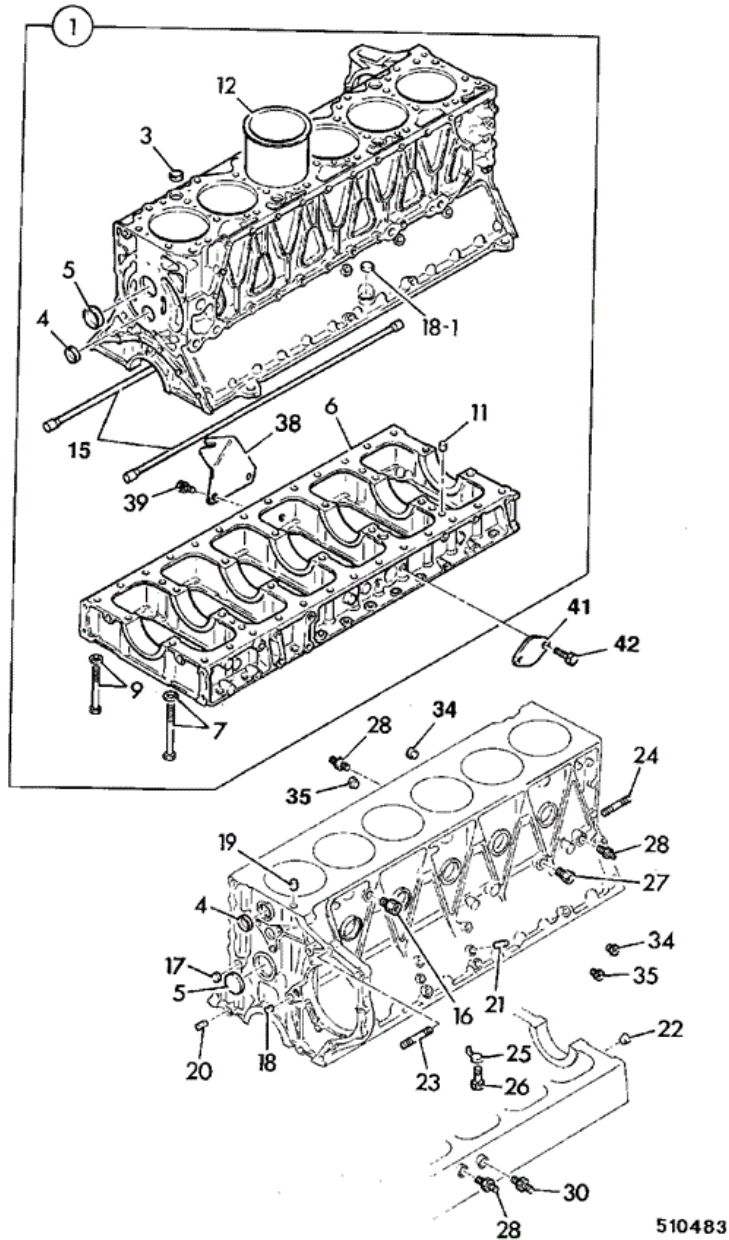




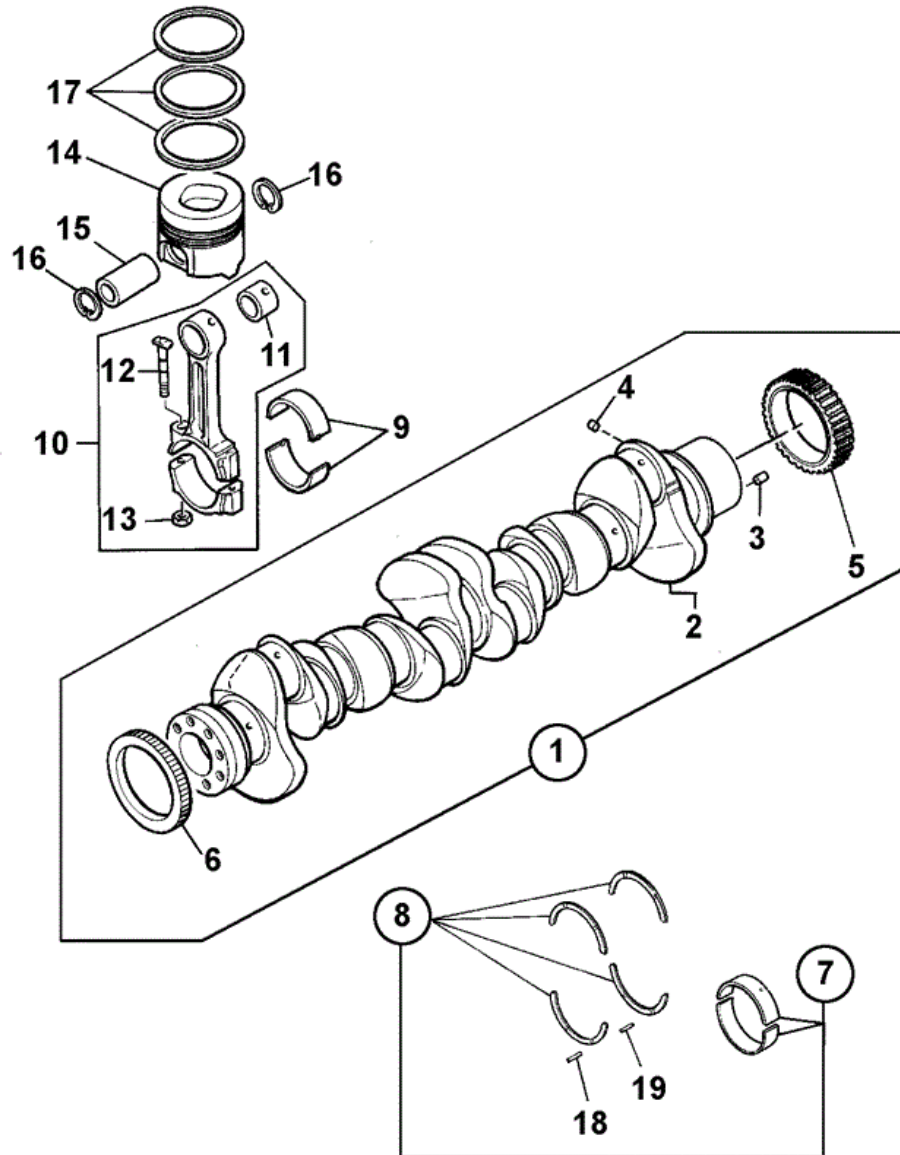
9802/5970 T1-3-1 BLOCK ASSEMBLY



Item	Part #	Change No	Description	Usage Code	QTY
1	02/801400		Block block cylinder,assem		1
3	:1096000160		Plug D=25		5
4	:1096000590		Plug D=32		2

5	:1096000580		Plug water jacket D=45	7
6	****		None serviced part <i>Crankcase</i>	1
7	:1090700431		Bolt L=125	14
9	:1090700610		Bolt L=98	24
11	:1097400310		Pin	2
12	:02/800717		Liner cylinder, grade (CX) 123.021/123.030	6
15	02/800039		Seal cyl/block to c/case	2
16	1096604080		Nipple grease	1
17	9112191920		Plug sealing, D=20	2
18	9111290810		Plug D=16	1
19	9081508160		Pin	3
20	02/801403		Pin Pin flywheel housing	1
21	9081508160		Pin	2
22	02/800519		Dowel	2
23	1093021120		Stud M12 x 67 L=82	4
24	1093021050		Stud L1=50	2
25	1133421270		Jet piston cooling	6
26	1096751051		Bolt joint	6
27	1096601080		Nipple grease	1
28	02/800041		Connector	1
30	02/800042		Connector	1
34	1096050500		Plug	2
35	1096050190		Plug PT 1/4	4
37	1096050560		Plug	2

