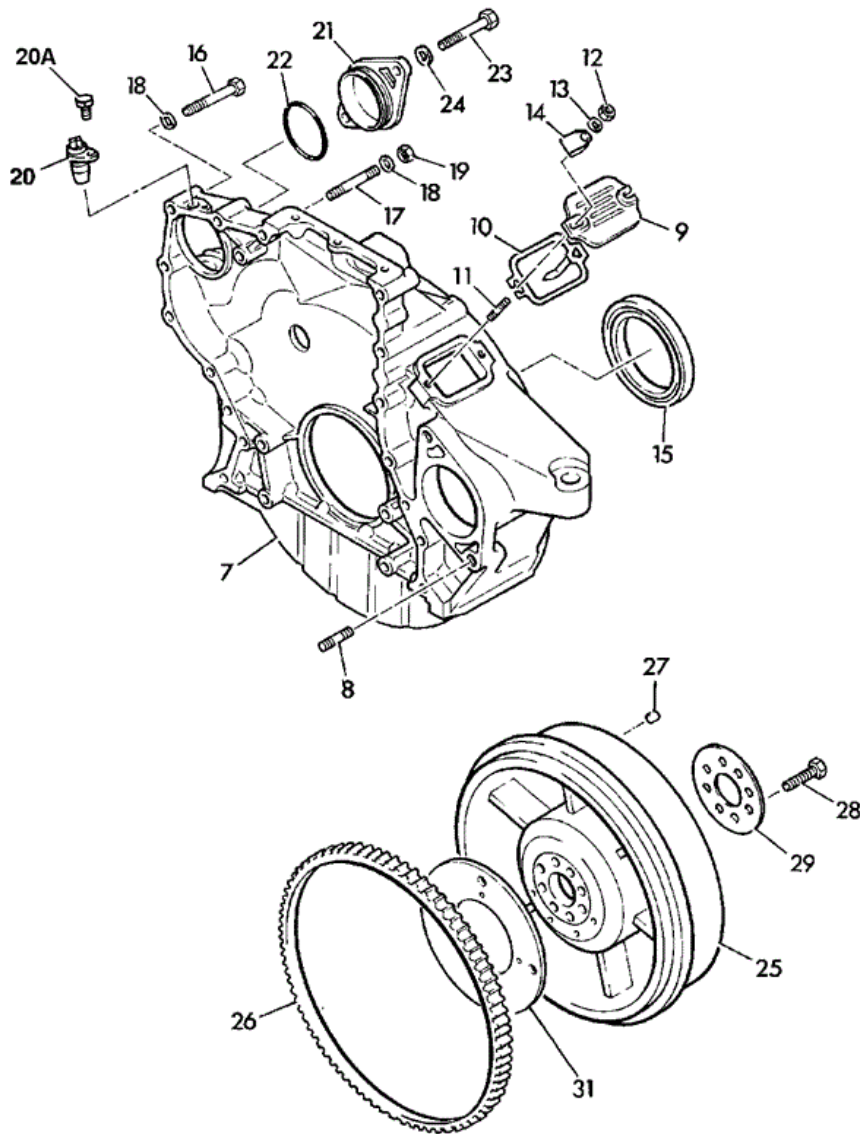


Item	Part #	Change No	Description	Usage Code	QTY
1	02/800543		Camshaft		1
2	9080555160		Key		1
3	02/800544		Gear camshaft		1

4	02/800009		Washer cam		1
5	9920614280		Bolt		1
6	02/800545		Gear idler "A"		1
7	:02/800546		Bush		1
8	02/800547		Gear idler "B"		1
9	:02/800044		Bush "B"		1
10	02/800548		Shaft idler gear "A"		1
11	02/800549		Collar thrust		1
12	1090701270		Bolt		1
13	02/800550		Gear idler gear "B"		1
14	8943706880		Collar thrust, T=4.0		1
15	1090002840		Bolt		1
16	0280808140		Bolt flange head M8 x 14		3
27	02/800551		Gear idler		1
28	02/800552		Shaft idler gear		1
29	9080555220		Key		1
30	1113211000		Cover		1
31	1096232080		O Ring		1
32	0501408200		Bolt		2
37	0280808140		Bolt flange head M8 x 14		3



