



Service Manual

MC/FC

Chassis, Mast & Options

EP16K ETB6A-00011-up

EP18K ETB6A-50001-up

EP20KC ETB7A-00011-up

FOREWORD

This service manual is a guide to servicing of Cat® lift trucks of 1.6 ton, 1.8 ton and 2.0 ton classes. The instructions are grouped by systems to serve the convenience of your ready reference.

Long productive life of your lift trucks depends to a great extent on correct servicing — the servicing consistent with what you will learn from this service manual. We hope you read the respective sections of this manual carefully and know all the components you will work on before attempting to start a test, repair or rebuild job.

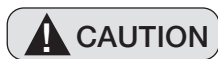
The descriptions, illustrations and specifications contained in this manual were of the trucks of serial numbers in effect at the time it was approved for printing. Cat lift truck reserves the right to change specifications or design without notice and without incurring obligation.

Safety Related Signs

The following safety related signs are used in this service manual to emphasize important and critical instructions:



Indicates a specific potential hazard that could result in serious bodily injury or death.



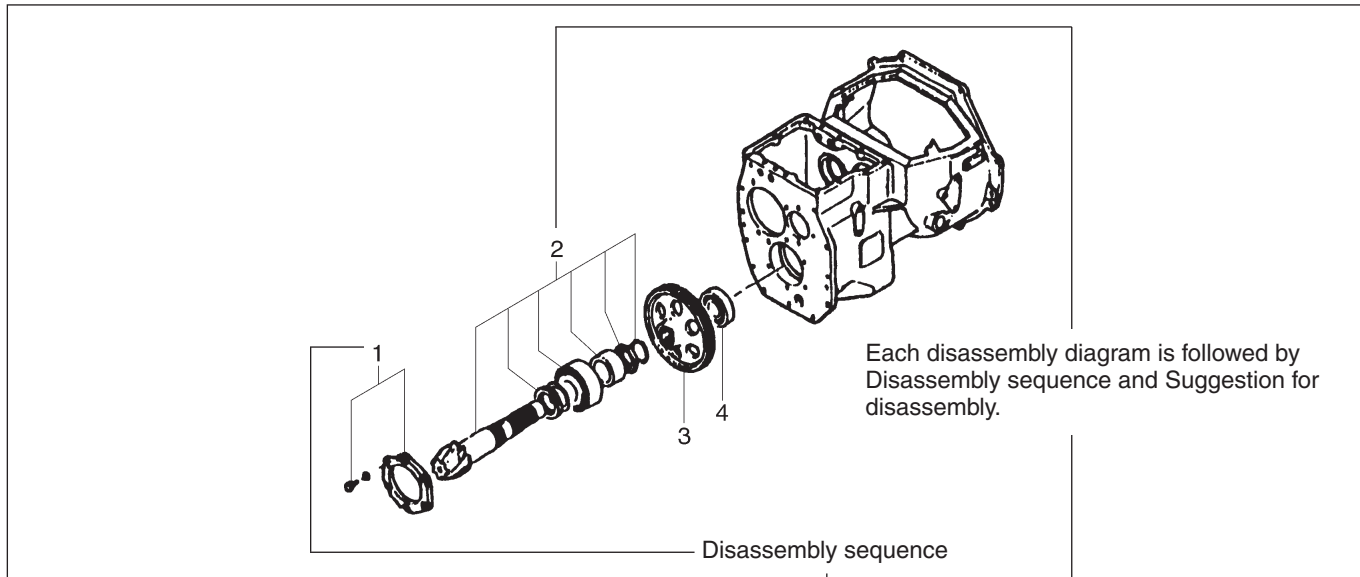
Indicates a specific potential hazard that may result in bodily injury, or damage to, or destruction of, the machine.



Indicates a condition that can cause damage to, or shorten service life of, the machine.

