

**CX350C**  
**Tier 4**  
Crawler Excavator

**SERVICE MANUAL**

**Part number 84402832**

1st edition English  
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# **Section**

# **1001**

**Safety, general information and standard torque data**

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# Safety, general information and standard torque data

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## GENERAL INFORMATION

### CLEANING

Clean all metal parts except bearings, in a suitable cleaning solvent or by steam cleaning.

Do not use caustic soda for steam cleaning.

After cleaning, dry and put oil on all parts.

Clean oil passages with compressed air.

Clean bearings in a suitable cleaning solvent,  
dry the bearings completely and put oil on the bearings.

### INSPECTION

Check all parts when the parts are disassembled.

Replace all parts that have wear or damage.

Small scoring or grooves can be removed with a hone or crocus cloth.

Complete a visual inspection for indications of wear, pitting and the replacement of parts necessary to prevent early failures.

### BEARINGS

Check bearings for easy action.

If bearings have a loose fit or rough action replace the bearing.

Wash bearings with a suitable cleaning solvent and permit to air dry.

DO NOT DRY BEARINGS WITH COMPRESSED AIR.

### NEEDLE BEARINGS

Before you press needle bearings in a bore always remove any metal protrusions in the bore or edge of the bore.

Before you press bearings into position put petroleum jelly on the inside and outside diameter of the bearings.

### GEARS

Check all gears for wear and damage.

Replace gears that have wear or damage.

Oil seals, O-rings and gaskets.

Always install new oil seals, O-rings and gaskets.

Put petroleum jelly on seals and O-rings.

### SHAFTS

Check all shafts that have wear or damage.

Check the bearing and oil seal surfaces of the shafts for damage.

### SERVICE PARTS

Always install genuine Case service parts.

When ordering refer to the

Parts Catalogue for the correct part number of the genuine Case replacement items.

Failures due to the use of other than genuine Case replacement parts are not covered by warranty.

### LUBRICATION

Only use the oils and lubricants specified in the Operator's or Service Manuals.

Failures due to the use of non-specified oils and lubricants are not covered by warranty.

# Safety, general information and standard torque data

## Safety



This symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED. The message that follows the symbol contains important information about safety. Carefully read the message. Make sure you fully understand the causes of possible injury or death.

To prevent injury always follow the Warning, Caution and Danger notes in this section and throughout the manual. Put the warning tag shown below on the key for the key switch when servicing or repairing the machine. One warning tag is supplied with each machine. Additional tags are available from your service parts supplier.

### **⚠ WARNING**

**Read the operator's manual to familiarize yourself with the correct control functions.**

### **⚠ WARNING**

**Operate the machine and equipment controls from the seat position only. Any other method could result in serious injury.**

### **⚠ WARNING**

**This is a one man machine, no riders allowed.**

### **⚠ WARNING**

**Before starting engine, study Operator's Manual safety messages.  
Read all safety signs on machine.  
Clear the area of other persons.  
Learn and practice safe use of controls before operating.  
It is your responsibility to understand and follow manufacturers instructions on machine operation, service and to observe pertinent laws and regulations.  
Operator's and Service Manuals may be obtained from your CASE dealer.**

### **⚠ WARNING**

**If you wear clothing that is too loose or do not use the correct safety equipment for your job, you can be injured.  
Always wear clothing that will not catch on objects.  
Extra safety equipment that can be required includes hard hat, safety shoes, ear protection, eye or face protection, heavy gloves and reflector clothing.**

### **⚠ WARNING**

**When working in the area of the fan belt with the engine running, avoid loose clothing if possible, and use extreme caution.**

### **⚠ WARNING**

**When doing checks and tests on the equipment hydraulics, follow the procedures as they are written. DO NOT change the procedure.**

### **⚠ WARNING**

**When putting the hydraulic cylinders on this machine through the necessary cycles to check operation or to remove air from a circuit, make sure all people are out of the way.**

### **⚠ WARNING**

**Use insulated gloves or mittens when working with hot parts.**

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