



Service Repair Manual

Model

235C EXCAVATOR

Product: EXCAVATOR

Model: 235C EXCAVATOR 5AF

Configuration: 235C EXCAVATOR 5AF00001-UP (MACHINE) POWERED BY 3306 ENGINE

Disassembly and Assembly 3304B and 3306B Engines for Caterpillar Built Machines

Media Number -SEN5598-09

Publication Date -01/01/2013

Date Updated -25/01/2013

i00917143

Fuel Filter Base - Remove and Install

SMCS - 1262-010

Removal Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	2P-8250	Strap Wrench Assembly	1

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

NOTICE

Care must be taken to ensure that fluids are contained during performance of inspection, maintenance, testing, adjusting and repair of the machine. Be prepared to collect the fluid with suitable containers before opening any compartment or disassembling any component containing fluids.

Refer to Special Publication, NENG2500, "Caterpillar Tools and Shop Products Guide", for tools and supplies suitable to collect and contain fluids in Caterpillar machines.

Dispose of all fluids according to local regulations and mandates.

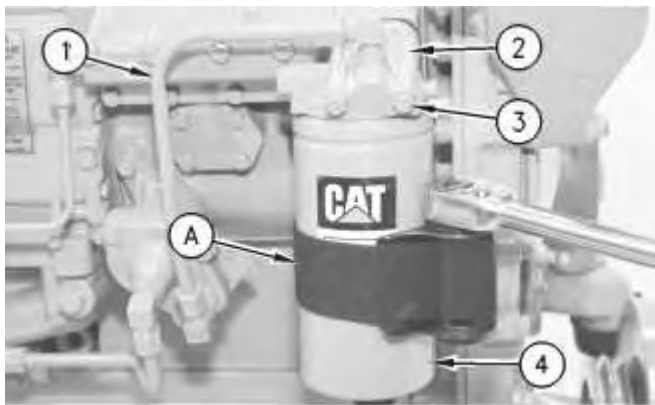


Illustration 1

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1. Use Tool (A) to remove fuel filter (4) .
2. Disconnect fuel line (1) from fuel filter base (2) .
3. Remove two bolts (3), the washers, fuel filter base (2) and the gasket from the fuel injection pump housing.

Installation Procedure

Table 2

Required Tools			
Tool	Part Number	Part Description	Qty
A	2P-8250	Strap Wrench Assembly	1

NOTICE

Keep all parts clean from contaminants.

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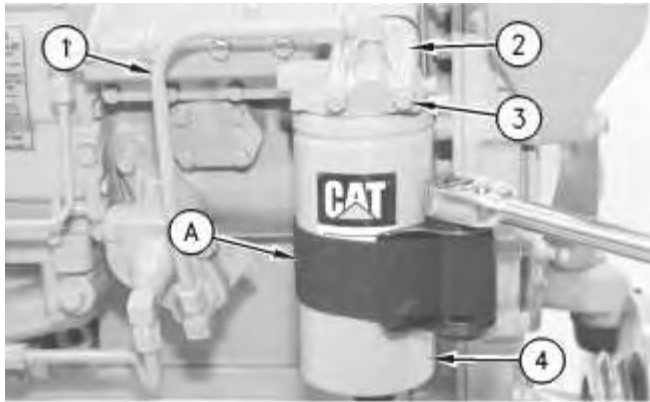


Illustration 2

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Note: Check the condition of the gaskets. If the gaskets are worn or damaged, use new parts for replacement.

1. Install the gasket, fuel filter base (2), the washers and two bolts (3) on the fuel injection pump housing.
2. Connect fuel line (1) to fuel filter base (2) .
3. Use Tool (A) to install fuel filter (4) .

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i00905874

Fuel Transfer Pump - Remove

SMCS - 1256-011

Removal Procedure

NOTICE

Keep all parts clean from contaminants.

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NOTICE

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