HOW TO READ THIS MANUAL

Disassembly diagram (example)

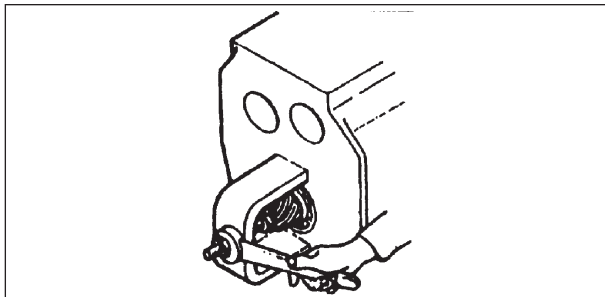


1 Cover, Bolt, Washer (part name)

2 Output shaft (part name)

Suggestion for disassembly

(1) Output shaft removal



Unit: mm (in.)

Clearance between cylinder and piston	A	0.020 to 0.105 (0.00079 to 0.00413)
	B	0.15 (0.0059)

A: Standard value

B: Repair or service limit

WARNING

SAFETY

WARNING

The proper and safe lubrication and maintenance for this lift truck, recommended by Cat lift truck, are outlined in the **OPERATION & MAINTENANCE MANUAL** for these trucks.

Improper performance of lubrication or maintenance procedures is dangerous and could result in injury or death. Read and understand the **OPERATION & MAINTENANCE MANUAL** before performing any lubrication or maintenance.

The serviceman or mechanic may be unfamiliar with many of the systems on this truck. This makes it important to use caution when performing service work. A knowledge of the system and/or components is important before the removal or disassembly of any component.

Because of the size of some of the truck components, the serviceman or mechanic should check the weights noted in this Manual. Use proper lifting procedures when removing any components.

Following is a list of basic precautions that should always be observed.

1. Read and understand all warning plates and decals on the truck before operating, lubricating or repairing the product.
2. Always wear protective glasses and protective shoes when working around trucks. In particular, wear protective glasses when pounding on any part of the truck or its attachments with a hammer or sledge. Use welders gloves, hood/goggles, apron and other protective clothing appropriate to the welding job being performed. Do not wear loose-fitting or torn clothing. Remove all rings from fingers when working on machinery.
3. Do not work on any truck that is supported only by lift jacks or a hoist. Always use blocks or jack stands to support the truck before performing any disassembly.

WARNING

Do not operate this truck unless you have read and understand the instructions in the **OPERATION & MAINTENANCE MANUAL**. Improper truck operation is dangerous and could result in injury or death.

4. Lower the forks or other implements to the ground before performing any work on the truck. If this cannot be done, make sure the forks or other implements are blocked correctly to prevent them from dropping unexpectedly.
5. Use steps and grab handles (if applicable) when mounting or dismounting a truck. Clean any mud or debris from steps, walkways or work platforms before using. Always face truck when using steps, ladders and walkways. When it is not possible to use the designed access system, provide ladders, scaffolds, or work platforms to perform safe repair operations.
6. To avoid back injury, use a hoist when lifting components which weigh 23 kg (50 lb.) or more. Make sure all chains, hooks, slings, etc., are in good condition and are of the correct capacity. Be sure hooks are positioned correctly. Lifting eyes are not to be side loaded during a lifting operation.
7. To avoid burns, be alert for hot parts on trucks which have just been stopped and hot fluids in lines, tubes and compartments.
8. Be careful when removing cover plates. Gradually back off the last two bolts or nuts located at opposite ends of the cover or device and pry cover loose to relieve any spring or other pressure, before removing the last two bolts or nuts completely.
9. Be careful when removing filler caps, breathers and plugs on the truck. Hold a rag over the cap or plug to prevent being sprayed or splashed by liquids under pressure. The danger is even greater if the truck has just been stopped because fluids can be hot.

