1150D/1155D CRAWLERS TABLE OF CONTENTS

SERIES/SECTION	SECTION NO.	FORM NO.
1 GENERAL Safety Rules, Service Manual Introduction, and Torque Specifications Maintenance and Lubrication General Engine Specifications Detailed Engine Specifications	1002 1010	8-41280 8-41280 8-25220 8-20040
2 ENGINE Engine Stall Tests, Engine Removal and Installation, Engine Accessories (Radiator, Air Cleaner, Mufflers, Ether Injection System, Turbocharger)	2000	8-41280
Engine Tune-Up Cylinder Head, Valve Train, and Camshaft Cylinder Block, Sleeves, Pistons, and Rods Crankshaft, Main Bearings, Flywheel, and Oil Seals Lubrication System Cooling System Engine Troubleshooting Reconditioning the Engine Block Turbocharger Failure Analysis	2002 2015 2025 2035 2046 2055 2201	9-76379 8-22560 9-76176 9-76187 8-22780 9-76337 8-20110 8-21170 9-78235
FUEL SYSTEM Fuel Tank, Fuel Lines, and Engine Controls Fuel System and Filters Robert Bosch Fuel Injection Pump 17 mm Fuel Injectors	3010 3012	8-41280 9-75297 9-74937 8-20240
4 ELECTRICAL Electrical System Specifications and Troubleshooting Wiring Diagrams Gauges Batteries Starter and Starter Solenoid Alternator	4003 4004 4005 4006	8-41280 8-41280 8-41280 8-41280 8-41280 8-41280
5 TRACK AND SUSPENSION Case Lubricated Track Track, Track Frame, and Suspension Idler, Track Adjuster, and Recoil Housing Sprockets Carrier Rollers Track Rollers	5506 5508 5509 5510	8-42190 8-41280 8-41280 8-41280 8-41280

SERIES/SECTION	SECTION NO.	FORM NO.
6 POWER TRAIN Transmission Maintenance and Troubleshooting Transmission Diagrams and Operation Charging Pump Transmission Control Valve Torque Converter Transmission Final Drives Transmission Controls Drive Shaft		8-41280 8-41280 9-67861 8-41280 8-41280 8-41280 8-41280 8-41280
7 BRAKES Brakes	7001	8-41280
8 HYDRAULICS Hydraulic System Specifications, Diagrams, Maintena Troubleshooting, and Pressure Checks Cleaning the Hydraulic System Pump Equipment Control Valve Selector Valve Cylinders		8-41280 8-41280 8-41280 8-41280 8-41280
9 MOUNTED EQUIPMENT Air Conditioning Troubleshooting Air Conditioning System Loader Dozer Blade Ripper Cab and Canopy Operators Seats and Seat Belts Decals, Painting, and Noise Control Winch		8-41280 8-41280 8-41280 8-41280 8-41280 8-41280 8-41280 8-41280

.

1001

SAFETY RULES SERVICE MANUAL INTRODUCTION AND TORQUE SPECIFICATIONS

TABLE OF CONTENTS

Safety Rules 1001-2	Illustrations and Photos 1001-4
Service Manual Introduction 1001-4	Clear and Simple English 1001-4
Right, Left, Front, and Rear 1001-4	Special Tools 1001-4
Text 1001-4	Product Identification Number
Table of Contents 1001-4	(PIN) and Serial Numbers 1001-5
Page Numbers 1001 4	Torque Specifications 1001-6

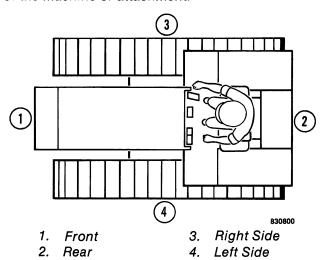
Written In **C**lear **A**nd **S**imple **E**nglish

SERVICE MANUAL INTRODUCTION

This service manual has been prepared with the latest service information available. Trouble-shooting, removal, disassembly, inspection and installation procedures, and complete specifications and tightening references can be found in most sections. Some sections have drawings but no written procedure because the job is so easily done. This service manual is one of the most important tools available to the service technician.

