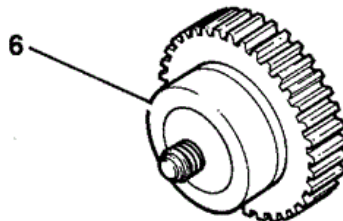
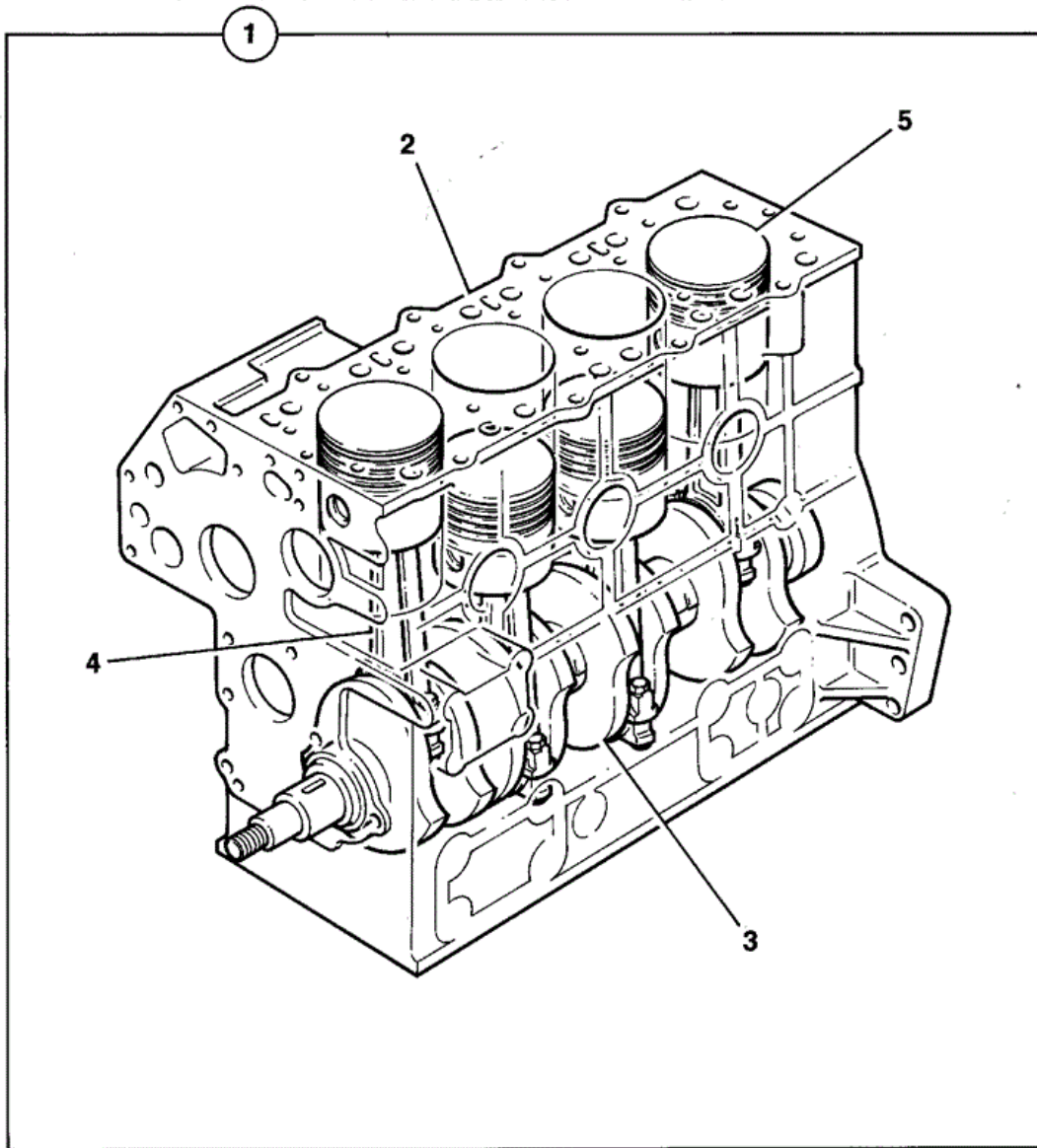




