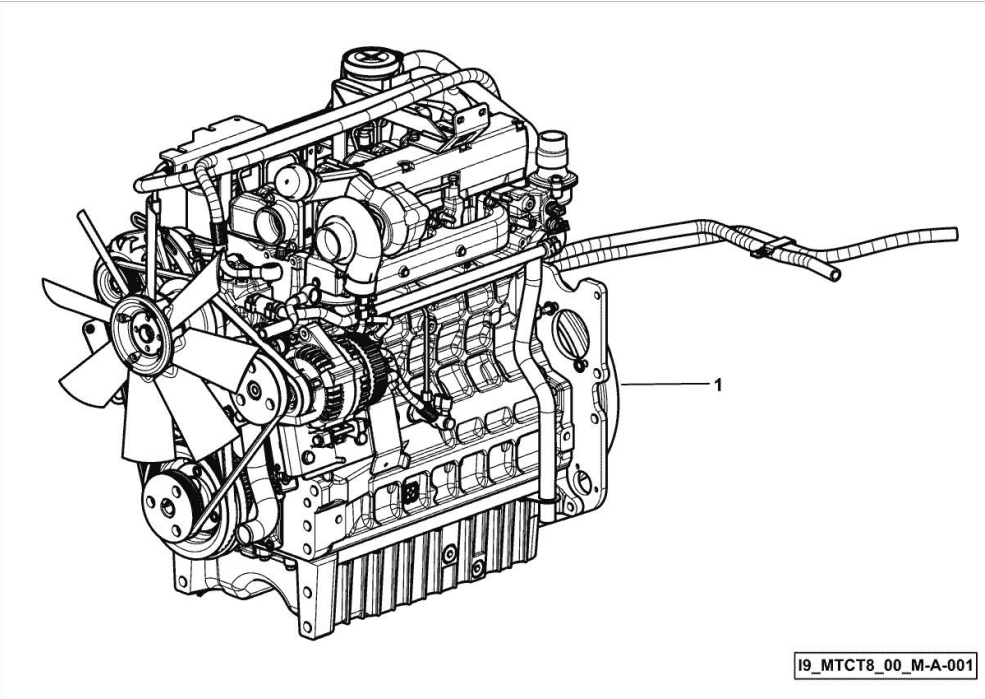


**LIGHT ENGINE**

Fig.	P/n	QTY	Name
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Notes:  
 [Spire 85 Target 2WD -> ZKDCT90100TL10001] [Spire 85 Target 4WD -> ZKDCT90200TL10001]

1	I6.IF501.00.0	1	engine ON ORDERING PLEASE ENGINE NO. REQUIRED
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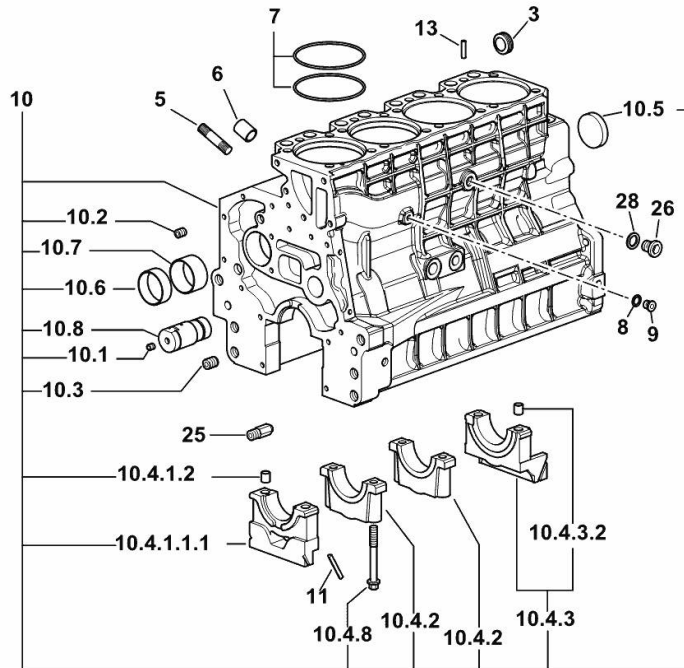


**CRANKCASE**

Fig.	P/n	QTY	Name
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**Notes:**

[Spire 85 Target 2WD -> ZKDCT90100TL10001] [Spire 85 Target 4WD -> ZKDCT90200TL10001]



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3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24

