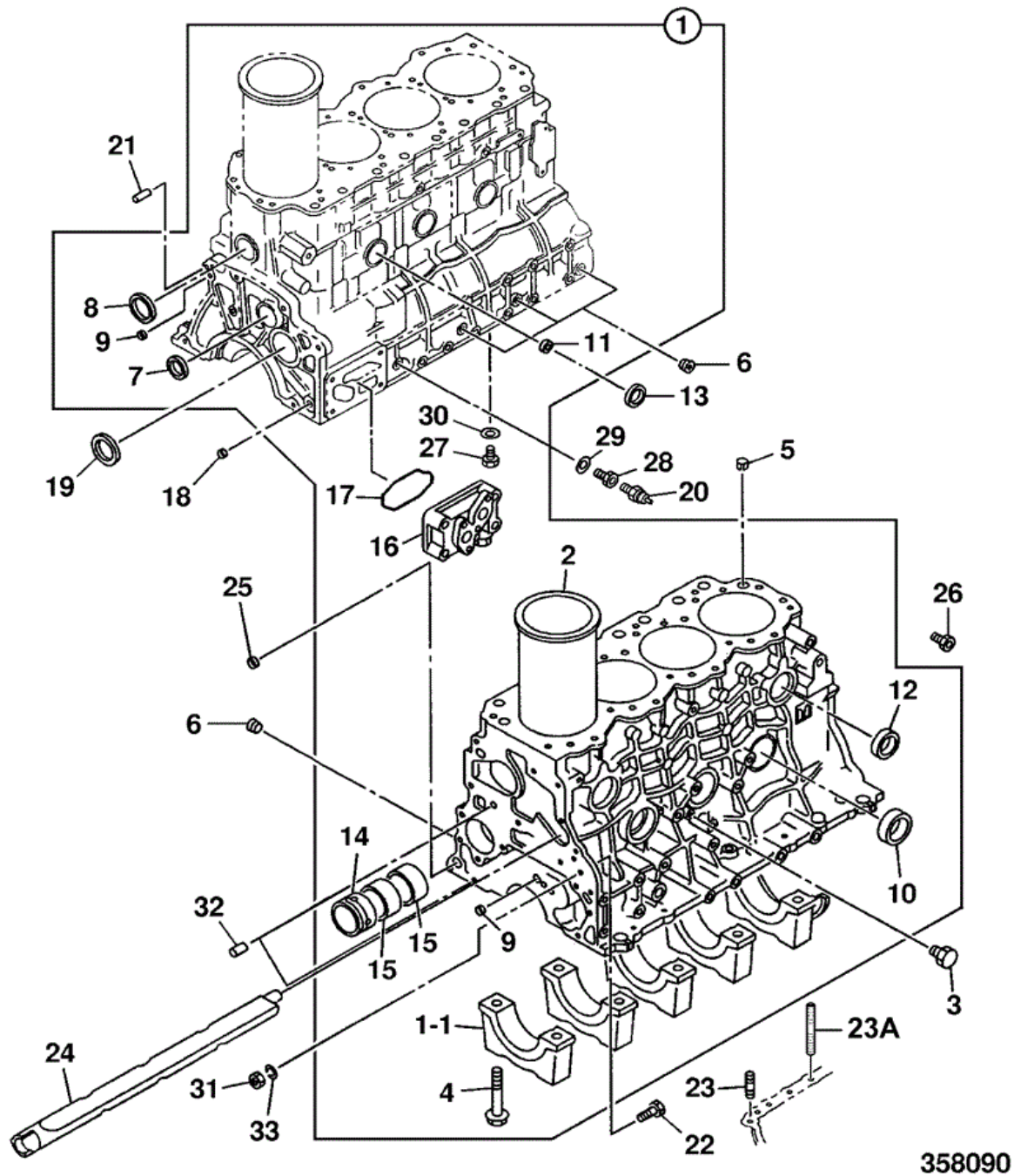




9802/5720 L1-3-1 BLOCK ASSEMBLY

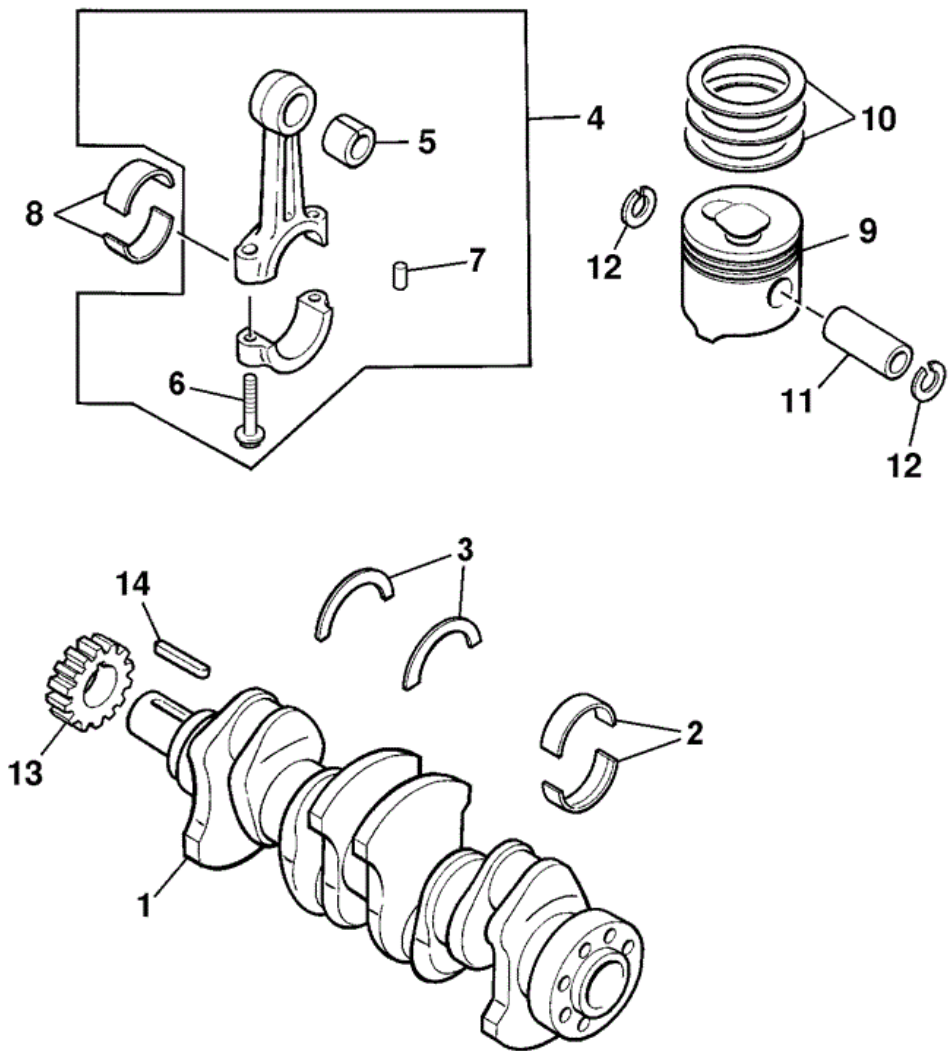


Item	Part #	Change No	Description	Usage Code	QTY
1	02/800860		Block cylinder assembly		1
1-1	****		None serviced part		5
2	02/800861		Liner cylinder		4

3	02/800019		Plug water drain, PT 1/4	2
4	8944326420		Bolt	10
5	8944533440		Dowel	2
6	1096050500		Plug	3
7	5112190170		Cup sealing, D=38	1
8	5112190180		Cup sealing, D=36	1
9	5096000130		Plug D=12	1
10	1096000051	Superseded	Plug D=45	3
10	1096000580		Plug water jacket D=45	3
11	5112190080		Cup sealing, D=18	3
12	5112190150		Plug D=32	2
13	5112190180		Cup sealing, D=36	3
14	02/800856		Bush camshaft front	1
15	02/800857		Bush camshaft centre/rear	1
16	02/800858		Cover oil port	1
17	02/800859		Gasket oil port cover	1
18	5111290060		Plug sealing, D=16	2
19	8942505140		Cup sealing, D=56	1
20	701/60040		Switch oil pressure	1
21	9081610320		Pin	1
22	9096065350		Bolt	1
23	02/800862		Stud	8
24	02/800863		Duct water	1
25	5111290030		Cup sealing, D=15.6	1
26	8941300211		Nipple grease	1
27	9992023160		Plug drain	1
28	02/800864		Connector oil pressure	1
29	9095714140		Washer seal	1
30	9095714160		Washer seal	1
31	9091115100		Nut	1
32	9081510200		Pin	2
33	9091505100		Washer spring	1