## 9802/4530 L1-2-1 ENGINE, SHORT KR BUILD

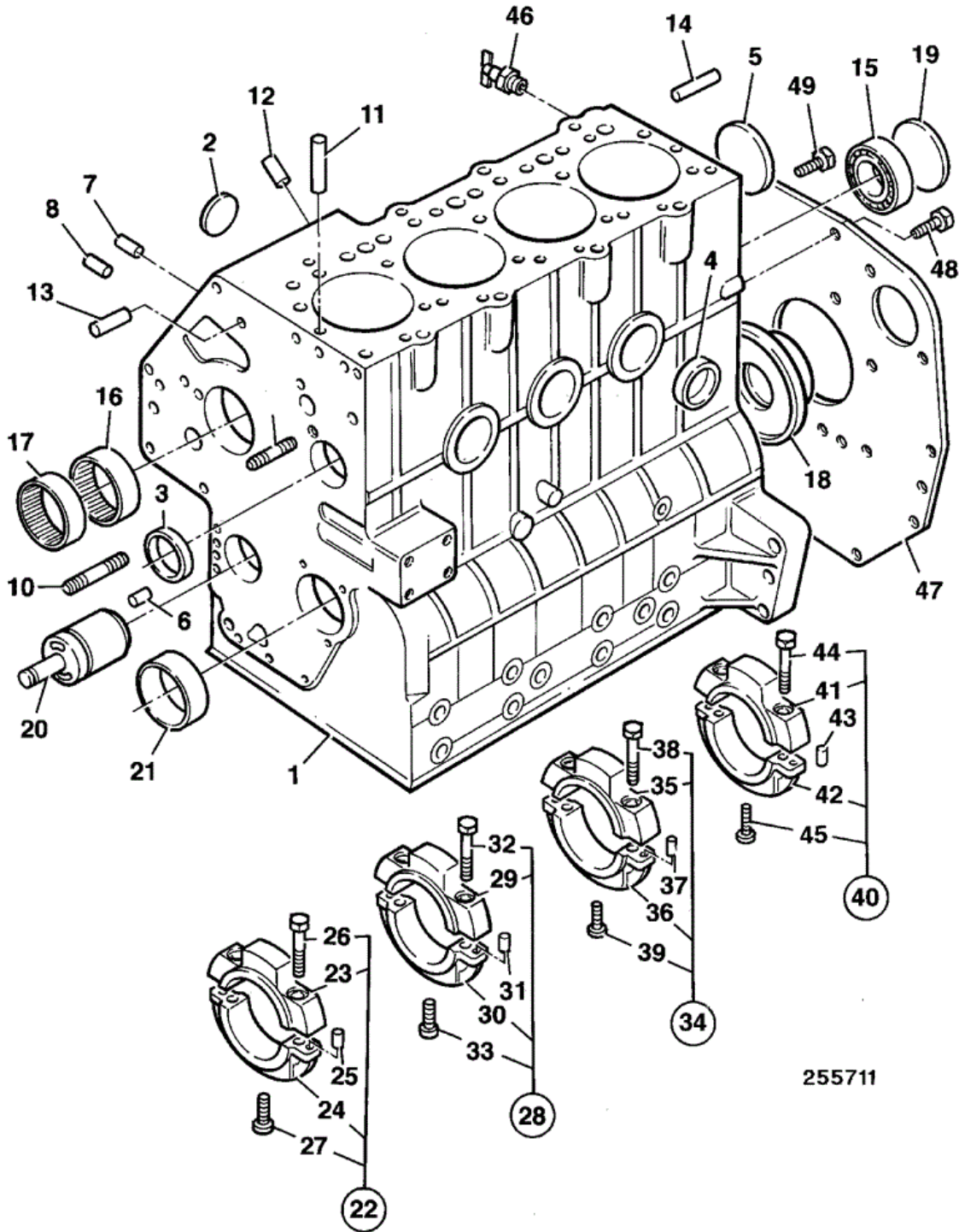


255720

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634100		Engine short		1



# 9802/4530 L1-3-1 BLOCK ASSEMBLY KR BUILD

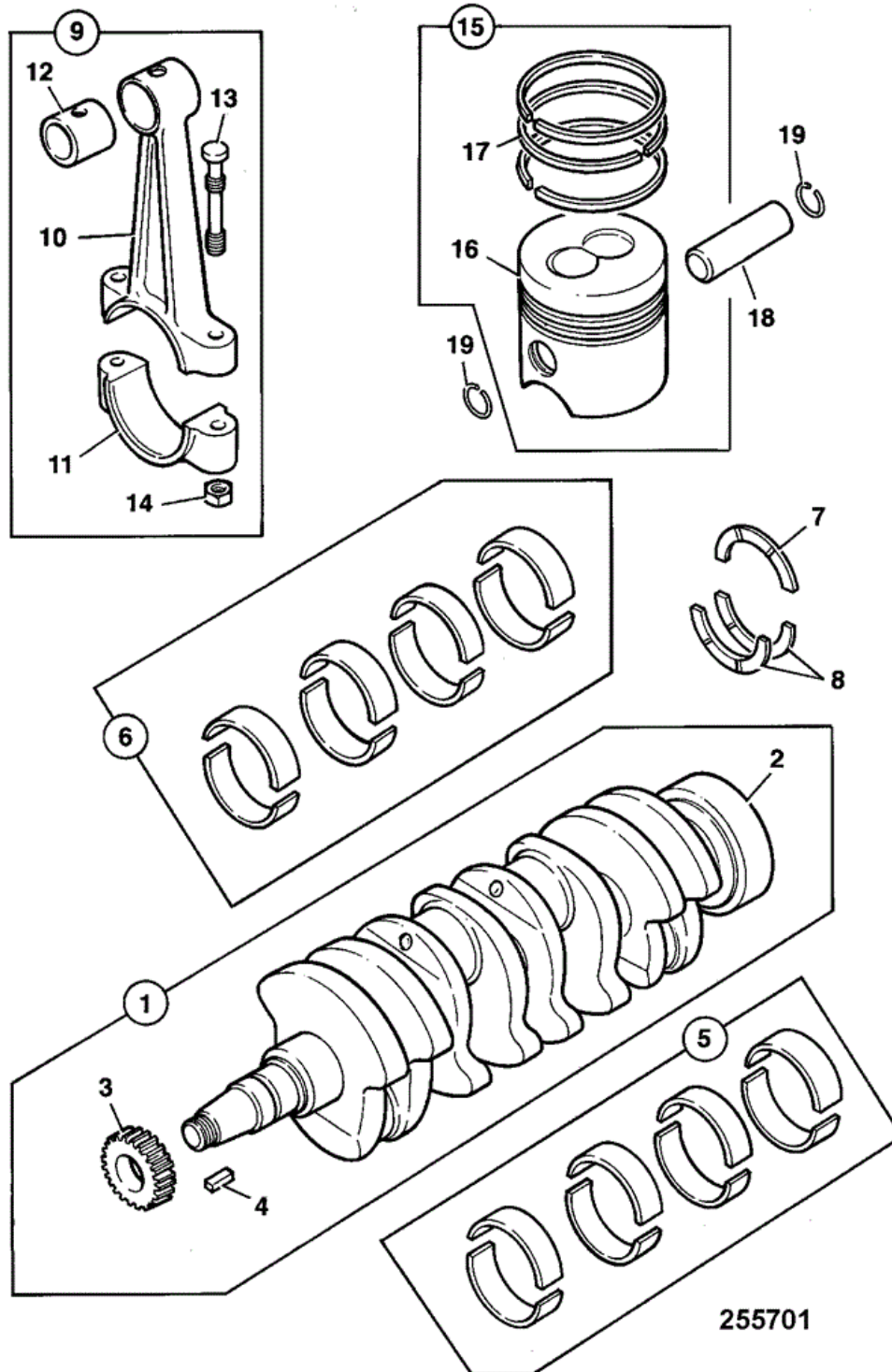


255711

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634000		Block cylinder assembly		1
2	:02/630002		Plug D=25		2

3	:02/630004	Plug D=40mm	1
4	:02/630004	Plug D=40mm	3
5	:02/630004	Plug D=40mm	1
6	:02/630007	Plug 8.4mm	3
7	:02/630702	Plug 10.4mm	4
8	:02/630006	Plug 6.5mm	4
9	02/630021	Stud	1
10	02/630022	Stud	1
11	02/630019	Pin	2
12	02/630024	Dowel	2
13	02/630017	Dowel	2
14	02/630018	Dowel	2
15	02/630013	Bearing	1
16	02/634002	Bearing needle	1
17	02/634001	Bearing needle	1
18	02/634013	Seal rear oil	1
19	02/630014	Plug core D=45mm	1
20	02/630703	Hub	1
21	02/630704	Bush	1
21	02/630705	Bush oversize - 0.25mm	0
21	02/630706	Bush oversize - 0.50mm	0
22	02/634004	Cap bearing assembly	1
23	****	None serviced part	1
24	****	None serviced part	1
25	:02/630024	Dowel	2
26	:02/634005	Screw	2
27	02/634006	Screw	1
28	02/634007	Cap bearing assembly	1
29	****	None serviced part	1
30	****	None serviced part	1
31	:02/630024	Dowel	2
32	:02/634005	Screw	2
33	02/634006	Screw	1
34	02/634008	Cap bearing assembly	1
35	****	None serviced part	1
36	****	None serviced part	1
37	:02/630024	Dowel	2
38	:02/634005	Screw	2
39	02/634006	Screw	1
40	02/634009	Cap bearing assembly	1
41	****	None serviced part	1
42	****	None serviced part	1
43	:02/630024	Dowel	2
44	:02/634005	Screw	2
45	02/630714	Screw	2
46	02/630031	Tap drain	1
47	02/634010	Plate	1
48	02/634011	Screw	10
49	02/634012	Screw	2

