

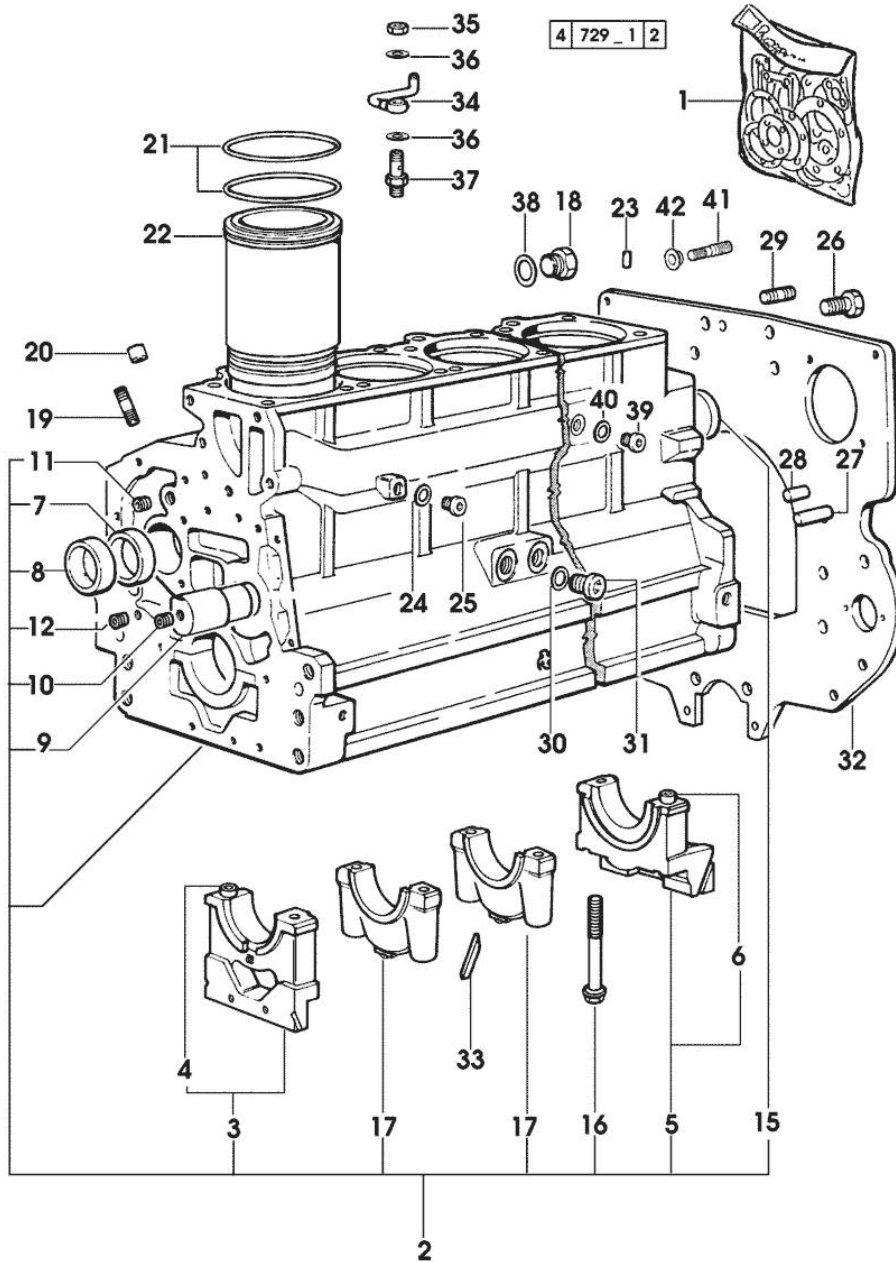
Section: ENGINE

CRANKCASE

Fig.	P/n	QTY	Name
