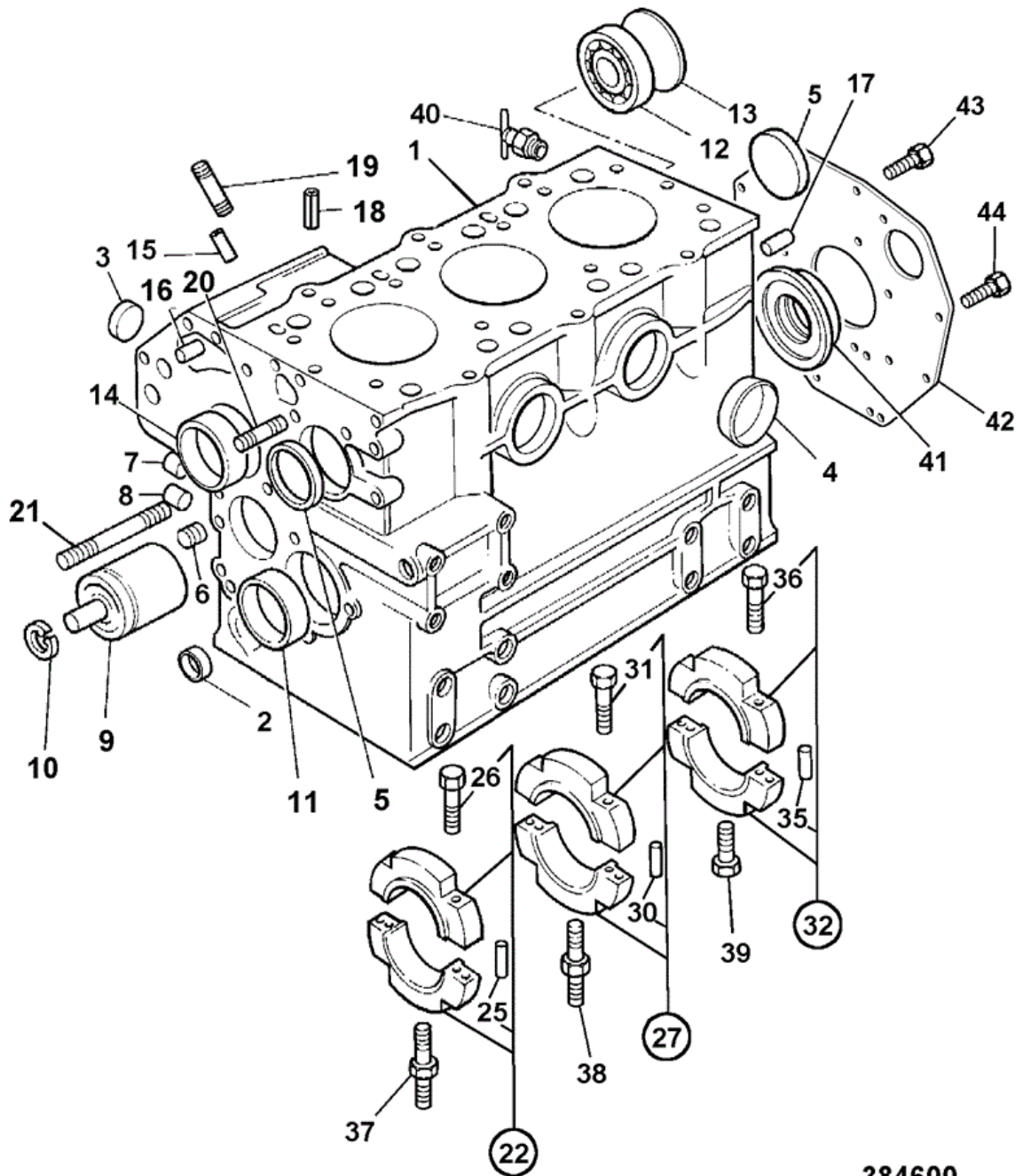




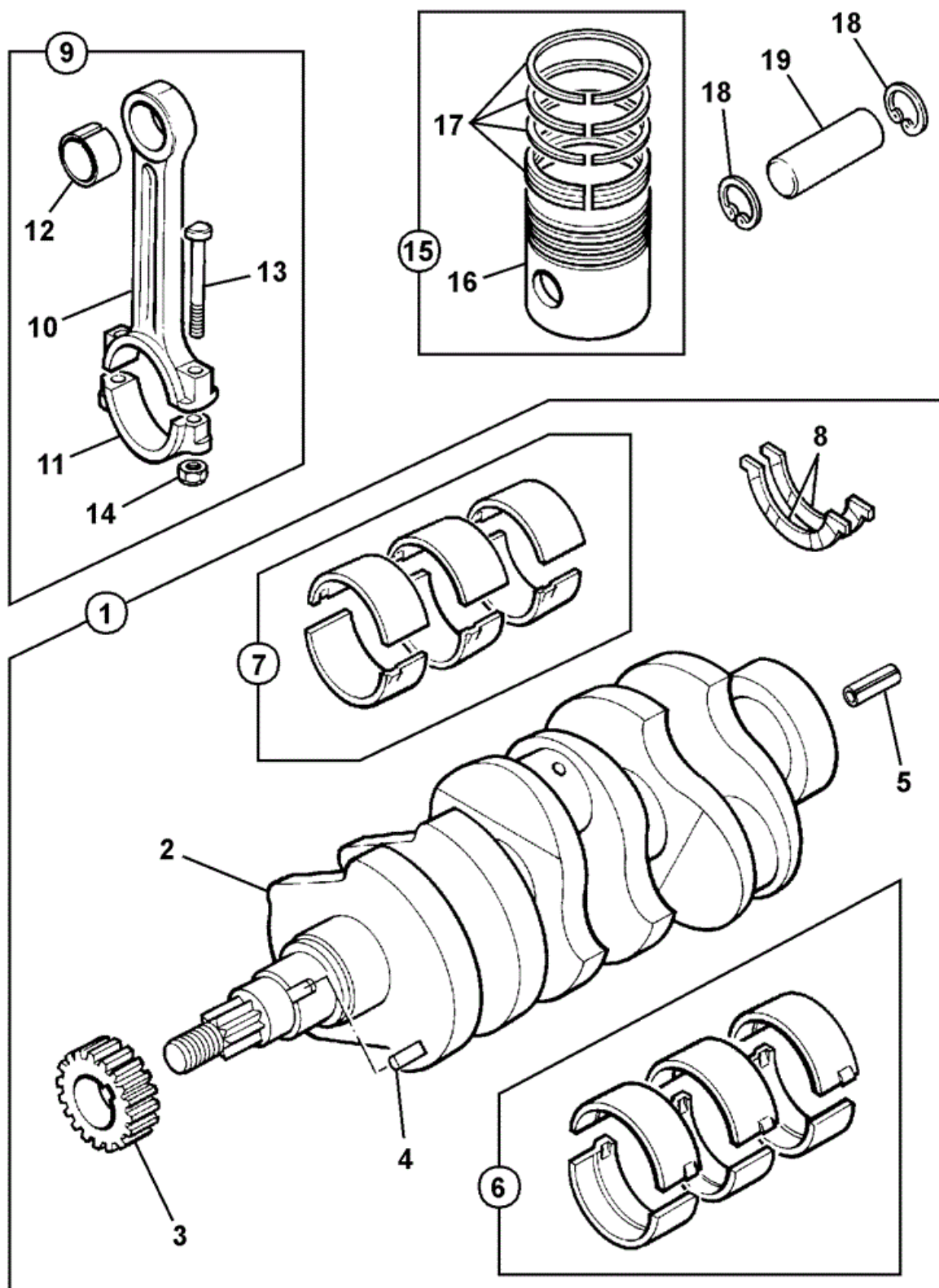
9802/6300 L1-3-1 BLOCK ASSEMBLY



384600

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630365		Block cylinder assembly		1
2	:02/630001		Plug D=15		1
3	:02/630002		Plug D=25		1