9802/5720 L1-4-1 CRANKSHAFT, BEARINGS PISTONS & CON-RODS



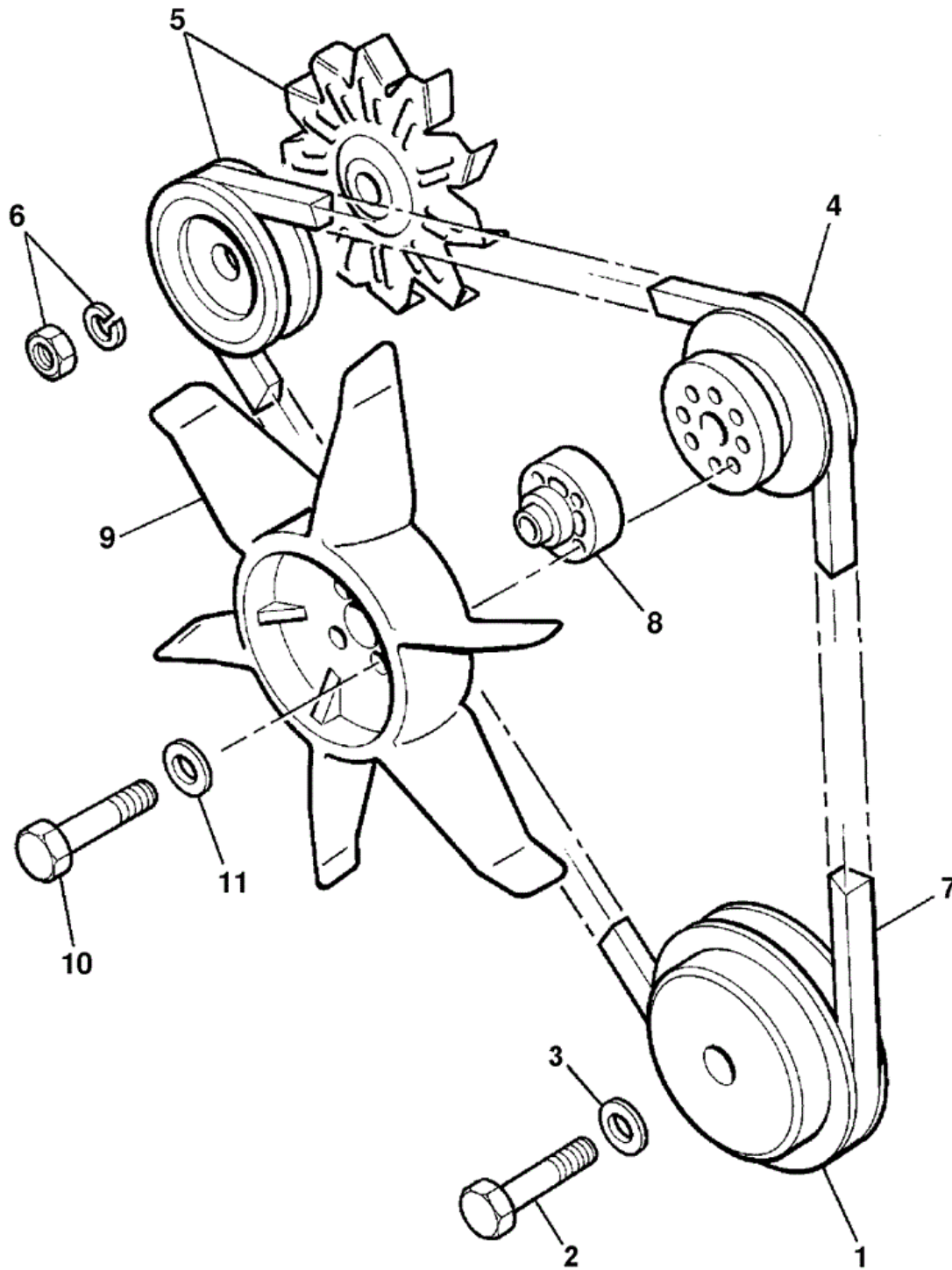
931450

Item	Part #	Change No	Description	Usage Code	QTY
1	02/800890		Crankshaft		1

2	02/800887		Kit-bearing main blue	5
2	02/800888		Kit-bearing main black	5
2	02/800889		Kit-bearing main green	5
3	02/800886		Kit-thrust washer	2
4	02/800891		Rod connecting	4
5	:02/800892		Bush small end	1
6	:02/800893		Bolt conrod	2
7	:02/800894		Pin dowel <i>CON-ROD BIG END</i>	2
