

## JS175W Auto

[Section 1 - General Information](#)

[Section 2 - Care & Safety](#)

[Section 3 - Routine Maintenance](#)

[Section B - Body & Framework](#)

[Section C - Electrics](#)

[Section D - Controls](#)

[Section E - Hydraulics](#)

[Section F - Transmission](#)

[Section K - Engine](#)



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## General Information

[Section 1 - General Information](#)

[Section 2 - Care & Safety](#)

[Section 3 - Routine Maintenance](#)

[Section B - Body & Framework](#)

[Section C - Electrics](#)

[Section D - Controls](#)

[Section E - Hydraulics](#)

[Section F - Transmission](#)

[Section K - Engine](#)



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# Section 1 - General Information

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<b>Contents</b>	<b>Page No.</b>
<b>Introduction</b>	
About this Publication .....	1 - 1
Schematic Codes .....	1 - 2
<b>Identifying your Machine</b>	
Identification Plates .....	1 - 3
<b>Torque Settings</b>	
Zinc Plated Fasteners and Dacromet Fasteners .....	1 - 5
Hydraulic Connections .....	1 - 9
<b>Service Tools</b>	
Numerical List Section B - Body and Framework .....	1 - 13
Tool Detail Reference Section B - Body and Framework .....	1 - 14
Numerical List Section C - Electrics .....	1 - 17
Tool Detail Reference Section C - Electrics .....	1 - 18
Numerical List Section E- Hydraulics .....	1 - 19
Tool Detail Reference Section E- Hydraulics .....	1 - 21
<b>Service Consumables</b>	
Sealing and Retaining Compounds .....	1 - 29



# Section 1 - General Information

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Contents

Page No.

# Introduction

## About this Publication

This publication is designed for the benefit of JCB Distributor Service Engineers who are receiving, or have received, training by JCB Technical Training Department.

These personnel should have a sound knowledge of workshop practice, safety procedures, and general techniques associated with the maintenance and repair of hydraulic earthmoving equipment.

Renewal of oil seals, gaskets, etc., and any component showing obvious signs of wear or damage is expected as a matter of course. It is expected that components will be cleaned and lubricated where appropriate, and that any opened hose or pipe connections will be blanked to prevent excessive loss of hydraulic fluid and ingress of dirt. Finally, please remember above all else **SAFETY MUST COME FIRST!**

The manual is compiled in sections, the first three are numbered and contain information as follows:

- 1 General Information - includes torque settings and service tools.
- 2 Care & Safety - includes warnings and cautions pertinent to aspects of workshop procedures etc.
- 3 Routine Maintenance - includes service schedules and recommended lubricants for all the machine.

The remaining sections are alphabetically coded and deal with Dismantling, Overhaul etc. of specific components, for example:

- A** Attachments
- B** Body & Framework...etc.

Section contents, technical data, circuit descriptions, operation descriptions etc. are inserted at the beginning of each alphabetically coded section.

Where a torque setting is given as a single figure it may be varied by plus or minus 3%. Torque figures indicated are for dry threads, hence for lubricated threads may be reduced by one third.








'Left Hand' and 'Right Hand' are as viewed from the rear of the machine facing forwards.

This Service Manual covers the following machines:  
JS175W

## Schematic Codes

### Colour Codes

The following colour coding, used on illustrations to denote various conditions of oil pressure and flow, is standardised throughout JCB Service Publications.

	<b>Red</b>	<b>Full Pressure:</b> Pressure generated from operation of a service. Depending on application this may be anything between neutral circuit pressure and MRV operating pressure.
	<b>Pink</b>	<b>Pressure:</b> Pressure that is above neutral circuit pressure but lower than that denoted by Red.
	<b>Orange</b>	<b>Servo:</b> Oil pressure used in controlling a device (servo).
	<b>Blue</b>	<b>Neural:</b> Neutral circuit pressure.
	<b>Green</b>	<b>Exhaust:</b>
	<b>Light Green</b>	<b>Cavitation:</b> Oil subjected to a partial vacuum due to a drop in pressure (cavitation).
	<b>Yellow</b>	<b>Lock Up:</b> Oil trapped within a chamber or line, preventing movement of components (lock up).

# Identifying your Machine

## Identification Plates

### Data Plate

Your machine has a Data Plate, located on the outside the cab as shown at **A**. The machine serial number is inscribed at **B** which is the baseplate of the rear frame and the engine number is at **C**.