JCB 9802/5970 T1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS



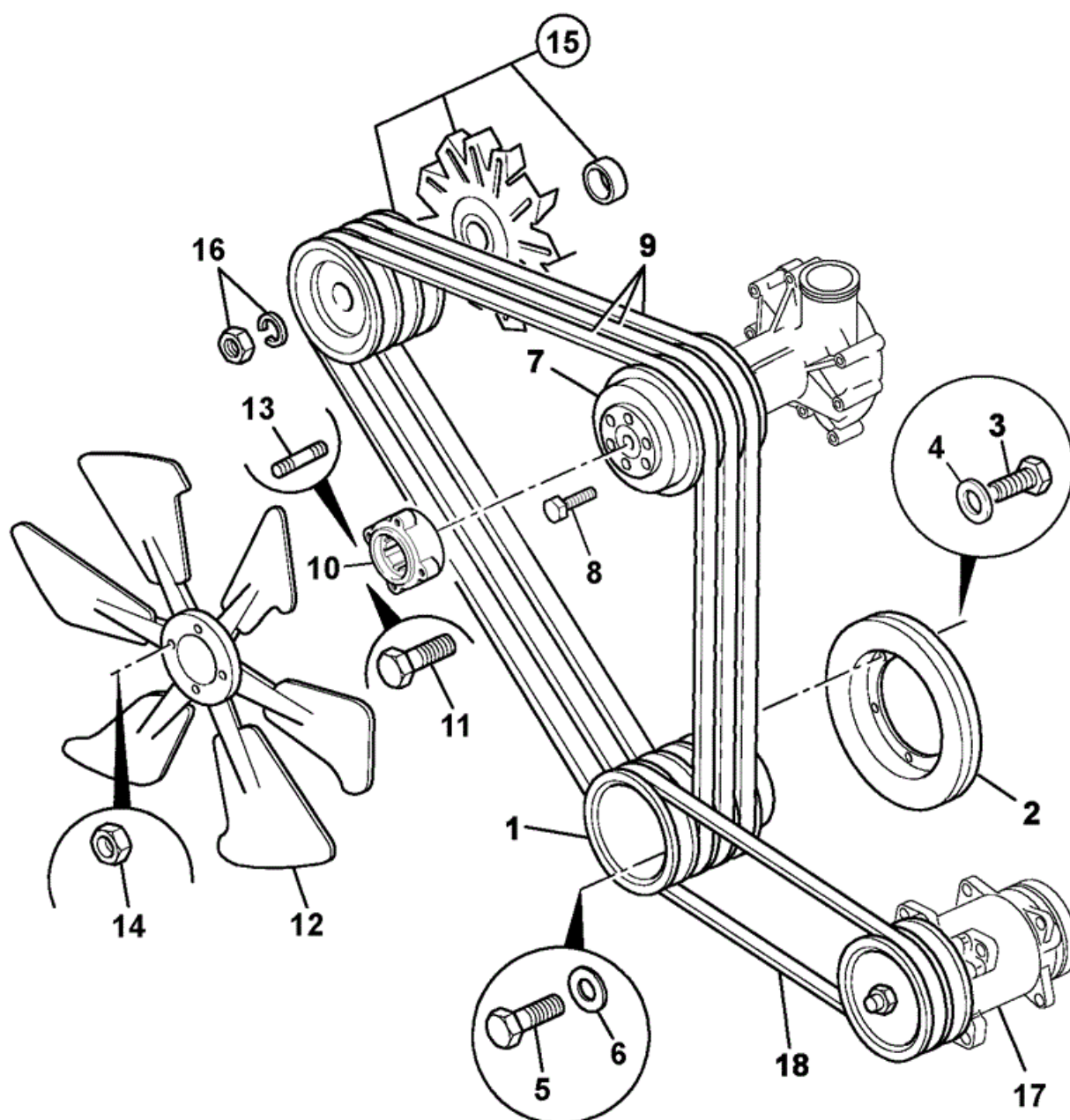
424280

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801410		Kit-crankshaft kit-crankshaft		1