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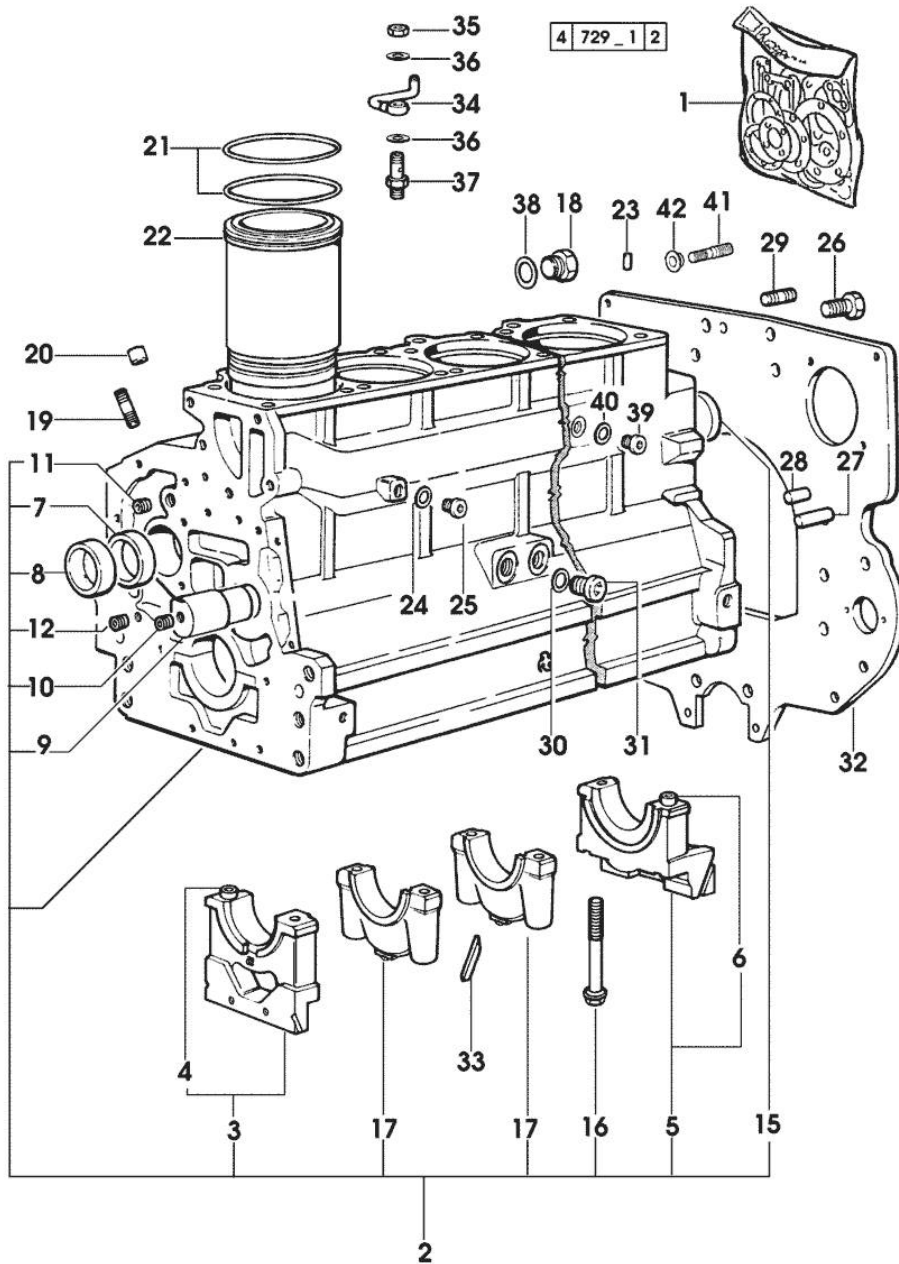
Notes:
[FORMULA 115 -> 3001]

