

595SLE/595LSP LOADER BACKHOE SERVICE MANUAL

Table of contents

DIVISION/SECTION	SECTION N°	REFERENCE N°
1 GENERAL		
Standard torque specifications and loctite product chart	1001	7-79451GB
Fluids and lubricants	1002	7-22480GB
2 ENGINE		
Engine and radiator removal and installation	2000	7-21290GB
Specifications details	2401	7-26610GB
3 FUEL SYSTEM		
4 ELECTRICAL		
Electrical schematic	4001	7-26620GB
Battery	4003	7-21330GB
Starter motor	4004	7-21340GB
Removal and installation of electrical components	4005	7-21350GB
Alternator	4007	7-23790GB
Steering, loader and backhoe calibration	4008	7-26530GB
5 STEERING		
Removal and installation of steering components	5000	7-23810GB
Steering specifications, pressure checks and troubleshooting	5001	7-21900GB
Steering control valve	5002	7-21390GB
Steering cylinder	5003	7-21400GB
Front axle, four wheel drive machine/four wheel steer machine	5007	7-21890GB
6 POWER TRAIN		
Removal and installation of power train components	6000	7-22540GB
Transmission specifications, pressure checks and troubleshooting	6002	7-21430GB
Wheels and tyres	6003	7-22550GB
Gear box	6007	7-22560GB
Rear axle-four wheel steer	6008	7-21600GB
7 BRAKES		
Removal and installation of brake components	7000	7-23840GB
Disassembly and assembly of brake components	7003	7-23190GB
8 HYDRAULICS		
Removal and installation of hydraulic components	8001	7-23210GB
Hydraulic specifications, troubleshooting and pressure checks	8002	7-26630GB
Cleaning the hydraulic system	8003	7-21520GB
Hydraulic pump and unloader valve	8004	7-23250GB
Loader control valve	8005	7-23280GB
Cylinders	8006	7-26120GB
Backhoe control valve	8007	7-23290GB
Extending dipperstick control valve	8008	7-21560GB
Priority demand valve	8010	7-21570GB
9 MOUNTED/EQUIPMENT		
Pedals and levers	9001	7-23360GB
Loader	9006	7-26140GB
Cab and Rops	9007	7-26600GB
Backhoe	9008	7-26710GB
Seat and seat belt	9009	7-23830GB
Removal and installation of components	9011	7-23850GB

Section 1001

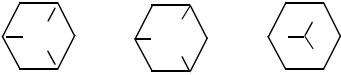
STANDARD TORQUE SPECIFICATIONS AND LOCTITE PRODUCT CHART


TABLE OF CONTENTS

TORQUE SPECIFICATIONS - DECIMAL HARDWARE 2
 TORQUE SPECIFICATIONS - METRIC HARDWARE 3
 TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS 4-5
 LOCTITE PRODUCT CHART 6

TORQUES SPECIFICATIONS (DECIMAL HARDWARE)

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers dry, or when lubricated with engine oil. Not applicable if special graphities, Molydisulfide greases, or other extreme pressure lubricants are used.

Grade 5 Bolts, Nuts and Studs		
		
Size	Pound- inches	Newton metres
1/4 inch	8 to 11	12 to 15
5/16 inch	17 to 21	23 to 28
3/8 inch	35 to 42	48 to 57
7/16 inch	54 to 64	73 to 87
1/2 inch	80 to 96	109 to 130
9/16 inch	110 to 132	149 to 179
5/8 inch	150 to 180	203 to 244
3/4 inch	270 to 324	366 to 439
7/8 inch	400 to 480	542 to 651
1.0 inch	580 to 696	787 to 944
1-1/8 inchs	800 to 880	1085 to 1193
1-1/4 inchs	1120 to 1240	1519 to 1681
1-3/8 inchs	1460 to 1680	190 to 2278
1-1/2 inchs	1940 to 2200	2631 to 2983


Grade 8 Bolts, Nuts and Studs		
		
Size	Pound- inches	Newton metres
1/4 inch	12 to 15	16 to 20
5/16 inch	24 to 29	33 to 39
3/8 inch	45 to 54	61 to 73
7/16 inch	70 to 84	95 to 114
1/2 inch	110 to 132	149 to 179
9/16 inch	160 to 192	217 to 260
5/8 inch	220 to 264	298 to 358
3/4 inch	380 to 456	515 to 618
7/8 inch	600 to 720	814 to 976
1.0 inch	900 to 1080	1220 to 1465
1-1/8 inchs	1280 to 1440	1736 to 1953
1-1/4 inchs	1820 to 2000	2468 to 2712
1-3/8 inchs	2380 to 2720	3227 to 3688
1-1/2 inchs	3160 to 3560	4285 to 4827


NOTE : Use thick nuts with Grade 8 bolts.