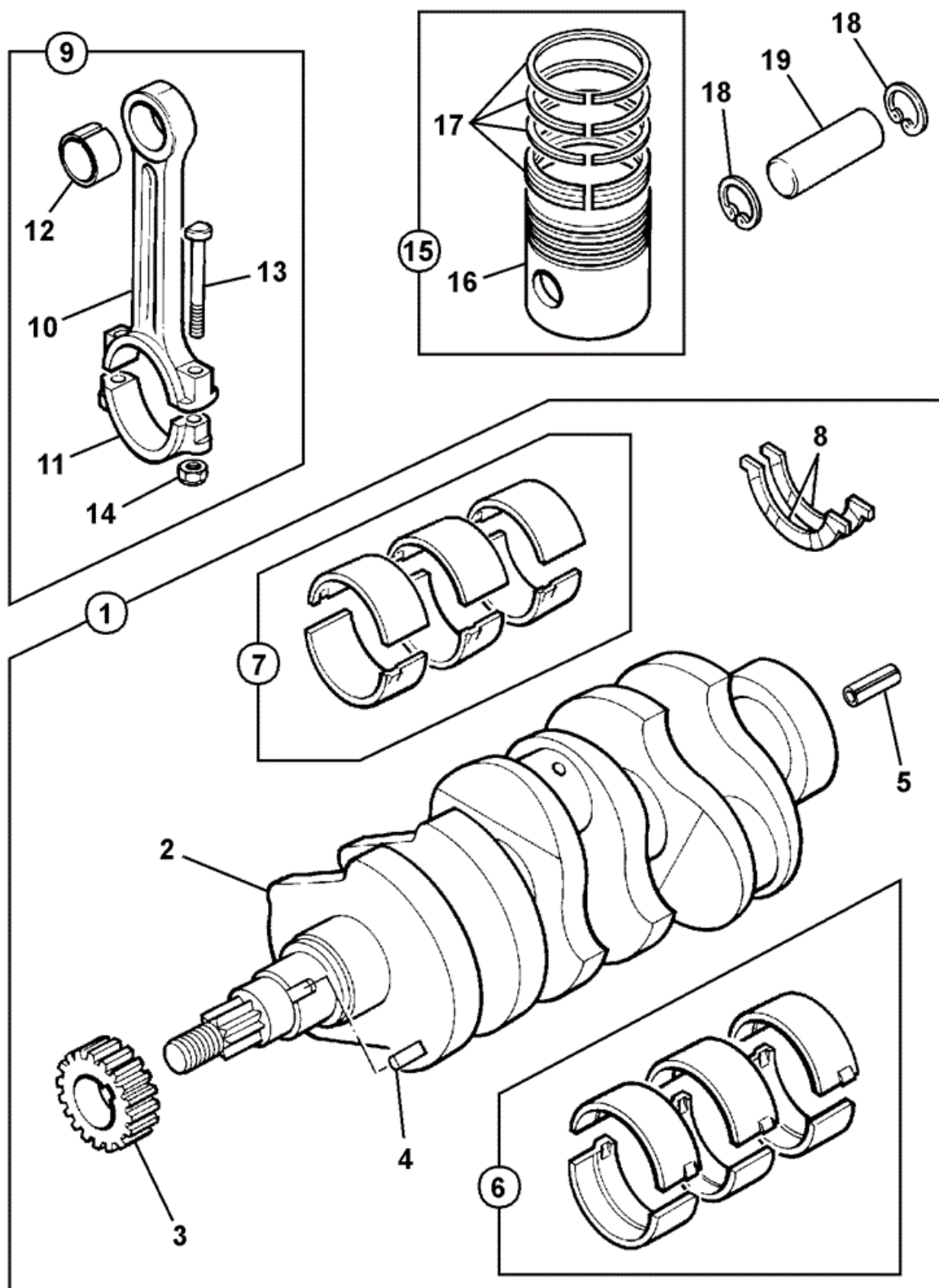
4	:02/630003		Plug D=35		2
5	:02/630004		Plug D=40mm		2
6	02/630005		Plug D=5.4mm		1
7	02/630006		Plug 6.5mm		4
8	02/630007		Plug 8.4mm		4
9	02/630008		Hub		1
10	02/630030		Circlip		1
11	02/630010		Bush		1
11	02/630011		Bush undersize - 0.25mm		0
11	02/630012		Bush undersize - 0.50mm		0
12	02/630013		Bearing		1
13	02/630014		Plug core D=45mm		1
14	02/630015		Bearing		1
15	02/630016		Dowel		2
16	02/630017		Dowel		2
17	02/630018		Dowel		2
18	02/630019		Pin		2
19	02/630532		Bolt caphead		2
20	826/10720		Stud		1
21	02/630022		Stud		1
22	02/630023		Cap bearing assembly		1
23	:N.S.P.		None serviced part		1
24	:N.S.P.		None serviced part		1
25	:02/630024		Dowel		2
26	:02/630025		Screw		2
27	02/630026		Cap bearing assembly		1
28	:N.S.P.		None serviced part		1
29	:N.S.P.		None serviced part		1
30	:02/630024		Dowel		1
31	:02/630025		Screw		2
32	02/630353		Cap bearing		1
33	:N.S.P.		None serviced part		1
34	:N.S.P.		None serviced part		1
35	:02/630024		Dowel		2
36	:02/630025		Screw		2
37	826/10775		Stud		1
38	826/10775		Stud		1
39	02/630029		Screw		2
40	02/630031		Tap drain		1
41	02/630032		Seal rear oil		1
42	02/630366		Plate flywheel backplate		1
43	826/10776		Screw		8
44	02/634112		Screw		2