1	0.337.0050.6		gasket set - FOR ENGINE MOUNTING
2	0.007.1102.6/20	1	crankcase * 2817 <= X 115HP * 3094 <= X 135HP - N.6 011.0183.0/10 - N.12 2.1539.193.0
3	0.065.1112.7	1	support
4	2.1699.165.0	1	bush 12.3x15x16
5	0.007.0848.3/10	1	support
6	2.1699.165.0	1	bush 12.3x15x16
7	0.065.1141.0	1	special bushing 59X55X30
8	0.065.1140.0	6	special bushing 59X55X20
9	0.066.1151.0	1	pin
10	2.3130.001.1	14	plug 1/8" gas
11	2.3130.002.1	2	plug 1/4" gas
12	2.3130.003.1	8	plug 3/8" gas
15	2.3179.012.0	1	plug 60
16	0.065.1117.0	14	screw m 12 x 100
17	0.065.1114.0/10	5	support
18	2.3199.405.2	1	plug m 28 p.1.5
19	2.0432.003.7	18	stud bolt m 8 p.1.25 / p.1 x 20
20	2.1559.188.2	6	bush 11.4 x 14 x 16
21	2.1519.096.0/20	18	special oil seal 107.67x1.78 2817 <= X 115HP 3094 <= X 135HP
21	2.1539.193.0	12	special oil seal 107.62x2.62 => 2818 X 115HP => 3095 X 135HP
22	0.009.7500.0/10	6	engine cylinder 2086 <= X 115HP 1936 <= X 135HP
22	0.011.0183.0/20	6	engine cylinder => 2818 X 115HP => 3095 X 135HP
22	0.011.0582.0	6	engine cylinder => 2087 - 2817 <= X 115HP => 1937 - 3094 <= X 135HP
23	2.1549.154.2	6	bush 4.8x5.8x16
24	2.1560.010.0	1	gasket 14.2 x 20
25	2.3199.292.0	1	plug 1/4" gas
26	2.0112.511.1	8	screw m 14 p.2 x 30



CRANKCASE

Fig.	P/n	QTY	Name
27	2.1651.912.0	2	cylindrical plug 12x28
28	2.1651.917.0	1	cylindrical plug 12x40
29	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
30	2.1560.017.0	1	gasket 22.2 x 27
31	2.3120.002.4	1	plug m 22 x 1.5
32	0.007.0805.0/40	1	flange
33	0.066.1152.0/10	4	gasket
34	0.086.1550.2	6	sprayer nozzle
35	2.1099.108.2	6	special nut m 10 p.1
36	2.1560.006.0	12	gasket 10.2 x 16
37	0.065.1160.3/20	6	valve
38	2.1539.047.0	1	special oil seal 26.7x1.78
39	2.3120.101.0	1	plug m 18 p.1.5 => 2818 X 115HP => 3095 X 135HP
40	2.1560.014.0	1	washer 18.2 x 24
41	2.0439.250.7	1	stud bolt m 12 / m 10 x 30
42	0.011.9294.0/10	1	bush