10. Always use tools that are in good condition and be sure you understand how to use them before performing any service work.
11. Reinstall all fasteners with same part number. Do not use a lesser quality fastener if replacements are necessary. Do not mix metric fasteners with standard nuts and bolts.
12. If possible, make all repairs with the truck parked on a level, hard surface. Block truck so it does not roll while working on or under truck.
13. Disconnect battery and discharge any capacitors (electric trucks) before starting to work on truck. Hang "Do not Operate" tag in the Operator's Compartment.
14. Repairs, which require welding, should be performed only with the benefit of the appropriate reference information and by personnel adequately trained and knowledgeable in welding procedures. Determine type of metal being welded and select correct welding procedure and electrodes, rods or wire to provide a weld metal strength equivalent at least to that of parent metal.
15. Do not damage wiring during removal operations. Reinstall the wiring so it is not damaged nor will it be damaged in operation by contacting sharp corners, or by rubbing against some object or hot surface. Do not connect wiring to a line containing fluid.
16. Be sure all protective devices including guards and shields are properly installed and functioning correctly before starting a repair. If a guard or shield must be removed to perform the repair work, use extra caution.
17. Always support the mast and carriage to keep carriage or attachments raised when maintenance or repair work is performed, which requires the mast in the raised position.
18. Loose or damaged fuel, lubricant and hydraulic lines, tubes and hoses can cause fires. Do not bend or strike high pressure lines or install ones which have been bent or damaged. Inspect lines, tubes and hoses carefully. Do not check for leaks with your hands. Pin hole (very small) leaks can result in a high velocity oil stream that will be invisible close to the hose. This oil can penetrate the skin and cause personal injury. Use cardboard or paper to locate pin hole leaks.
19. Tighten connections to the correct torque. Make sure that all heat shields, clamps and guards are installed correctly to avoid excessive heat, vibration or rubbing against other parts during operation. Shields that protect against oil spray onto hot exhaust components in event of a line, tube or seal failure, must be installed correctly.
20. Relieve all pressure in air, oil or water systems before any lines, fittings or related items are disconnected or removed. Always make sure all raised components are blocked correctly and be alert for possible pressure when disconnecting any device from a system that utilizes pressure.
21. Do not operate a truck if any rotating part is damaged or contacts any other part during operation. Any high speed rotating component that has been damaged or altered should be checked for balance before reusing.

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POWER TRAIN	Procedure and suggestions for removal and installation
TRANSFER UNIT	Specifications, Structure and functions, Procedures and suggestions for disassembly and reassembly, Service data
REAR AXLE	Rear axle, Steering cylinder, Rear wheels
BRAKE SYSTEM	Specifications, Structure and functions, Procedures and suggestions for disassembly and reassembly, Inspection and adjustment, Troubleshooting, Service data
STEERING SYSTEM	Specifications, Structure and functions, Procedures and suggestions for removal and installation, Steering control valve, Hydraulic circuit, Troubleshooting, Service data
HYDRAULIC SYSTEM	Tank, pump, Control valve, Lift and tilt cylinders, Flow regulator valve, Down safety valve
MASTS AND FORKS	Simplex mast, Duplex mast, Triplex mast
SERVICE DATA	Inspection standards, Periodic replacement of parts, Lubrication standards, Main component weight, Tightening torque for standard bolts and nuts, Special tools
OPTIONS	Rearview mirror kit, Backup buzzer kit, Working lamp kit, Tire kit

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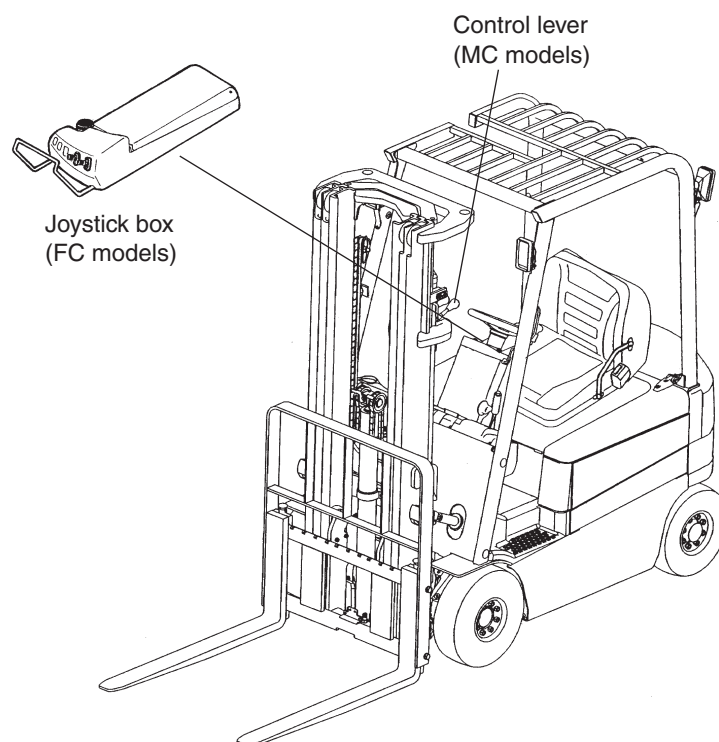
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GENERAL INFORMATION