2	****		None serviced part	1
3	:9081508160		Pin	1
4	:9098786260		Pin 50Dx6	1
5	:02/800527		Gear crankshaft	1
6	:02/800530		Gear oil pump drive	1
7	02/800531		Kit-main bearing standard	1
8	:02/800534		Kit-thrust washer standard	2
9	02/800523		Kit-bearing big-end standard	6
10	02/800528		Rod connecting assembly	6
11	:02/800529		Bush small end	6
12	:1122350251		Bolt	12
13	:1098400031		Nut	12
14	02/801411	<NOV.2002	Piston grade ax	6
14	02/801759	>DEC.2002	Piston Piston grade ax	6
15	1122110220		Pin gudgeon	6
16	1095870650		Ring snap	12
17	02/800524		Kit-piston ring standard	6
18	9081605100		Pin thrust 50Dx10	2
19	1097490251		Pin thrust	2



9802/5970 T1-5-1 FANS, PULLEYS & FAN BELT

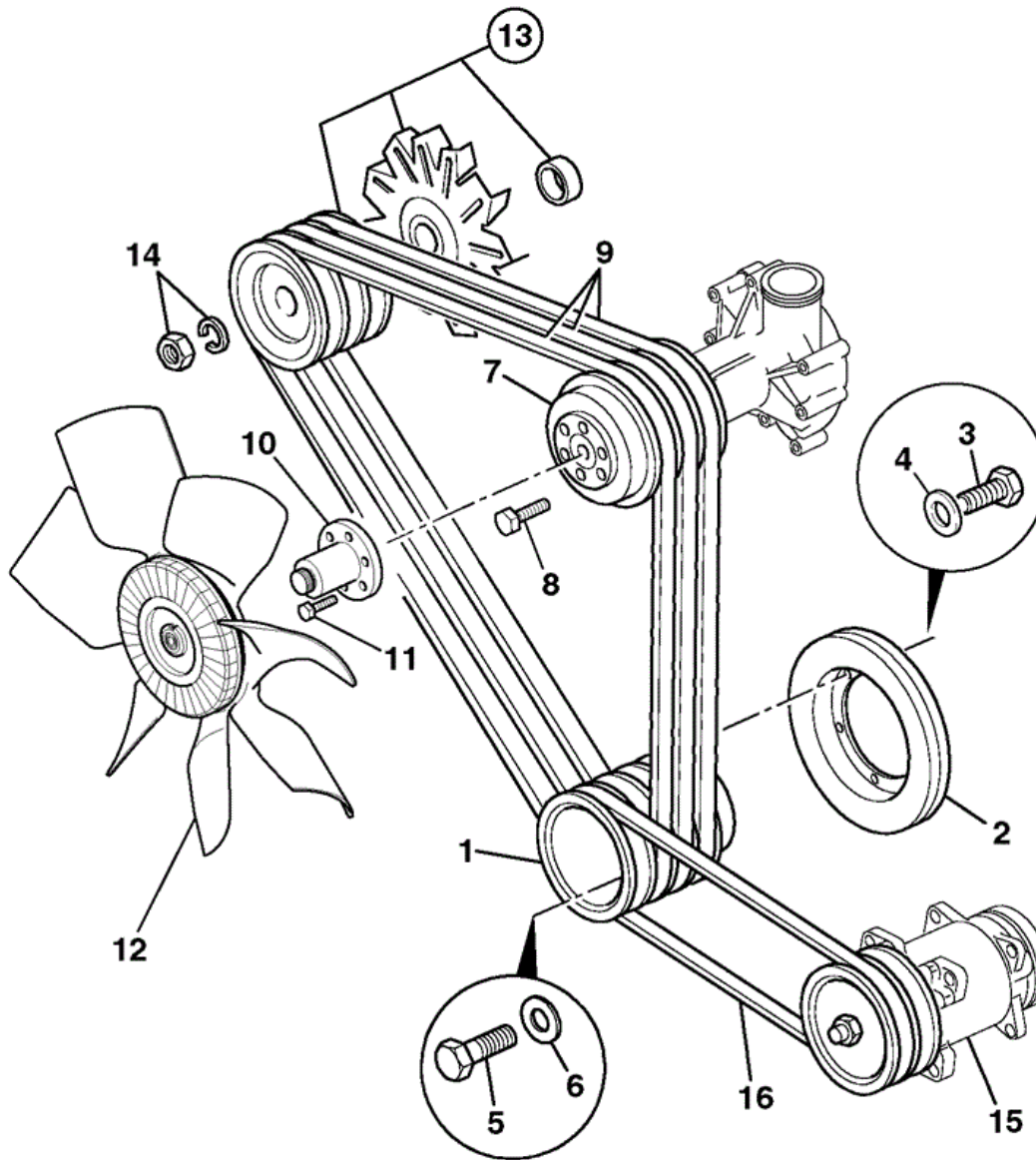


424070