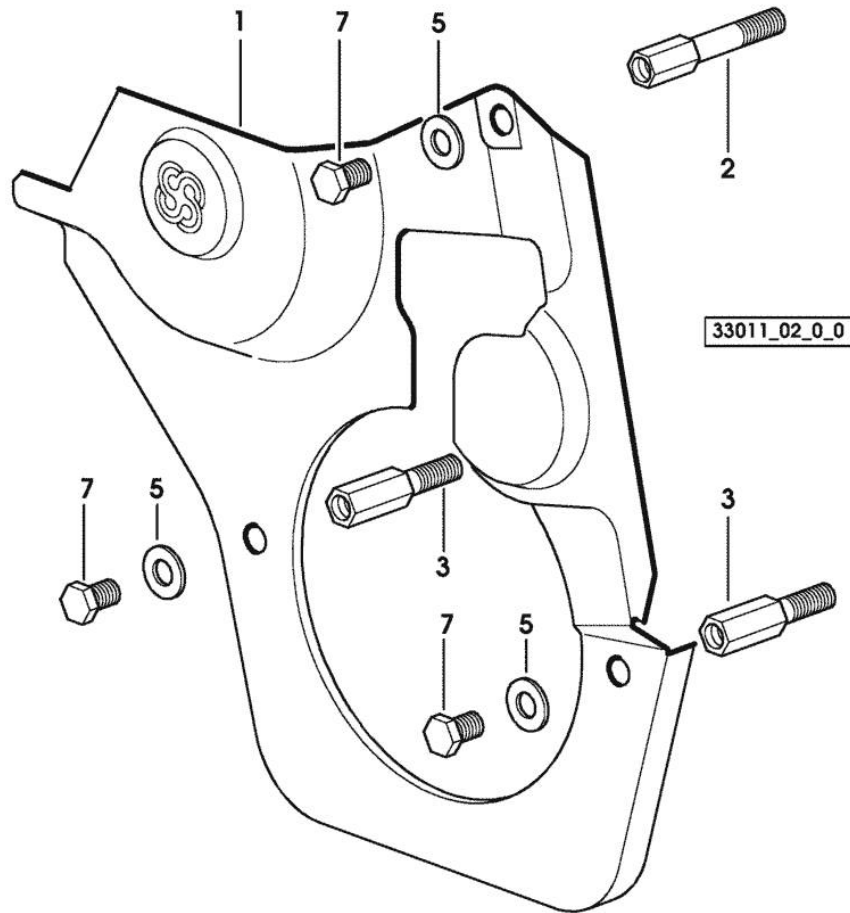


Section: ENGINE
TIMING CASE

Fig.	P/n	QTY	Name
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Notes:
[FORMULA 115 -> 3001]

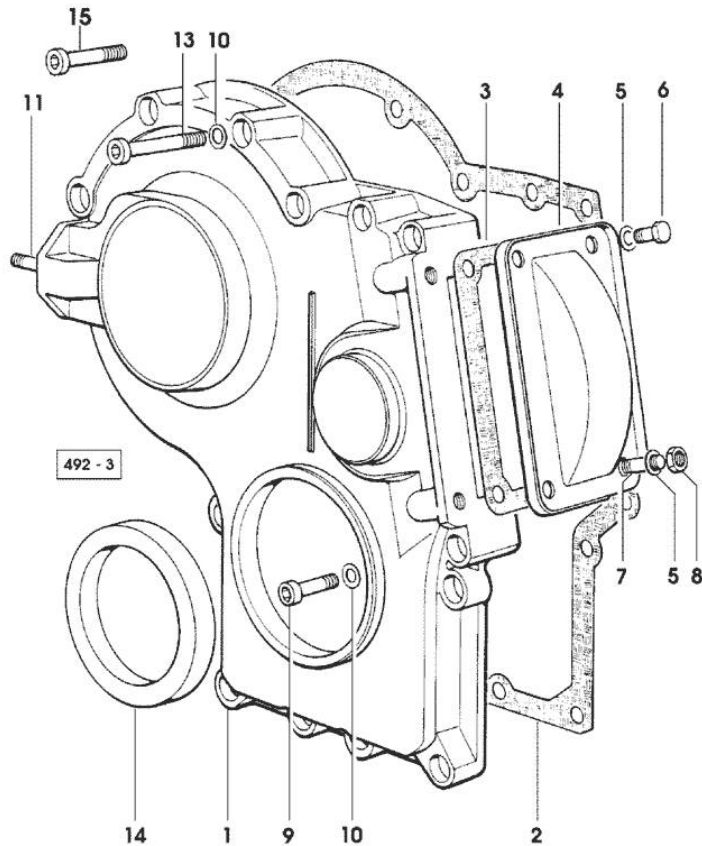
1	0.007.1262.3/50	1	guard
2	0.007.1271.0/10	1	small column m 8 p.1.25 / L = mm 60
3	0.007.1272.0/10	2	small column m 8 p.1.25 / L = mm 50
5	2.1310.004.2	3	flat washer 8.4x17
7	2.0112.205.2	3	screw m 8 p.1.25 x 16



Section: ENGINE
TIMING CASE

Fig.	P/n	QTY	Name
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Notes:
[FORMULA 115 -> 3001]



1	0.065.1132.0/60	1	guard
2	0.065.1150.0/30	1	gasket
3	0.065.1152.0	1	gasket
4	0.065.1151.0	1	cover
5	2.1470.004.2	4	lock washer 8
6	2.0112.205.2	2	screw m 8 p.1.25 x 16
7	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20
8	2.1011.405.2	2	nut m 8 p.1
9	2.0312.208.2	8	screw m 8 p.1.25 x 25
10	2.1480.014.1	15	washer 8
11	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20
13	2.0312.214.2	3	screw m 8 p.1.25 x 40
14	2.1529.141.0	1	special oil seal
15	2.0312.219.2	4	screw m 8 p.1.25x65