8	8943241590		Kit-bearing big end	1
9	02/800895		Piston grade=AX	0
10	02/800897		Kit-piston ring	4
11	02/800898		Pin gudgeon	4
12	02/800899		Ring snap	8
13	02/800238		Gear crankshaft	1
14	02/800901		Key woodruff	1



9802/5720 L1-5-1 FANS, PULLEYS & FAN BELT



358161

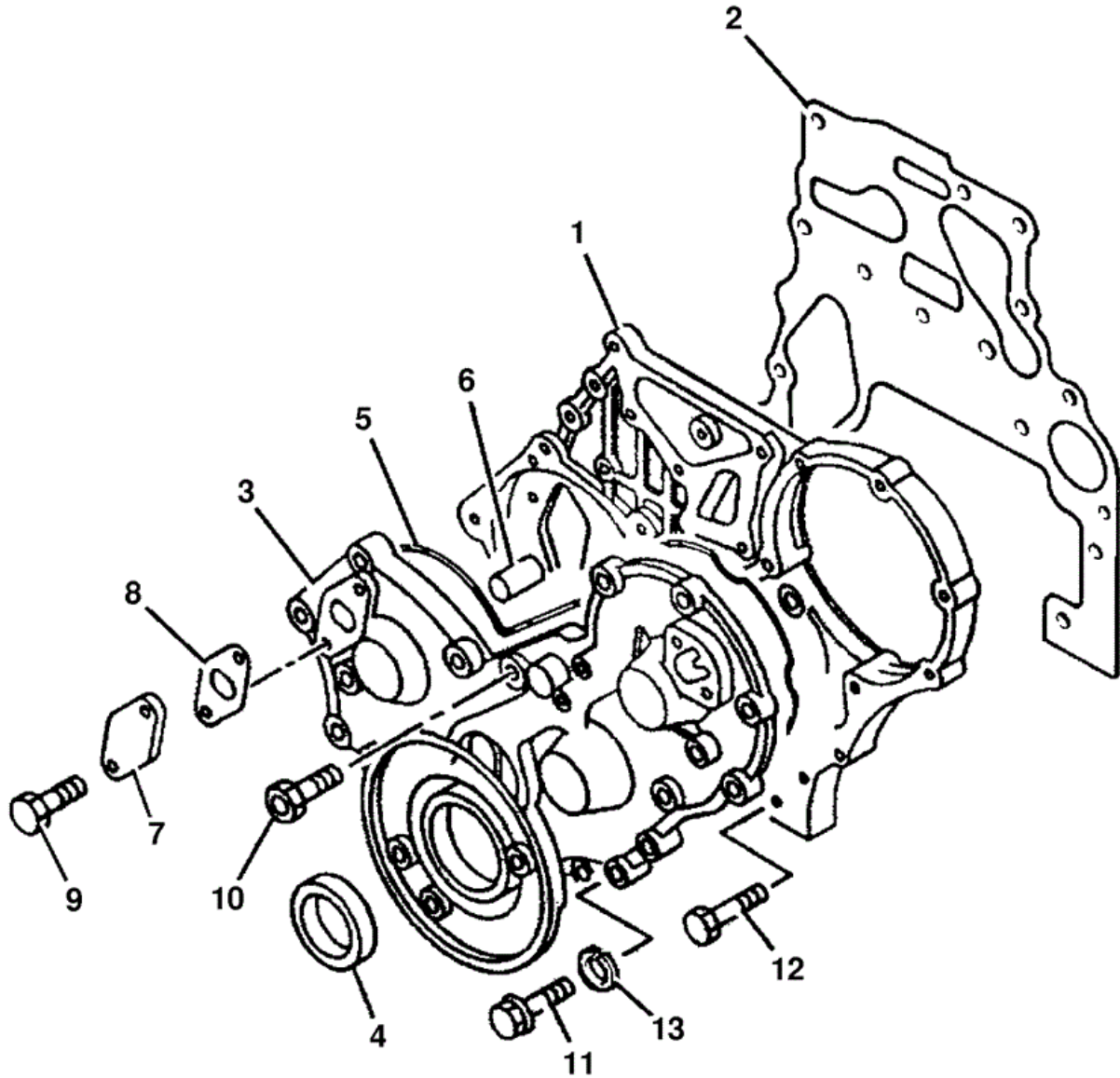
Item	Part #	Change No	Description	Usage Code	QTY
1	02/800900	Superseded	Pulley crankshaft		1
1	02/801372		Pulley crankshaft		1
2	02/800244		Bolt		1