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801395		Pulley crankshaft		1
2	02/800539		Damper crankshaft		1
3	9023612200		Bolt		4
4	9098516820		Washer		4
5	9920616450		Bolt		8
6	02/801167		Washer id=17		8
7	02/801060		Pulley water pump		1
8	02/801063		Bolt		6
9	02/801100		Belt fan single belt with 3 V moulded sections		1
10	02/801392		Adapter fan pulley		1
11	02/801396		Bolt M10 x 100		6
12	02/801105		Fan cooling		1
13	02/801112		Stud fan drive M10 x 25 L=45		4
14	02/801076		Nut M10 flange		4
15	****		T.B.A		1
16	****		T.B.A		1
17	****		'See Remark' <i>Aircon Compressor, See Section T7</i>		1
18	331/43243		Belt drive W=11.9mm x L=1090mm <i>AIRCON</i>		1



9802/5970 T1-5-2 FANS, PULLEYS & FAN BELT EU BUILD



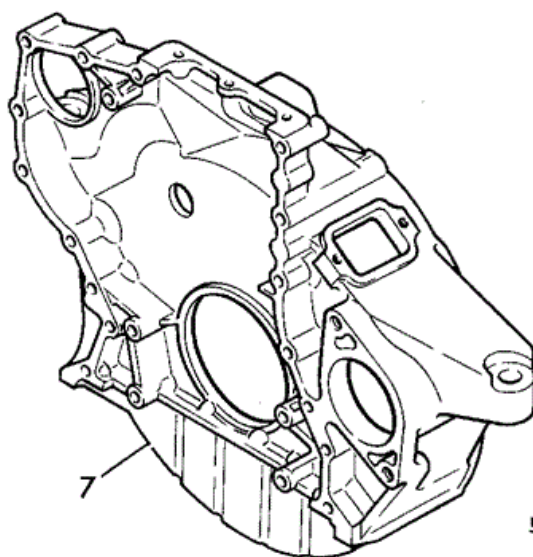
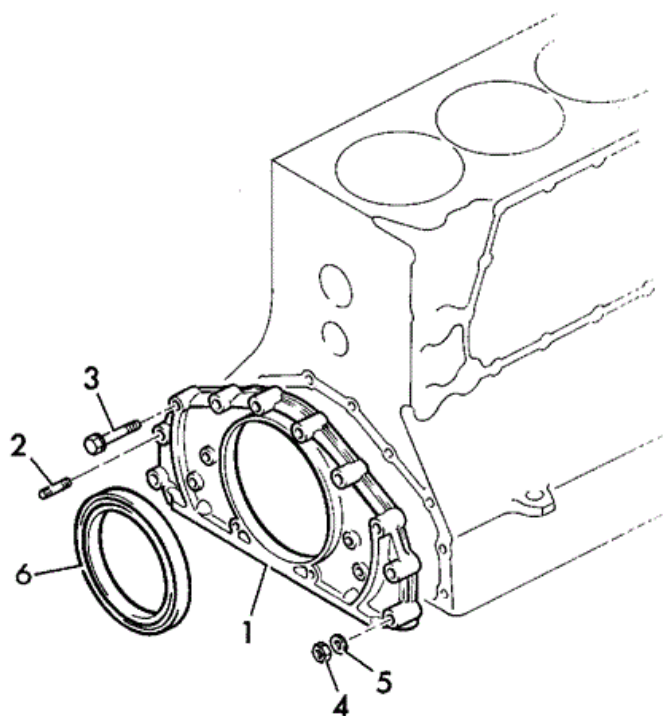
813310