H15290

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630040		Crankshaft assembly		1
2	:N.S.P.		None serviced part		1
3	:02/630041		Gear		1
4	:02/630042		Key		1
5	:02/630043		Pin		1

6	:02/630044		Kit-bearing main, standard		1
6	:02/630045		Kit-bearing Main undersize - 0.25mm		0
6	:02/630046		Kit-bearing Main undersize - 0.50mm		0
7	:02/630047		Kit-bearing big-end standard		1
7	:02/630048		Kit-bearing Big-end undersize - 0.25mm		0
7	:02/630049		Kit-bearing Big-end undersize - 0.50mm		0
8	:02/630050		Washer thrust		2
9	02/630051		Conrod		3
10	:N.S.P.		None serviced part		1
11	:N.S.P.		None serviced part		1
12	:02/630531		Bush small end		1
13	:02/630053		Bolt		2
14	:02/630054		Nut		2
15	02/630055		Kit-piston & rings Standard		3
15	02/630056		Piston assembly oversize - 0.5mm		0
15	02/634123		Piston assembly oversize		0
16	:N.S.P.		None serviced part		1
17	:02/630060		Kit-piston ring standard		1
17	:02/630061		Kit-piston ring oversize - 0.5mm		1
17	:02/630062		Kit-piston ring oversize - 1.0mm		1
18	02/630059		Circlip		2
19	02/630058		Pin gudgeon		1