3	02/800908		Washer crankshaft		1
4	02/800845	<DEC.2001	Pulley fan		1
4	01/180005	>JAN.2002	Pulley fan drive 118 od 1 groove		1
5	714/34311		Kit-Pulley & fan		1
6	714/34313		Nut		1
7	02/800772	<JULY.2000	Belt fan L=1051		1
7	02/801735	<DEC.2001	Belt fan L=1065mm		1
7	331/25530	>JAN.2002	Belt fan L=1055		1
8	02/800846	<M834547	Spacer fan T=4.5mm		1
8	331/41264		Spacer fan		1
9	02/800242	<M834547	Fan 7 blade, D=450		1
9	30/925547		Fan 18" Puller 7 blade cooling		1
10	02/800909		Bolt Bolt flange head M6 X 55mm		4
11	9091505060		Washer spring		4

4	01/180005		Pulley fan drive 118 od 1 groove		1
5	714/34311		Kit-Pulley & fan		1
6	714/34313		Nut		1
7	331/25530		Belt fan L=1055		1
8	30/926648		Spacer fan		1
9	30/926523		Fan Viscous Drive		1
10	1316/0207Z		Bolt		4
11	1420/0006Z		Washer (M6)		4



9802/5720 L1-6-1 TIMING CASE



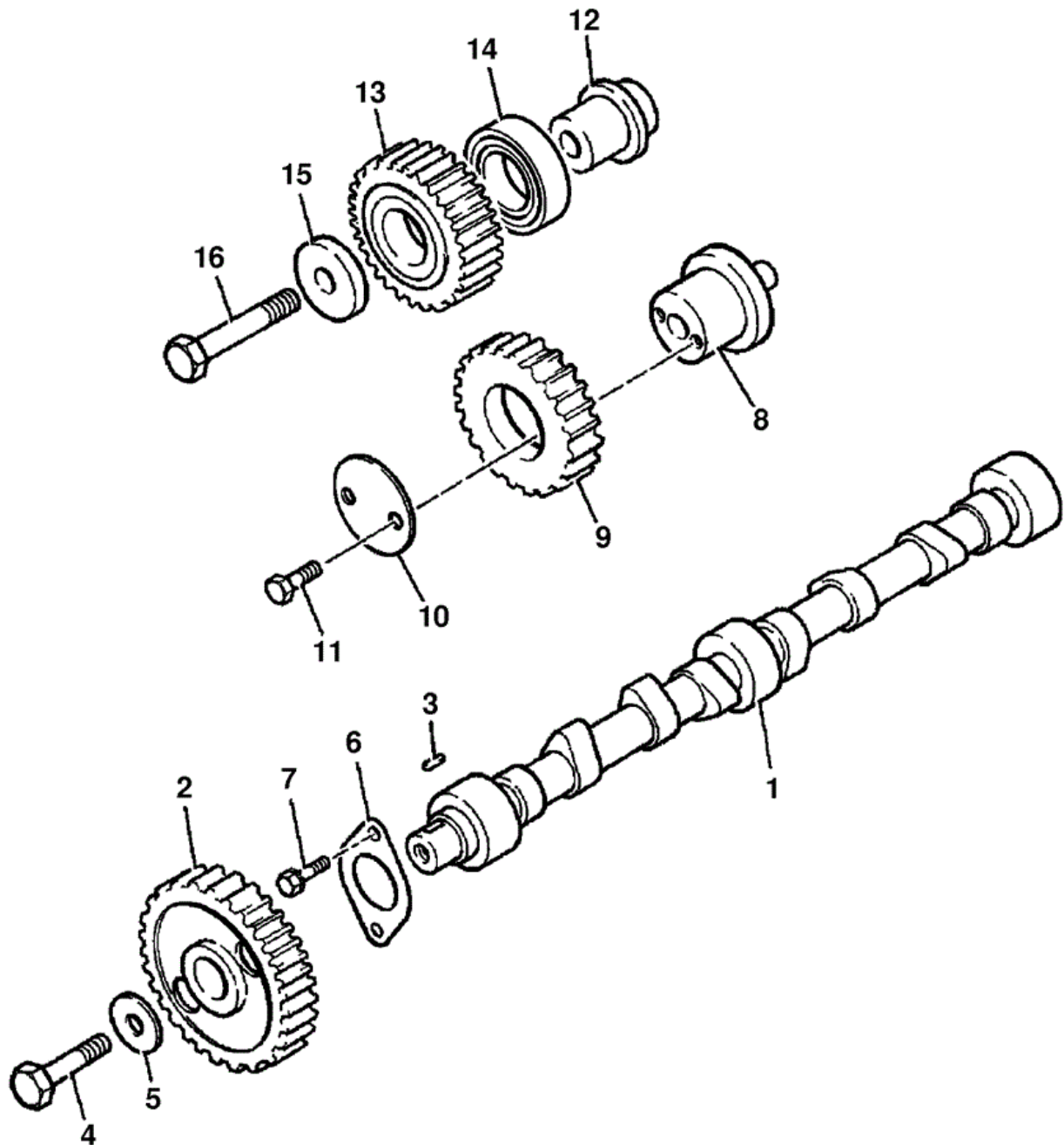
358190

Item	Part #	Change No	Description	Usage Code	QTY
1	02/800903		Casing timing		1
2	02/800250		Gasket t/case to block		1
3	02/800906		Cover timing		1

4	02/800251		Seal front oil		1
5	02/800249		O Ring t/cover to t/case		1
6	9081510200		Pin		2
7	02/800254		Cover inspection		1
8	02/800326		Gasket inspection cover		1
9	0280806120		Bolt flange head M6 x 12		2
10	9958212550		Bolt M12 x L=55		1
11	02/800907		Bolt flange head M8 X 30		8
11-1	0280808600		Bolt flange head M8 x 60mm		7
12	0500408450		Bolt		2
12-1	0500408180		Bolt		3
12-2	0500408200		Bolt		3
13	9091607080		Washer spring		1