**JCB** 9802/4530 L1-4-1 CRANKSHAFT, BEARINGS PISTONS &  
 CON-RODS KR BUILD

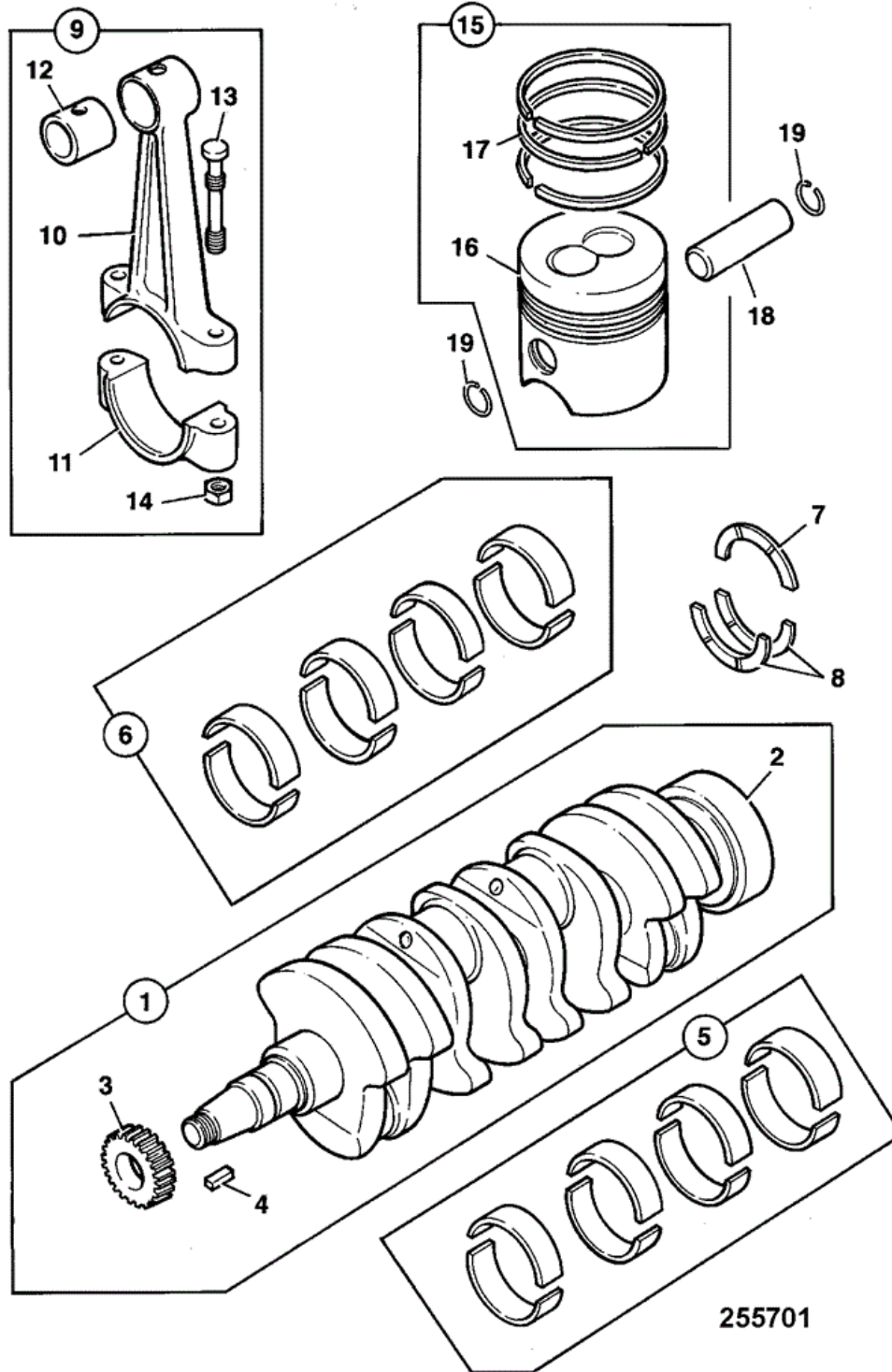


255701

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634020		Crankshaft assembly		1

2	****		None serviced part	1
3	:02/630716		Gear	1
4	:02/630042		Key	1
5	02/634019		Kit-bearing main standard	1
5	02/634018		Kit-bearing main undersize - 0.25mm	1
5	02/634017		Kit-bearing main undersize - 0.50mm	1
6	02/634016		Kit-bearing big end standard	1
6	02/634015		Kit-bearing big end undersize - 0.25mm	1
6	02/634014		Kit-bearing big end undersize - 0.50mm	1
7	02/634021		Washer thrust	1
8	02/630723		Washer thrust	2
9	02/634022		Conrod assembly	4
10	****		None serviced part	1
11	****		None serviced part	1
12	:02/630725		Bush small end	1
13	:02/630726		Screw	2
14	:02/630727		Nut	2
15	02/634101		Piston assembly standard	4
15	02/634102		Piston assembly oversize - 0.5mm	0
15	02/634103		Piston assembly oversize - 1.0mm	0
16	****		None serviced part	1
17	:02/630733		Kit-piston ring	1
17	02/630734		Kit-piston ring oversize - 0.50mm	0
17	02/631262		Kit-piston ring oversize - 1.0mm	0
18	02/630731		Pin gudgeon	1
19	02/630732		Circlip	2