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801395		Pulley crankshaft		1
2	02/800539		Damper crankshaft		1
3	9023612200		Bolt		4

4	9098516820		Washer		4
5	9920616450		Bolt		8
6	02/801167		Washer id=17		8
7	02/801060		Pulley water pump		1
8	02/801063		Bolt		6
9	02/801100		Belt fan single belt with 3 V moulded sections		1
10	829/31278	Superseded	Spacer fan		1
10	829/31534	Superseded	Spacer fan		1
10	332/J0620		Spacer fan		1
11	826/11495		Bolt M10x1.25x35mm		6
12	30/926601	<M714627	Fan viscous drive		1
12	30/926998	Superseded	Fan viscous drive		1
12	332/J0604		Fan viscous drive i/p speed 1940RPM		1
12A	:30/927056		Fan		1
12B	:30/927048		Coupling viscous fan		1
12C	:30/927058		Bolt		6
13	****		T.B.A		1
14	****		T.B.A		1
15	****		'See Remark' <i>Aircon Compressor see section T7</i>		1
16	331/43243		Belt drive W=11.9mm x L=1090mm <i>Aircon</i>		1



9802/5970 T1-6-1 TIMING CASE & FRONT COVER



510501

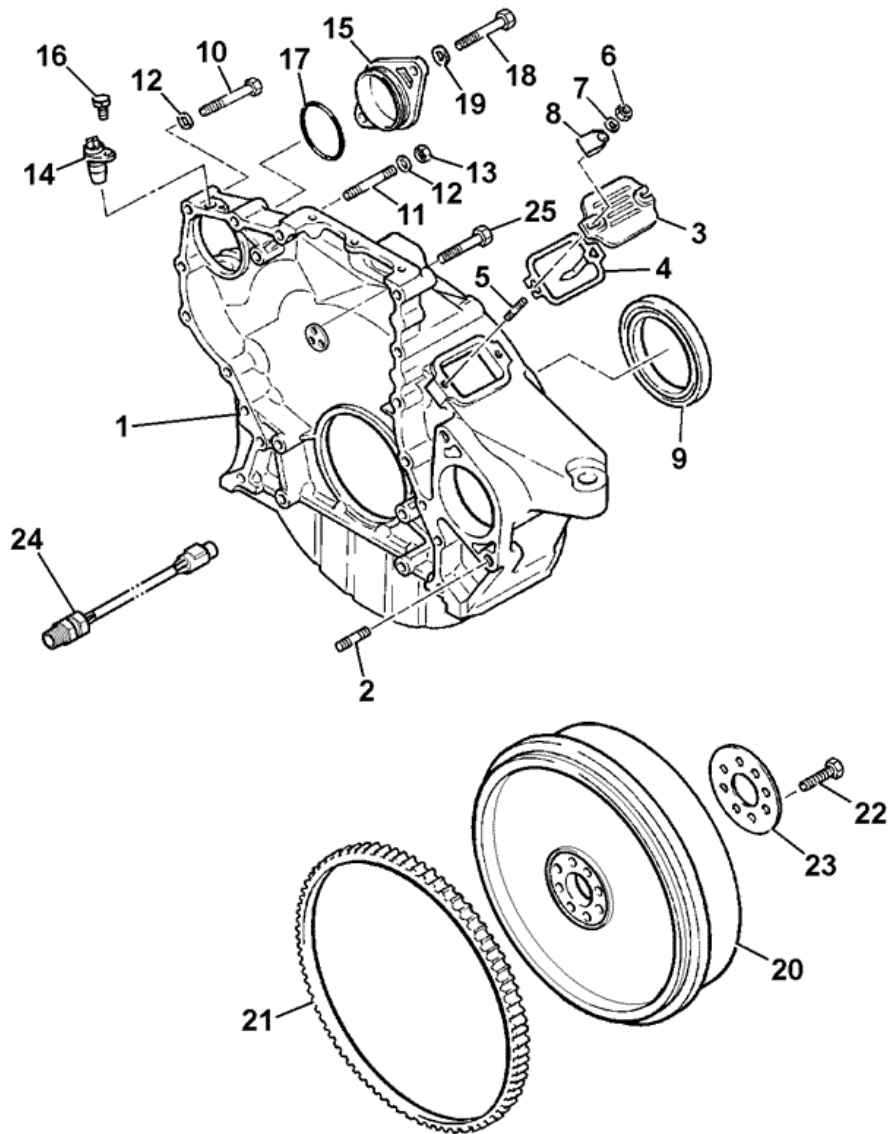
Item	Part #	Change No	Description	Usage Code	QTY
1	02/801416		Cover cover front		1
2	9040108200		Stud		6
3	0501408450		Bolt		8
3	0168060500		Bolt		2
4	9091104100		Nut		2
5	9091605100		Washer plain		4
6	02/801414		Seal oil		1
7	****		'See Remark' <i>Refer to frame T1-7-1</i>		1