9802/5720 L1-6-2 CAMSHAFT & GEARS



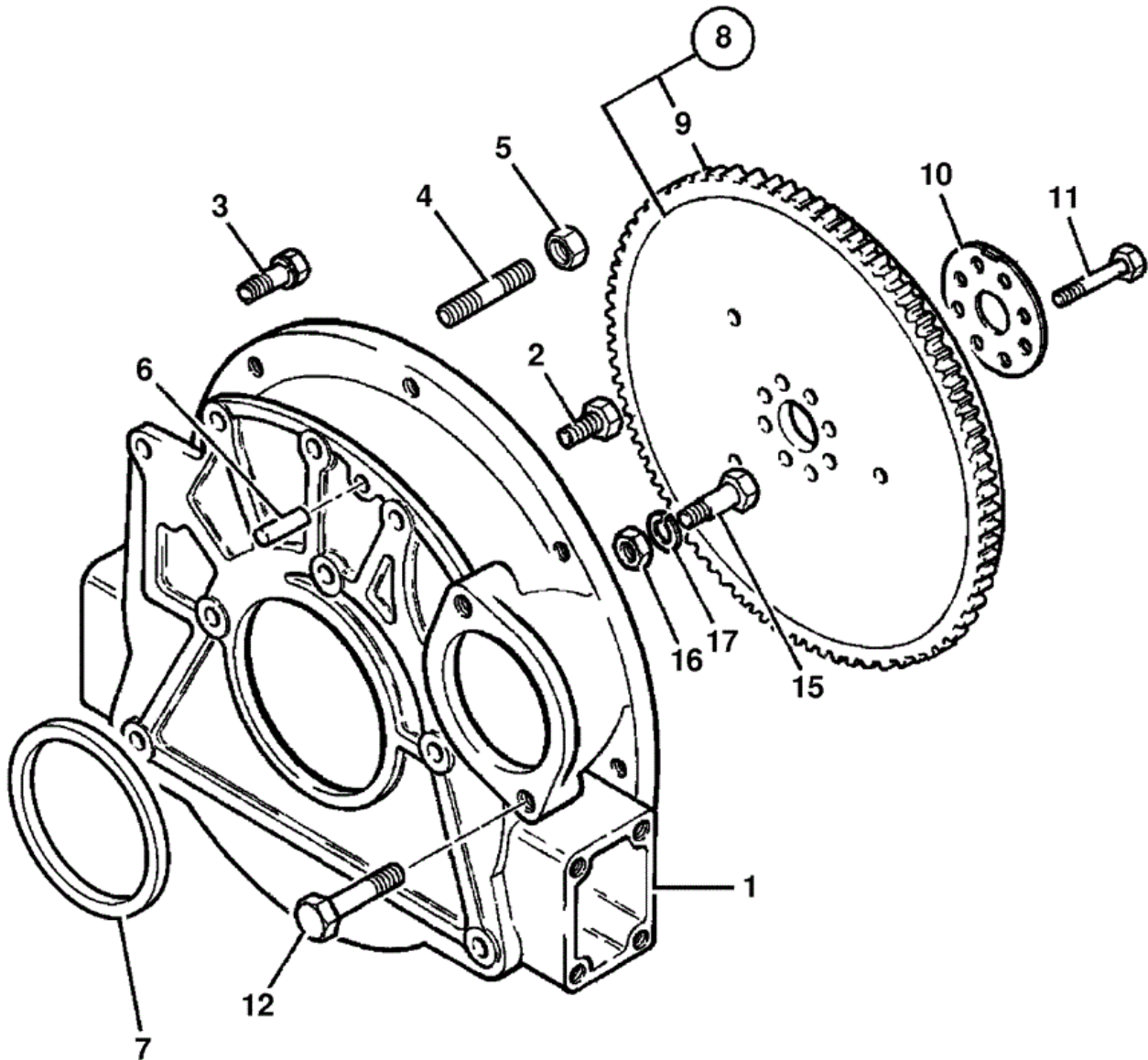
358110

Item	Part #	Change No	Description	Usage Code	QTY
1	02/800028		Camshaft		1
2	02/800255		Gear camshaft		1
3	9080007180		Key		1

4	5090000690		Bolt B=21 L=47		1
5	5125190021		Washer T=8		1
6	02/800261		Plate thrust		1
7	0500408160		Bolt		2
8	02/800885		Shaft idler gear		1
9	02/800256		Gear idler 'A'		1
10	02/800262		Collar thrust		1
11	5090000841		Bolt L=55		2
12	02/800259		Shaft idler gear		1
13	02/800258		Gear idler 'B'		1
14	:02/800260		Bearing idler		1
15	5125190021		Washer T=8		1
16	8941097061		Bolt shaft, L=67		1