Right, Left, Front, and Rear

The terms right-hand and left-hand and front and rear as used in this manual indicate the right and left sides, and front and rear of the machine as seen from the operator's seat for correct operation of the machine or attachment.



Text

If the service manual is for more than one machine or different models of components (planetary axles, gear boxes, control valves, etc.) the procedures have the steps necessary to service each model.

Table of Contents

A Table of Contents is in the front of this manual. The Table of Contents shows the main divisions and the sections that are in each division. The individual sections, where necessary, have a Table of Contents on the cover or second page of that section.

Page Numbers

All page numbers are made of two numbers separated by a dash, such as 4002-9. The number before the dash is the section number. The number following the dash is the page number in that section. Page numbers will be found at the upper right or left of each page.

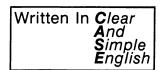
Illustrations and Photos

Illustrations are put as near as possible to the text and are to be used as part of the text. Photos normally are put below the step to which they apply.

Clear and Simple English

This manual is written in C.A.S.E. (Clear and Simple English). C.A.S.E. is easier to read and understand than "regular" English because C.A.S.E. uses a small number of common words and has special rules for writing.

All sections written in C.A.S.E. are indicated by the symbol below.



Special Tools

Special tools are needed to remove and install, disassemble and assemble, check, and adjust some component parts of this machine. Some special tools can be easily made locally and the necessary information to make the tool is in this service manual. Other special tools are more difficult to make locally and are available from Service Tools in the U.S. and from Jobborn Manufacturing in Canada. Use these tools according to the instructions in this service manual for your personal safety and to do the job correctly.

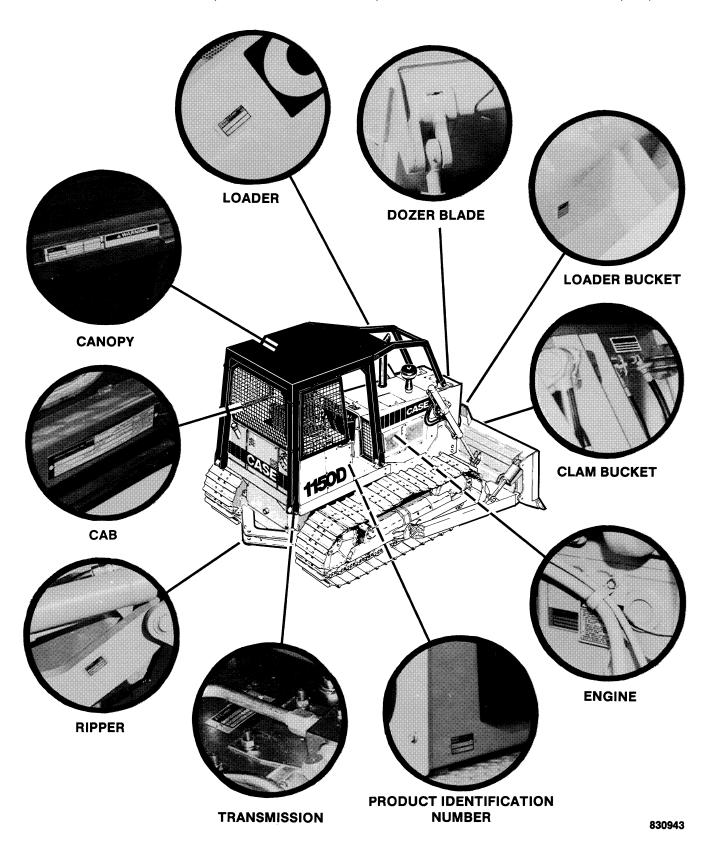
Order special tools from either of the following companies:

Service Tools P.O. Box 314 Owatonna, Minnesota 55060

Jobborn Manufacturing Co. 97 Frid Street Hamilton, Ontario L8P 4M3 Canada

PRODUCT IDENTIFICATION NUMBER (PIN) AND SERIAL NUMBERS

NOTE: A serial number plate is also on some components such as the starter, alternator, pump, etc.



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