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801436		Camshaft		1
2	9080555160		Key		1
3	02/801442		Gear camshaft		1

4	02/800009		Washer cam		1
5	9920614280		Bolt		1
6	02/801446		Gear Idler "A"		1
7	****		None serviced part		1
8	02/801447		Gear Idler "B"		1
9	****		None serviced part		1
10	02/801448		Shaft idler gear "A"		1
11	02/800549		Collar thrust		1
12	1090701270		Bolt		1
13	02/801449		Shaft Idler gear "B"		1
14	02/801214		Washer camshaft		1
15	1090002840		Bolt		1
16	0280808140		Bolt flange head M8 x 14		3
27	02/800551		Gear idler		1
28	02/801443		Shaft idle gear		1
29	9080555220		Key		1
30	1113211000		Cover		1
31	1096232080		O Ring		1
32	0501408200		Bolt		2



9802/5970 T1-7-1 FLYWHEEL HOUSING



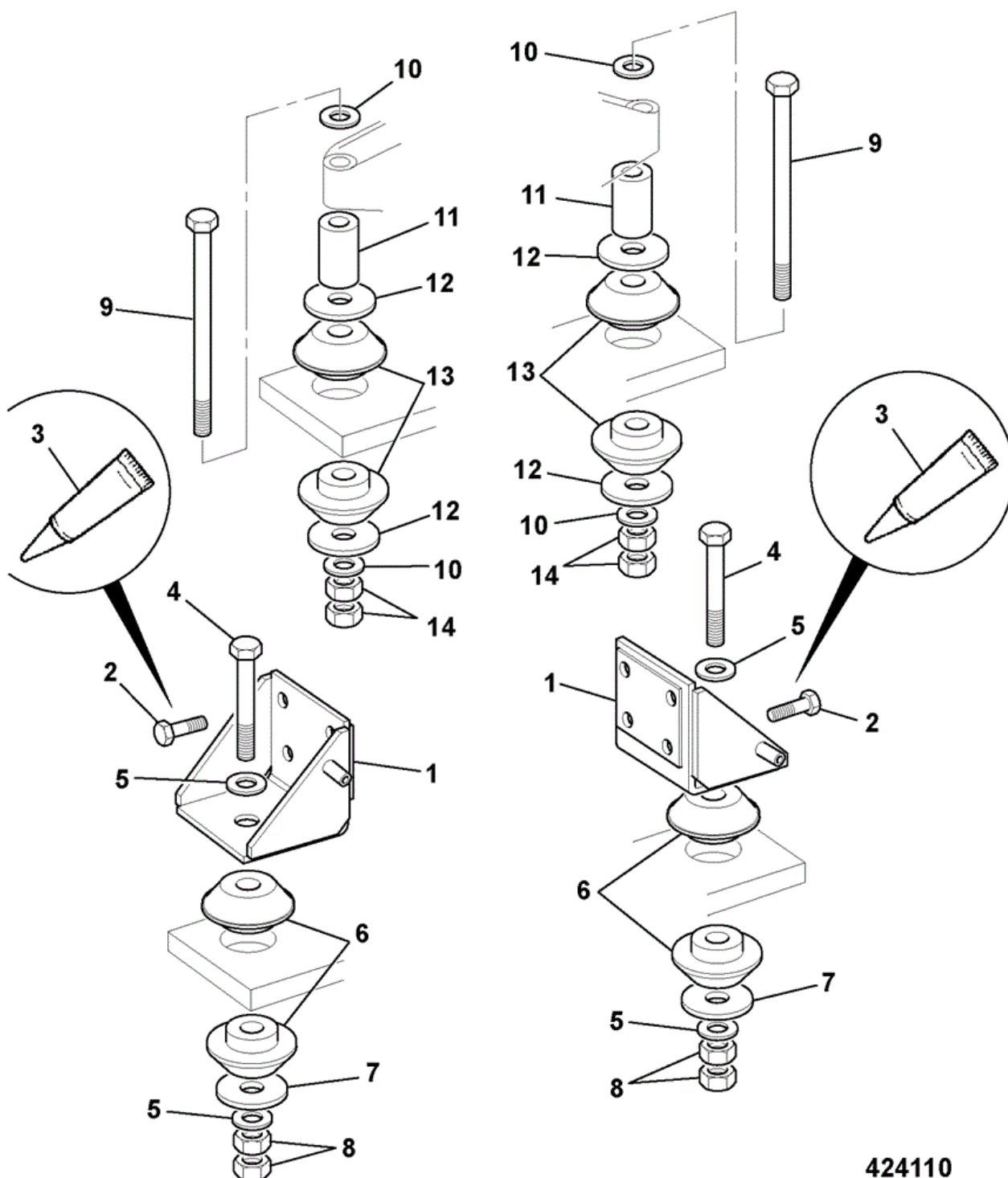
424180

Item	Part #	Change No	Description	Usage Code	QTY
1	02/801415		Housing flywheel		1
2	9044114400		Stud		2
3	1113491260	Superseded	Cover timing		1

3	02/800558		Cover timing		1
4	02/800559		Pointer timing		1