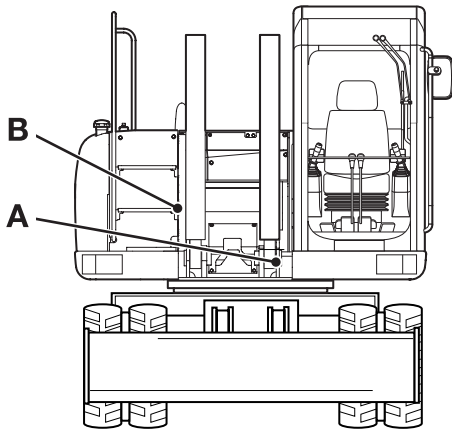


Fig 1.

### Typical Product Identification Number (PIN)

1	2	3	4	5
JCB	JW175	C	6	1018354

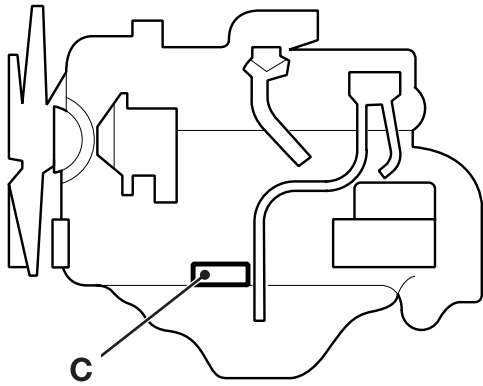
- 1 World Manufacturer Identification (JCB)
- 2 Machine Type and Model ( JW175 = JS175 Wheeled)
- 3 Randomly generated check letter.
- 4 Year of Manufacture (1 = 2001, 2 = 2002, 3 = 2003, 4 = 2004, 5 = 2005, 6 = 2006)
- 5 Machine Serial Number (1018354)

	JCB HEAVY PRODUCTS LTD LAKESIDE WORKS ROCESTER UNITED KINGDOM ST14 5JP	
<input type="text"/> PIN    Product Identification Number    ISO 10261		
MACHINE TYPE	<input type="text"/>	
OPERATING MASS kg ISO 6016	<input type="text"/>	
ENGINE SERIAL No.	<input type="text"/>	
ENGINE POWER kw / RPM ISO 14396	<input type="text"/>	
CONSTRUCTION YEAR	<input type="text"/>	

Fig 2.

### Typical Engine Identification Number

If the engine is replaced by a new one, the data plate serial number will be wrong. Either stamp the new number on the plate or stamp out the old one. This will prevent the wrong number being quoted when you order replacement parts.



**Fig 3.**

a	b	c	d	e
AB	50316	J	000001	2

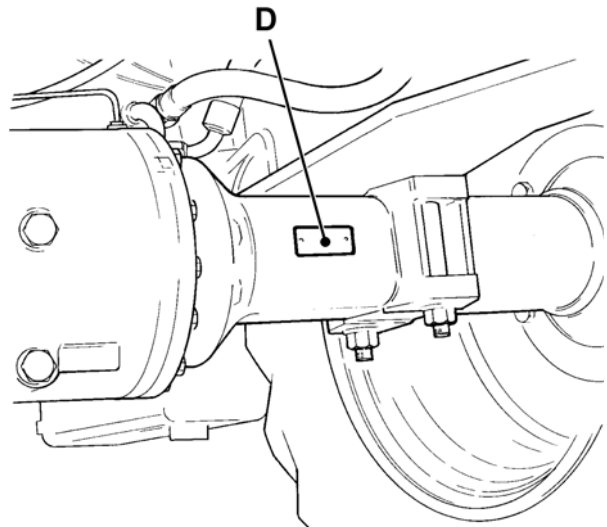
- a Engine Type (AB= 4 cylinder turbo)
- b Engine Parts List
- c Country of Manufacture
- d Engine Serial Number
- e Year of Manufacture

### Axle Serial Plate

The axle serial number is stamped on a plate mounted to the rear face of the axle.

When replacement parts are required, always ensure that the correct parts are obtained, e.g. in the case of gear replacements, always check the part number stamped on the gear, and the number of teeth.

When ordering replacement parts, quote the details on the serial plate as shown.



**Fig 4.**



# Torque Settings

## Zinc Plated Fasteners and Dacromet Fasteners

T11-002

### Introduction

Some external fasteners on JCB machines are manufactured using an improved type of corrosion resistant finish. This type of finish is called Dacromet and replaces the original Zinc and Yellow Plating used on earlier machines.

The two types of fasteners can be readily identified by colour and part number suffix. ⇒ [Table 1. Fastener Types](#) (1-5).

