

680L Loader Backhoe
Service Manual

Table of Contents

Description	Section No.	Form No.
General		
	Tab 1	
Section Index - General		8-74751
Torque Specifications	1001	8-71600
Fluids and Lubricants	1002	8-72841
Loctite Product Chart		8-98900
Engines		
	Tab 2	
Section Index - Engines		8-74761
Engine Removal and Installation	2001	8-74651
Engine Stall Tests	2002	8-74660
Detailed Engine Specifications	2401	8-26063
Cylinder Head and Valve Train	2415	8-26073
Cylinder Block	2425	8-26084
Lubrication System	2445	8-26093
Cooling System	2455	8-26103
Turbocharger	2465	8-26110
Turbocharger Failure Analysis	2565	9-78235
Fuel System		
	Tab 3	
Section Index - Fuel System		8-74771
Fuel System and Filters	3410	8-26131
Fuel Injection Pump - Cav	3411	8-97711
Fuel Injection Pump - Bosch	3412	8-26143
Fuel Injectors	3413	8-26152
Electrical System		
	Tab 4	
Section Index - Electrical		8-74781
Specifications, Schematics, Troubleshooting and Booster Batteries	4001	8-72892
Starter and Starter Solenoid	4002	8-72900
Batteries	4004	8-71701
Instrument Cluster	4005	8-72921
65 Ampere Alternator A187873	4007	8-15670
65 Ampere Alternator A186125	4019	8-12902
Steering		
	Tab 5	
Section Index - Steering		8-74791
Removal and Installation of Steering Components	5000	8-10370
Specifications, Troubleshooting and Pressure Checks	5001	8-72940
Steering Pump	5002	8-72950
Steering Control Valve	5003	8-72960
Steering Cylinder Repair	5004	8-72970
Flow Control Valve	5005	8-72980
Front Axle - Two Wheel Drive	5006	8-72990
Front Axle - Four Wheel Drive	5007	8-73001

Reprinted

680L Loader Backhoe
Service Manual

Table of Contents

Description	Section No.	Form No.
Power Train		
Tab 6		
Section Index - Power Train		8-74801
Transmission Specification and Troubleshooting	6001	8-73020
Transmission Repair	6002	8-73031
Differential and Planetary Repair	6003	8-73041
Wheels and Tires	6004	8-74680
Clutch Cutout Valve	6005	8-73100
Brakes		
Tab 7		
Section Index - Brakes		8-74811
Removal and Installation of Brake Components	7000	8-10380
Specifications and Troubleshooting	7001	8-73070
Brake Master Cylinder	7002	8-73080
Brake Valve	7003	8-73090
Brakes	7005	8-73111
Parking Brake and Acuator	7006	8-73120
Selector Valve	7007	8-74630
Hydraulics		
Tab 8		
Section Index - Hydraulics		8-74821
Removal and Installation of Hydraulic Components	8000	8-10391
Specifications, Schematics, Troubleshooting and Pressure Checks	8001	8-74691
Cleaning the Hydraulic System	8002	8-73150
Pump Repair	8003	8-73160
Loader Control Valve Repair	8004	8-73170
Backhoe Relief Valve Repair	8005	8-73180
Backhoe Control Valve	8006	8-74701
Stablizer Control Valve	8007	8-73200
Boom Lock	8008	8-73211
Cylinders	8009	8-74712
Mounted Equipment		
Tab 9		
Section Index - Mounted Equipment		8-74831
Pedals and Levers	9000	8-74721
Air Conditioning Troubleshooting and Pressure Checks	9001	8-18910
Discharging and Charging the Air Conditioning System	9002	8-18920
Compressor and Clutch	9003	8-18930
Loader	9004	8-74731
ROPS Cab and ROPS Canopy	9005	8-73280
Standard Seat	9006	8-73290
Suspension Seat and Seat Belt	9007	8-73300
Backhoe	9008	8-74741

1001

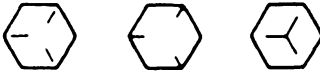
STANDARD TORQUE SPECIFICATIONS


TABLE OF CONTENTS

Torque Specifications - Decimal Hardware	1001-2	Torque Specifications - Steel Hydraulic Fittings	1001-4
Torque Specifications - Metric Hardware ...	1001-3	Torque Specifications - O-ring Face Seal Fittings	1001-5

TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers, dry, or when lubricated with engine oil. Not applicable if special graphites, molydisulfide greases, or other extreme pressure lubricants are used.

Grade 5 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
1/4 in	9-11	12-15
5/16 in	17-21	23-28
3/8 in	35-42	48-57
7/16 in	54-64	73-87
1/2 in	80-96	109-130
9/16 in	110-132	149-179
5/8 in	150-180	203-244
3/4 in	270-324	366-439
7/8 in	400-480	542-651
1.0 in	580-696	787-944
1-1/8 in	800-880	1085-1193
1-1/4 in	1120-1240	1519-1681
1-3/8 in	1460-1680	1980-2278
1-1/2 in	1940-2200	2631-2983


Grade 8 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
1/4 in	12-15	16-20
5/16 in	24-29	33-39
3/8 in	45-54	61-73
7/16 in	70-84	95-114
1/2 in	110-132	149-179
9/16 in	160-192	217-260
5/8 in	220-264	298-358
3/4 in	380-456	515-618
7/8 in	600-720	814-976
1.0 in	900-1080	1220-1465
1-1/8 in	1280-1440	1736-1953
1-1/4 in	1820-2000	2468-2712
1-3/8 in	2380-2720	3227-3688
1-1/2 in	3160-3560	4285-4827


NOTE: Use thick nuts with Grade 8 bolts.

TORQUE SPECIFICATIONS - METRIC HARDWARE

Use the following torques when special torques are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or molydisulfide grease or oil is used.

Grade 8.8 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
M4	2-3	3-4
M5	5-6	6.5-8
M6	8-9	10.5-12
M8	19-23	26-31
M10	38-45	52-61
M12	66-79	90-107
M14	106-127	144-172
M16	160-200	217-271
M20	320-380	434-515
M24	500-600	675-815
M30	920-1100	1250-1500
M36	1600-1950	2175-2600

Grade 10.9 Bolts, Nuts, and Studs		
		
Size	Pound-Feet	Newton metres
M4	3-4	4-5
M5	7-8	9.5-11
M6	11-13	15-17.5
M8	27-32	37-43
M10	54-64	73-87
M12	93-112	125-15
M14	149-179	200-245
M16	230-280	310-380
M20	450-540	610-730
M24	780-940	1050-1275
M30	1470-1770	2000-2400
M36	2580-3090	3500-4200

Grade 12.9 Bolts, Nuts, and Studs



Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

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