9802/5910 K1-7-1 FLYWHEEL & HOUSING



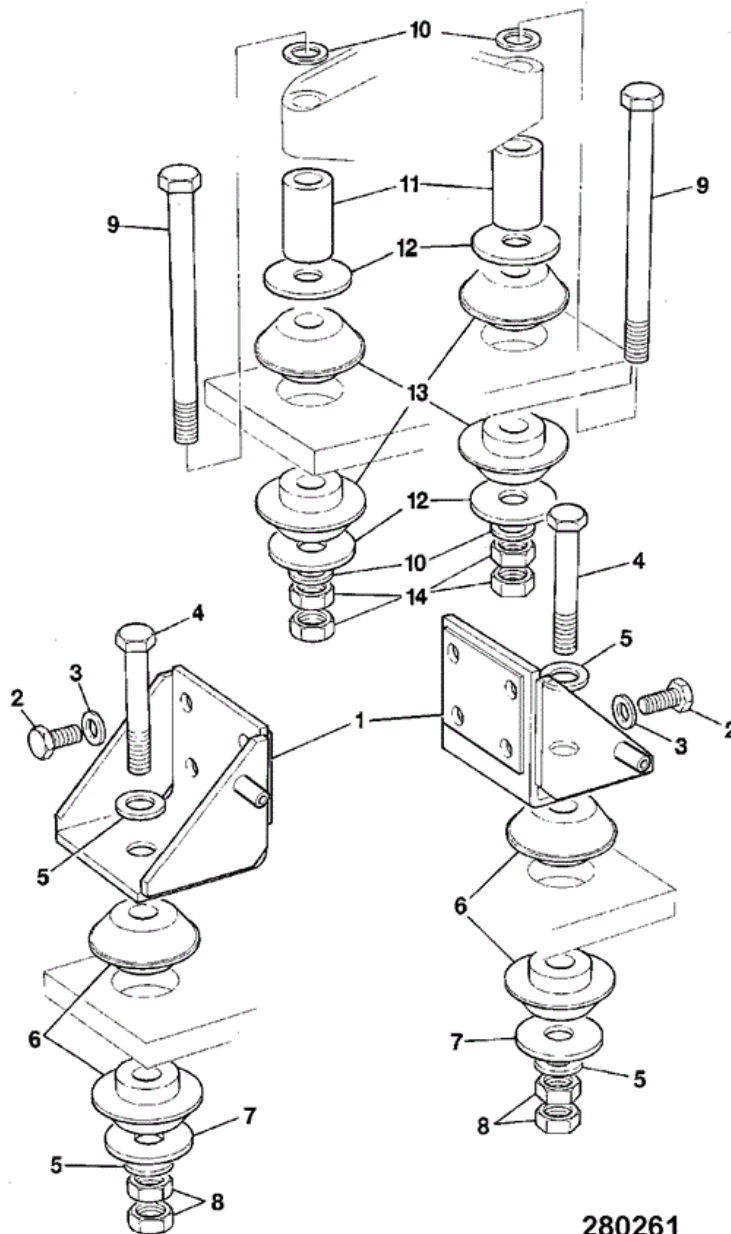
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Item	Part #	Change No	Description	Usage Code	QTY
7	02/800553		Housing flywheel		1
8	9044114400		Stud		2
9	1113491260	Superseded	Cover timing		1

9	02/800558		Cover timing		1
10	1113420180		Pointer timing		1
11	1093000581		Stud		2
12	9091104080		Nut		2
13	9091606080		Washer		1
14	1113491270		Washer special		1
15	02/800557		Seal rear oil		1
16	9016662750		Bolt 1=75		5
16	0168062600		Bolt M12 x 60		10
16	1090200571		Bolt 1=153		1
16	9016662900		Bolt		2
17	9944112600		Stud		1
18	9098519330		Washer plain		19
19	9991104120	Superseded	Nut		1
19	172R012VZ		Bolt		1
20	02/800554		Plug		1
20A	0500406180		Bolt		1
21	02/800556		Cover		1
22	1096231430		O Ring		1
23	9016662750		Bolt 1=75		2
24	9091605120		Washer plain		2
25	02/800555		Flywheel assembly		1
26	:1123330160		Gear flywheel ring		1
27	9081510200	Superseded	Pin		2
27	02/801403		Pin Pin flywheel housing		2
28	1090001831		Bolt		8
29	1123360050		Washer		1
31	KSH0449		Plate adapter		1



