



SERVICE MANUAL  
**WHEEL LOADER**  
**521E**  
**TIER 3**

84243970  
(Replaces 87728450)

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**521E Wheel Loader  
Service Manual  
84243970 (Replaces 87728450)**

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**NOTE:** *CNH America LLC reserves the right to make improvements in design or changes in specifications at any time without incurring any obligation to install them on units previously sold.*

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