# **CATERPILLAR®**

# Service Repair Manual

## Model

226 Skid Steer Loader

Product: SKID STEER LOADERModel: 226 SKID STEER LOADER 5FZ

Configuration: 216 226 228 Skid Steer Loader 5FZ00001-06699 (MACHINE) POWERED BY 3034 Engine

#### **Disassembly and Assembly** 226 and 242 Skid Steer Loaders Power Train

Media Number -RENR4834-03

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i02358306

### Piston Pump (Hydrostatic) - Disassemble

**SMCS -** 5070-015

S/N - 5FZ6700-UP

S/N - CMB1-UP

### **Disassembly Procedure**

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	9U-7289	Ruler	1
В	1P-1861	Retaining Ring Pliers	1
С	138-7576	Link Brackets	2
D	8T-4956	Bolts (M12 - 1.75 - 35 MM)	2
Е	8T-4223	Hard Washers (13.5 - 25.5 - 3 MM THK)	2
F	1P-0510	Driver Gp	1
G	1P-1854	Retaining Ring Pliers	1
Н	1U-7600	Slide Hammer Puller Gp	1
J	1P-1860	Retaining Ring Pliers	1
K	8H-0663	Bearing Puller Gp	1

#### **Start By:**

a. Remove the piston pump. Refer to Disassembly and Assembly, "Piston Pump - Remove".

Note: The following procedure is intended for cleaning purposes only.

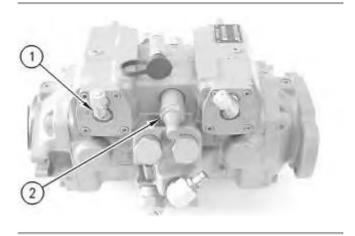


Illustration 1

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- 1. Remove the fittings and connectors (1).
- 2. Remove speed sensing valve (2).

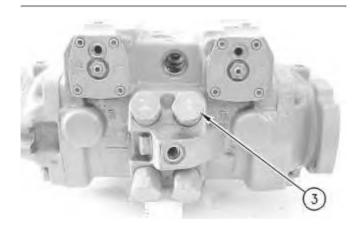


Illustration 2

g00903457



Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

3. Remove cover (3) and the spring for the crossover relief valve.

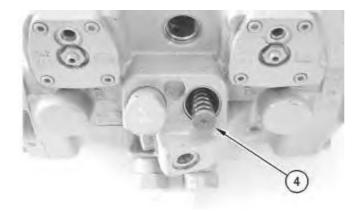


Illustration 3 g00903461

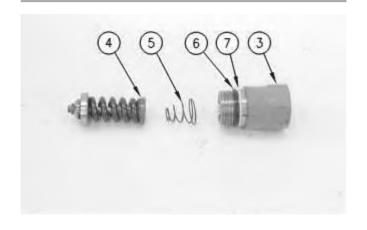


Illustration 4 g00903467

- 4. Remove seat (4).
- 5. Note the orientation of spring (5).
- 6. Remove O-ring seal (6) from cover (3).
- 7. Remove back up ring (7) from cover (3).
- 8. Repeat Step 3 through Step 7 for the other covers.

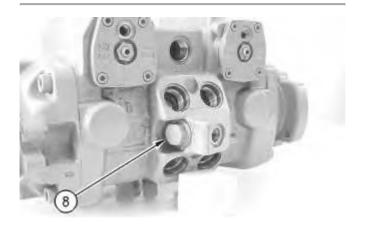


Illustration 5 g00903500



Personal injury can result from being struck by parts propelled by a released spring force.

Make sure to wear all necessary protective equipment.

Follow the recommended procedure and use all recommended tooling to release the spring force.

9. Remove plug (8) for the charge relief valve.

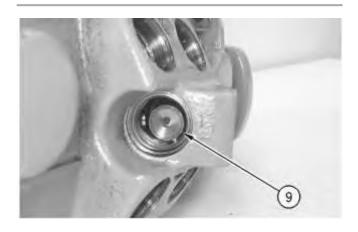


Illustration 6 g00903502

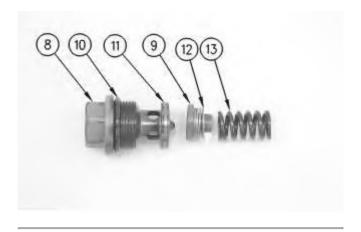


Illustration 7 g00903503

- 10. Remove seat (9).
- 11. Remove shims (12).
- 12. Remove spring (13).
- 13. Remove seal (11) from plug (8).

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