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Vehicle Exterior



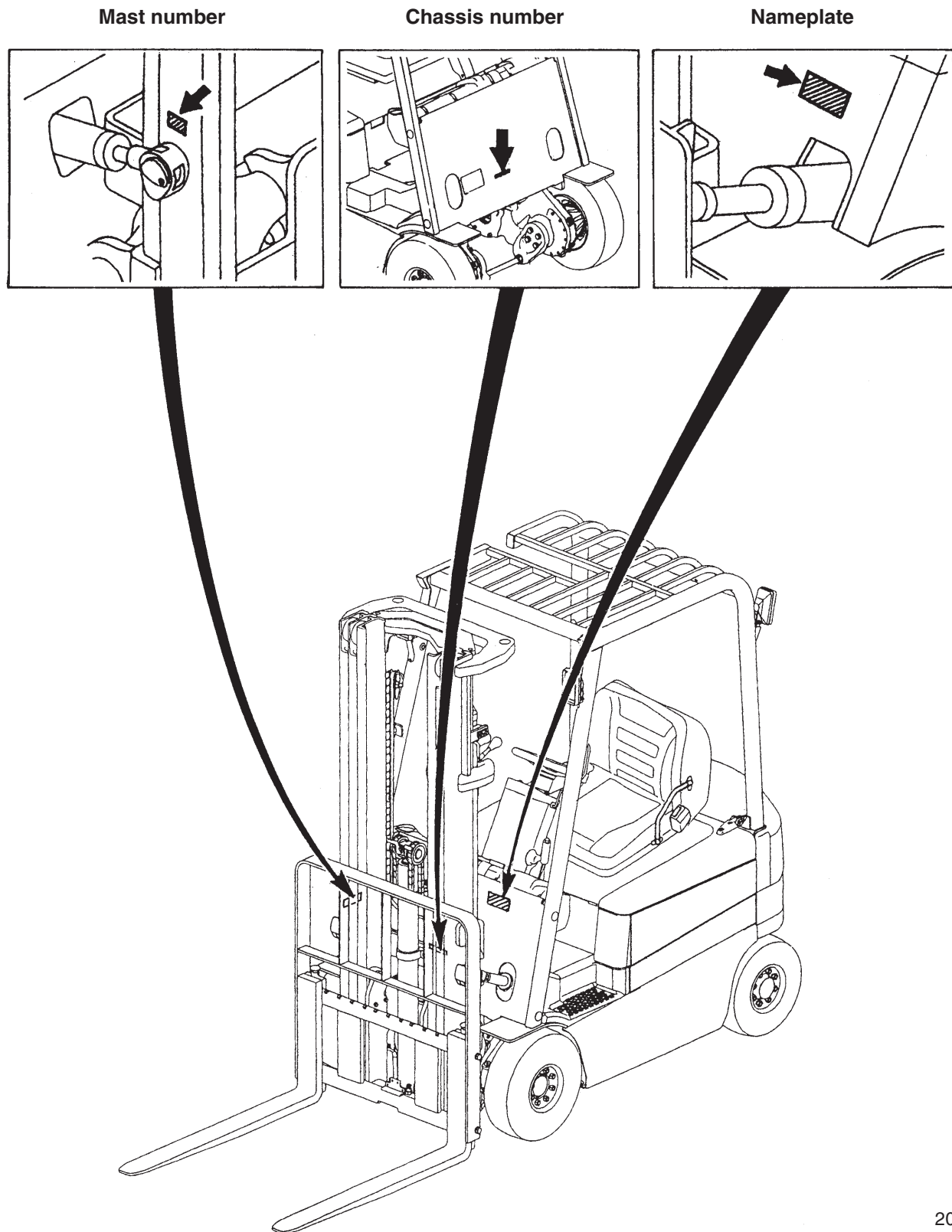
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Models

This manual applies to EP16K, EP18K and EP20KC.