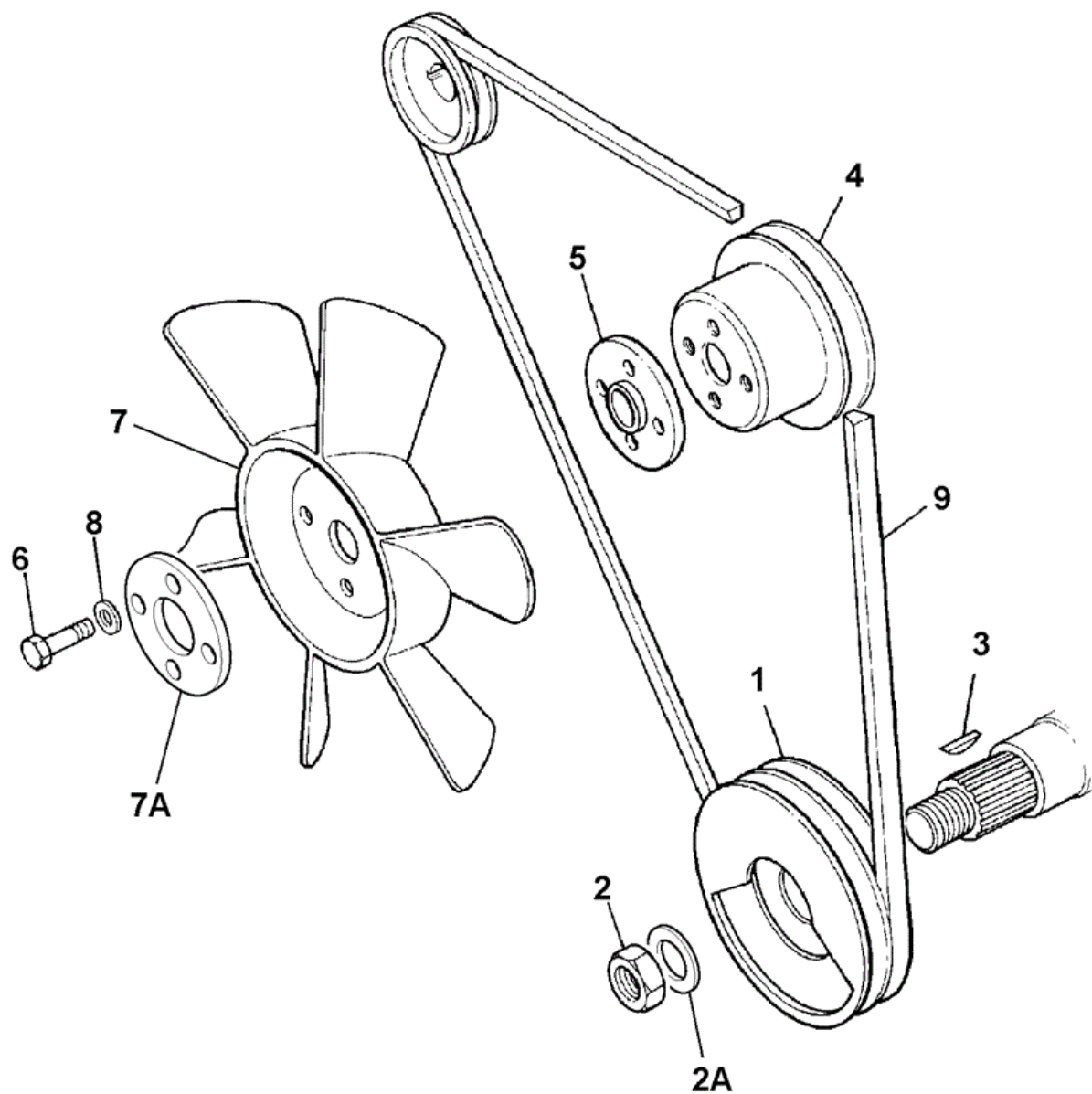


H15290

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630040		Crankshaft assembly		1
2	:N.S.P.		None serviced part		1
3	:02/630041		Gear		1
4	:02/630042		Key		1
5	:02/630043		Pin		1

6	:02/630044		Kit-bearing main, standard		1
6	:02/630045		Kit-bearing Main undersize - 0.25mm		0
6	:02/630046		Kit-bearing Main undersize - 0.50mm		0
7	:02/630047		Kit-bearing big-end standard		1
7	:02/630048		Kit-bearing Big-end undersize - 0.25mm		0
7	:02/630049		Kit-bearing Big-end undersize - 0.50mm		0
8	:02/630050		Washer thrust		2
9	02/630051		Conrod		3
10	:N.S.P.		None serviced part		1
11	:N.S.P.		None serviced part		1
12	:02/630052		Bush small-end		1
13	:02/630053		Bolt		2
14	:02/630054		Nut		2
15	02/630664		Kit-piston & ring Standard		3
16	:N.S.P.		None serviced part		1
17	:02/630665		Kit-piston ring Standard		1
18	02/630059		Circlip		2
19	02/630058		Pin gudgeon		1