5	1093000581		Stud		2
6	9091104080		Nut		2
7	9091606080		Washer		1
8	1113491270		Washer special		1
9	02/801413		Seal oil		1
10	9016662750		Bolt 1=75		5
10	0168062600		Bolt M12 x 60		10
10	1090200571		Bolt 1=153		1
10	9016662900		Bolt		2
11	9944112600		Stud		1
12	9098519330		Washer plain		19
13	9991104120	Superseded	Nut		1
13	172R012VZ		Bolt		1
14	02/800554		Plug		1
15	02/800556		Cover		1
16	0500406180		Bolt		1
17	1096231430		O Ring		1
18	9016662750		Bolt 1=75		2
19	9091605120		Washer plain		2
20	02/801417		Flywheel assembly		1
21	:1123330160		Gear flywheel ring		1
22	1090001831		Bolt		8
23	02/801418		Washer flywheel		1
24	701/57400		Sensor engine speed		1
25	0280808140		Bolt flange head M8 x 14		3



9802/5970 T1-8-1 ENGINE MOUNTINGS



424110

Item	Part #	Change No	Description	Usage Code	QTY
1	335/09325	Superseded	Bracket engine mounting		2
1	332/J5714		Bracket engine mounting		2
2	1316/0510Z		Screw		8

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