Section: ENGINE

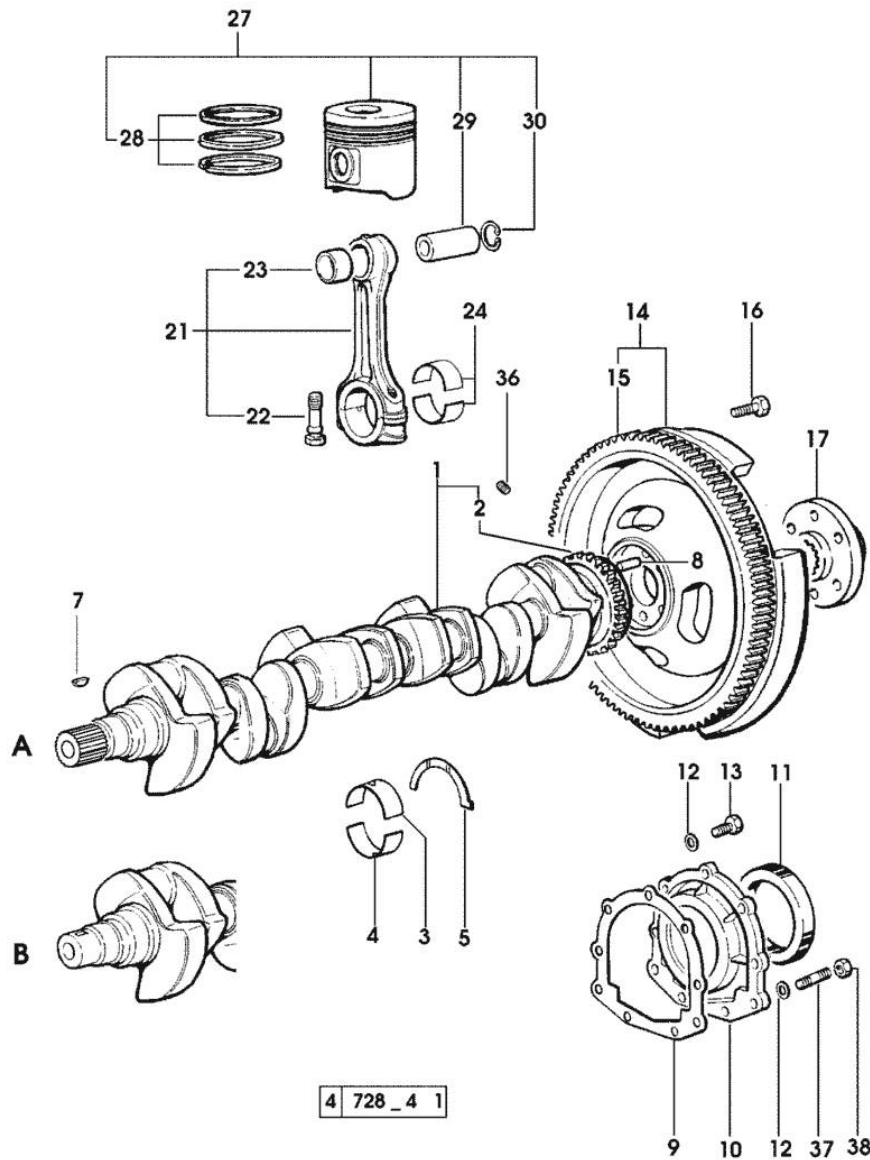
CRANKSHAFT

Fig.	P/n	QTY	Name
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Notes:

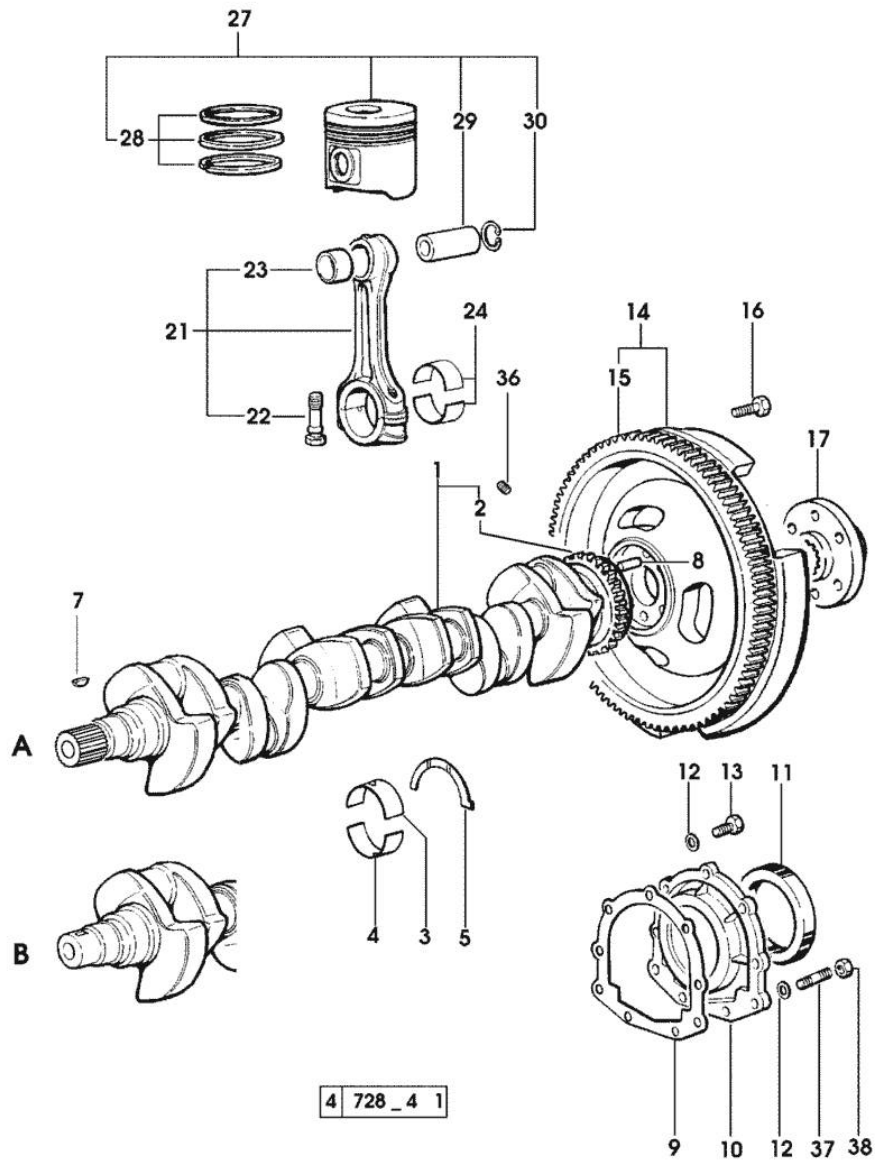
[FORMULA 115 -> 3001]

1	0.010.4320.3/20	1	crankshaft (...) <- = " B " * N.1 011.2206.0/10
2	0.007.0855.0	1	gear
3	0.065.1215.0	7	main half bushing STANDARD
3	0.065.1215.7		main half bushing - mm 0.25
3	0.065.1215.8		main half bushing - mm 0.50
4	0.065.1216.0	7	main half bushing
4	0.065.1216.7		main half bushing - mm 0.25
4	0.065.1216.8		main half bushing - mm 0.50
5	0.065.1218.0	4	shim STANDARD
5	0.065.1218.7		shim + mm 0.10
5	0.065.1218.8		shim + mm 0.15
7	2.1720.006.0	1	key 4x6.5
8	2.1652.915.0	1	cylindrical plug 12x35
9	0.065.1254.0/20	1	gasket
10	0.007.0851.0/10	1	cover
11	2.1529.073.0	1	special oil seal 110x130x13
12	2.1475.002.2	9	conical washer 8
13	2.0112.207.2	7	screw m 8 p 1.25 x 20
14	0.007.1702.3/30	1	flywheel -> 3130
14	0.008.4049.3	1	flywheel mm 373 3129 <-
15	0.065.1242.0	1	crown wheel Z = 123
16	2.0139.022.2	6	screw m 12 p.1.25x55
17	0.288.3625.0	1	flange
21	0.078.1220.3/30	6	engine connecting rod
22	2.0399.213.0	12	screw m 12 p.1.25x61.5
23	2.1559.114.0/10	6	special bushing
24	0.065.1225.0	12	con.rod half bushing STANDARD - A = 28.75 -> 29.00
24	0.065.1225.7		con.rod half bushing - mm 0.25
24	0.065.1225.8		con.rod half bushing - mm 0.50
27	0.086.0060.6/30	6	complete piston
27	0.379.0060.6	6	complete piston - EXPORT U.S.A.
28	0.086.0052.6/10	1	piston ring set
29	0.078.1236.0	6	piston pin Ø 18 / Ø 35 / L = mm 86
30	2.1411.014.1	12	circlip 35
36	2.3130.001.1	6	plug 1/8" gas
37	2.0422.201.7	2	stud bolt m 8 x 16