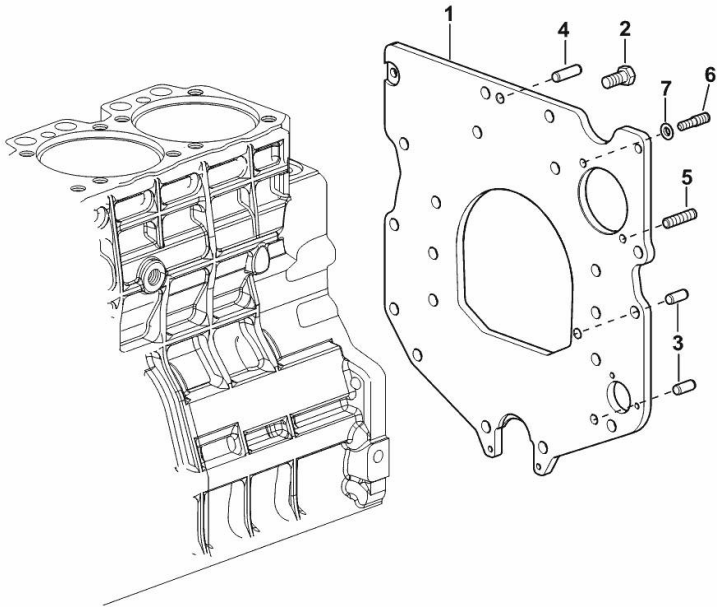
**MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE**

Fig.	P/n	QTY	Name
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**Notes:**

[Spire 85 Target 2WD -> ZKDCT90100TL10001] [Spire 85 Target 4WD -> ZKDCT90200TL10001]

1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30
7	0.011.9294.0/10	1	bush



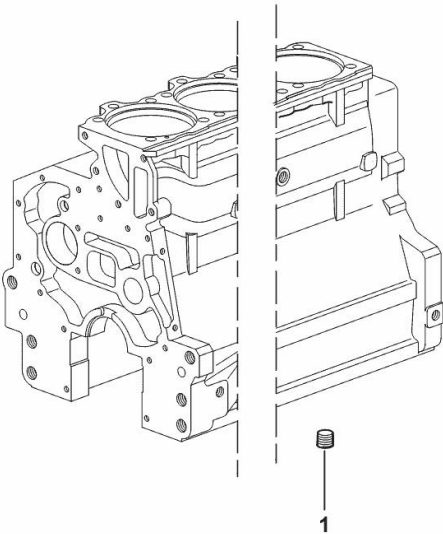
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**LOWER PLUG FOR CYLINDER BLOCKS**

Fig.	P/n	QTY	Name
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**Notes:**  
 [Spire 85 Target 2WD -> ZKDCT90100TL10001] [Spire 85 Target 4WD -> ZKDCT90200TL10001]

1	2.3130.003.1	2	plug 3/8" gas
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Spire 85 Target -> ZKDCT90200TL10001

Section: B0 - ENGINE

Ref: B0.01.4 (1)

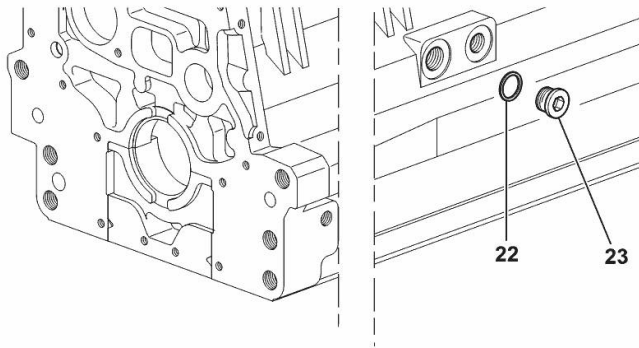
**SIDE PLUG FOR CYLINDER BLOCK**

Fig.	P/n	QTY	Name
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**Notes:**

[Spire 85 Target 2WD -> ZKDCT90100TL10001] [Spire 85 Target 4WD -> ZKDCT90200TL10001]

