# CX800 Crawler Excavators Table of Contents

DIV	ISION/SECTION S	SECTION N°	REFERENCE N°
1	GENERAL INFORMATION		
	Safety, general information and standard torque data	1001	9-44840
	General specifications and special torque setting	1002	9-44850
2	ENGINE		
_	Removal and installation of the engine	2000	9-36800GB
	Radiator and oil-cooler		9-42540GB
	Engine specifications		0 42040 OB
	Disassembly and assembly of the engine		
_			
3	FUEL SYSTEM Fuel tank	2001	9-36820GB
	Fuel engine system		9-30020GB
4	ELECTRICAL SYSTEM		
	Electrical system, electrical and electronic troubleshooting		9-44860
	Inspection and maintenance of batteries and connecting a booster ba	•	9-36830GB
	Main and engine electronic control boxes	4003	9-36840GB
5	UNDERCARRIAGE		
	Removal and installation of tracks		9-36860GB
	Rollers		9-36880GB
	Sprocket		9-36890GB
	Idler wheel and tension shock absorber	5005	9-36900GB
6	DRIVE TRAIN		
	Drive motor and final drive transmission removal and installation	6001	9-36980GB
	Drive motor and final drive transmission disassembly and assembly	6002	9-40350GB
	Swing reduction gear, removal and installation		9-36990GB
	Swing reduction gear, disassembly and assembly	6004	9-42630GB
7	UNDERCARRIAGE HYDRAULICS		
8	UPPERSTRUCTURE HYDRAULICS		
	Depressurising and decontaminating the hydraulic system, use of the		
	vacuum pump and bleeding the components		9-40270GB
	Specifications, troubleshooting, checks and hydraulic pressure setting	•	9-44870
	Hydraulic reservoir removal and installation		9-40280GB
	Main and pilot pumps, removal and installation		9-40770GB
	Main hydraulic control valve, removal and installation		9-40910GB
	Attachment cylinders, removal and installation		9-27791GB
	Hydraulic swivel, removal and installation		9-40920GB
	Pilot blocs, removal and installation		9-44940 9-40260GB
	Swing motor, removal and installation  Free swing disassembly and assembly		9-40200GB 9-44920
	Main hydraulic pump, disassembly and assembly		9-42560GB
	Main hydraulic control valve, disassembly and assembly		9-42760GB
	Attachment cylinders, disassembly and assembly		9-40940GB
	Hand control levers, disassembly and assembly		9-40980GB
	Foot control levers, disassembly and assembly		9-40990GB
	Six-solenoid valves, disassembly and assembly		9-42520GB
	Caution valve, disassembly and assembly		7-27941GB
	Anti-hose burst valves	8017	9-42770GB
	Hydraulic swivel, disassembly and assembly		9-42510GB
	Swing motor, disassembly and assembly		9-42530GB
	Hydraulic functions	8020	9-44880

DIVISION/SECTION	SECTION N°	REFERENCE N°
9 UPPERSTRUCTURE		
Upperstructure, turntable bearing and counterweight	9002	9-42550GB
Boom, dipper and bucket	9003	9-42620GB
Seat and seat belt	9004	9-40960GB
Cab and cab equipment	9005	9-40970GB
Air conditioning troubleshooting	9006	
Air conditioning unit disassembly and assembly	9007	
Air conditioning servicing		
Air conditioning components	9009	
Removal and installation attachment, counterweight and side fram.		9-44890
Attachment reinforcement procedures	9012	9-43940

Large format hydraulic and electrical schematics ......Pocket

Sections to be distributed at a later date

NOTE: Case Company reserves the right to make changes in the specification and design of the machine without prior notice and without incurring any obligation to modify units previously sold.

9-42650

The description of the models shown in this manual has been made in accordance with the technical specifications known a s of the date of design of this document.

Cre 9-44930 Edition 05-02

<sup>\*</sup> Consult the Engine Service Manual

# Section 1001

SAFETY, GENERAL INFORMATION AND STANDARD TORQUE DATA

**Case** Cre 9-44840

# **TABLE OF CONTENTS**

GENERAL INFORMATION	3
SAFETY	4
STANDARD TOROUE DATA FOR CAR SCREWS AND NUTS	e

#### **GENERAL INFORMATION**

# Cleaning

Clean all me tal parts except bearings, in a suitable cleaning solvent or by steam cleaning. Do not us e caustic soda for steam cleaning. After cleaning, dry and put oil on all parts. Clean oil passages with compressed air. Clean bearings in a suitable cleaning solvent. Dry the bearings completely and put oil on the bearings.

# Inspection

Check all parts when the parts are disassembled. Replace all parts that have wear or damage. Small scoring or grooves can be removed with a hone or crocus c loth. Com plete a v isual inspection for indications of wear, pitting and the replacement of parts necessary to prevent early failures.

# **Bearings**

Check bearings for easy action. If be arings have a loose fit or rough action, replace the bearing. Wash bearings with a suitable cleaning solvent and permit to air dry. DO NOT DR Y BEARINGS WITH COMPRESSED AIR.

### **Needle Bearings**

Before you press needle bearings in a bore always remove any metal protrusions in the bore or edge of the bore. Before you press bearings into position, put petroleum jelly on the inside and outside diameter of the bearings.

#### **Gears**

Check all gears for wear and damage. Replace gears that have wear or damage.

### Oil Seals, O-rings and Gaskets

Always install new oil seals, O-rings and gaskets. Put petroleum jelly on seals and O-rings.

#### **Shafts**

Check all shafts that have wear or damage. Check the bearing and oil seal surfaces of the shafts for damage.

#### **Service Parts**

Always i nstall genuine C ase s ervice parts. When ordering refer to the Parts Catalog for the correct part number of the genuine Cas e r eplacement items. Failures due to the use of other than genuine Cas e replacement parts are not covered by warranty.

#### Lubrication

Only u se the oils and lu bricants s pecified i n th e Operator's or S ervice M anuals. F ailures due to the use of n on-specified oils and lu bricants are not covered by warranty.

Cre 9-44840 Issued 05-02

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