Truck Model	Serial Number
EP16K	ETB6A-00011-up
EP18K	ETB6A-50001-up
EP20KC	ETB7A-00011-up

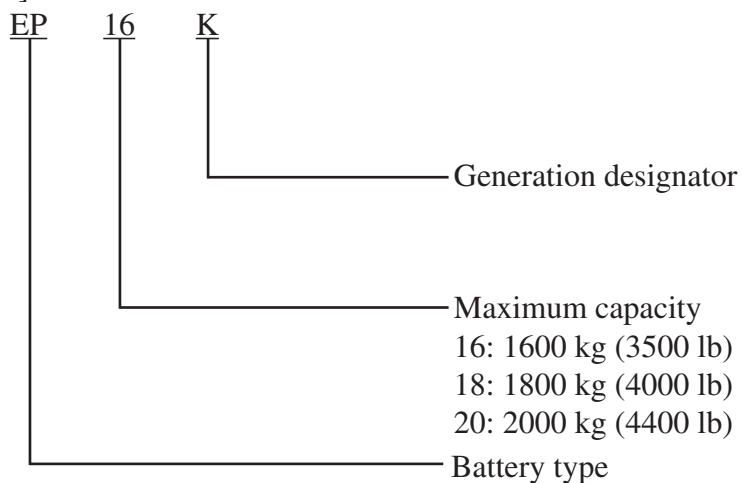
Serial Number Locations



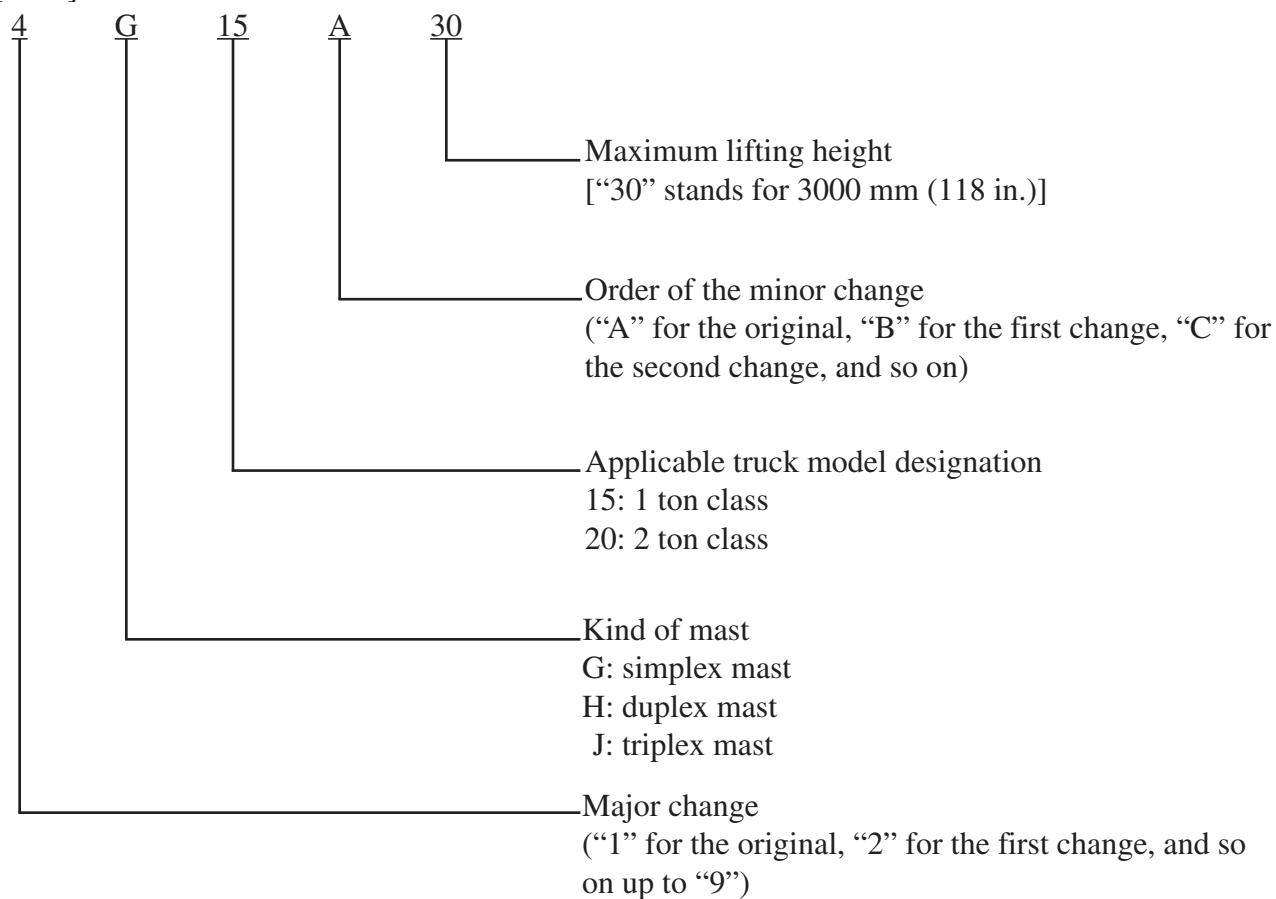
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Chassis and Mast Model Identification

