# **CATERPILLAR®**

## Service Repair Manual

Models

## 302.2D Mini Hydraulic Excavator

Product: MINI HYD EXCAVATOR
Model: 302.2D MINI HYD EXCAVATOR LJG
Configuration: 302.2D Mini Hydraulic Excavator LJG00001-UP (MACHINE)

#### Disassembly and Assembly 301.7D, 302.2D and 302.4D Mini Hydraulic Excavators Media Number -UENR3253-01 Publication Date -01/05/2015

Date Updated -12/05/2015

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## **Flywheel - Remove and Install**

SMCS - 1156-010

### **Removal Procedure**

#### **Start By:**

A. Remove the pump drive coupling.

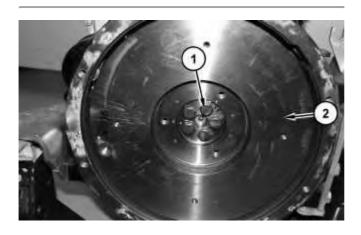


Illustration 1

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1. Remove bolts (1). Remove flywheel (2).

## **Installation Procedure**

- 1. Install flywheel (2) in the reverse order of removal.
- 2. Tighten bolts (1) to a torque of 84 N $\cdot$ m (62 lb ft)

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## **System Pressure - Release**

SMCS - 4350-553-PX; 5050-553-PX; 6700-553-PX

## **Release Procedure (Hydraulic System Pressure)**



Personal injury can result from hydraulic oil pressure and hot oil.

Hydraulic oil pressure can remain in the hydraulic system after the engine has been stopped. Serious injury can be caused if this pressure is not released before any service is done on the hydraulic system.

Make sure all of the attachments have been lowered, oil is cool before removing any components or lines. Remove the oil filler cap only when the engine is stopped, and the filler cap is cool enough to touch with your bare hand.

- 1. Lower the work tools to the ground.
- 2. Turn the engine start switch to the OFF position.
- 3. Turn the key to the ON position without starting the machine.
- 4. Move the joysticks through the full range of travel, releasing any pressure that may be present in the hydraulic system.
- 5. Push the auxiliary circuit control in both directions, releasing any pressure that may be present in the auxiliary system.
- 6. Turn the key to the OFF position.

## 7. The pressure in the hydraulic system has now been released. Hydraulic lines and components can now be removed.

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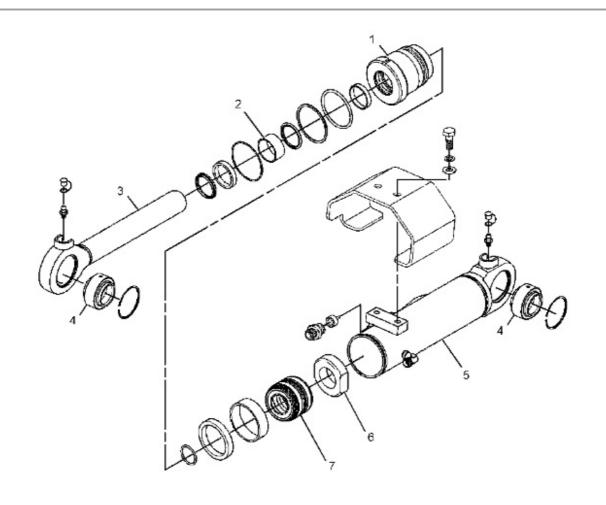
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## **Blade Cylinder - Remove and Install - Long**

SMCS - 7562-010-BG

## **Specifications**



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