9802/5720 L1-7-1 FLYWHEEL & HOUSING



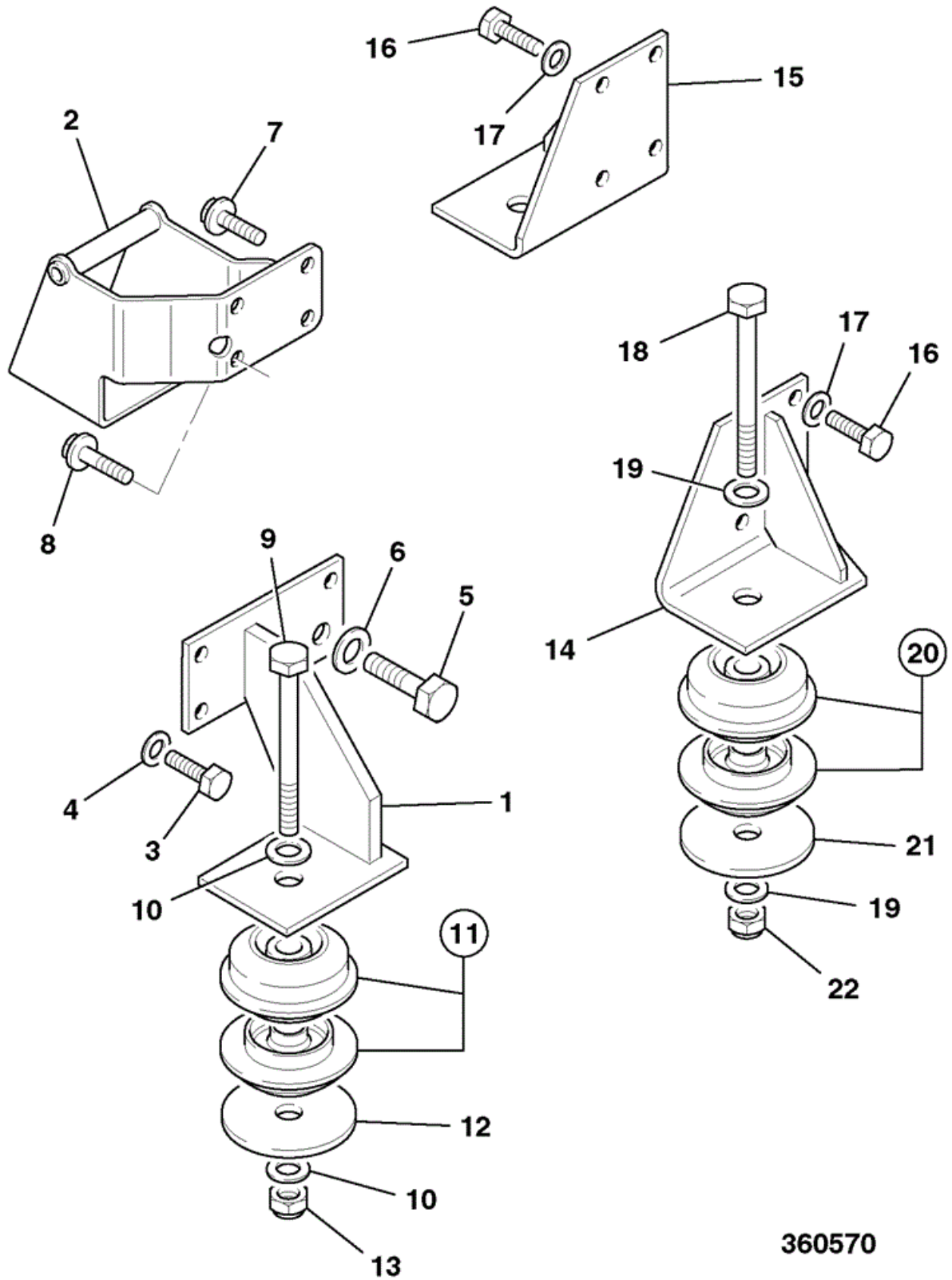
358170

Item	Part #	Change No	Description	Usage Code	QTY
1	02/800263		Housing flywheel		1
2	5090002270		Bolt M12 X 25mm		3
3	02/800873		Bolt flange head M10 X 30mm		1

4	02/800267		Stud		2
5	02/800902		Nut		2
6	9081610320		Pin		1
7	02/800905		Seal rear oil		1
8	02/800840		Flywheel assembly		1
9	02/800265		Gear flywheel ring		1
10	02/800268		Plate locking		1
11	02/800266		Bolt		8
12	02/800904		Bolt flange head M12 X 35mm		2



9802/5720 L1-8-1 ENGINE MOUNTINGS



360570

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com