Section: ENGINE
CRANKSHAFT

Fig.	P/n	QTY	Name
38	2.1011.105.2	2	nut m 8 p.1.25



Section: ENGINE

ENGINE SHAFT - PULLEYS

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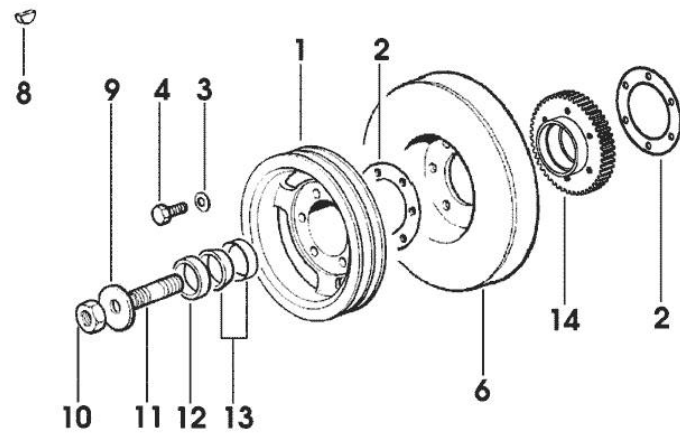
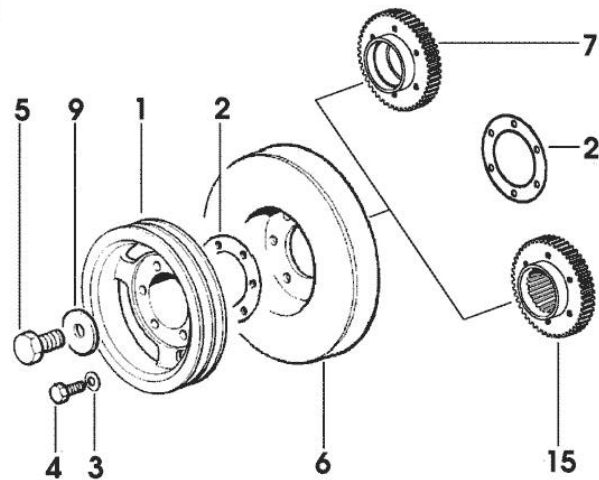
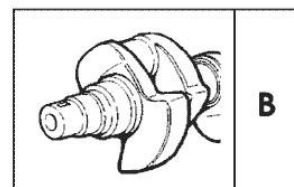
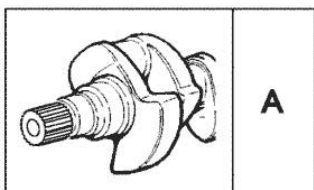


Fig.	P/n	QTY	Name
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Notes:
[FORMULA 115 -> 3001]

1	0.007.0962.0/20	1	pulley
2	2.1589.136.0		shoulder ring 71x110x0.5
2	2.1589.137.0		shoulder ring 71x110x1
3	2.1470.006.2	6	lock washer 10
4	2.0112.322.2	6	screw m 10 p.1.5x65
5	2.0399.144.7/10	1	screw m 20 p.1.5x51
6	0.007.1010.3	1	antivibration pulley
7	0.011.2140.0/10	1	hub
			- X B (...) <=
8	2.1720.006.0	1	key 4x6.5
			- X B (...) <=
9	2.1599.524.7	1	washer 21x60x12
10	2.1019.094.7	1	nut m 20 p.1.5
			- X B (...) <=
11	2.0439.195.7	1	stud bolt m 20 p.1.5x80
			- X B (...) <=
12	2.1579.949.0	1	ring 50.2x56.8x8
			- X B (...) <=
13	0.035.1263.0	2	ring
			- X B (...) <=
14	0.011.2141.0/10	1	hub
			- FOR MODELS EQUIPPED WITH FRONT P.T.O.
			- X B (...) <=
15	0.011.2206.0/10	1	hub
			- X A => (...)



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