JCB 9802/6300 L1-5-1 FANS, PULLEYS & FAN BELT



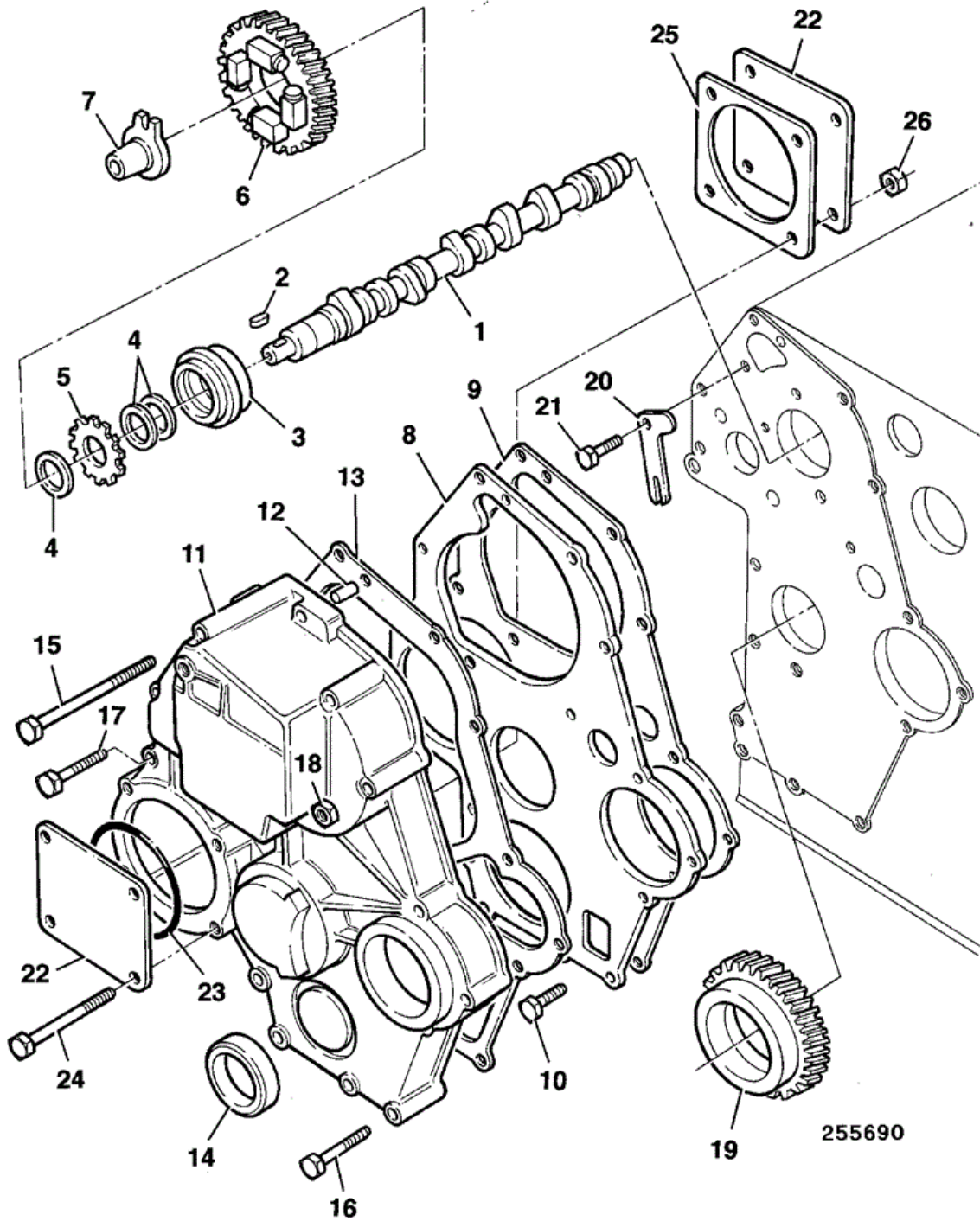
H15301

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630468		Pulley crankshaft		1
2	02/630067		Nut		1
2A	823/10369		Washer		1

3	02/630068		Key		1
4	02/630070		Pulley water pump		1
5	02/630069		Spacer fan		1
6	02/634076		Screw		4
7	02/630533		Fan		1
8	1425/0006Z		Washer Spring (M6) <i>Servo m/c's</i>		4
9	02/631260		Belt fan		1



9802/6300 L1-6-1 TIMING CASE CAMSHAFT & GEARS



Item	Part #	Change No	Description	Usage Code	QTY
1	02/630080		Camshaft		1
2	:02/630068		Key		1
3	:02/630081		Bearing		1

4	:02/634210		Spacer		3
5	****		'See Remark' <i>Not required</i>		1
6	:02/630084		Gear		1
7	02/630085		Tappet		1
8	02/630086		Plate		1
9	02/630087		Gasket		1
10	02/630102		Screw		3
11	02/630367		Casing timing		1
12	02/630089		Pin		1
13	02/630091		Gasket		1
14	02/630092		Seal front oil		1
15	826/10740		Bolt		2
16	826/10777		Screw		5
17	826/10729		Screw		4
18	02/630096		Nut		1
19	****		'See Remark' <i>Oil pump gear, See frame L5-2-1</i>		1
20	02/630101		Plate		1
21	02/630102		Screw		1
21	02/630103		Screw		1
22	02/630097		Plate		2
23	02/630079		O Ring		1
24	826/10781		Bolt		4
25	02/630098		Gasket		1
26	02/630078		Nut		4