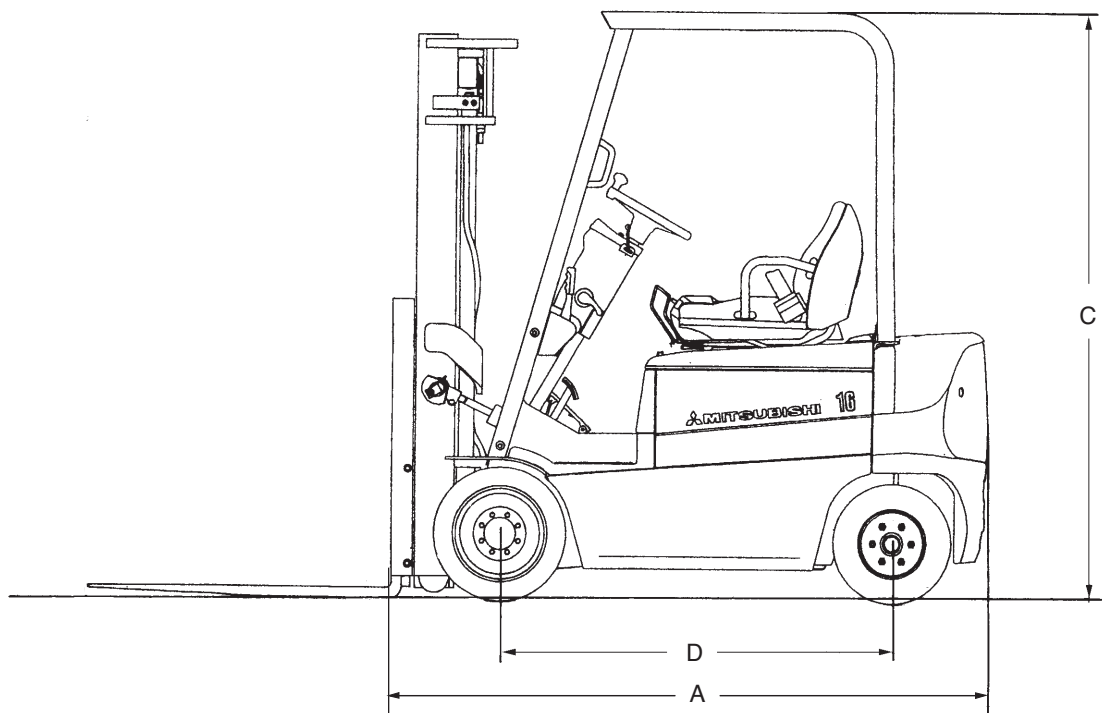
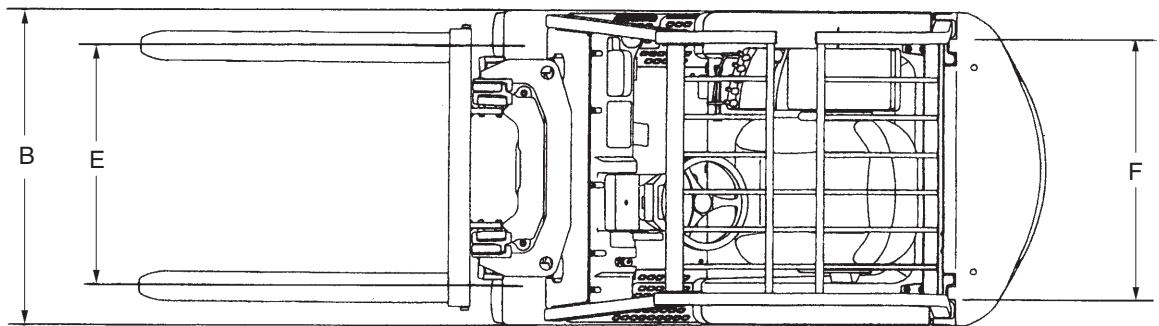
[Chassis]



