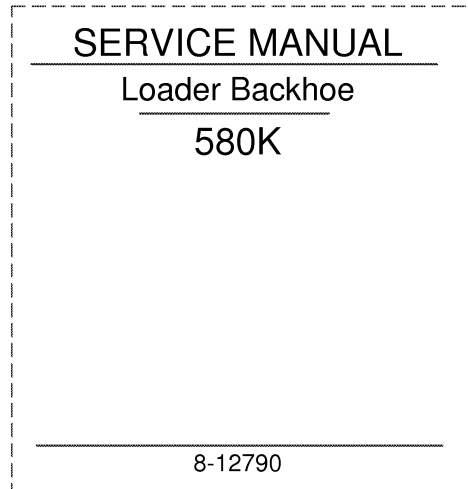


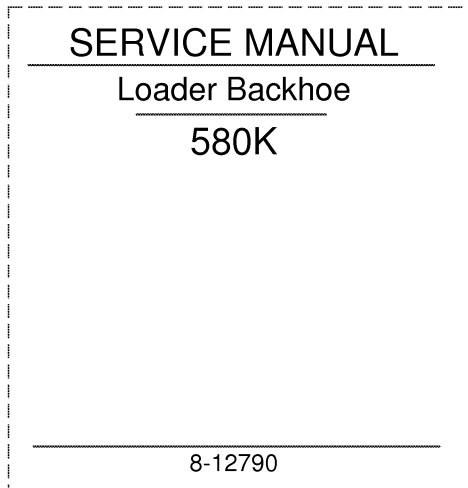
1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4



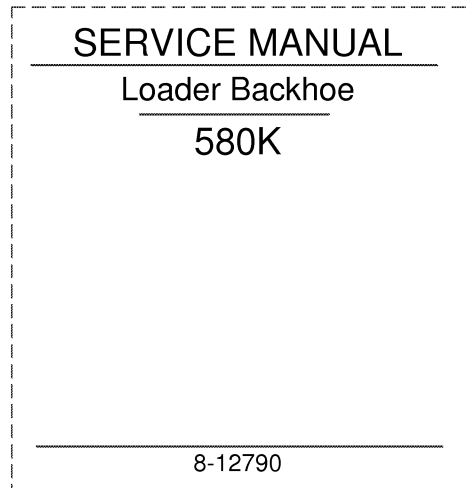
1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4



1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4



1. Trim along dashed line.
2. Slide into pocket on Binder Spine.

TYPE 1-4

580K Loader Backhoe

Table of Contents

DIVISION/SECTION	SECTION NO.	FORM NO.
1 GENERAL		
Section Index - General		8-12260
Torque Specifications	1001	8-71600
Fluids and Lubricants	1002	8-12270
Detailed Engine Specifications	1024	8-24161
2 ENGINES		
Section Index - Engines		8-12280
Engine Removal and Installation, Radiator Removal and Installation	2001	8-12290
Stall Tests	2002	8-12300
Cylinder Head and Valve Train	2415	8-24171
Cylinder Block	2425	8-24181
Lubrication System	2445	8-24191
Cooling System	2455	8-24201
Turbocharger	2465	8-25550
Turbocharger Failure Analysis	2565	9-78235
3 FUEL SYSTEM		
Section Index - Fuel System		8-12310
Fuel System and Filters	3410	8-24211
Fuel Injection Pump and Drive Gear	3412	8-27080
Fuel Injectors	3413	8-24231
4 ELECTRICAL		
Section Index - Electrical		8-12320
Removal and Installation of Electrical Components	4001	8-12330
Electrical Specifications, Troubleshooting, and Schematics	4002	8-12340
Batteries	4003	8-12350
Starter and Starter Solenoid	4004	8-11370
65 Ampere Alternator	4005	8-11380
95 Ampere Alternator	4006	8-12380
Electrical Instrument Control Center	4007	8-12390
5 STEERING		
Section Index - Steering		8-12400
Removal and Installation of Steering Components	5001	8-12410
Specifications, Schematic, and Troubleshooting	5002	8-12421
Optional Tilt and Telescoping Steering Column	5003	8-12430
Steering Control Valve - Eaton	5004	8-12440
Steering Control Valve - Danfoss	5005	8-12450
Steering Cylinders	5006	8-12460
Front Axle - Two Wheel Drive	5007	8-12470
Front Axle - Four wheel Drive	5008	8-12480