**JCB** 9802/4530 L1-4-10 CRANKSHAFT, BEARINGS PISTONS &  
 CON-RODS KR BUILD



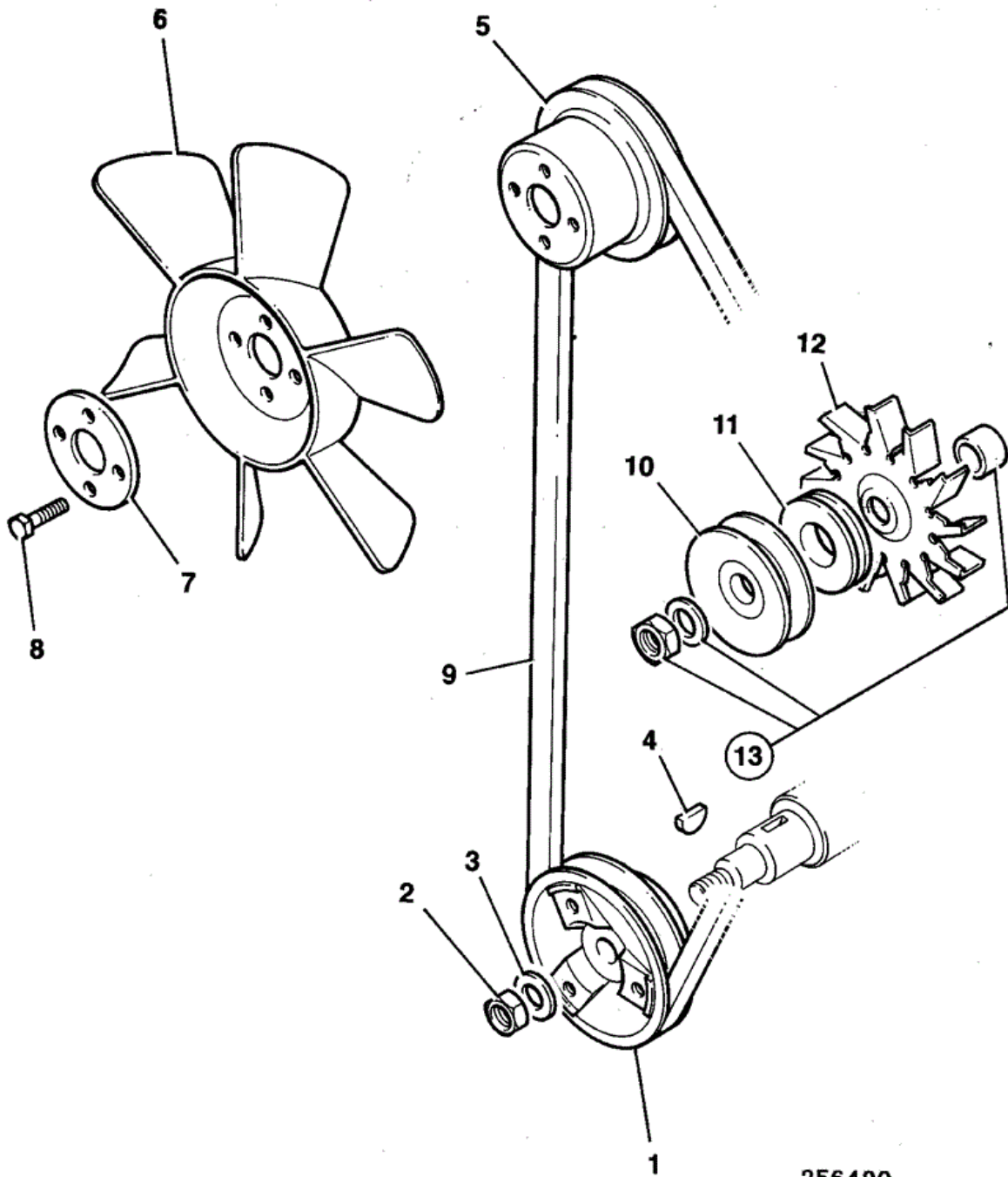
255701

Item	Part #	Change No	Description	Usage Code	QTY
1	02/634020		Crankshaft assembly		1

2	****		None serviced part	1
3	:02/630716		Gear	1
4	:02/630042		Key	1
5	02/634019		Kit-bearing main standard	1
5	02/634018		Kit-bearing main undersize - 0.25mm	1
5	02/634017		Kit-bearing main undersize - 0.50mm	1
6	02/634016		Kit-bearing big end standard	1
6	02/634015		Kit-bearing big end undersize - 0.25mm	1
6	02/634014		Kit-bearing big end undersize - 0.50mm	1
7	02/634021		Washer thrust	1
8	02/630723		Washer thrust	2
9	02/634022		Conrod assembly	4
10	****		None serviced part	1
11	****		None serviced part	1
12	:02/630725		Bush small end	1
13	:02/630726		Screw	2
14	:02/630727		Nut	2
15	02/634135		Piston assembly	4
16	****		None serviced part	1
17	:02/634136		Kit-piston ring	1
18	02/630731		Pin gudgeon	1
19	02/630732		Circlip	2



## 9802/4530 L1-5-1 FANS, PULLEYS & FAN BELT KR BUILD

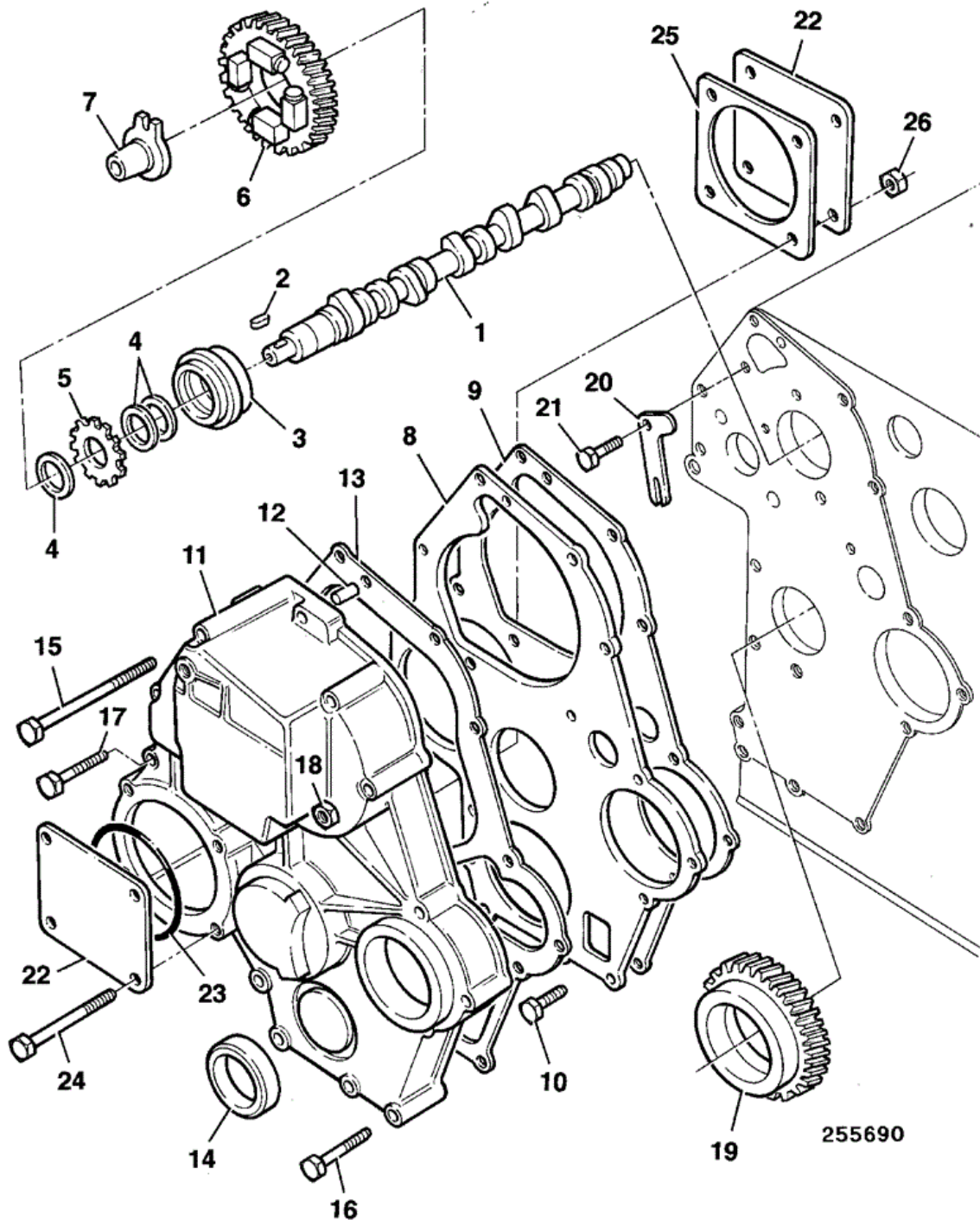


Item	Part #	Change No	Description	Usage Code	QTY
1	02/634088		Pulley crankshaft		1
2	02/630778		Nut		1