**Table 1. Fastener Types**

Fastener Type	Colour	Part No. Suffix
Zinc and Yellow	Golden finish	'Z' (e.g. 1315/3712Z)
Dacromet	Mottled silver finish	'D' (e.g. 1315/3712D)

**Note:** As the Dacromet fasteners have a lower torque setting than the Zinc and Yellow fasteners, the torque figures used must be relevant to the type of fastener.

**Note:** A Dacromet bolt should not be used in conjunction with a Zinc or Yellow plated nut, as this could change the torque characteristics of the torque setting further. For the same reason, a Dacromet nut should not be used with a Zinc or Yellow plated bolt.

**Note:** All bolts used on JCB machines are high tensile and must not be replaced by bolts of a lesser tensile specification.

**Note:** Dacromet bolts, due to their high corrosion resistance are used in areas where rust could occur. Dacromet bolts are only used for external applications. They are not used in applications such as gearbox or engine joint seams or internal applications.

### Bolts and Screws

Use the following torque setting tables only where no torque setting is specified in the text.

**Note:** Dacromet fasteners are lubricated as part of the plating process, do not lubricate.

Torque settings are given for the following conditions:

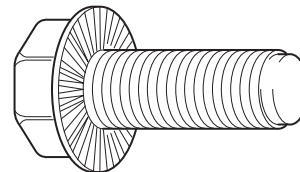
#### Condition 1

- Un-lubricated fasteners
- Zinc fasteners
- Yellow plated fasteners

#### Condition 2

- Zinc flake (Dacromet) fasteners
- Lubricated zinc and yellow plated fasteners
- Where there is a natural lubrication. For example, cast iron components

### Verbus Ripp Bolts



**Fig 5.**

Torque settings for these bolts are determined by the application. Refer to the relevant procedure for the required settings.



## Section 1 - General Information Torque Settings

Zinc Plated Fasteners and Dacromet Fasteners

**Table 2. Torque Settings - UNF Grade 'S' Fasteners**

Bolt Size		Hexagon (A/F)	Condition 1			Condition 2		
in.	mm	in.	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft
1/4	6.3	7/16	11.2	1.1	8.3	10.0	1.0	7.4
5/16	7.9	1/2	22.3	2.3	16.4	20.0	2.0	14.7
3/8	9.5	9/16	40.0	4.1	29.5	36.0	3.7	26.5
7/16	11.1	5/8	64.0	6.5	47.2	57.0	5.8	42.0
1/2	12.7	3/4	98.0	10.0	72.3	88.0	9.0	64.9
9/16	14.3	13/16	140.0	14.3	103.2	126.0	12.8	92.9
5/8	15.9	15/16	196.0	20.0	144.6	177.0	18.0	130.5
3/4	19.0	1 1/8	343.0	35.0	253.0	309.0	31.5	227.9
7/8	22.2	1 15/16	547.0	55.8	403.4	492.0	50.2	362.9
1	25.4	1 1/2	814.0	83.0	600.4	732.0	74.6	539.9
1 1/8	31.7	1 7/8	1181.0	120.4	871.1	1063.0	108.4	784.0
1 1/4	38.1	2 1/4	1646.0	167.8	1214.0	1481.0	151.0	1092.3

**Table 3. Torque Settings - Metric Grade 8.8 Fasteners**

Bolt Size		Hexagon (A/F)	Condition 1			Condition 2		
ISO Metric Thread	mm	mm	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft
M5	5	8	5.8	0.6	4.3	5.2	0.5	3.8
M6	6	10	9.9	1.0	7.3	9.0	0.9	6.6
M8	8	13	24.0	2.4	17.7	22.0	2.2	16.2
M10	10	17	47.0	4.8	34.7	43.0	4.4	31.7
M12	12	19	83.0	8.5	61.2	74.0	7.5	54.6
M16	16	24	205.0	20.9	151.2	184.0	18.8	135.7
M20	20	30	400.0	40.8	295.0	360.0	36.7	265.5
M24	24	36	690.0	70.4	508.9	621.0	63.3	458.0
M30	30	46	1372.0	139.9	1011.9	1235.0	125.9	910.9
M36	36	55	2399.0	244.6	1769.4	2159.0	220.0	1592.4



