



MODEL W-7 FOUR WHEEL DRIVE LOADER AND BACKHOE

TABLE OF CONTENTS

SERIES/SECTION	SECTION NO.	FORM NO.
10 SERIES - GENERAL		
Engine Specifications	C	9-74563
20 SERIES - ENGINE		
Cylinder Head, Diesel	K	9-76972
Cylinder Head, Gas	L	9-76962
Assemblies in Engine Block	M	9-75222
Front Mounted Oil Pump	M	9-78012
Engine Counter Balancer	MM	9-76731
Water Pump	3M	9-77461
Spark Ignition Governor	4M	9-76751
Governor Linkage		9-75711
30 SERIES - FUEL SYSTEM		
Fuel Injector, Diesel	I	9-75421
Carburetor, Gas	N	9-75771
40 SERIES - HYDRAULICS		
Hydraulic Cylinders	A	9-76621
Hydraulic Valves (2 Spool)	D	9-74562
Hydraulic Valves (3 Spool)	DD	9-74561
Hydraulic Pump	J	9-74561
50 SERIES - STEERING		
Power Steering	G	9-74561
Power Steering Pump	PP	9-74561
60 SERIES - POWER TRAIN		
Torque Converter	X	9-74562
Transmission	Y	9-74562
Differential	T	9-74561
Differential	T, Sup. 1	9-74561
Planetaries and Axles	U	9-74561
Supplement 1	U	9-74561
70 SERIES - BRAKES		
Brake Cylinder, Shoes and Drum	W	9-74562
Transmission Cut-Out Valve	W, Sup. 1	9-74561
Transmission Cut-Out Valve (Lever Operated)	W, Sup. 2	9-74562
Hydrovac Brake System	3W	9-74562
80 SERIES - ELECTRICAL SYSTEM		
Electrical System, Alternator	FF	9-76331
Electrical System, Starting	3F	9-76721
Wiring Diagram		9-76631

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SERIES/SECTION	SECTION NO.	FORM NO.
80 SERIES - ELECTRICAL SYSTEM (CONT'D)		
Wiring Diagram		9-76641
Wiring Diagram		9-76651
Wiring Diagram		9-76661
90 SERIES - MOUNTED EQUIPMENT		
Model 32 Backhoe	3D	9-75091
Model 33 and 34 Backhoe	3D	9-72821

SECTION

K

SERVICING THE



CYLINDER HEADS



VALVE SYSTEMS



ROCKER ARMS



DECOMPRESSOR

ON

CASE POWRCEL DIESEL ENGINES

TABLE OF CONTENTS

CYLINDER HEAD AND COMPONENTS - Disassembly and Installation	K-2 thru K-5
DECOMPRESSOR (If So Equipped) - Disassembly and Assembly	K-6
ROCKER ARMS AND SHAFTS - Disassembly, Inspection and Assembly	K-8
CYLINDER HEAD AND VALVES - Disassembly and Assembly	K-10
EXHAUST VALVE ROTATORS	K-10
VALVES, GUIDES AND SPRINGS - Inspection	K-12
INTAKE AND EXHAUST VALVES - Refacing	K-14
INTAKE AND EXHAUST VALVE SEATS - Grinding	K-15
LOCATING TOP DEAD CENTER AND TAPPET ADJUSTMENT	K-16

CYLINDER HEAD AND COMPONENTS

(Refer to Figure K-1)

Removal

Steam clean the engine completely before doing any disassembly or service work.

Drain cooling system. Remove the intake, exhaust and water manifolds. Remove the rocker arm covers. Disconnect and remove the decompressor if so equipped, Page K-6.

Remove the rocker arm assemblies and tag them for proper installation. (Refer to Page K-8.

Disconnect the high pressure fuel lines to

the injectors and cap them. Disconnect the fuel leak-off tubes between each cylinder head and cap them.

Remove the push rods and tag or store them in a holder or rack so they can be installed in their same locations.

Remove the cylinder head bolts or nuts and lift the heads off the engine. Remove the head gaskets and discard them.

Inspection and Installation

Remove all carbon and clean all parts before installation.

STANDARD HEAD GASKETS

If you are installing the standard gasket, install the new gasket with new rubber seals. The gasket must be installed with either the copper side up or the side with the case part number up. Continued on Page K-5.

FIRE RING HEAD GASKETS

If you are installing the fire ring head gasket, inset B, cylinder sleeve protrusion

must be checked to determine which fire ring to install. Only the standard fire ring is included in the valve grind gasket kit, however a thicker fire ring (.004") is available if the protrusion checks indicate a need for it. The thicker fire ring can be identified by a blue marking stripe.

Refer to Pages K-4 and K-5 for the procedure to follow when installing the fire ring cylinder head gasket.

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