W14 LOADER

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Section 1010

GENERAL ENGINE SPECIFICATIONS W14 LOADER

THE MODEL AND ENGINE SERIAL NUMBER IS STAMPED ON A PLATE LOCATED ON THE SIDE OF THE ENGINE ABOVE THE CRANKING MOTOR.

General

A Tenneco Company



DIESEL ENGINES

Type
Flying Order
Bore
Stroke
Compression Datio
No Load Coverned Speed 2000 to 2010 Rt W
Dated Engine Speed
Engine Idling Speed
Exhaust Valvo Potators
*Valve Tappet Clearance (Exhaust) (Hot) .020 Inch (Cold) .025 Inch
(Intake)
*Hot Settings Are Made After the Engine Has Operated At Thermostat Controlled Temperature
For At Least Fifteen Minutes. 24 Volt Negative Ground Cranking Motor
Thermostat Operating Range
Piston and Connecting Rods
Rings per Piston
Number of Compression Rings Number of Oil Rings 1
The Dies Full Floating Type
Type Bearing
Main Bearings
Number of Bearings
Type Bearings
Engine Lubricating System
Oil Pressure
Fuel System
Fuel Injection Pump
Pump Timing Pump Pump Pump Pump Pump Pump Pump Pump
Fuel Injectors Pencil Type (Opening Pressure 3200 FSI)
Fuel Transfer Pump
Governor Variable Speed, Fly-Weight Centringal Type, Integral Full Flow Spin on Type 1st Stage Fuel Filter
2nd Stage Fuel Filter
JI Case TENNECO Rac. 9-75616 PRINTED IN U.S.A.

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RUN-IN INSTRUCTIONS

Engine Lubrication

Fill the engine crankcase with CASE HDM oil and install new engine oil filters, after an engine has been rebuilt.

NOTE: Use a SERIES 3 DS or CD SERVICE CLASSIFICATION oil that has the correct viscosity rating for ambient air temperature, if CASE HDM oil is not used.

Change the engine oil while the engine is hot and replace the engine oil filters, after the first 20 hours of operation.

Change the engine oil and filters at the given intervals, after the 20 hours, as found in the Operator's Manual.

Run-In Procedure For Rebuilt Engines (With A Dynamometer)

The following procedure must be followed when using a PTO dynamometer to run-in the engine. The dynamometer will make sure of the control of the engine load at each speed and will remove stress on new parts during run-in.

During the run-in, continue to check the oil pressure, coolant level and coolant temperature.

STEP	TIME	ENGINE SPEED	DYNAMOMETER SCALE LOAD*
1	**10 Minutes	1000 RPM	Not Any
2	**10 Minutes	1800 RPM	Not Any
3	20 Minutes	1800 RPM	1/3
4	20 Minutes	1800 RPM	1/2
5	***30 Minutes	100 RPM below rated speed	3/4
0	Timbers the collection to a	the same of the sa	

- 6 Tighten the cylinder head bolts to the torque that is found in Section 2015 of the service manual.
- According to normal dynamometer scale load at rated speed for the specific vehicle model. Decrease this scale load as shown.
- ** The best run-in procedure will constantly change the throttle between 750 to 1000 RPM, for the first 10 minutes and from 1000 to 1800 RPM, for the next 10 minutes. The purpose of this changing RPM is to change the lubrication and coolant flow.
- 30 minutes at 3/4 load is a minimum amount of time the engine can be run. It is best that when possible, the engine (especially a turbocharged diesel) must be run for four (4) hours or more, at the above speed and load before checking the full engine horsepower or before using the engine for heavy field work.

Run-In Procedure For Rebuilt Engines (Without A Dynamometer)

40 mm mm		3 ()	
STEP	TIME	ENGINE SPEED	LOAD
1	*10 Minutes	1000 RPM	Not Any
2	*10 Minutes	1800 RPM	Not Any
3	30 Minutes	2/3 Rated RPM	Light Load
4	1 Hour	Full RPM (not over 2000 RPM)	80 to 90%

- 5 Tighten the cylinder head bolts to the torque that is found in Section 2015 of the service manual.
- * If engine must then run at or near full load to operate the machine, remove the load for the first hour and run at high idle for several minutes at 15 minute intervals.

Run-In Procedure

Keep in one gear lower than normal for the first 8 hours of field operation. DO NOT "lug" the engine for the next 12 hours. Prevent "lugging" by moving the shift lever to a lower gear. The engine must not be "lugged" below the Rated Engine RPM during the early hours of life.

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