[Mast]



Dimensions



Technical Data

Truck Models				EP16K	EP18K	EP20KC
Class				1.6 ton	1.8 ton	2.0 ton
Load Capacity/Load Center N (kgf)/mm [lbf/in.]				15690 (1600)/500 [3530/20]	17650 (1800)/500 [3970/20]	19610 (2000)/500 [4410/20]
Truck size	Length to Fork Face	A	mm (in.)	2064 (81.3)	2064 (81.3)	2178 (85.7)
	Width	B	mm (in.)	1070 (42.1)	1070 (42.1)	1130 (44.5)
	Height of Overhead Guard	C	mm (in.)	2040 (80.3)	2040 (80.3)	2040 (80.3)
Wheelbase			D mm (in.)	1360 (53.5)	1360 (53.5)	1463 (57.6)
Service Weight (W/O Battery)			kg (lb)	1790 (3946)	1875 (4134)	1915 (4222)
Tread Front/Rear			E/F mm (in.)	913/898 (35.9/35.4)	913/898 (35.9/35.4)	935/898 (36.8/35.4)
Tires Size	Front			18 × 7-8	18 × 7-8	200/50-10
	Rear			16 × 6-8	16 × 6-8	16 × 6-8
Turning Radius			mm (in.)	1810 (71.3)	1810 (71.3)	1910 (75.2)
Travel Speeds Unloaded/Loaded			km/h (mph)	16/14 (10/8.7)	16/14 (10/8.7)	16/14 (10/8.7)
Gradeability Loaded			%	19	17	15
Lift Speeds Unloaded/Loaded			m (in.)/sec	0.60/0.40 (23.6/15.7)	0.60/0.39 (23.6/15.4)	0.60/0.38 (23.6/15.0)
Lowering Speed Unloaded/Loaded			m (in.)/sec	0.50/0.52 (19.7/20.5)	0.50/0.52 (19.7/20.5)	0.50/0.52 (19.7/20.5)
Battery Voltage			V	48	48	48
Battery Rated Capacity (5 hrs.) MAX			Ah	600	600	720
Battery Compartment Size			mm (in.)	1006 × 521 × 650 (39.6 × 20.5 × 25.6)	1006 × 624 × 650 (39.6 × 24.6 × 25.6)	1006 × 624 × 650 (39.6 × 24.6 × 25.6)
Battery Weight			kg (lb)	865 (1907)	865 (1907)	1000 (2205)
Tilt Angle (forwards-backwards)				6°-7°	6°-7°	6°-7°
Drive Motor, 60 min rating			kW	2 × 4.5	2 × 4.5	2 × 4.5
Hydraulic Motor (15% duty)			kW	11.5	11.5	11.5
Steering Motor, 60 min rating			kW	0.54	0.54	0.54
Drive Motor Control Method				IGBT CHOPPER	IGBT CHOPPER	IGBT CHOPPER
Hydraulic Motor Control Method				IGBT CHOPPER	IGBT CHOPPER	IGBT CHOPPER