TORQUE SPECIFICATIONS (METRIC HARDWARE)

Use the following torques when specifications are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or Molydisulfide grease or oil is used.

Grade 8.8 Bolts, Nuts and Studs		
		
Size	Pound- inches	Newton metres
M4	2 to 3	3 to 4
M5	5 to 6	7 to 8
M6	8 to 9	11 to 12
M8	19 to 23	26 to 31
M10	38 to 45	52 to 61
M12	66 to 79	90 to 107
M14	106 to 127	144 to 172
M16	160 to 200	217 to 271
M20	320 to 380	434 to 515
M24	500 to 600	675 to 815
M30	920 to 1100	1250 to 1500
M36	1600 to 1950	2175 to 2600

Grade 10.9 Bolts, Nuts and Studs		
		
Size	Pound- inches	Newton metres
M4	3 to 4	4 to 5
M5	7 to 8	9 to 11
M6	11 to 13	15 to 18
M8	27 to 32	37 to 43
M10	54 to 64	73 to 87
M12	93 to 112	125 to 150
M14	149 to 179	200 to 245
M16	230 to 280	310 to 380
M20	450 to 540	610 to 730
M24	780 to 940	1050 to 1275
M30	1470 to 1770	2000 to 2400
M36	2580 to 3090	3500 to 4200

Grade 12.9 Bolts, Nuts and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

TORQUE SPECIFICATIONS (STEEL HYDRAULIC FITTINGS)

Tube OD Hose ID	Thread size	Pound- inches	Newton metres
37 Degree flare fitting			
1/4 inch/ 6.4 mm	7/16-20	6 to 12	8 to 16
5/16 inch/ 7.9 mm	1/2-20	8 to 16	11 to 22
3/8 inch/ 9.5 mm	9/16-18	10 to 25	14 to 34
1/2 inch/ 12.7 mm	3/4-16	15 to 42	20 to 57
5/8 inch/ 15.9	7/8-14	25 to 58	34 to 79
3/4 inch/ 19.0 mm	1-1/16-12	40 to 80	54 to 108
7/8 inch/ 22.2 mm	1-3/16-12	60 to 100	81 to 135
1.0 inch/ 25.4 mm	1-5/16-12	75 to 117	102 to 158
1-1/4 inch/ 31.8 mm	1-5/8-12	125 to 165	169 to 223
1-1/2 inch/ 38.1 mm	1-7/8-12	210 to 250	285 to 338

Tube OD Hose ID	Thread size	Pound- inches	Newton metres
Straight threads with O-ring			
1/4 inch/ 6.4 mm	7/16-20	12 to 19	16 to 26
5/16 inch/ 7.9 mm	1/2-20	16 to 24	22 to 34
3/8 inch/ 9.5 mm	9/16-18	24 to 40	34 to 54
1/2 inch/ 12.7 mm	3/4-16	42 to 67	57 to 91
5/8 inch/ 15.9	7/8-14	58 to 92	79 to 124
3/4 inch/ 19.0 mm	1-1/16-12	80 to 128	108 to 174
7/8 inch/ 22.2 mm	1-3/16-12	100 to 160	136 to 216
1.0 inch/ 25.4 mm	1-5/16-12	117 to 187	159 to 253
1-1/4 inch/ 31.8 mm	1-5/8-12	165 to 264	224 to 357
1-1/2 inch/ 38.1 mm	1-7/8-12	250 to 400	339 to 542

Split flange mounting screws		
Size	Pound- inches	Newton metres
5/16-18	15 to 20	20 to 27
3/8-16	27 to 40	36 to 53
7/16-14	35 to 45	47 to 61
1/2-13	55 to 65	74 to 88
5/8-11	140 to 150	190 to 203

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com