3	02/630779		Washer	1
4	02/630068		Key	1
5	02/630835		Pulley water pump	1
6	30/925410		Fan cooling 4 Blade	1
6A	30/925411		Fan cooling 8 Blade <i>OPTIONAL - HIGH AMBIENT</i>	1
7	02/634075		Plate	1
8	02/634076		Screw	4
9	02/634154		Belt fan L=1010mm	1
10	02/102012		Pulley single D=83mm	1
11	02/201382		Spacer alternator pulley	1
12	02/200452		Fan alternator	1
13	714/20405		Kit-sundry parts	1

**JCB** 9802/4530 L1-6-1 TIMING CASE CAMSHAFT & GEARS KR  
 BUILD



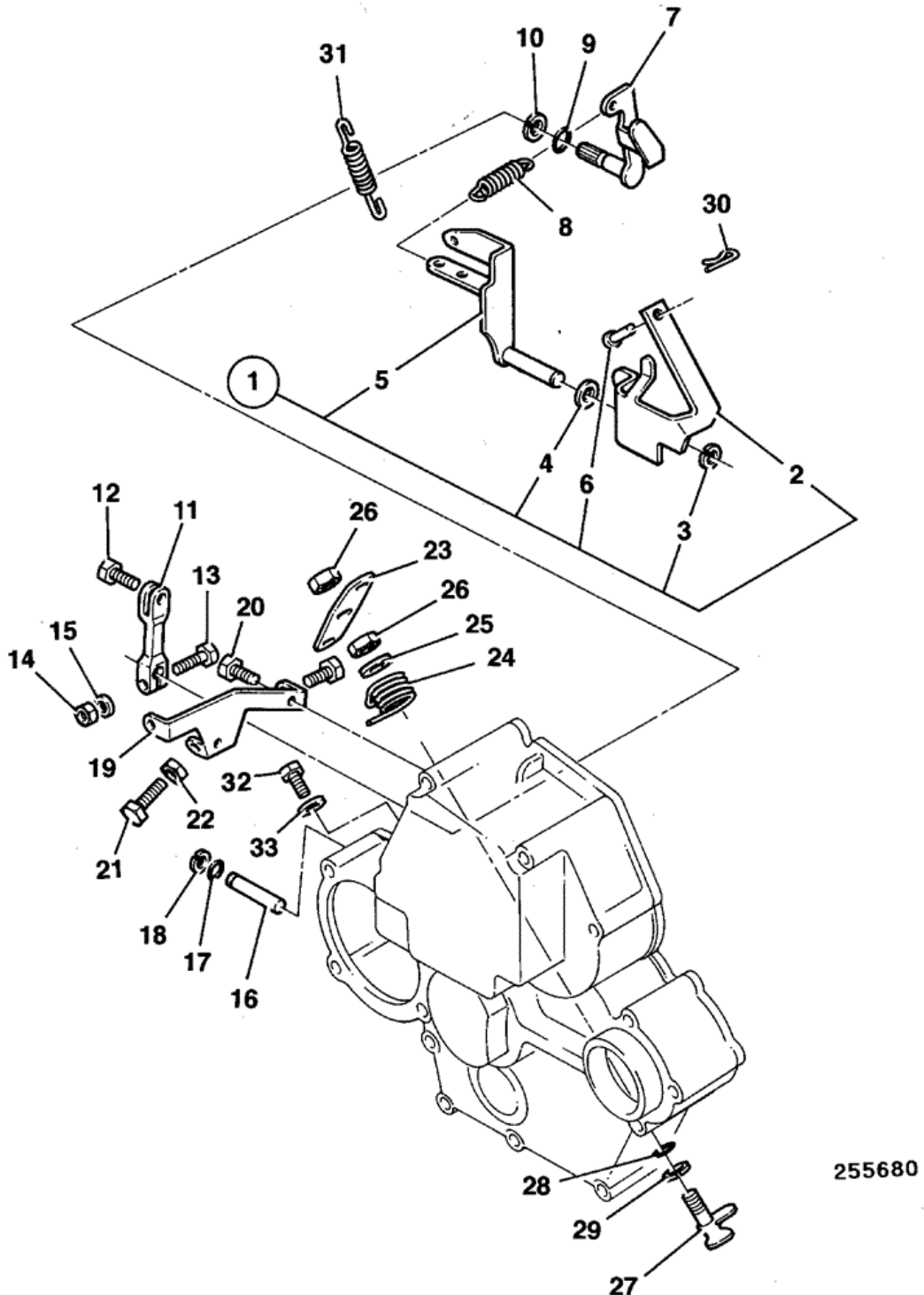
Item	Part #	Change No	Description	Usage Code	QTY
1	02/634033		Camshaft		1