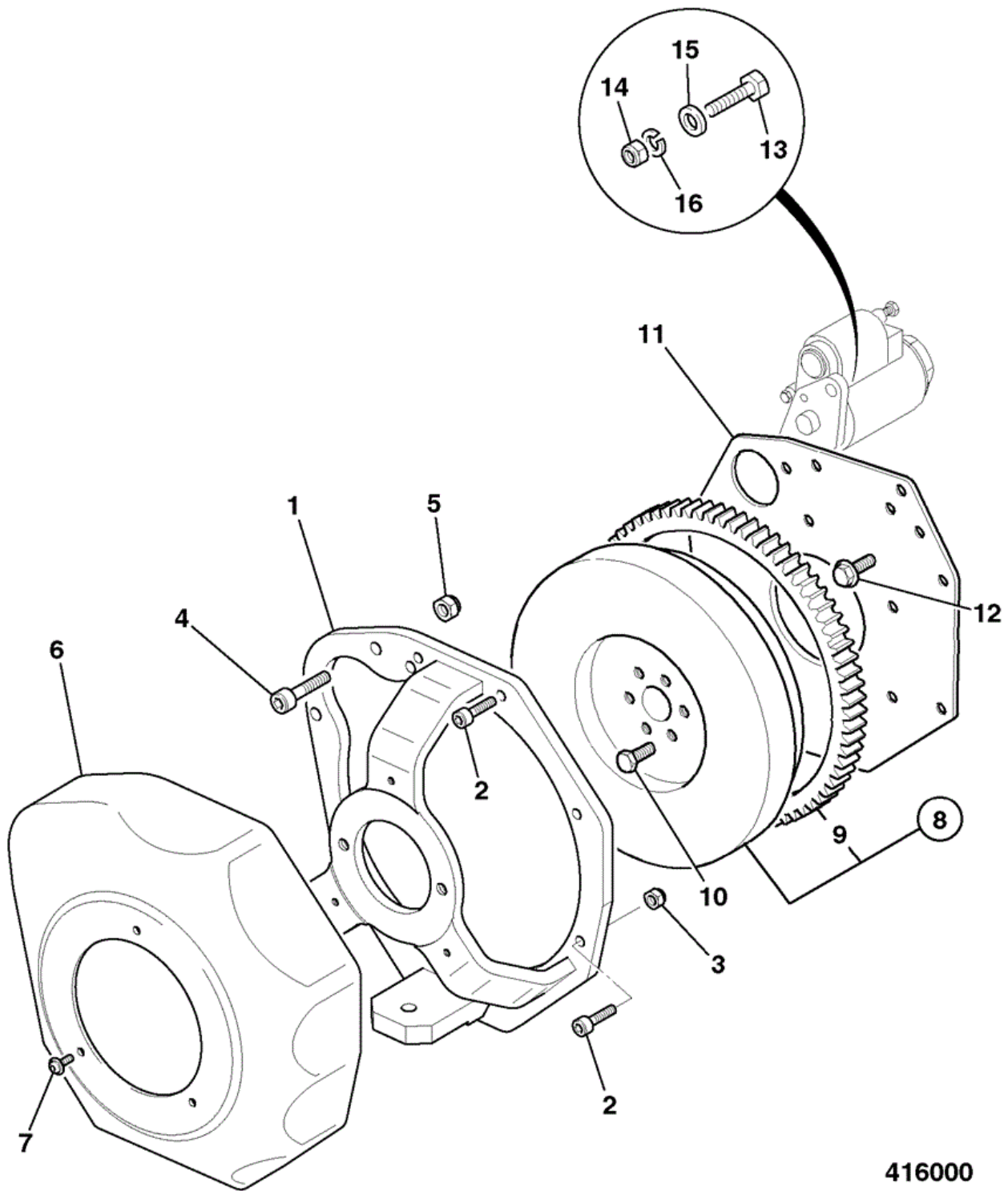
This exploded view diagram illustrates the assembly of a mechanical component, likely a carburetor or fuel system part. The main housing (1) is shown at the top, with various mounting brackets (2, 3, 4, 5, 6, 8) and fasteners (9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33) shown in their relative positions for assembly. The diagram includes a large, complex casting (16) at the bottom, which is the main body of the assembly. The exploded view shows how various components like the fuel valve (10), fuel jet (11), and fuel needle (12) are assembled into the main housing. The diagram is a technical drawing with clear lines and numbers, typical of a service manual.

Item	Part #	Change No	Description	Usage Code	QTY
1	02/630106		Lever		1
2	:N.S.P.		None serviced part		1
3	:02/630107		Circlip		1

4	:02/630108		Washer		1
5	:02/630109		Lever		1
6	:N.S.P.		None serviced part		1
7	:N.S.P.		None serviced part		1
8	****		None serviced part		1
9	02/630529		Spring		1
10	02/630113		Arm		1
11	02/630114		O Ring		1
12	02/630107		Circlip		1
13	02/630783		Lever		1
14	02/630116		Screw		1
15	02/630096		Nut		1
16	02/630368		Shaft		1
17	02/630119		O Ring		2
18	02/630120		Circlip		1
19	02/630121		Stay		1
20	02/630122		Screw		2
21	02/630131		Screw		2
22	02/630096		Nut		2
23	02/634164		Lever		1
24	02/630369		Spring		1
25	02/630126		Washer		1
26	02/634053		Nut		1
27	02/630128		Arm		1
28	02/630129		O Ring		1
29	02/630130		Circlip		1
30	02/630111		Pin		1
31	02/630112		Spring		1