DIVISION/SECTION	SECTION NO.	FORM NO.
6 POWER TRAIN		
Section Index - Power Train.....		8-12490
Removal and Installation of Power Train Components.....	6001	8-12500
Transmission Specifications and Schematic.....	6002	8-12511
Wheels and Tires.....	6003	8-12520
Rear Axles and Planetaries.....	6201	8-59671
Transfer Gearbox.....	6202	8-59681
Differential and Differential Lock.....	6203	8-59691
Forward/Reverse Valve.....	6204	8-59700
Torque Converter Charging Pump, Output Shaft, and Converter Housing.....	6205	8-59711
Transmission.....	6206	8-59721
7 BRAKES		
Section Index - Brakes.....		8-12530
Parking Brake.....	7000	8-59651
Disc Brakes.....	7001	8-59661
Removal and Installation of Brake Components.....	7002	8-12540
Master Cylinder.....	7003	8-12570
8 HYDRAULICS		
Section Index - Hydraulics.....		8-12580
Removal and Installation of Hydraulic Components.....	8001	8-12590
Hydraulic Schematics, Specifications, and Troubleshooting.....	8002	8-12601
Cleaning the Hydraulic System.....	8003	8-67390
Hydraulic Pump.....	8004	8-12610
Loader Control Valve.....	8005	8-12620
Cylinders.....	8006	8-12630
Backhoe Control Valve.....	8007	8-12640
Swing Sequence Valve.....	8008	8-12650
Three Point Hitch Control Valve.....	8009	8-67421
Double Selector Valve.....	8011	8-12670
9 MOUNTED EQUIPMENT		
Section Index - Mounted Equipment.....		8-12680
Pedals and Levers.....	9001	8-12690
Air Conditioning Troubleshooting and Pressure Checks.....	9002	8-12700
Air Conditioning System.....	9003	8-12710
Loader.....	9004	8-12720
ROPS Cab and ROPS Canopy.....	9005	8-12730
Backhoe - Integral.....	9006	8-12740
Backhoe - Demountable.....	9007	8-12750
Three Point Hitch.....	9008	8-12760
Seat and Seat Belts.....	9009	8-12770
Suspension Seat.....	9010	8-12780

1001


STANDARD TORQUE SPECIFICATIONS


TABLE OF CONTENTS

Torque Specifications - Decimal Hardware	1001-2	Torque Specifications - Steel Hydraulic Fittings	1001-4
Torque Specifications - Metric Hardware ...	1001-3	Torque Specifications - O-ring Face Seal Fittings	1001-5

TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers, dry, or when lubricated with engine oil. Not applicable if special graphites, molydisulfide greases, or other extreme pressure lubricants are used.

Grade 5 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
1/4 in	9-11	12-15
5/16 in	17-21	23-28
3/8 in	35-42	48-57
7/16 in	54-64	73-87
1/2 in	80-96	109-130
9/16 in	110-132	149-179
5/8 in	150-180	203-244
3/4 in	270-324	366-439
7/8 in	400-480	542-651
1.0 in	580-696	787-944
1-1/8 in	800-880	1085-1193
1-1/4 in	1120-1240	1519-1681
1-3/8 in	1460-1680	1980-2278
1-1/2 in	1940-2200	2631-2983

Grade 8 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
1/4 in	12-15	16-20
5/16 in	24-29	33-39
3/8 in	45-54	61-73
7/16 in	70-84	95-114
1/2 in	110-132	149-179
9/16 in	160-192	217-260
5/8 in	220-264	298-358
3/4 in	380-456	515-618
7/8 in	600-720	814-976
1.0 in	900-1080	1220-1465
1-1/8 in	1280-1440	1736-1953
1-1/4 in	1820-2000	2468-2712
1-3/8 in	2380-2720	3227-3688
1-1/2 in	3160-3560	4285-4827

NOTE: Use thick nuts with Grade 8 bolts.

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