2	02/630068		Key	1
3	02/634032		Bearing	1
4	02/630082		Spacer	1
5	02/630083		Gear	1
6	02/630768		Gear	1
7	02/630085		Tappet	1
8	02/630767		Plate	1
9	02/630766		Gasket	1
10	02/630172		Bolt	2
11	02/634031		Casing timing	1
12	02/630089		Pin	1
13	02/630764		Gasket	1
14	02/630763		Seal front oil	1
15	02/630762		Screw	6
16	02/630093		Screw	2
17	02/630095		Screw	5
18	02/630096		Nut	1
19	****		'See Remark' <i>SEE OIL PUMP, L5-2-1</i>	1
20	02/634087		Plate	1
21	02/630102		Screw	2
22	02/630097		Plate	2
23	02/630079		O Ring	1
24	02/634105		Screw	4
25	02/630098		Gasket	1
26	02/630078		Nut	4



# 9802/4530 L1-6-2 TIMING LEVERS ARMS & SPRINGS KR

BUILD

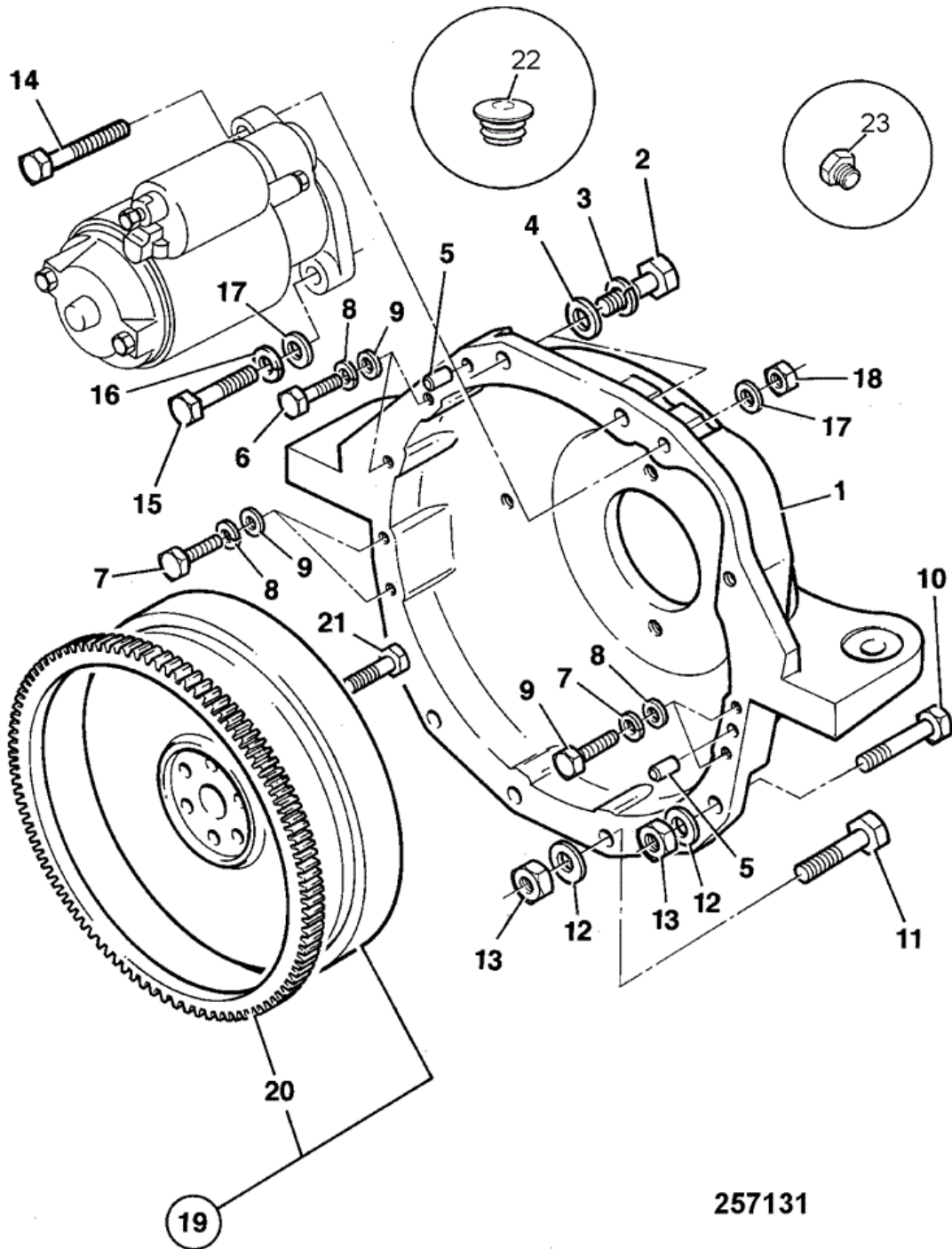


Item	Part #	Change No	Description	Usage Code	QTY
1	02/634050		Lever		1

2	****		None serviced part	1
3	02/630107		Circlip	1
4	:02/630108		Washer	1
5	:02/630781		Lever	1
7	02/630113		Arm	1
8	02/634090		Spring	1
9	02/630114		O Ring	1
10	02/630107		Circlip	1
11	02/634052		Lever	1
12	02/630784		Screw	1
13	02/630123		Screw	1
14	02/630096		Nut	1
15	02/630126		Washer	1
16	02/630785		Shaft	1
17	02/630119		O Ring	1
18	02/630120		Circlip	1
19	02/630121		Stay	1
20	02/630122		Screw	2
21	02/630131		Screw	2
22	02/630096		Nut	2
23	02/630124		Lever	1
24	02/630125		Spring	1
25	02/630126		Washer	1
26	02/634053		Nut	2
27	02/630128		Arm	1
28	02/630129		O Ring	1
29	02/630130		Circlip	1
30	02/630111		Pin	1
31	02/630112		Spring	1