VEHICLE ELECTRICAL COMPONENTS

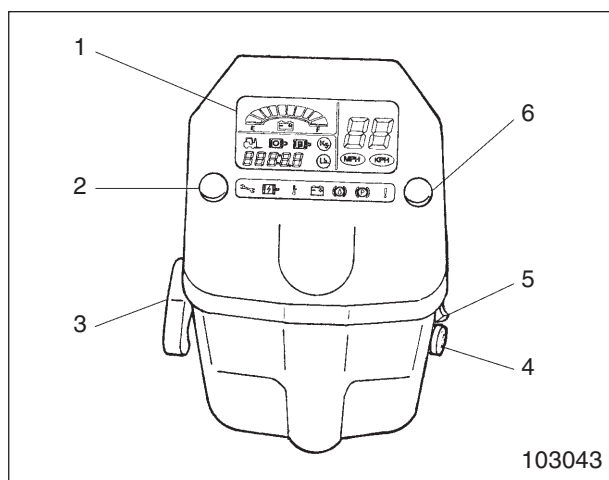
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Console Box

- 1 Central vehicle monitoring system (CVMS)
- 2 Mode selector button
- 3 Steering tilt lever
- 4 Key switch
- 5 Lighting switch
- 6 Mode check button

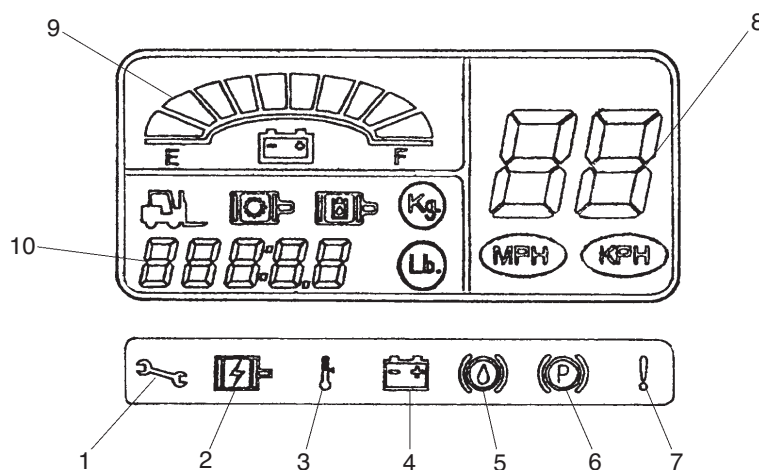
NOTE

For setting the clock and selection of KPH or MPH, refer to “Selection of KPH or MPH” and “Setting the clock”.



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Functions of Central Vehicle Monitor System (CVMS)



Operations

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No.	Monitor name	When OFF	When ON or flashing	Remarks
1	Service indicator	Starts flashing 20 hours before set time. Remains ON when set time is reached.		
2	Motor brush wear indicator	Drive motor and pump motor brushes in operable condition	Brushes are worn.	After brushes are replaced, indicator turns OFF.

No.	Monitor name	When OFF	When ON or flashing	Remarks
3	Controller/motor overheat indicator	Controller, drive motors and pump motor in normal temperature	Overheating	Overheating causes a significant output loss. When component temperature returns to normal levels, output power returns.
4	Remaining battery charge warning light	Normal battery condition	Flashing indicates battery needs to be recharged soon. ON indicates battery needs to be recharged and lifting function inoperable.	
5	Brake fluid level indicator	Normal fluid level	Low fluid level	
6	Parking brake warning light	Parking brake disengaged	Parking brake engaged	
7	Fault detection indicator	Normal	Vehicle malfunction	Error codes appear on the error code display.
8	Vehicle speed and error code display	Displays the vehicle speed during normal operation and displays an error code in the event of a malfunction.		The vehicle speed display can be switched between KPH and MPH. Follow the steps in “Selection of KPH or MPH” below.
9	Battery discharge indicator (BDI)	The battery charge status is indicated by the ten element indicator. When fully charged, all elements are lit through to the right side. As the battery discharges, the indicator elements decrease toward the left side. When only one element is on, the remaining battery charge warning light 4 in the LED section will flash. When the indicator completely goes off, the remaining battery charge warning light 4 will be continuously lit and the vehicle enters power reduction mode.		
10	Hourmeter, time display	It normally displays the time. When the key switch is set to the I (ON) position, the drive motor, pump motor, and vehicle service hours are indicated sequentially.		The time of clock can be adjusted. Follow the steps in “Setting the clock” below.

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