## Section 1 - General Information Torque Settings

Zinc Plated Fasteners and Dacromet Fasteners

**Table 4. Metric Grade 10.9 Fasteners**

Bolt Size		Hexagon (A/F)	Condition 1			Condition 2		
ISO Metric Thread	mm	mm	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft
M5	5	8	8.1	0.8	6.0	7.3	0.7	5.4
M6	6	10	13.9	1.4	10.2	12.5	1.3	9.2
M8	8	13	34.0	3.5	25.0	30.0	3.0	22.1
M10	10	17	67.0	6.8	49.4	60.0	6.1	44.2
M12	12	19	116.0	11.8	85.5	104.0	10.6	76.7
M16	16	24	288.0	29.4	212.4	259.0	26.4	191.0
M20	20	30	562.0	57.3	414.5	506.0	51.6	373.2
M24	24	36	971.0	99.0	716.9	874.0	89.1	644.6
M30	30	46	1930.0	196.8	1423.5	1737.0	177.1	1281.1
M36	36	55	3374.0	344.0	2488.5	3036.0	309.6	2239.2

**Table 5. Metric Grade 12.9 Fasteners**

Bolt Size		Hexagon (A/F)	Condition 1			Condition 2		
ISO Metric Thread	mm	mm	Nm	kgf m	lbf ft	Nm	kgf m	lbf ft
M5	5	8	9.8	1.0	7.2	8.8	0.9	6.5
M6	6	10	16.6	1.7	12.2	15.0	1.5	11.1
M8	8	13	40.0	4.1	29.5	36.0	3.7	26.5
M10	10	17	80.0	8.1	59.0	72.0	7.3	53.1
M12	12	19	139.0	14.2	102.5	125.0	12.7	92.2
M16	16	24	345.0	35.2	254.4	311.0	31.7	229.4
M20	20	30	674.0	68.7	497.1	607.0	61.9	447.7
M24	24	36	1165.0	118.8	859.2	1048.0	106.9	773.0
M30	30	46	2316.0	236.2	1708.2	2084.0	212.5	1537.1
M36	36	55	4049.0	412.9	2986.4	3644.0	371.6	2687.7



## Section 1 - General Information Torque Settings

Zinc Plated Fasteners and Dacromet Fasteners

**Table 6. Torque Settings - Rivet Nut Bolts/Screws**

Bolt Size		Nm	kgf m	lbf ft
ISO Metric Thread	mm			
M3	3	1.2	0.1	0.9
M4	4	3.0	0.3	2.0
M5	5	6.0	0.6	4.5
M6	6	10.0	1.0	7.5
M8	8	24.0	2.5	18.0
M10	10	48.0	4.9	35.5
M12	12	82.0	8.4	60.5

**Table 7. Torque Settings - Internal Hexagon Headed Cap Screws (Zinc)**

Bolt Size	Nm	kgf m	lbf ft
ISO Metric Thread			
M3	2.0	0.2	1.5
M4	6.0	0.6	4.5
M5	11.0	1.1	8.0
M6	19.0	1.9	14.0
M8	46.0	4.7	34.0
M10	91.0	9.3	67.0
M12	159.0	16.2	117.0
M16	395.0	40.0	292.0
M18	550.0	56.0	406.0
M20	770.0	79.0	568.0
M24	1332.0	136.0	983.0

## Hydraulic Connections

T11-003

### 'O' Ring Face Seal System

#### Adaptors Screwed into Valve Blocks

Adaptor screwed into valve blocks, seal onto an 'O' ring which is compressed into a 45° seat machined into the face of the tapped port.

**Table 8. Torque Settings - BSP Adaptors**

BSP Adaptor Size	Hexagon (A/F)	Nm	kgf m	lbf ft
	mm			
1/4	19.0	18.0	1.8	13.0
3/8	22.0	31.0	3.2	23.0
1/2	27.0	49.0	5.0	36.0
5/8	30.0	60.0	6.1	44.0
3/4	32.0	81.0	8.2	60.0
1	38.0	129.0	13.1	95.0
1 1/4	50.0	206.0	21.0	152.0

**Table 9. Torque Settings - SAE Connections**

SAE Tube Size	SAE Port Thread Size	Hexagon (A/F)	Nm	kgf m	lbf ft
		mm			
4	7/16 - 20	15.9	20.0 - 28.0	2.0 - 2.8	16.5 - 18.5
6	9/16 - 18	19.1	46.0 - 54.0	4.7 - 5.5	34.0 - 40.0
8	3/4 - 16	22.2	95.0 - 105.0	9.7 - 10.7	69.0 - 77.0
10	7/8 - 14	27.0	130.0 - 140.0	13.2 - 14.3	96.0 - 104.0
12	1 1/16 - 12	31.8	190.0 - 210.0	19.4 - 21.4	141.0 - 155.0
16	1 5/16 - 12	38.1	290.0 - 310.0	29.6 - 31.6	216.0 - 230.0
20	1 5/8	47.6	280.0 - 380.0	28.5 - 38.7	210.0 - 280.0

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