## 9802/4530 L1-7-1 FLYWHEEL & HOUSING KR BUILD



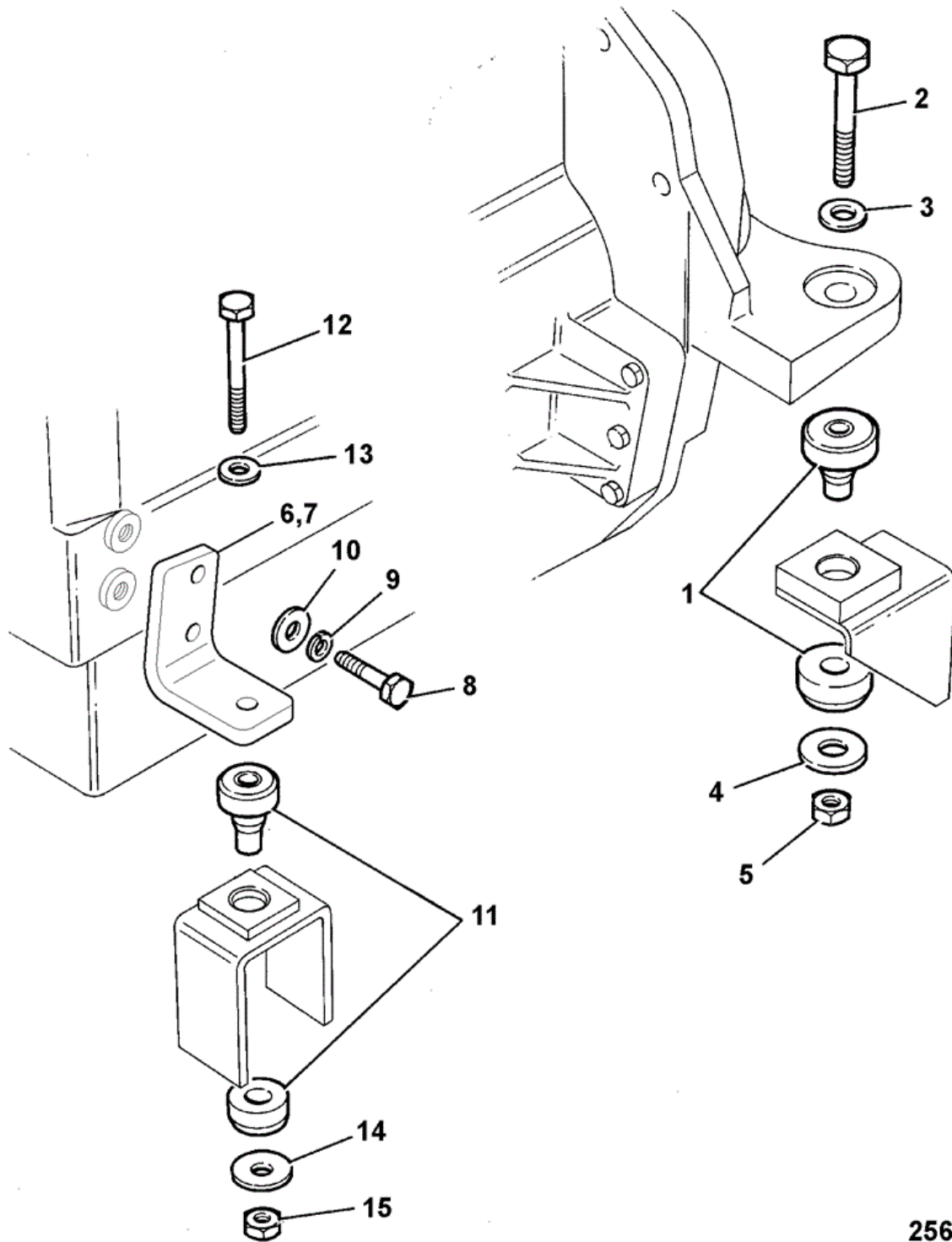
257131

Item	Part #	Change No	Description	Usage Code	QTY
1	242/00082		Housing flywheel		1
2	1315/0509Z		Setscrew M12 x 35mm		2

3	1425/0009Z		Washer Spring M12	2
4	1420/0009Z		Washer (M12)	2
5	02/630018		Dowel	1
6	1315/0407Z		Setscrew M10 x 25 mm	2
7	1315/3412Z		Bolt M10x50	4
8	1425/0008Z		Spring Washer	6
9	1420/0008Z		Washer (M10)	6
10	1315/3415Z		Bolt (M10 x 65)	2
11	1315/0408Z		Setscrew M10 x 30	4
12	1420/0008Z		Washer (M10)	6
13	1370/0303Z		Nut lock M10	6
14	1315/3411Z		Bolt M10 x 45mm	1
15	1315/0409Z		Setscrew M10 x 35	1
16	1425/0008Z		Spring Washer	1
17	1420/0008Z		Washer (M10)	2
18	1370/0303Z		Nut lock M10	1
19	02/634048		Flywheel assembly	1
20	:02/634049		Gear flywheel ring	1
21	02/630775		Bolt	6
22	835/00174		Plug Plastic,Black	2
23	835/00158		Plug	5



## 9802/4530 L1-8-1 ENGINE MOUNTINGS KR BUILD



256511

Item	Part #	Change No	Description	Usage Code	QTY
1	242/00392		Mount Engine		2
2	1315/3722Z		Bolt M16 x 120		2



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