9802/5910 K1-8-1 ENGINE MOUNTINGS



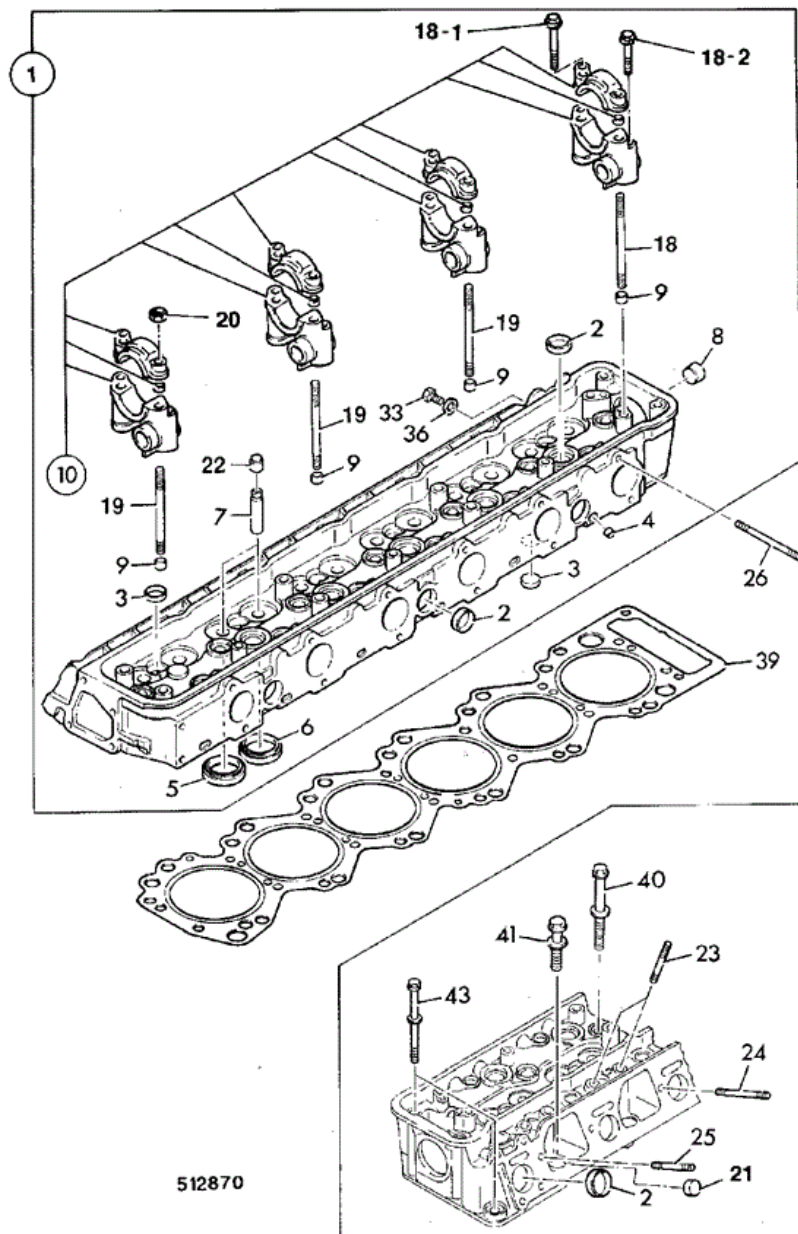
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Item	Part #	Change No	Description	Usage Code	QTY
1	BKSH6013		Bracket engine mounting		2
2	1316/3509Z		Bolt M12x35		8
3	JHP0042		Washer M12		8

4	1315/3823Z	Superseded	Bolt M20 x 2.5 x 130mm		2
4	826/01689		Bolt special		2
5	JHP0044		Washer		2
6	KSH0499		Mounting rubber		2
7	KTH0327		Plate		2
8	1371/0702Z		Nut		4
9	JSH0008		Bolt		2
10	JHP0044		Washer		4
11	KSH0497		Spacer		2
12	KTH0327		Plate		4
13	KTH0328		Mounting rubber		2
14	1371/0702Z		Nut		4



9802/5910 K2-1-1 CYLINDER HEAD



Item	Part #	Change No	Description	Usage Code	QTY
1	02/800560		Head cylinder		1
2	:1096000121		Plug tappet chamber, D=32		14
3	:1096000112		Plug water jacket D=22		11

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