# CRAWLER EXCAVATOR CX210B-CX230B-CX240B SERVICE MANUAL

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<sup>\*</sup> Consult the Engine Service Manual

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NOTE: CNH Company reserves the right to make changes in the specification and design of the machine without prior notice and without incurring any obligation to modify units previously sold.

The description of the models shown in this manual has been made in accordance with the technical specifications known as of the date of design of this document.

Lep SM210BTOC-0EN Issued 05-07

# Section 1001

SAFETY, GENERAL INFORMATION AND TORQUE SPECIFICATIONS

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**WARNING**: This symbol is used in this manual to indicate important safety messages. Whenever you see this symbol, carefully read the message that follows, as there is a risk of serious injury.

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#### **GENERAL INFORMATION**

# Cleanning

Clean all metal par ts except bearings, in a suitable cleaning solvent or by ste am cleaning. Do not use caustic sod a for steam cleaning. After cleaning, dry and put o il on al I parts. Clean o il p assages with compressed air. Clean bearings in a suitable cleaning solvent, dry the bearings completely and put oil on the bearings.

#### Inspection

Check a II parts when the parts are disassembled. Replace a II parts that have wear or damage. Small scoring or grooves can be removed with a hone or crocus cloth. Complete a visual in spection for indications of wear, pitting and the replacement of parts necessary to prevent early failures.

#### **Bearings**

Check bearings for easy action. If be arings have a loose fit or rough action replace the bearing. Wash bearings with a suitable cleaning solvent and permit to air dr y. DO NO T DR Y BEARIN GS WITH COMPRESSED AIR.

### **Needle bearings**

Before you press needle bearings in a bore always remove any metal protrusions in the bore or edge of the bore. Before you press bearings into position put petroleum jelly on the inside and outside diameter of the bearings.

#### **Gears**

Check all gears for wear and damage. Replace gears that have wear or damage.

### Oil seals, O-rings and gaskets

Always install new oil seals, O-rings and gaskets. Put petroleum jelly on seals and O-rings.

#### **Shafts**

Check all shafts that have wear or damage. Check the bearing and oil seal surfaces of the shafts for damage.

#### Service parts

Always install gen uine Case ser vice parts. When ordering refer to the Parts Catalog for the correct part number of the genuine Case replacement items. Failures due to the use of other than genuine Case replacement parts are not covered by warranty.

#### Lubrication

Only use t he o ils and lubr icants spe cified in t he Operator's or Service Ma nuals. Failures du e to th e use o f no n-specified o ils an d lub ricants are not covered by warranty.

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