

Section: ENGINE
FASTENINGS

| Fig. | P/n | QTY | Name |
|------|-----|-----|------|
|------|-----|-----|------|

Notes:

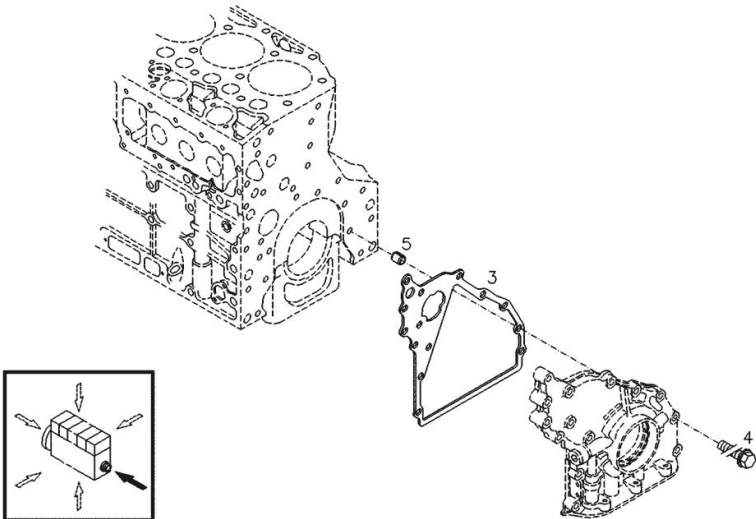
[DIAMOND 230]

Engine serial number:

364153 364154 376482 376483 376484 376485 376902 376903 376923 376924 376925 382438 382439 382440 394972
 394973 394974 394975 402497 402498 402499 404467 404468 404469 404470 404471 404472 409589 409590 409591
 409592 409593 412249 428810 435873 440334 440335 440336 463528 465993 472070 472071 472072 472073 472074
 529495 529496 531346 531347 531348 597101 597102 604313 604314 604315 604316 605269 605270 605271 605272
 614332 614333 621768 621769 621770 630015 630016 630017 630018 630019 630020 643602 643603 666616 666617
 666618 667057 667058 676273 676274 678988 678989 678990 678991 697648 697649 698134 698135 698136 698137
 698138 698139 698140 698141 698142 698143 698144 698145 708370 708371 716243 716244 716512 716513 716514
 716515 716516 728915 728916 736814

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| | | | |
|---|----------|----|---|
| 3 | 04204450 | 1 | gasket |
| 4 | 01143362 | 14 | screw EN 001662-F-M 8 X 35- 10.9-A4C |
| 5 | 01181406 | 1 | bushing H 002341-B11X 8-FE/ZN12C* |



0507 0381

OIL PRESSUR.SWITCH

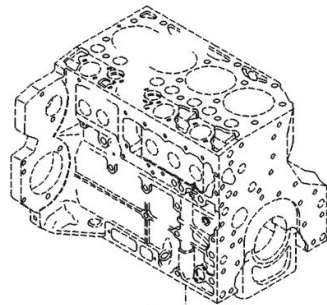
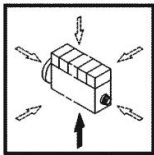
| Fig. | P/n | QTY | Name |
|------|-----|-----|------|
|------|-----|-----|------|

Notes:

[DIAMOND 230]

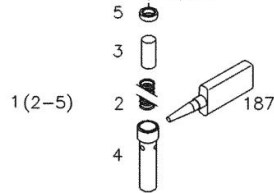
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 394973 394974 394975 402497 402498 402499 404467 404468 404469 404470 404471 404472 409589 409590 409591
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 666618 667057 667058 676273 676274 678988 678989 678990 678991 697648 697649 698134 698135 698136 698137
 698138 698139 698140 698141 698142 698143 698144 698145 708370 708371 716243 716244 716512 716513 716514
 716515 716516 728915 728916 736814



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| | | | |
|-----|----------|---|--|
| 1 | 04207119 | 1 | valve WITH ITEM (2-5) |
| 2 | 04200782 | 1 | spring |
| 3 | 04207120 | 1 | piston |
| 4 | 04207121 | 1 | spacer |
| 5 | 04201794 | 1 | ring |
| 187 | 01016123 | | small plate H 000699-DEUTZ DW 71- 50 ML |



Section: ENGINE

OIL FILLER NECK

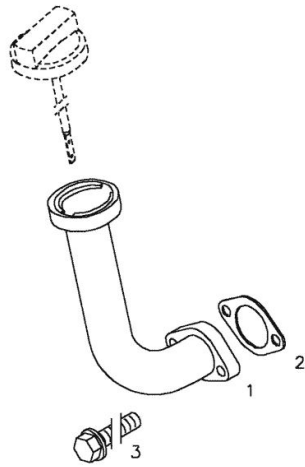
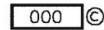
| Fig. | P/n | QTY | Name |
|------|-----|-----|------|
|------|-----|-----|------|

Notes:

[DIAMOND 230]

Engine serial number:

364153 364154 376482 376483 376484 376485 376902 376903 376923 376924 376925 382438 382439 382440 394972
 394973 394974 394975 402497 402498 402499 404467 404468 404469 404470 404471 404472 409589 409590 409591
 409592 409593 412249 428810 435873 440334 440335 440336 463528 465993 472070 472071 472072 472073 472074
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 666618 667057 667058 676273 676274 678988 678989 678990 678991 697648 697649 698134 698135 698136 698137
 698138 698139 698140 698141 698142 698143 698144 698145 708370 708371 716243 716244 716512 716513 716514
 716515 716516 728915 728916 736814



| | | | |
|---|----------|---|--|
| 1 | 04207099 | 1 | tube |
| 2 | 01178421 | 1 | gasket DIN 071511-35X 58X1,5 -DEUTZ FW31 |
| 3 | 01181433 | 2 | screw EN 001662-F-M 8 X 20-LG 2,5-10.9-ZNAL-A |

CRANKCASE BREATHER

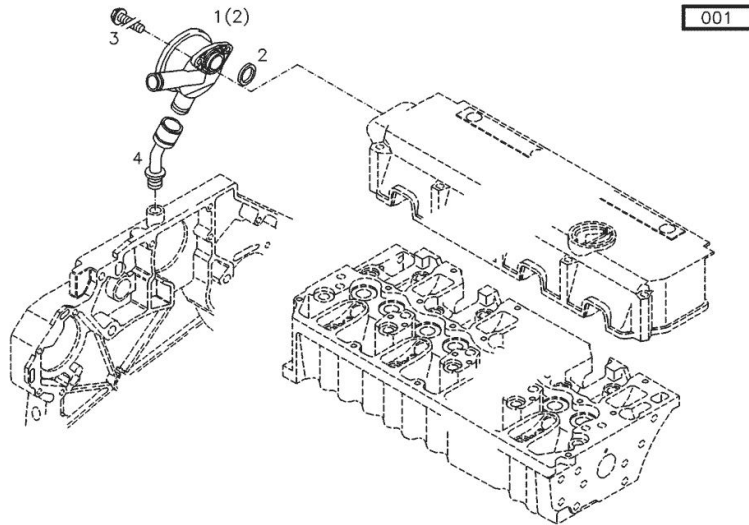
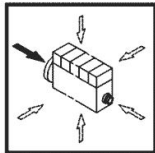
| Fig. | P/n | QTY | Name |
|------|-----|-----|------|
|------|-----|-----|------|

Notes:

[DIAMOND 230]

Engine serial number:

364153 364154 376482 376483 376484 376485 376902 376903 376923 376924 376925 382438 382439 382440 394972
 394973 394974 394975 402497 402498 402499 404467 404468 404469 404470 404471 404472 409589 409590 409591
 409592 409593 412249 428810 435873 440334 440335 440336 463528 465993 472070 472071 472072 472073 472074
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 614332 614333 621768 621769 621770 630015 630016 630017 630018 630019 630020 643602 643603 666616 666617
 666618 667057 667058 676273 676274 678988 678989 678990 678991 697648 697649 698134 698135 698136 698137
 698138 698139 698140 698141 698142 698143 698144 698145 708370 708371 716243 716244 716512 716513 716514
 716515 716516 728915 728916 736814



| | | | |
|---|----------|---|--|
| 1 | 04207651 | 1 | valve WITH ITEM (2) |
| 2 | 04207649 | 1 | ring |
| 3 | 01180218 | 2 | screw EN 001662-F-M 6 X 20- 10.9-GESCHW |
| 4 | 04207290 | 1 | pipng |

BLEEDING TUBE

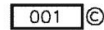
| Fig. | P/n | QTY | Name |
|------|-----|-----|------|
|------|-----|-----|------|

Notes:

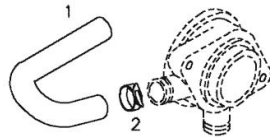
[DIAMOND 230]

Engine serial number:

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 409592 409593 412249 428810 435873 440334 440335 440336 463528 465993 472070 472071 472072 472073 472074
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 666618 667057 667058 676273 676274 678988 678989 678990 678991 697648 697649 698134 698135 698136 698137
 698138 698139 698140 698141 698142 698143 698144 698145 708370 708371 716243 716244 716512 716513 716514
 716515 716516 728915 728916 736814



| | | | |
|---|----------|---|------------------------------|
| 1 | 04198572 | 1 | tube |
| 2 | 01178750 | 3 | clamp DIN 003021-A- 29X15 |



PISTON COOL.NOZZLE

| Fig. | P/n | QTY | Name |
|------|-----|-----|------|
|------|-----|-----|------|

Notes:

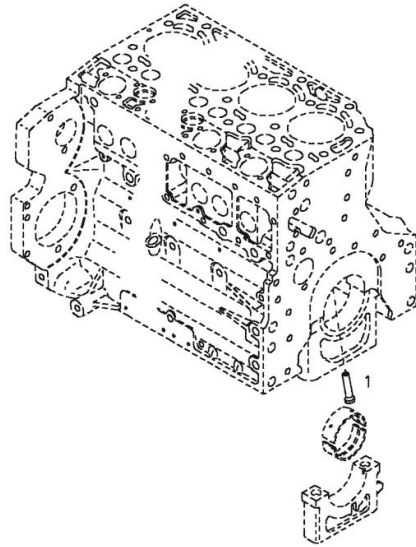
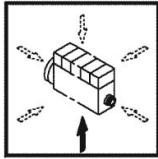
[DIAMOND 230]

Engine serial number:

364153 364154 376482 376483 376484 376485 376902 376903 376923 376924 376925 382438 382439 382440 394972
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 409592 409593 412249 428810 435873 440334 440335 440336 463528 465993 472070 472071 472072 472073 472074
 529495 529496 531346 531347 531348 597101 597102 604313 604314 604315 604316 605269 605270 605271 605272
 614332 614333 621768 621769 621770 630015 630016 630017 630018 630019 630020 643602 643603 666616 666617
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 698138 698139 698140 698141 698142 698143 698144 698145 708370 708371 716243 716244 716512 716513 716514
 716515 716516 728915 728916 736814

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|---|----------|---|----------|
| 1 | 04207521 | 1 | sprayers |
|---|----------|---|----------|



FILLER CAP

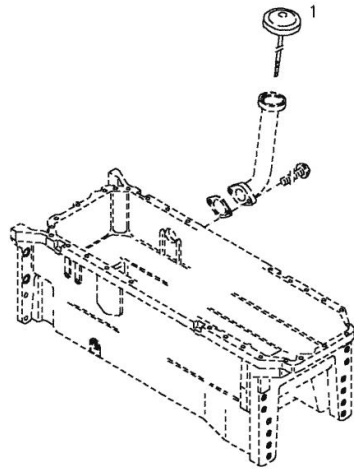
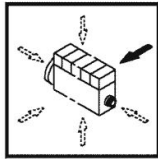
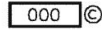
| Fig. | P/n | QTY | Name |
|------|-----|-----|------|
|------|-----|-----|------|

Notes:

[DIAMOND 230]

Engine serial number:

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 409592 409593 412249 428810 435873 440334 440335 440336 463528 465993 472070 472071 472072 472073 472074
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 666618 667057 667058 676273 676274 678988 678989 678990 678991 697648 697649 698134 698135 698136 698137
 698138 698139 698140 698141 698142 698143 698144 698145 708370 708371 716243 716244 716512 716513 716514
 716515 716516 728915 728916 736814



| | | | |
|---|----------|---|--|
| 1 | 01181188 | 1 | plug H 002875-B2-OL 40-166X4-136X25 |
|---|----------|---|--|

Section: ENGINE
FRONT COVER

| Fig. | P/n | QTY | Name |
|------|-----|-----|------|
|------|-----|-----|------|

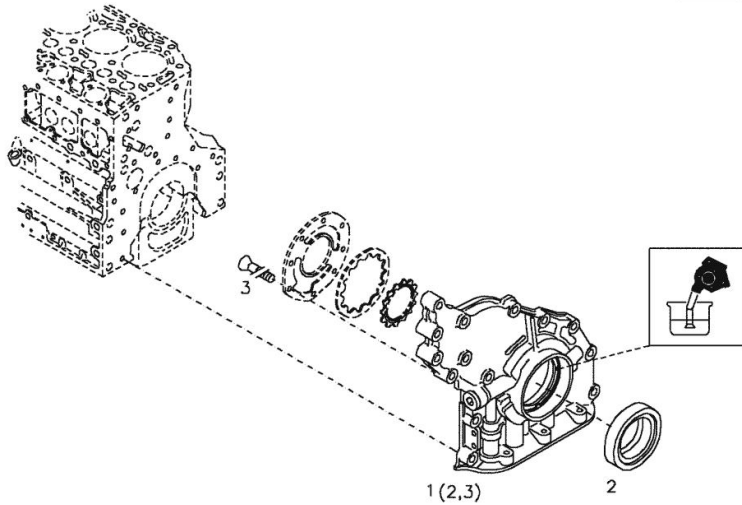
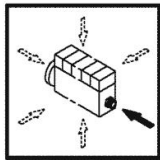
Notes:
 [DIAMOND 230]

Engine serial number:

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 409592 409593 412249 428810 435873 440334 440335 440336 463528 465993 472070 472071 472072 472073 472074
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 614332 614333 621768 621769 621770 630015 630016 630017 630018 630019 630020 643602 643603

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| | | | |
|---|----------|---|--|
| 1 | 04253470 | 1 | cover WITH ITEM (2,3) |
| 2 | 04253373 | 1 | oil seal |
| 3 | 01133718 | 8 | screw DIN 007991-M 6 X 16- 8.8 -A4C |



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