9802/6300 L1-7-1 FLYWHEEL & HOUSING



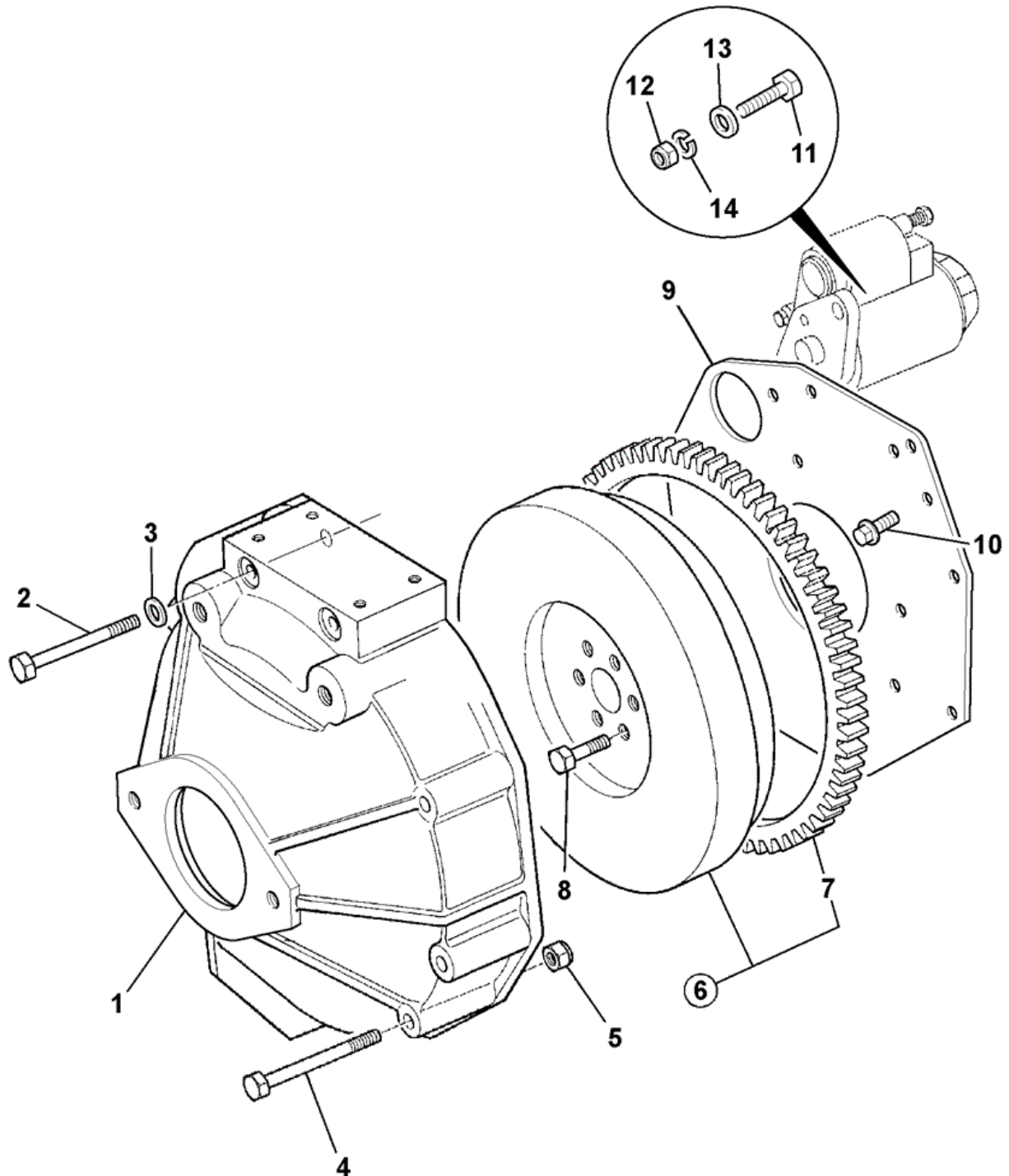
416000

Item	Part #	Change No	Description	Usage Code	QTY
1	335/90023		Housing flywheel		1
2	1391/3308		Capscrew M8X30		7
3	1370/0203Z		Nut Nut M8		5

4	1391/3411Z		Capscrew		2
5	1370/0303Z		Nut lock M10		2
6	331/32182		Cover flywheel housing		1
7	826/01559		Flange Button Head Socket		3
8	02/630395		Flywheel assembly		1
9	:02/630136		Ring starter		1
10	02/630137		Screw		6
11	02/630366		Plate flywheel backplate		1
12	826/10776		Screw		8
12	02/634112		Screw		2
13	02/630558		Bolt		2
14	02/634059		Nut		2
15	02/630108		Washer		2
16	02/630134		Washer spring		1



9802/6300 L1-7-2 FLYWHEEL & HOUSING



776600

Item	Part #	Change No	Description	Usage Code	QTY
1	331/35158		Housing flywheel		1
2	1315/0311D		Setscrew M8x45		2
3	1370/0203D		Nut Lock M8		2

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