22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



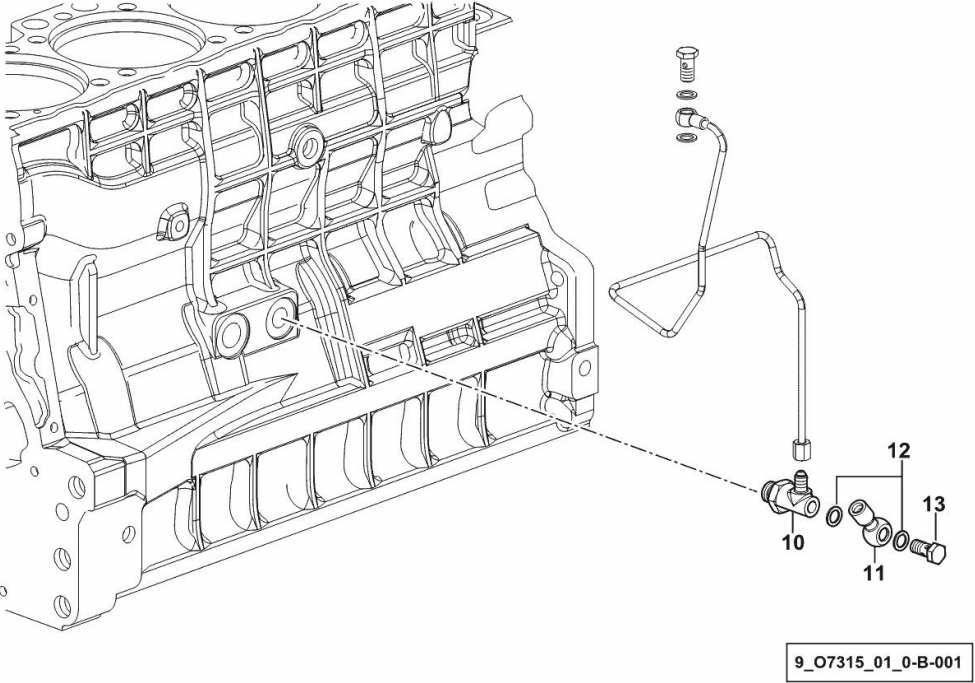
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**ENGINE OIL AND TURBO PRESSURE SWITCH UNION**

Fig.	P/n	QTY	Name
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**Notes:**  
 - FOR TYPES WITH TRAILER AIR BRAKING [Spire 85 Target 2WD -> ZKDCT90100TL10001] - FOR TYPES WITH TRAILER AIR BRAKING [Spire 85 Target 4WD -> ZKDCT90200TL10001]

10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18
13	2.3330.003.1	1	pipe union m 12 p.1.5



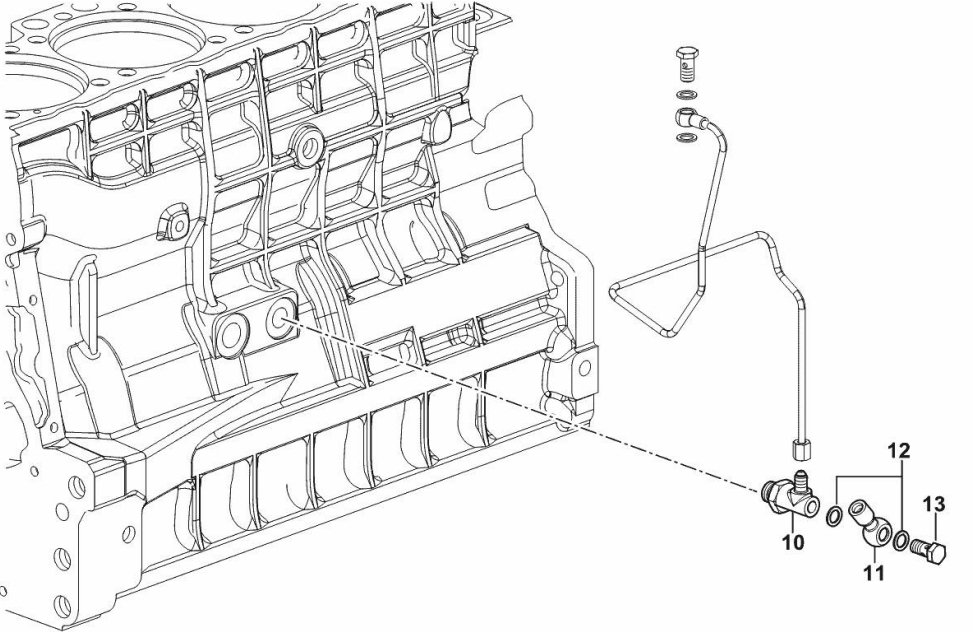
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**ENGINE OIL AND TURBO PRESSURE SWITCH UNION**

Fig.	P/n	QTY	Name
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**Notes:**  
 - FOR TYPES WITHOUT AIR CONDITIONING AND WITHOUT TRAILER AIR BRAKING [Spire 85 Target 2WD -> ZKDCT90100TL10001] - FOR TYPES WITHOUT AIR CONDITIONING AND WITHOUT TRAILER AIR BRAKING [Spire 85 Target 4WD -> ZKDCT90200TL10001]

10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18
13	2.3330.003.1	1	pipe union m 12 p.1.5



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